

van der Waals Heterostructures: Fabrication and Materials Issues

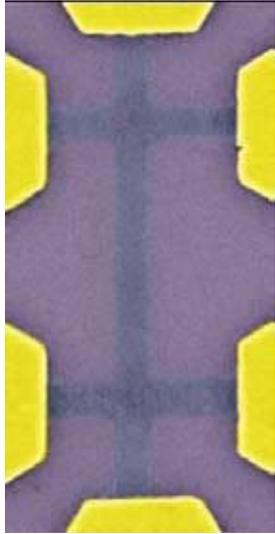
J. Hone

Columbia University

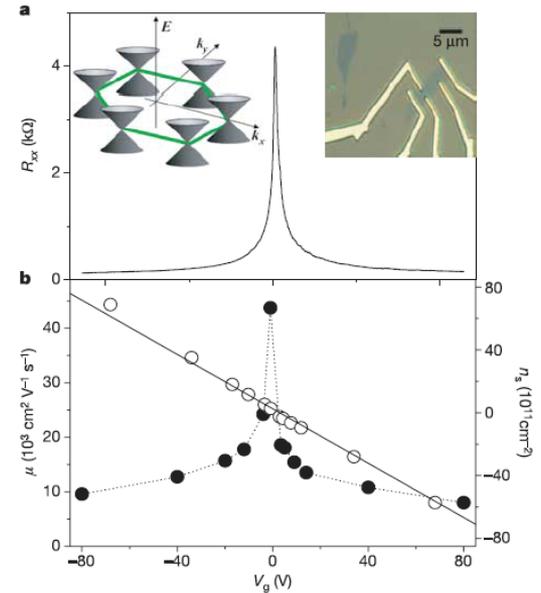
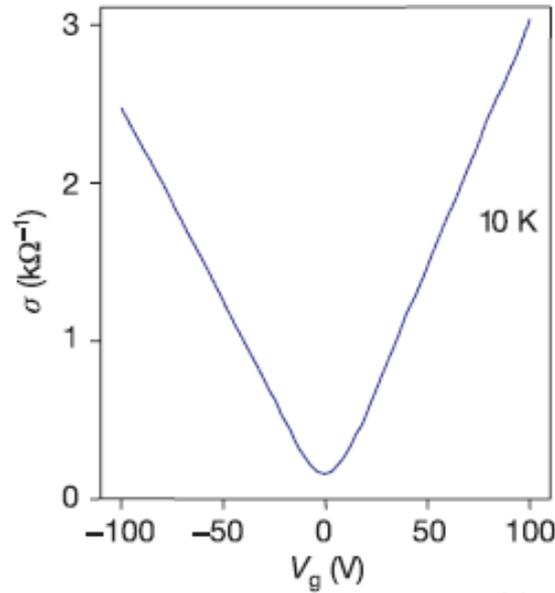
Mechanical Engineering

Center for Precision Assembly of
Superstratic and Superatomic Solids
(PAS³) – Columbia / CCNY MRSEC

Graphene on SiO₂



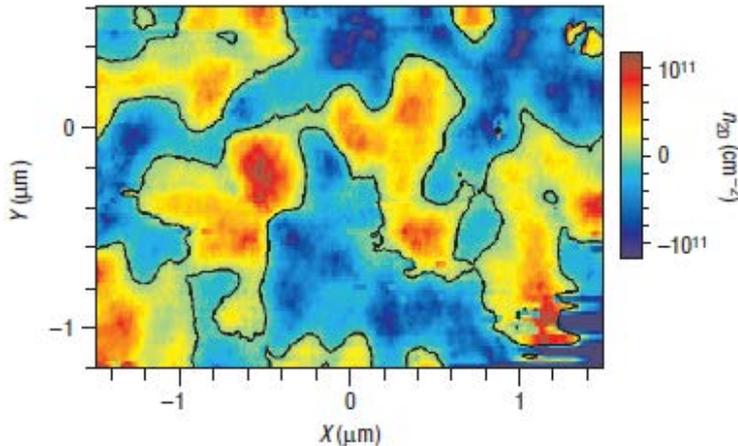
Field effect mobility



Novoselov, Geim, Science (2005), Nature (2005); Zhang, Kim, Nat. (2005)

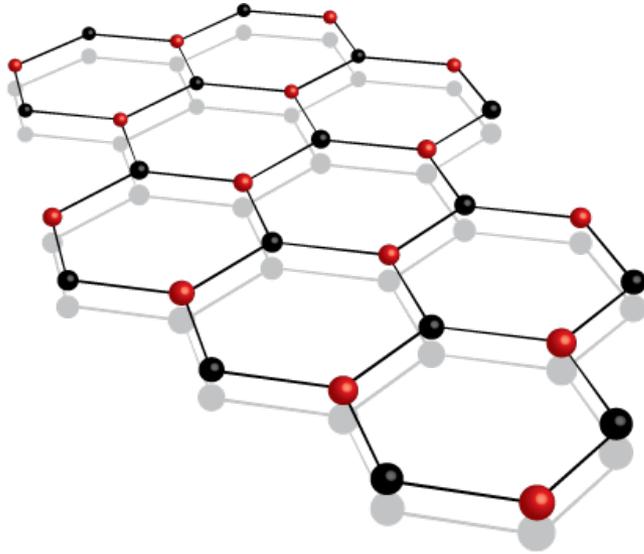
Graphene on SiO₂:

