Creating Cultures of Inclusion in Chemical Sciences

Chemical Engineering

May 25, 2021

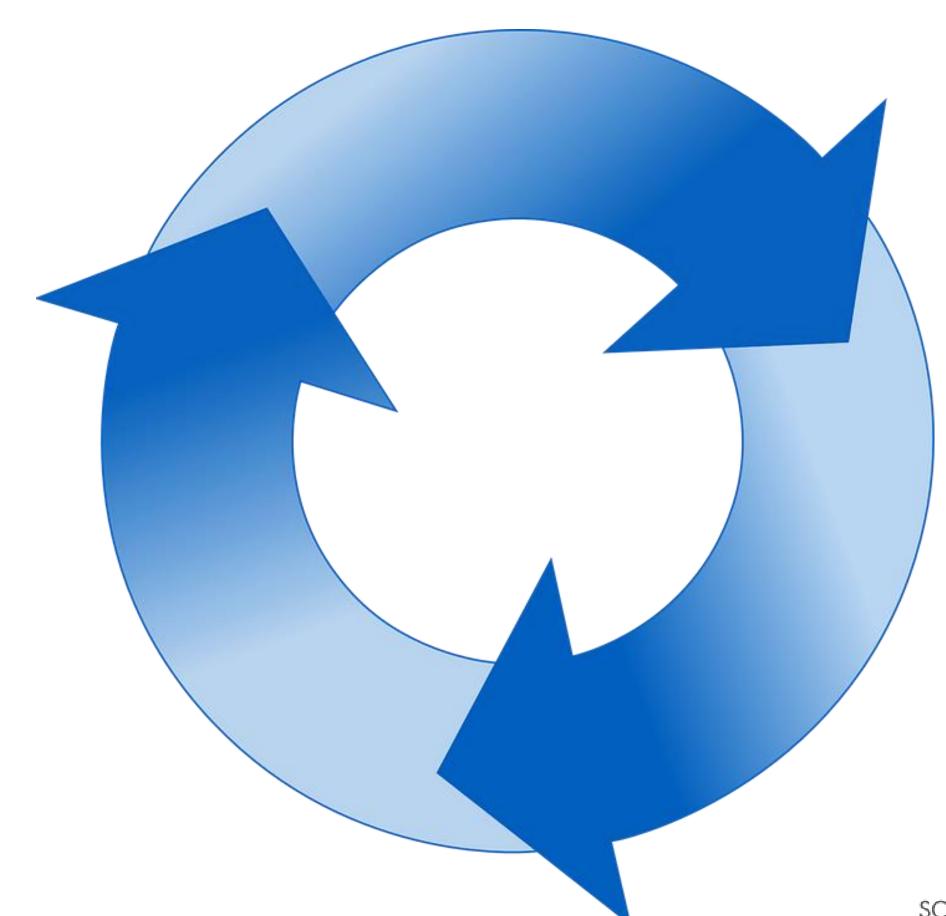
Christine S. Grant, Ph.D.

Diversity, Equity, and
Inclusion in Chemistry and
Chemical Engineering
A Virtual Workshop from the

Chemical Sciences
Roundtable







Board on Chemical Sciences and Technology: March 2021 Meeting



Wednesday, March 3, 2021 12:10PM to 3:00PM Eastern Engineering

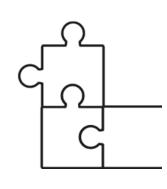
Women, persons with disabilities, and other minority groups are underrepresented in science and engineering fields, according to a 2019 report from the National Science Foundation. In December 2020, the National Academies Board on Chemical Sciences and Technology (BCST) made a commitment to improving diversity, equity, and inclusion (DE&I) in its internal and external is in a reason as in a size in a time to improving diversity. joining many scientific institutions who have pledged to lower barriers to entry for these groups.

This session will explore how the BCST can use its resources to advance DE&I in the chemistry and chemical engineering fields. We will hear from two experts, Dr. Christine Grant Wedler, on their influential work in and best practices for expanding opportunities for

underrepresented groups in the sciences.









Diversity, Equity, Inclusion, Justice, and **Belonging in Chemistry and Chemical Engineering**

Session Goals

Goal 1: Identify the barriers to entry for underrepresented groups to enter the chemistry and chemical engineering field.

Question: According to the data, what are they key barriers in the chemistry and chemical engineering education/field that make it difficult for underrepresented groups to gain entry?

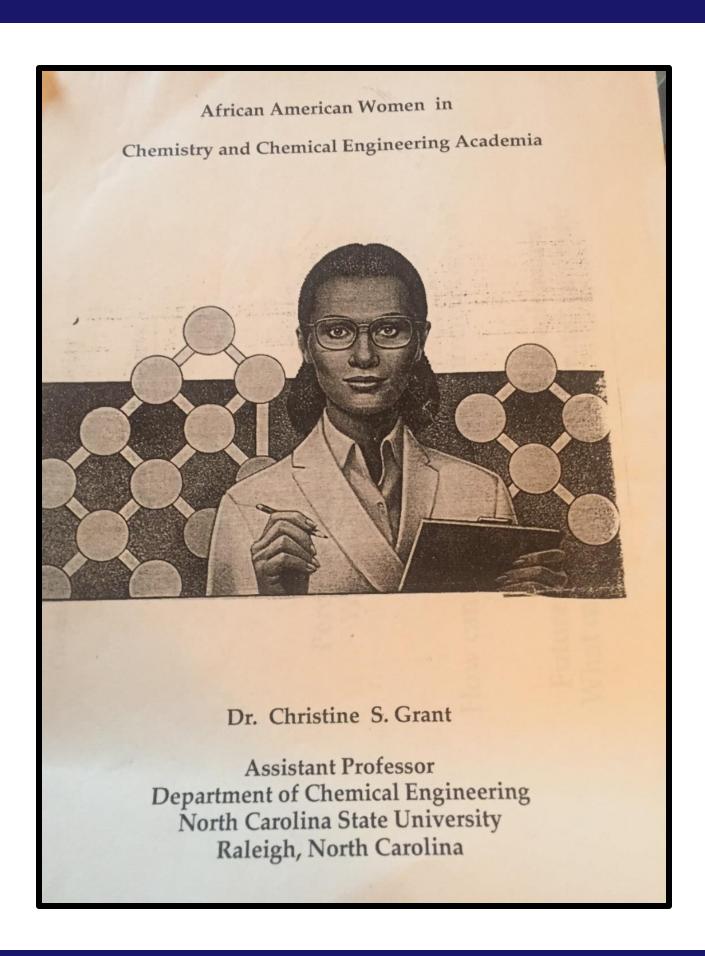
Goal 2: Discuss data backed successful strategies that could improve opportunities for underrepresented groups to enter and succeed in chemistry and chemical engineering.