- mobility $\sim 20,000$ cm²/Vs
- surface roughness
- scattering from charged impurities
- disorder from charged impurities



Martin, et al, Nature Phys. (2008)

Boron Nitride – graphene’s insulating ‘cousin’



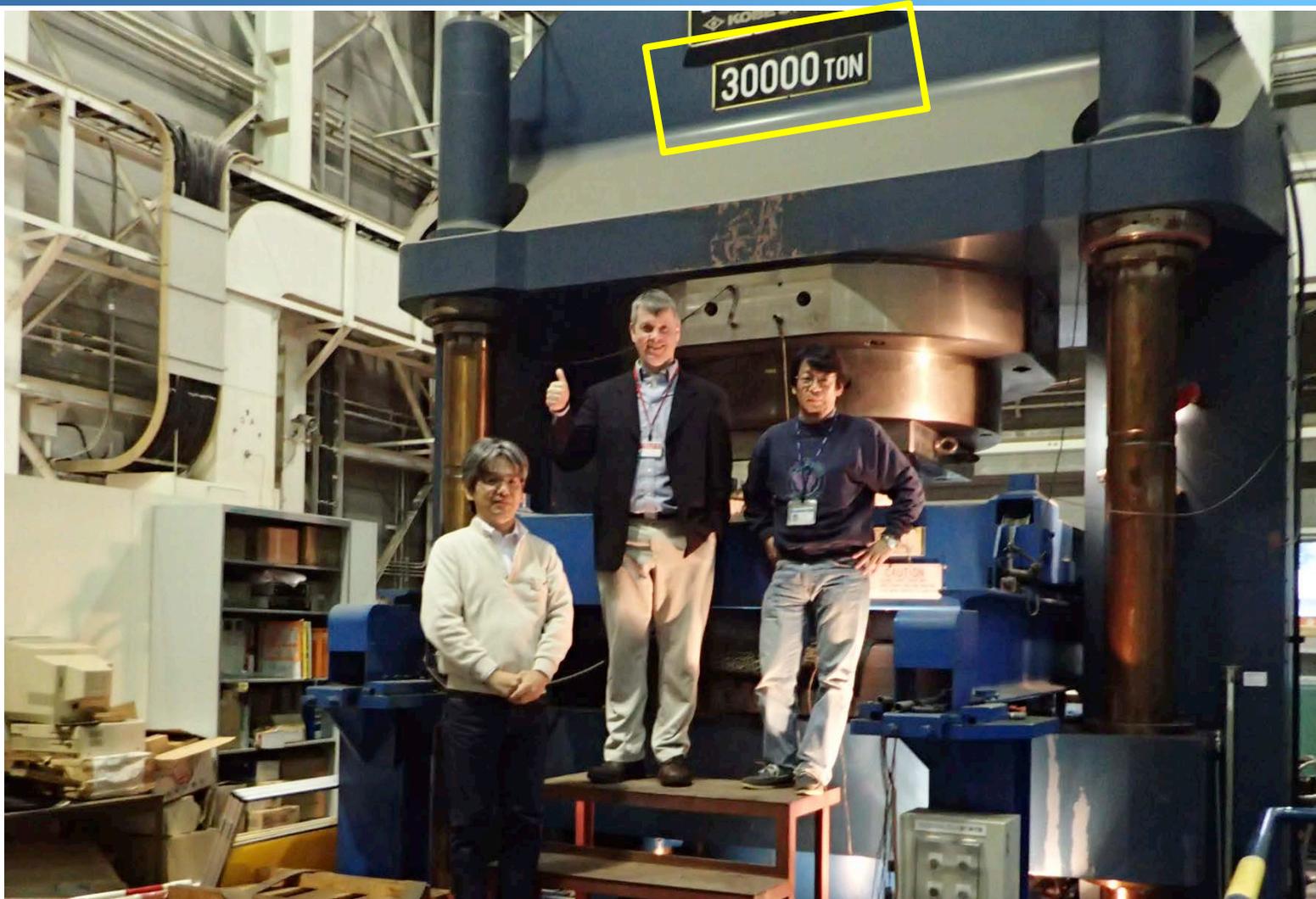
Boron Nitride

- < 2% lattice mismatch to graphene
- atomically flat
- chemically inert, stable to high temp.
- no dangling bonds
- good dielectric properties

Optical properties of h-BN

	Band Gap	Dielectric Constant	Optical Phonon Energy
BN	5.8 eV	~3.5	>100 meV
SiO ₂	8.9 eV	3.9	59 meV

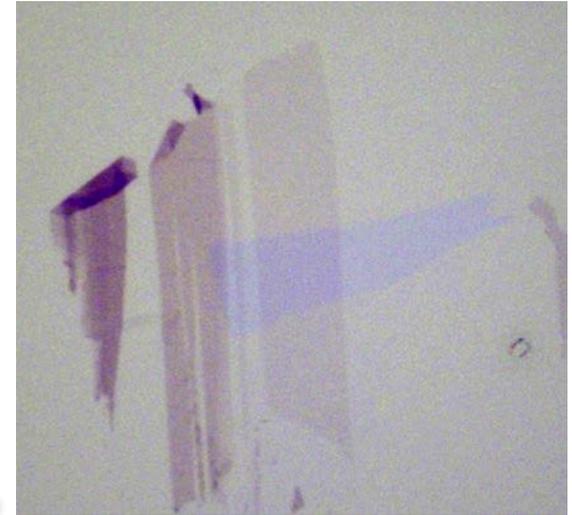
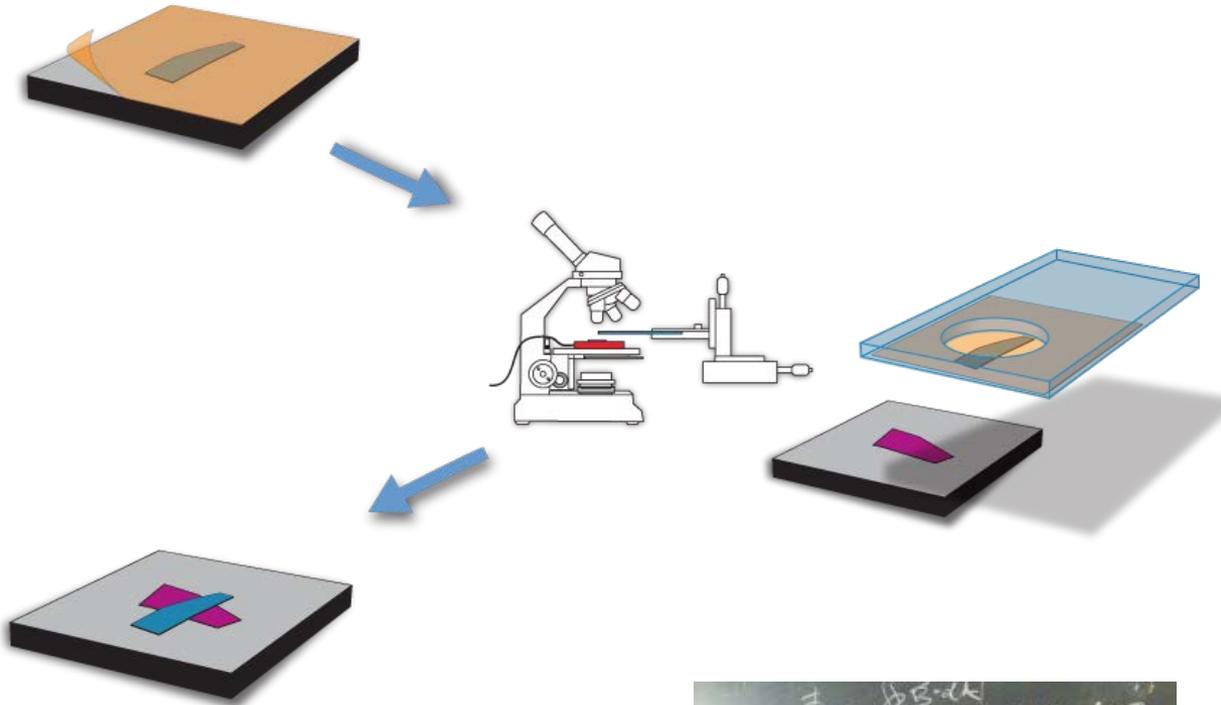
The Source...



Watanabe, K., Taniguchi, T. & Kanda, H. "Direct-bandgap properties and evidence for ultraviolet lasing of hexagonal boron nitride single crystal." *Nature Mater.* **3**, 404–409 (2004).

Taniguchi, T. & Watanabe, K. "Synthesis of high-purity boron nitride single crystals under high pressure by using Ba–Bn solvent." *J. Cryst. Growth* **303**, 525–529 (2007).