Question: What are proven strategies that could improve opportunities for underrepresented groups to gain access to and succeed in chemistry and chemical engineering?

Goal 3: Consider how BCST can help deploy these strategies in chemistry and chemical engineering education and industry.

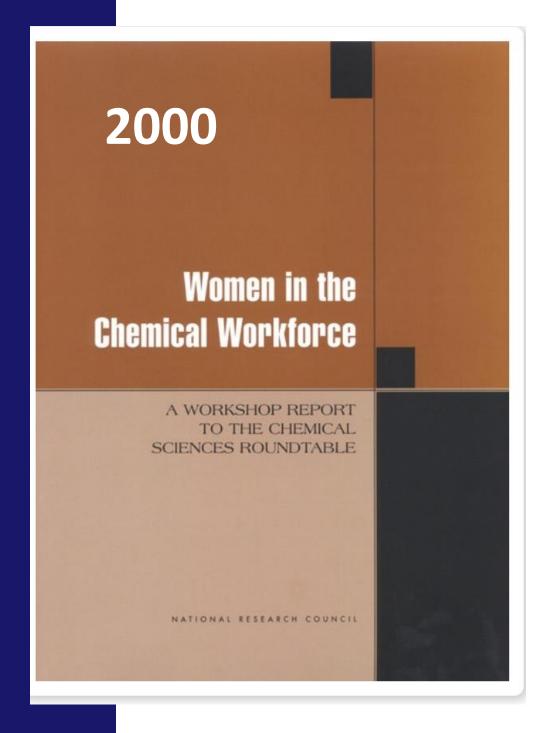
Question: How can the BCST use its resources to help deployed in chemistry and chemical engineering education and industry?

1990's





CHEMICAL SCIENCES ROUNDTABLE



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SCIENCES • ENGINEERING • MEDICINE

2000 Women in the Chemical Workforce A WORKSHOP REPORT TO THE CHEMICAL SCIENCES ROUNDTABLE

- "I said that I wasn't going to say anything, but if you look around the room you will find that I am **the only African-American person here**, and so I wanted to put another statistic in your basket.
- I think at present there are probably about 2200 chemical engineering faculty in the country, and I am not sure how many women...... maybe about 200 or 300?
- Two hundred and twenty-five women. There are 26 African-American chemical engineering faculty in the country, and five are women. So, I joke with people: I say, "Me and my four friends." I have been doing this for 10 years.
- The other four women include an associate professor at Northeastern and an assistant professor at MIT and there is a woman at the University of Iowa and one at the University of Maryland. None of us is a full professor. These are statistics that I keep on the African-Americans and women in chemical engineering."

Christine S. Grant, North Carolina State University



Tonya Peeples, Ph.D.

Associate Dean for Equity and
Inclusion, Professor of Chemical
Engineering (Penn State)



Gilda Barabino, Ph.D.

President, Professor of Biomedical and Chemical Engineering (NAE,NAM)

(Olin College)



Paula Hammond, Ph.D.

David H. Koch Chair Professor of Engin.

Head Dept. of Chemical

Engineering (NAE,NAS,NAM) (MIT)

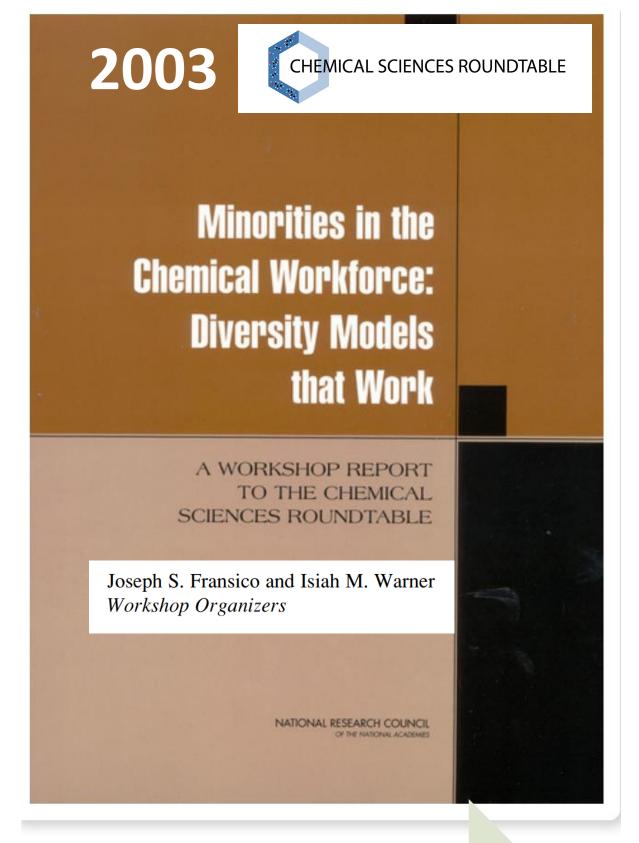


Janice Lumpkin, Ph.D.

Professor of Chemical, Biochemical and Environmental Engineering (UMBC)



Christine Grant, Ph.D.
Inaugural Associate Dean of Faculty
Advancement Professor of Chemical, and
Biomolecular Engineering (NCSU)



Undergrad / Grad.

Chemical Workforce

?????