'Polymer transfer' of graphene onto BN

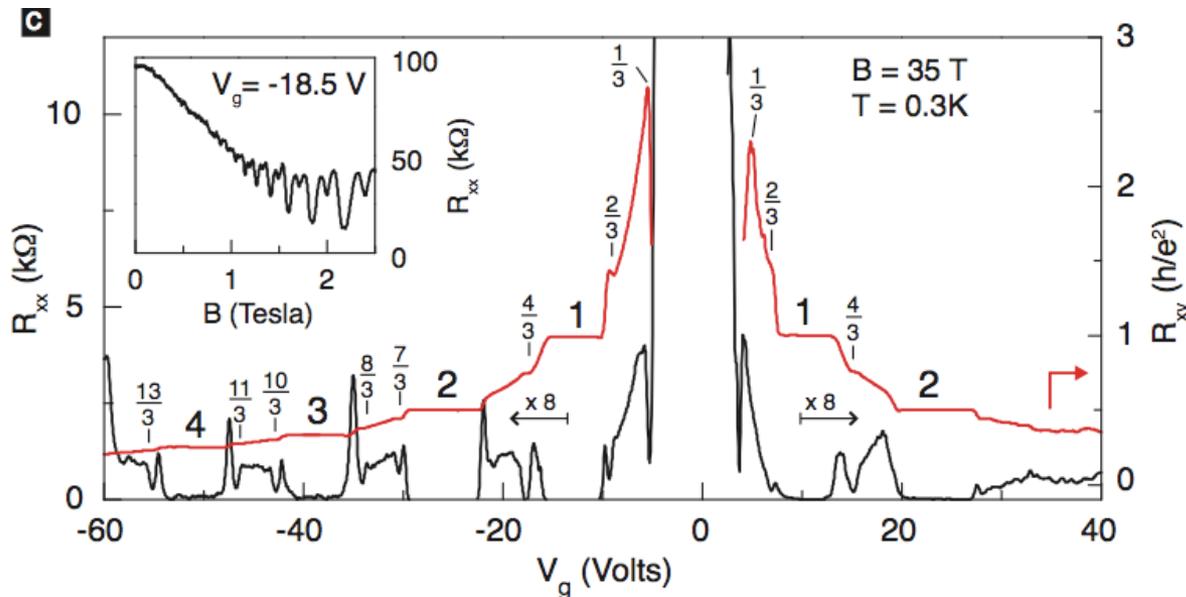
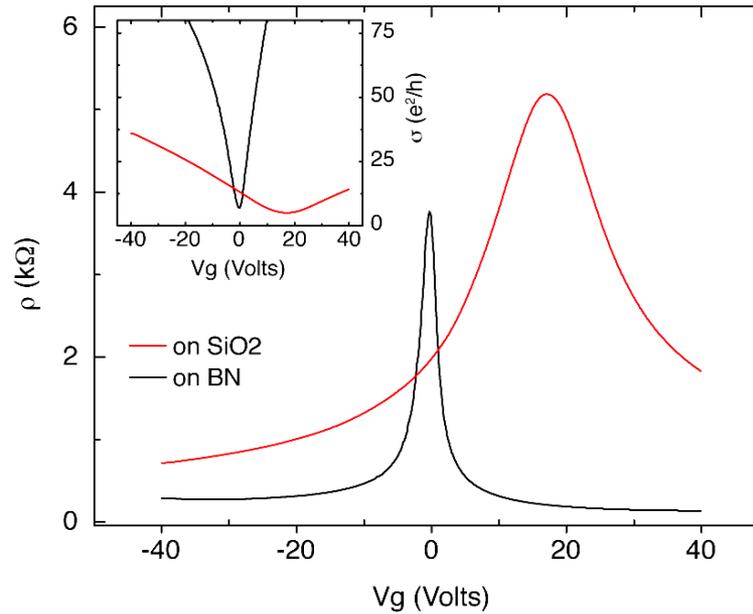


C.R. Dean, A.F. Young, I. Meric,
C. Lee, L. Wang, S. Sorgenfrei,
K. Watanabe, T. Taniguchi, P.
Kim, K.L. Shepard, J. Hone,
Nature Nano (2010)



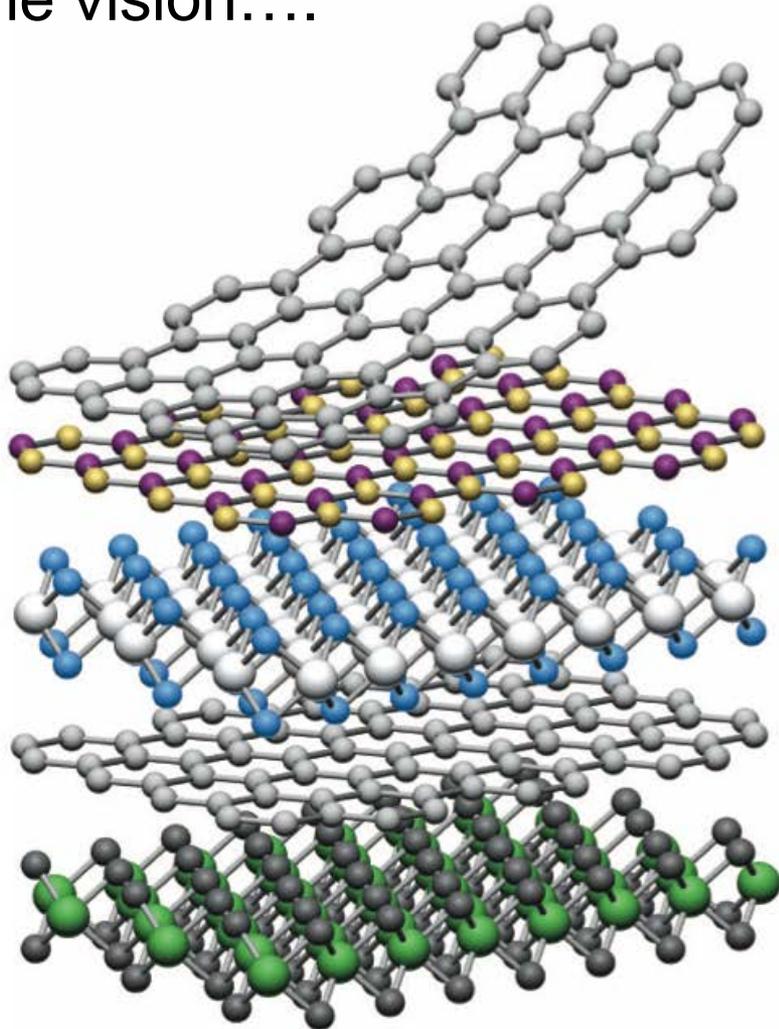
Improved Performance

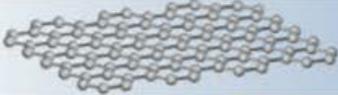
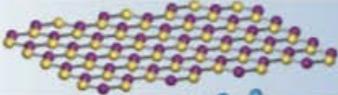
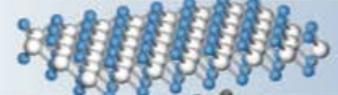
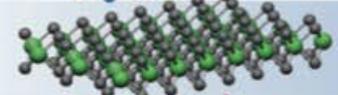
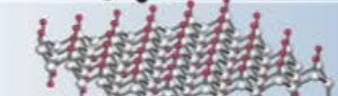
- Enhanced mobility
- lower disorder
- Many FQHE states

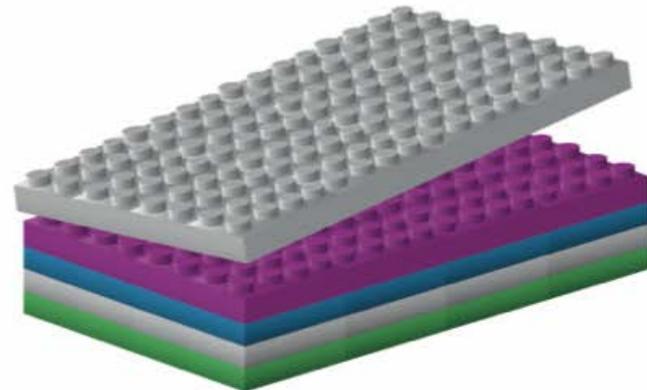


Making Layered Structures

The vision....

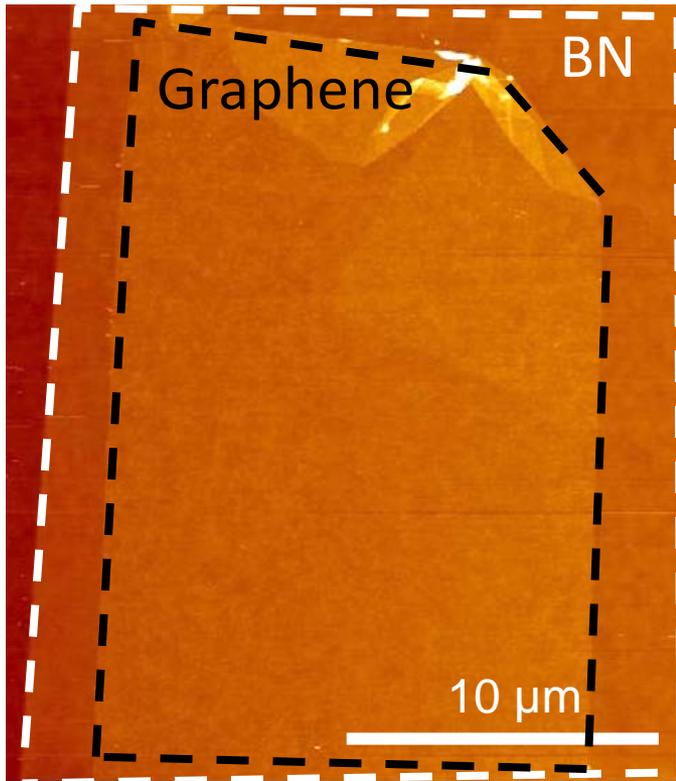


	Graphene	
	hBN	
	MoS ₂	
	WSe ₂	
	Fluorographene	



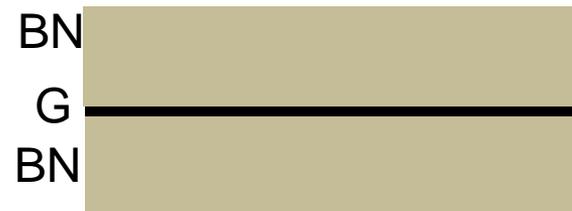
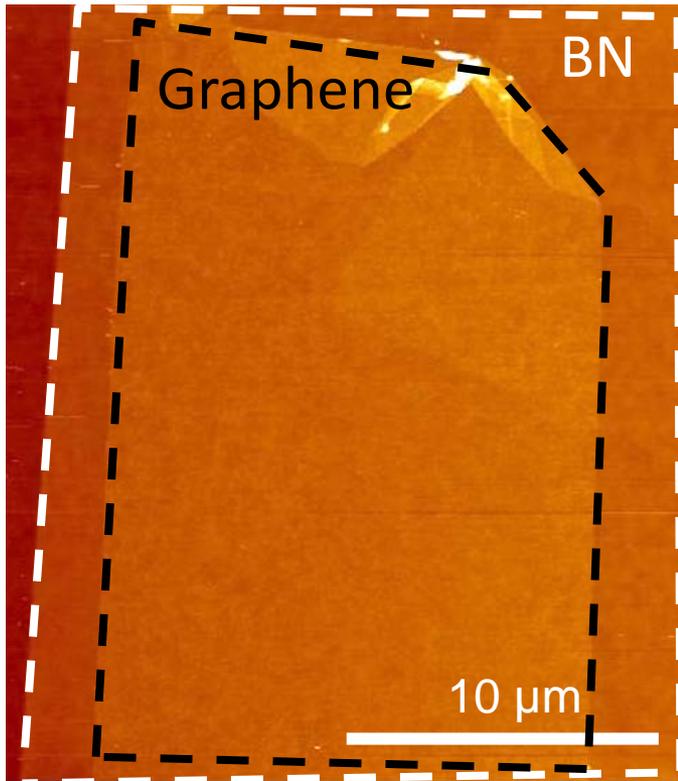
Making Layered Structures

The reality...