Summary

- 1 Diversity: Why Is It Important and How Can It Be Achieved? Clifton A. Poodry (National Institute of General Medical Sciences)
- 2 Preparing College Students for a Diverse Democracy *Sylvia Hurtado* (University of Michigan)
- 3 An HBCU Perspective Cornelia D. Gillyard and Sylvia T. Bozeman (Spelman College)
- 4 Reports from the Breakout Sessions
- 5 The Meyerhoff Undergraduate Scholars Program

 Michael F. Summers (University of Maryland, Baltimore County)
- 6 The Imperative for Leaders and Organizations Steven F. Watkins (Louisiana State University)
- Beating the Odds: Preparing Minorities for Research Careers in the Chemical Sciences *Freeman A. Hrabowski, III* (University of Maryland, Baltimore County)
- 8 Reports from the Breakout Sessions
- 9 Diversity in the Industrial R&D Workforce: Challenges and Strategies D. Ronald Webb (Procter & Gamble)
- 10 Recruiting and Advancing Minority Scientists: Doing It Right *James D. Burke* (Rohm and Haas—retired)
- 11 General Discussion

Closing Remarks

Appendixes

- A Workshop Participants
- B Biographical Sketches of Workshop Speakers
- C Origin of and Information on the Chemical Sciences Roundtable









Thirty 46 Years after "The Double Bind**," Obstacles Remain for Minority Women in STEM **Gender and RACE



"Numerous studies show women of color in STEM disciplines face a host of challenges, the authors say. Among them: "feelings of invisibility and isolation in their home departments, challenges to their authority, teaching competency, and scholarly expertise in the classroom, and the emotional toll of negotiating a landscape of obstacles for minority women."

Source: http://www.aaas.org/news/releases/2011/0815double_bind.shtml



Shirley M. Malcom*, Paula Hall, and Janet Brown in a report titled *The Double Bind: The Price of Being a Minority Woman in Science*.

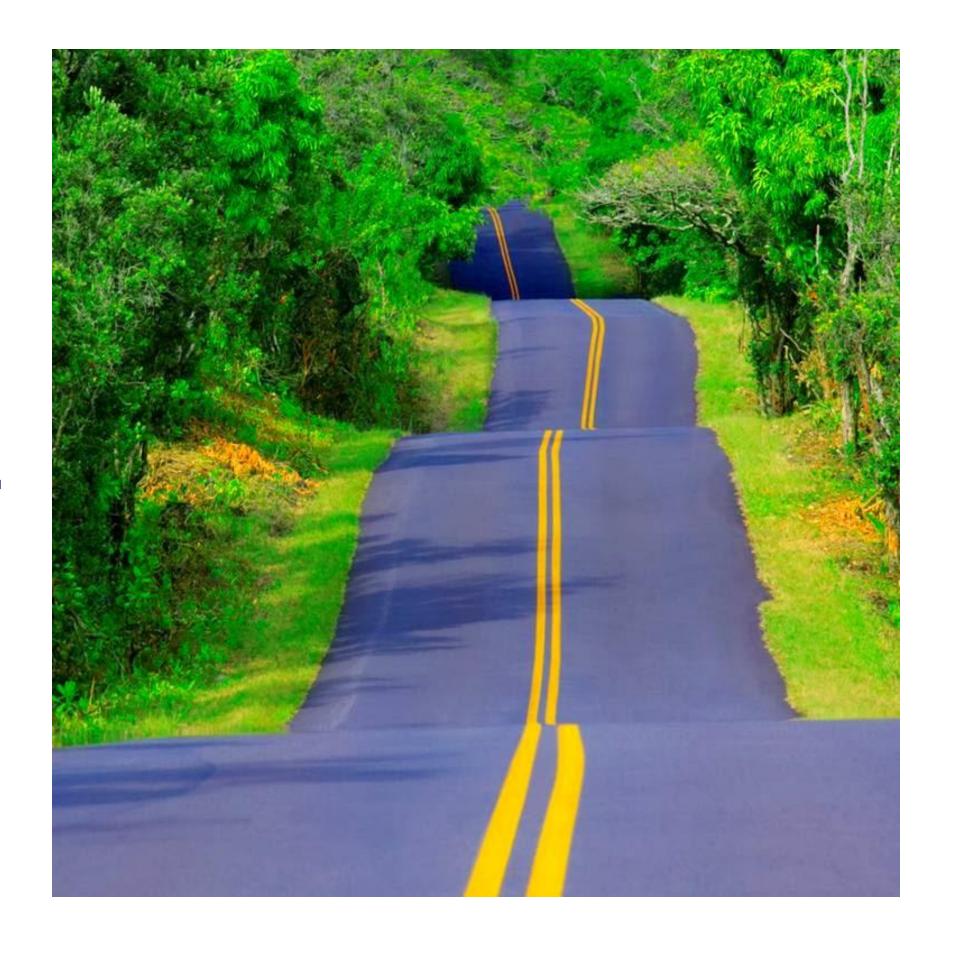
Malcom is Head of the Directorate for Education and Human Resources Programs of the American Association for the Advancement of Science (AAAS).







My journey here...



Formal and informal mentoring between chemistry professionals and the author;

reference made to organizations impacting career growth

Pre-College/ Undergraduate

Mr. Mann/Mr. Wallace (Albany High School) Tyrone Mitchell (GE) N

Ronald Brooks (GE)
Frank Starkey (GE)^f

GE Program to Increase Minority Engineering Graduates

National Society of Black Engineers (NSBE)



Graduate

William Lester (Berkeley) N
William Jackson(UC Davis) N

James Harris (Lawrence Berkeley Lab) N
Joseph Francisco (Wayne State/Purdue)
N

Joseph Gordon (IBM) N
Albert Thompson (Spelman)f

Robert Pierotti (Georgia Tech)
Clarence Miller (Rice)
Willie May (NIST)

GEM Fellowship program
National Organization of Black Chemists
and Chemical Engineers (NOBCChE)

GE Forgivable Loan



Professional

Dan Atkins (CCNY)^N

Marye Anne Fox (NCSU)
Harold Freeman (NCSU)

David Tirrell (Caltech)^f Ted Davis (Minnesota)^f

Joseph Reed (NSF)