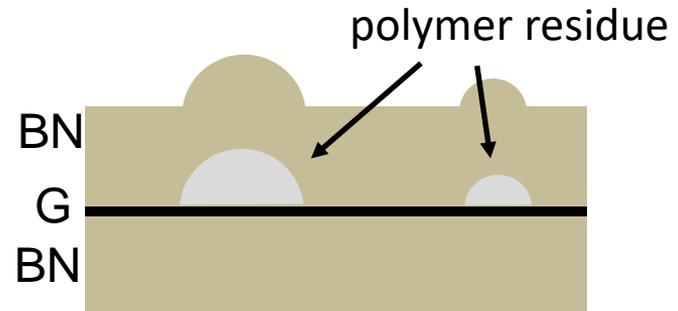
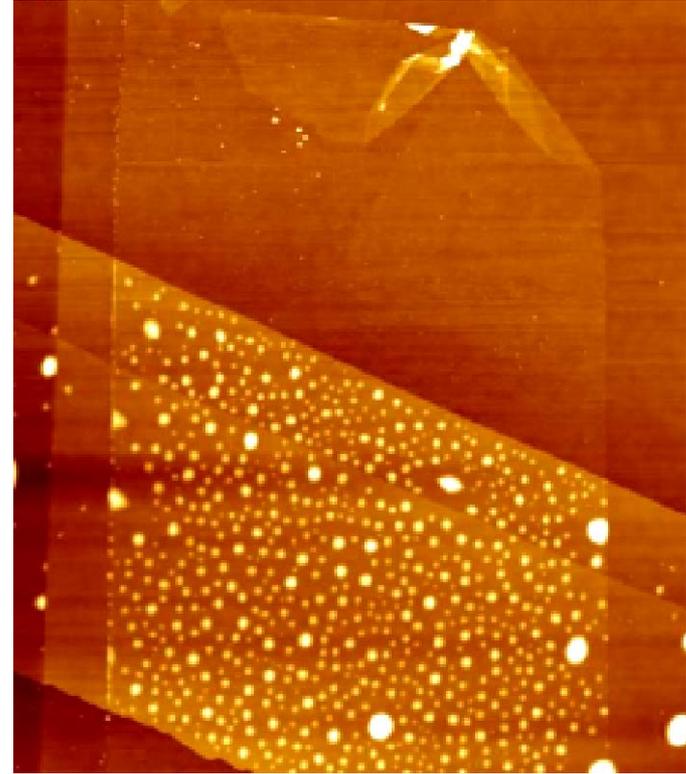
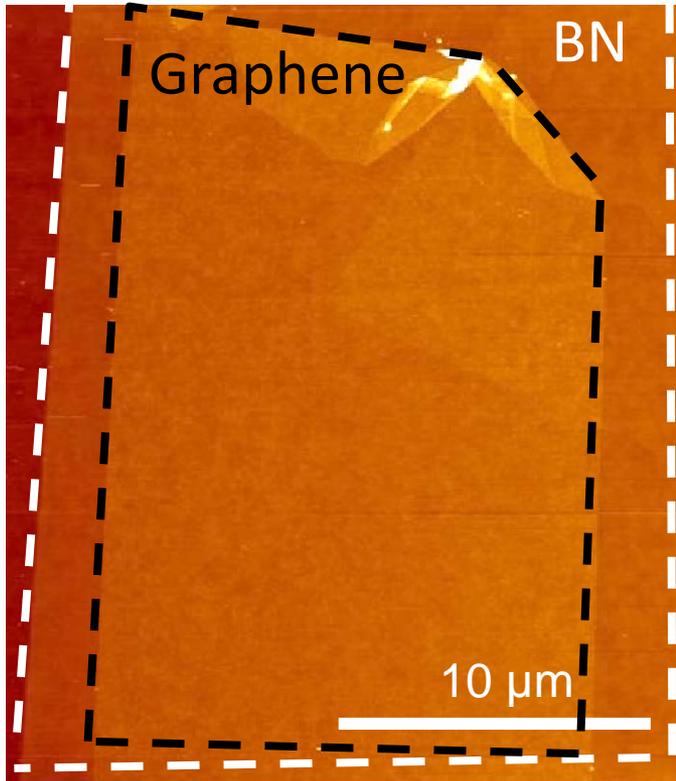
Making Layered Structures

The reality...