Tyrone Mitchell(GE/NSF)^N

Lilia Abron (Peer Consulting)
Hratch Semerjian (NIST)
Sandra McGuire (LSU) N,A

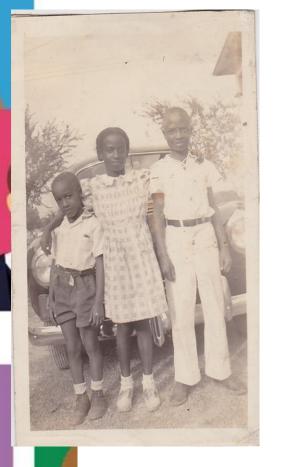
ACS
American Institute of Chemical
Engineers

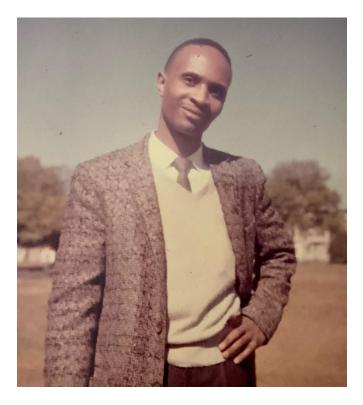
Society of Women Engineers

National Science Foundation (NSF)

American Association for the Advancement of Science (AAAS)

"Family" Building blocks

















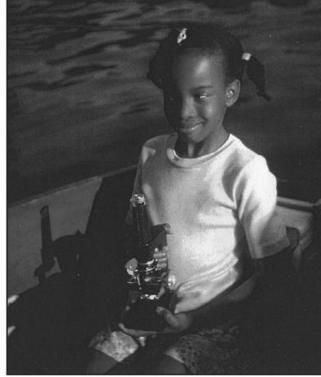
Christine Grant

... of North Carolina State University

Tonya Peeples
ChE Faculty University of Iowa
Lisa Bullard
ChE Faculty NC State
Laura Thorp
Staff writer NC State



Left, Christine with her mother, Frances Grant—the biology teacher. Right, a young Christine on the boat she helped to build with her father, looking at microbes under her solar-powered microscope. Below, her first engineering project!



way up from secretary to vice presid NSBE chapter; she became presid senior year. Christine also sang in that and worked with the senior African Argroup.

During her time at Brown, Christine role of serving as a mentor to others a minority peer counselor to freshmedorm community during her sophon

years. She also provided tutoring and outreac





chemical engineering education



608 N 54 -----

of North Concline State University



Feature Articl

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- Richard M. Felder, Rebecca Brent

ind ChE at

Purdue University



Chemical Engineering Education Vol. 50, No. 3, Summer 2016



The discipline.....

Dackalawa Dammasa	2000	2010	2011	2012	2012	2014	2015	2016	2017	2010
Bachelor's Degrees	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018
Aerospace Engineering	3,057	3,218	3,459	3,668	3,595	3,695	3,803	3,781	4,050	4,148
Architectural Engineering	723	753	743	763	660	607	568	618	614	642
Biological/Agricultural Eng.	631	719	796	871	924	1,031	1,100	1,160	1,349	1,388
Biomedical Engineering	3,644	3,670	4,066	4,374	4,709	5,119	5,683	6,177	6,725	7,130
Chemical Engineering	5,185	5,948	6,487	7,245	7,717	8,110	9,090	9,864	10,973	11,586



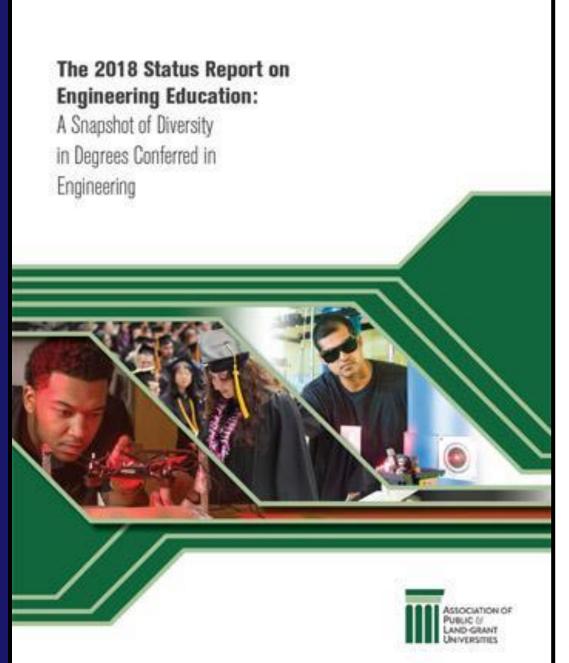


Table 15. Number of bachelor's degrees conferred in CHEMICAL, BIOCHEMICAL, **BIOMOLECULAR ENGINEERING to Hispanic graduates, by institution:** 2015-16

Degrees Conferred	Institution			
84	University of Puerto Rico, Mayaguez * #			
30	Arizona State University, Tempe			
30	30 University of California, San Diego			
29	29 University of California, Riverside * #			
28	28 Universidad Politecnica de Puerto Rico *			
27	27 University of Florida +			
23 University of Arizona* #				
21	21 University of California, Davis #			
20	The University of Texas at Austin			
19	19 Florida State University			
19	19 Texas A & M University, Kingsville *			
17	Texas A & M University, College Station #			
Note: # are La	and-grant universities; * are Hispanic Serving Institutions; + are Historically Black Colleges and Universities.			

SOURCE: U.S. Department of Education, National Center for Education Statistics, Integrated Postsecondary Education Data System (IPEDS), Fall 2011 and Fall 2016, Completions component. (This table was prepared May 2018.).

Table 23. Number of bachelor's degrees conferred in CHEMICAL, BIOCHEMICAL, AND BIOMOLECULAR ENGINEERING to Black graduates, by institution: 2015-16

		· -			
egrees nferred	Institution				
29	Prairie View A & M University + +				
14	North Carolina A & T State University + #				
13	Tuskegee University + +				
11	Howard University +				
8	New Jersey Institute of Technology				
8	Georgia Institute of Technology				
8	The University of Alabama				
7	Hampton University +				
7	7 Carnegie Mellon University				
6	Florida State University				
6	University of Michigan, Ann Arbor	Table 29. Number			
6	Florida Agricultural and Mechanical University + #	AND B			
6	CUNY City College *	gradua			

Table 29. Number of bachelor's degrees conferred in CHEMICAL, BIOCHEMICAL, AND BIOMOLECULAR ENGINEERING to American Indian/Alaska Native graduates, by institution: 2015-16

Degrees				
Conferred	Institution			
5	University of Oklahoma, Norman Campus			
4	4 Oklahoma State University #			
2 Mississippi State University #				
Note: # are Land-grant universities; * are Hispanic Serving Institutions; + are Historically Black Colleges and Universities.				