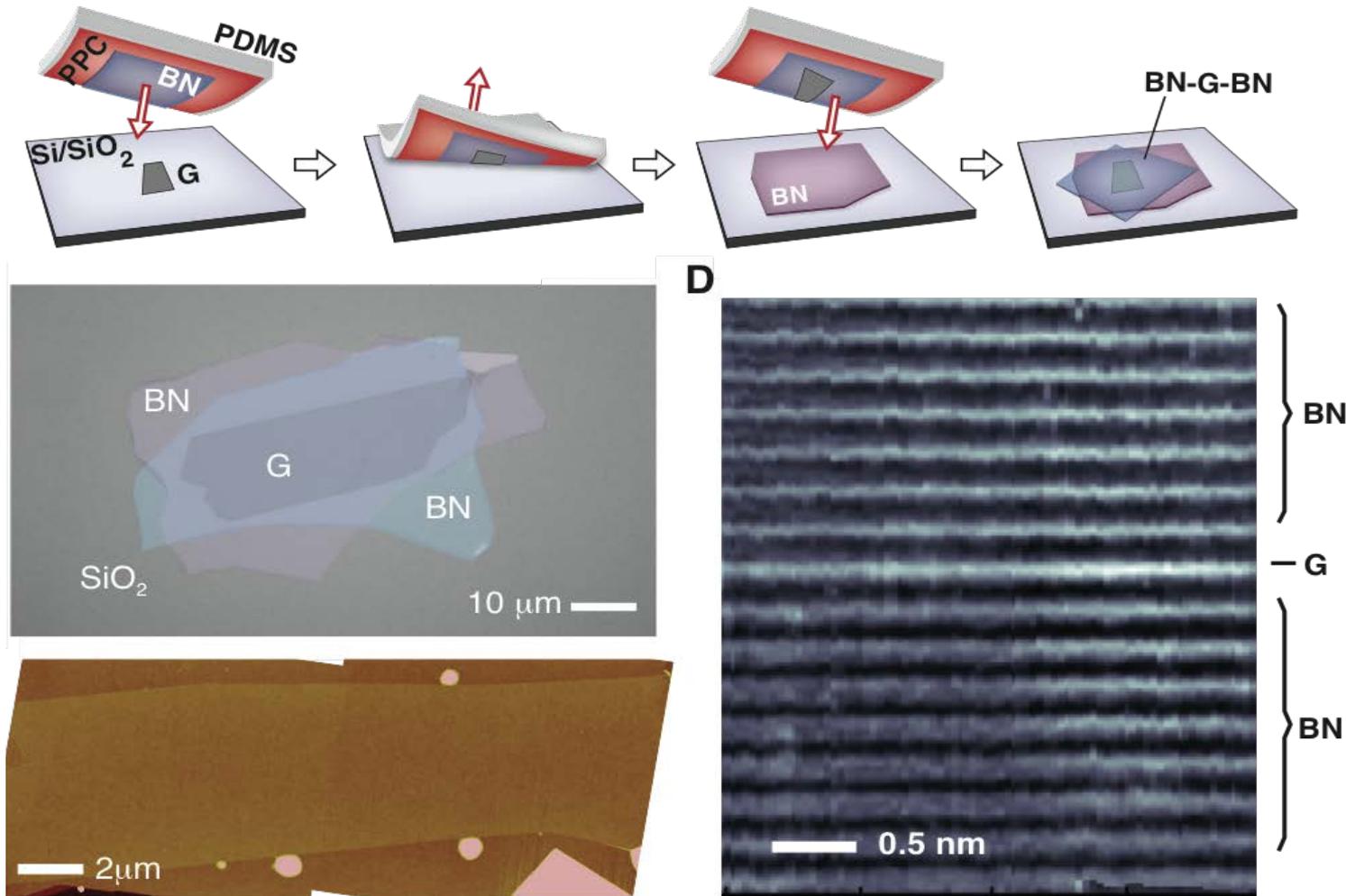


Making Layered Structures

The reality...