SOURCE: U.S. Department of Education, National Center for Education Statistics, Integrated Postsecondary Education Data System (IPEDS), Fall 2011 and Fall 2016, Completions component. (This table was prepared May 2018).

Table 17. Number and percentage of bachelor's degrees conferred in engineering to Black graduates, by institution: 2015-16

Degrees Conferred Blacks	Degrees Conferred All	Pct of Degrees Conferred to Blacks	Institution
153	228	67.1%	North Carolina A & T State University + +
124	2,141	5.8%	Georgia Institute of Technology
87	153	56.9%	Prairie View A & M University + #
82	107	76.6%	Morgan State University +
75	83	90.4%	Tuskegee University + #
69	971	7.1%	University of Central Florida *
64	1,504	4.3%	North Carolina State University at Raleigh #
57	1,010	5.6%	University of Maryland, College Park #
53	306	17.3%	Kennesaw State University
50	683	7.3%	The University of Alabama

Note: # are Land-grant universities; * are Hispanic Serving Institutions; + are Historically Black Colleges and Universities.

SOURCE: U.S. Department of Education, National Center for Education Statistics, Integrated Postsecondary Education Data System (IPEDS), Fall 2011 and Fall 2016, Completions component. (This table was prepared May 2018).

The National Academies of CIENCES • ENGINEERING • MEDICINE

Mentors, Mentors

EVERYWHERE:

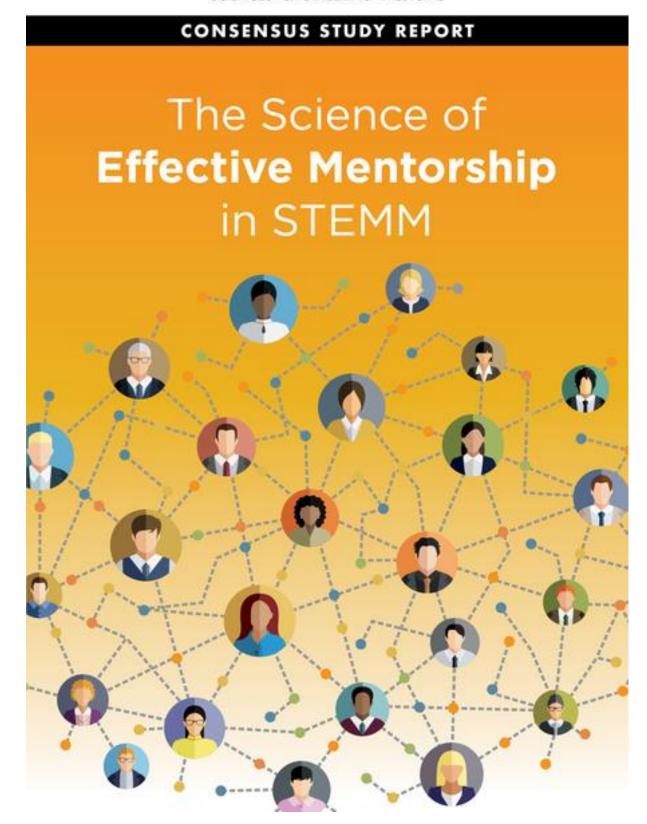
Weaving Informal and Formal Mentoring into a Robust Chemical Sciences Mentoring Quilt





Neat is Great..... Messy is "Normal"

You can not plan your mentoring relationships in a perfect ordered manner.....



• See: https://www.nationalacademies.org/our-work/the-science-of-effective-mentoring-in-stemm

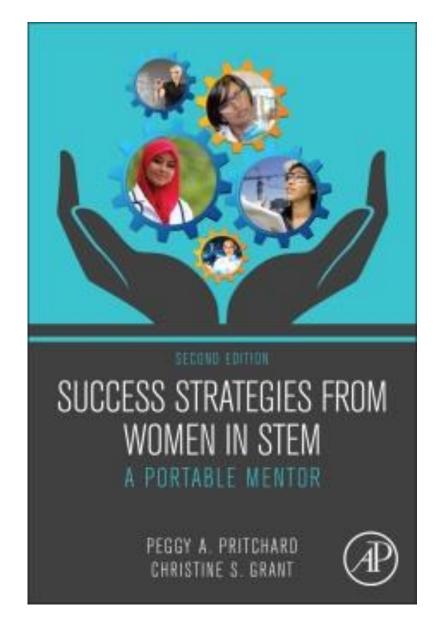
Success Strategies From Women in STEM, 2nd Edition Co-edited by P. Pritchard and C. Grant

(From Mentoring Chapter in Elsevier/Academic Press Book (2015)









"It is important to understand that your mentor does not have to be just like you for the relationship to work well. The person may be female or male, young or old, of the same or a different race, culture, religion, temperament; s/he may be at the same company, institution, or agency as you, or work in a different field altogether."

"The important point is to *find someone compatible* who is sensitive to your unique job or educational situation, has the appropriate knowledge and experience you seek, and is interested, willing, and able to participate in a mentoring relationship with you."



my friends (and mentors).... are Chemists.... CS Grant ... α Chemical



Dr. Tyrone Mitchell (GE, Corning, NSF)



Prof. Harold Freeman Textile Engin. Chemistry & Science (NCSU)



Engin. (NCSU)

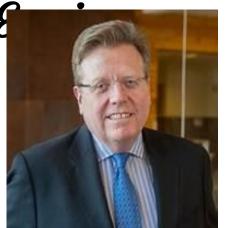
Henry Brown



(Polaroid/AIChE/NOBCChE) **Provost David A. Tirrell**



(The University of Chicago)



Prof. Matthew Tirrell



Prof. Dianne Dorland

Former Engin. Dean

(ROWAN)

Dr. Morris Morgan (GE, Hampton) Dr. Carolyn Morgan (GE, Hampton)



Dr. Ronald Brooks (GE)



Pres. Ruth Simmons (Brown PVAMU) **Pres.Marye Anne Fox** (UC San Diego)



Prof. Ruben Carbonell Chem. & Biomolecular Consultants)



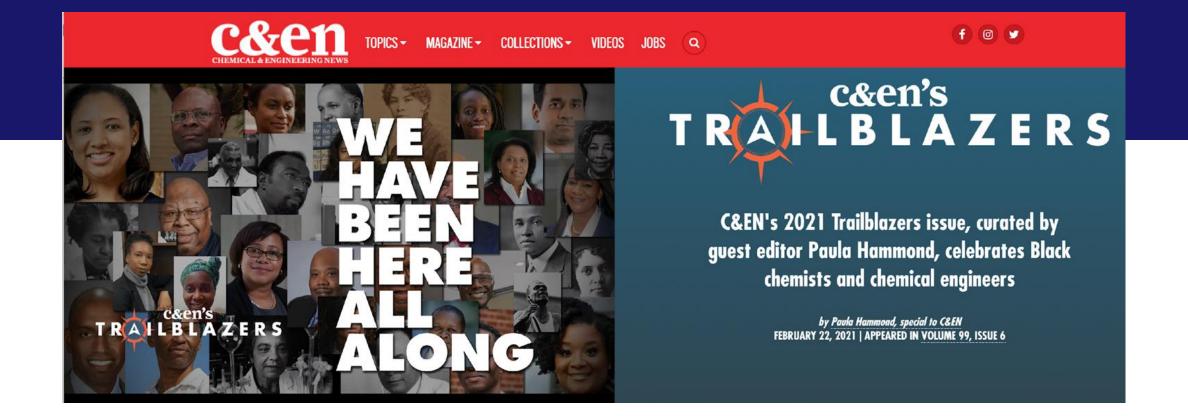
Dr. Lilia Abron (Founder/CEO Peer



Dean Tim Anderson (UMASS)





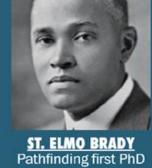




HISTORIC TRAILBLAZERS



Drug-developing chemical



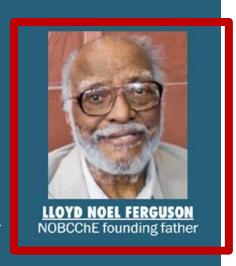




Heart health revelator

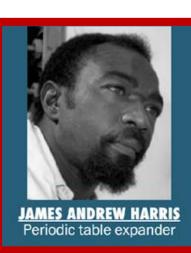


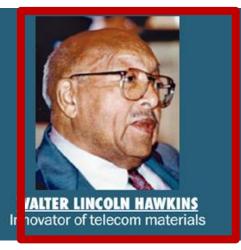
CHARLES DREW Blood transfusion groundbreaker





BETTYE WASHINGTON GREENE Polymer pioneer



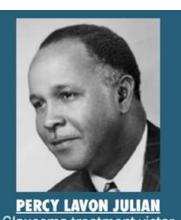




ALMA LEVANT HAYDEN



MARY ELLIOTT HILL



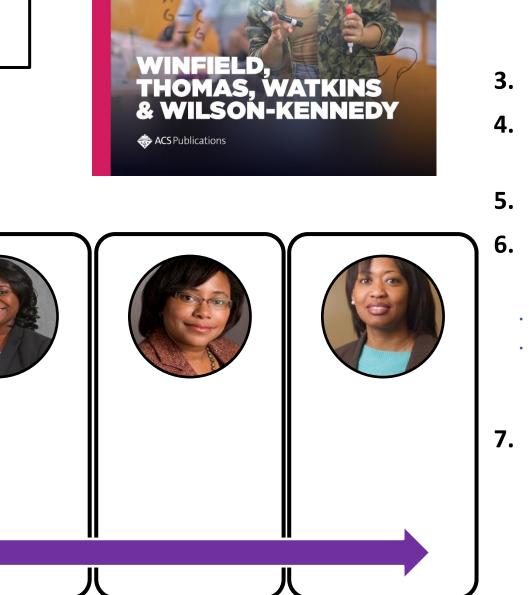
The National Academies of



ACS Women Chemists of Color Symposium

Empirical Studies on Women of Color in STEM





ACS SYMPOSIUM SERIES

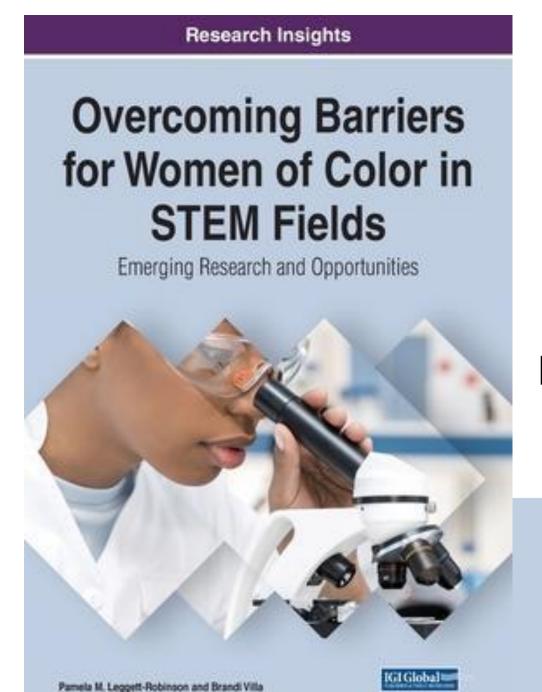
GROWING

Mentors, Mentors Everywhere: Weaving Informal and Formal Mentoring into a Robust Chemical Sciences Mentoring Quilt

C. S. Grant*

- 1. Informal and Formal Mentoring
- 2. The "Chemical Sciences Mentoring Quilt"
 - In the Beginning... The Chemistry Teacher.. The Chemistry Professor
 - · Community Leaders and Family Friends
 - · Inclusive Mentoring Towards Independence: Transitions, Self-Advocacy and Career Stages
 - Professional Societies: "Non-Reactions" and Catalyzing Change
- 3. An Informal Mentoring Journey
- 4. Formal Mentoring.... Informed by Informal Mentoring Experiences
- 5. At the Intersection of Race and Gender: An ACS Response
- 6. And so it Continues.. in Chemistry and Chemical Engineering:
 - Is Mentoring Always a Positive Experience?
 - We Only Value What We Measure: Celebrating a Career of Mentoring
- 7. The Mentoring Legacy: Will You Pass It On?

*Book Chapter : ACS Symposium Series Vol. 1328, Copyright © 2019 American Chemical Society



Rediscovering Our Original Selves: What Did We Leave Behind (and Pick Up) on the Journey to "Success"?

Book Chapter: by CS Grant

Editors: Pamela M. Leggett-Robinson (PLR Consulting) & Brandi Campbell Villa (Belay Consulting)

LIVE BOOK REVEAL & TABLE TALK

FEATURING DR. PAMELA LEGGETT-ROBINSON,
DR. BRANDI VILLA, DR. SIBRINA COLLINS,
DR. ANGELA WHITE, TYRESA JACKSON,
DR. SHERINE OBARE, DR. NICHOLE POWELL,
DR. PAMELA SCOTT JOHNSON,
AND DR. CHRISTINE GRANT
REGISTER IN ADVANCE: https://bit.ly/2Nu9FxT
SUBMIT QUESTIONS: https://bit.ly/2B9jkY9

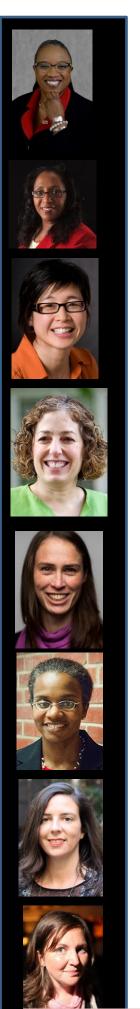


"After years of exposure to the concepts of unconscious bias, micro-aggressions, inclusivity, and stereotype threat (to name a few), the author reviewed the words penned over 20 years ago in her journals.

As she reviewed the harsh reality of a set of exchanges with leadership and colleagues, she realized that there were several elements of her journey that she had *suppressed*.

She recalled some of the feelings, but she had blotted out the details of the exchanges. *After this review, her reality was "redefined". "*





ADVANCE-ENG Success at the Intersection of Formal and Informal Networks for Women of Color (WOC) Engineering Faculty



C.S. Grant, J. DeCuir-Gunby, J. Yen, E. Riskin, C. Horner-Devine, J. Ivy, C. Carrigan, C. Margherio

This material is based upon work supported by the National Science Foundation under Grant No. **#1500310.** Any opinions, findings, and conclusions or recommendations expressed in this material are those of the authors and do not necessarily reflect the views of the National Science Foundation.













Celebrations of Mentoring



Celebrating PAESMEM/AAAS Mentor Awards!



NSF Presidential Award!



Faculty2Faculty Mentor Awards!



- •Hi Dr. Grant, I have some great news to share with you. I am officially a PhD candidate within my program!!!! (note in chemistry)
- •Again, this wonderful achievement is attributed to the inspiration that you provided early on when I was a little girl in 5-6th grade.
- •This is such an amazing feeling. I can't wait to reach the end and become Dr. Jimenez!



A core priority of the Doing a World of Good Campaign

FROM THE CLASSROOM TO THE BOARDROOM

INCREASING INCLUSION AT EVERY STAGE OF THE CAREER CONTINUUM





Together, we are Doing a World of Good



DOING A WORLD OF GOOD



Safety and Ethical Practice

182,615 Safety Certificates awarded to students worldwide



Education, Training & Career Development

\$247,000 in academic scholarships & leadership training



María Eugenia Inda 2020 Langer Fellow



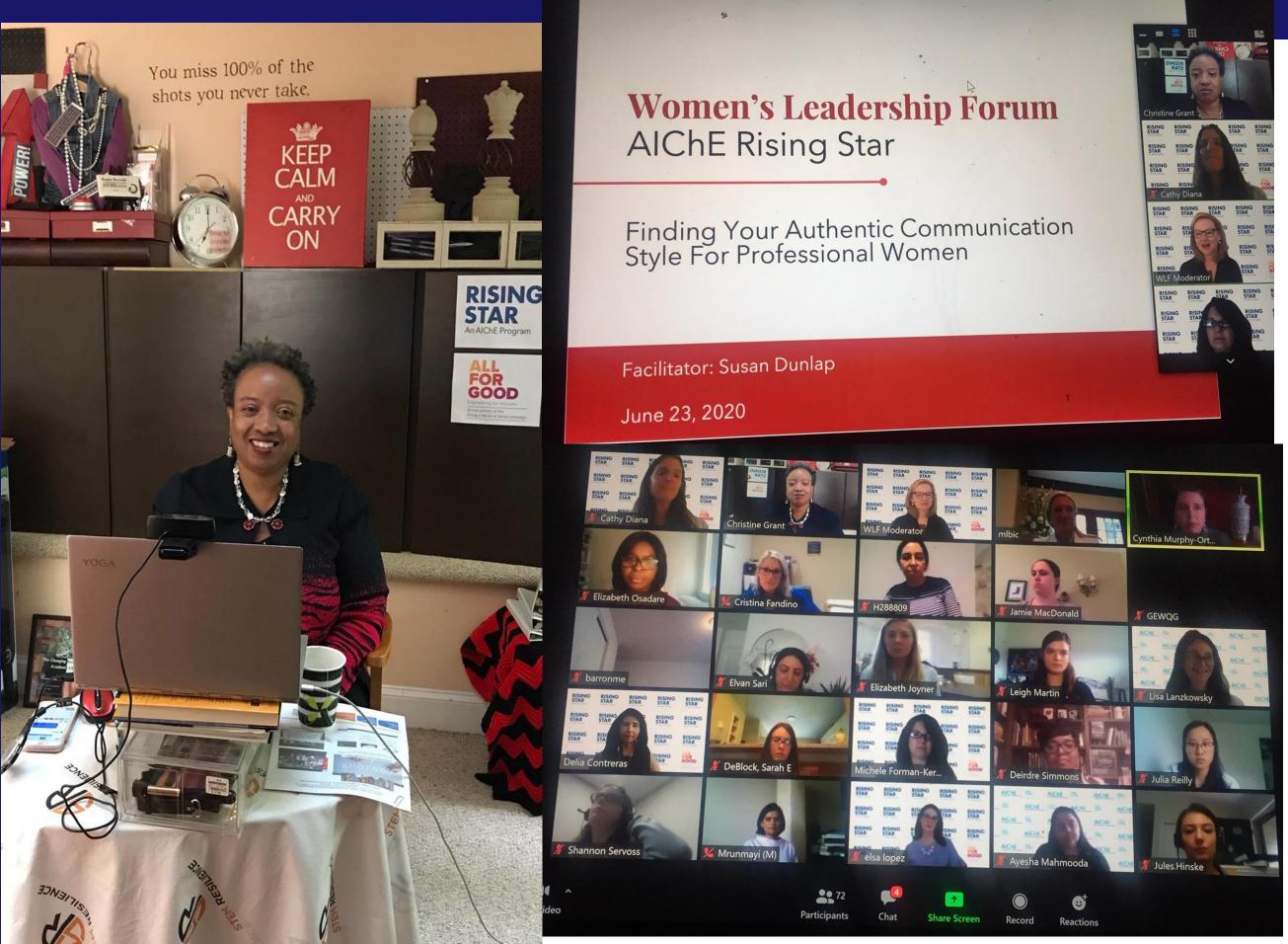
Changing Perceptions

YPs panel and reception engaged LGBTQ+ & Allies engineers from the classroom to the boardroom



Attracting & Retaining the Best & the Brightest
6,124 middle & high school students educated on
STEM careers

AICHE Rising Star Forum Panel with over 70 participants (6/23/2020)



WELCOME TO THE FUTURE.











- Launched in Nov. 2020, in partnership with ACC, Chemours & the HBCU Week Foundation
- \$10K/year (for 4 Yrs.) in scholarship funding for students pursuing STEM degrees at HBCUs and connects students to internships, leadership development, and mentoring opportunities at participating companies
- Creating opportunities & pathways for under-represented groups to enter and succeed in the chemical and related industries

An Industry-Wide Collaboration



Chris Jahn
President & CEO
Founding Partner, FOSSI





June Wispelwey
Executive Director & CEO





Mark Vergnano
President & CEO
Founding Chair, FOSSI





Ashley Christopher, Esq. Founder & CEO



FOSSI Milestones & Progress

1700

scholarship applications

\$7.2M

raised in 2021, funding

151

scholars in first class

43

Companies committed and several individual gifts

More than \$11M

raised in multi-year funding, sponsoring 230 scholars



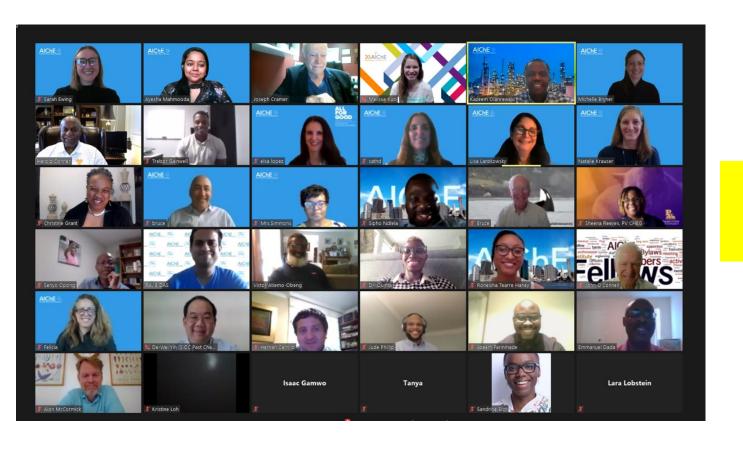
AIChE believes that all who wish to be a part of the chemical engineering community should have equal opportunity to pursue and achieve success. It also proposes an IDEAL Path for progress in an environment characterized by inclusion, diversity, equity, anti-racism, and learning. Read our new statement at AIChE.org/EDI/Statement. #DiversityInSTEM

Societal Impact Operating Council (SIOC)

The Societal Impact Operating Council is leading efforts to define how chemical engineers can most effectively address societal needs. Accountabilities include outreach and public policy, diversity of the profession, and the global business environment.

Entities reporting to the Societal Impact Operating Council

- •Global Society Initiative Committee (GSIC)
- •K-12 Initiative
- •LGBTQ+ & Allies Initiative
- Minority Affairs Committee (MAC)
- Women in Chemical Engineering (WIC)
- •<u>Disabilities OutReach & Inclusion</u> <u>Community</u> (DORIC)



Chemical Engineering in a "COVID-World"

- Communication paradigm shift
- Coordination of education
- Collaboration mechanisms
- Connections in mentoring

COVID-19 is challenging the way we think of chemical industry trends. This is how





ChEs Tackle COVID-19

APR 17, 2020 . BY JUNE WISPELWEY

Learn about the many encouraging ways chemical engineers are stepping up to battle COVID-19.

CHEMICAL ENGINEERING CHALLENGES AND OPPORTUNITIES IN THE 21ST CENTURY

The National Academies of SCIENCES • ENGINEERING • MEDICINE

The COVID-19 pandemic and the Future of Pharmaceutical Manufacturing

Originally delivered Jul 8, 2020

Creating Cultures of Inclusion in Chemical Engineering

...and Chemistry...Together!!

May 25, 2021

Christine S. Grant, Ph.D.

Diversity, Equity, and
Inclusion in Chemistry and
Chemical Engineering

A Virtual Workshop from the Chemical Sciences Roundtable



END of TALK/ Extra slides follow