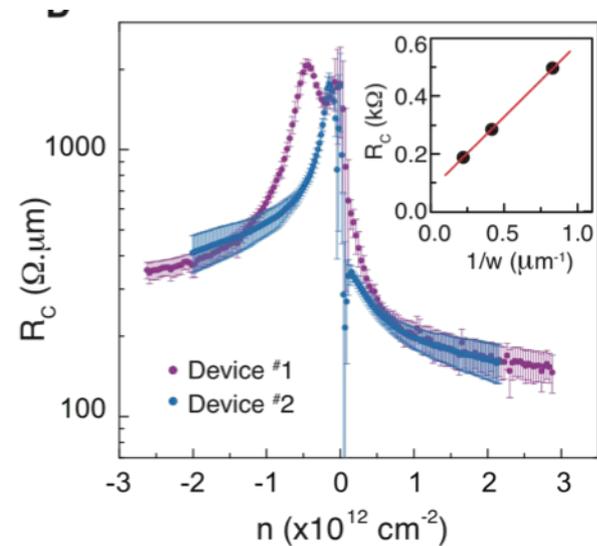
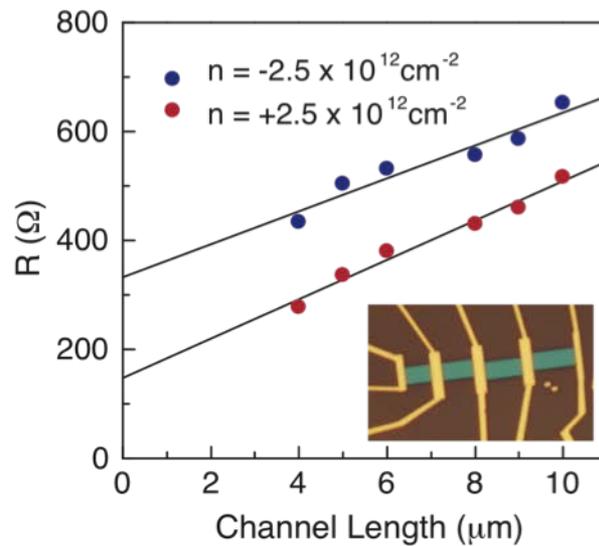
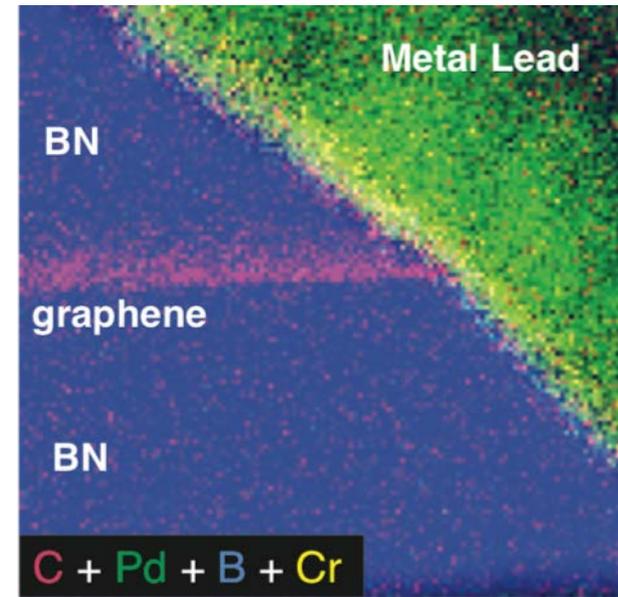
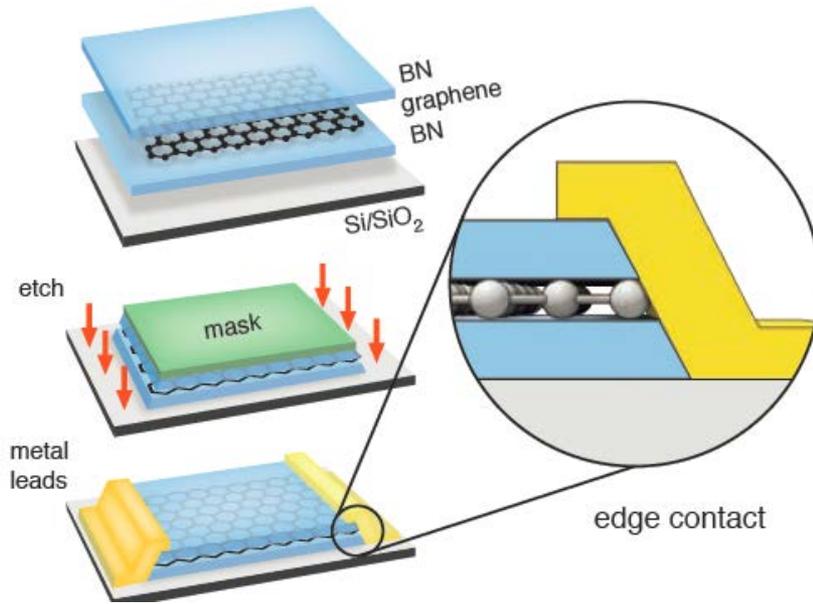
Van der Waals Assembly



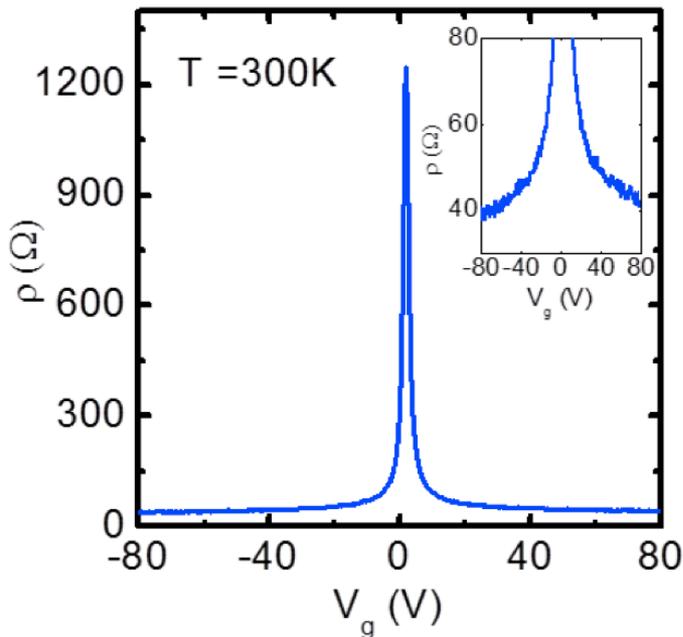
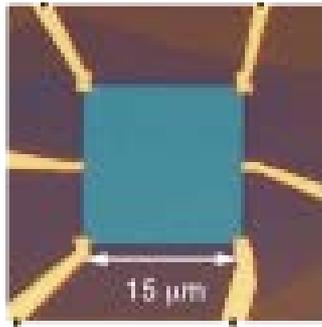
L. Wang et al,
Science (2013)

Ultraclean technique – graphene never exposed to polymer

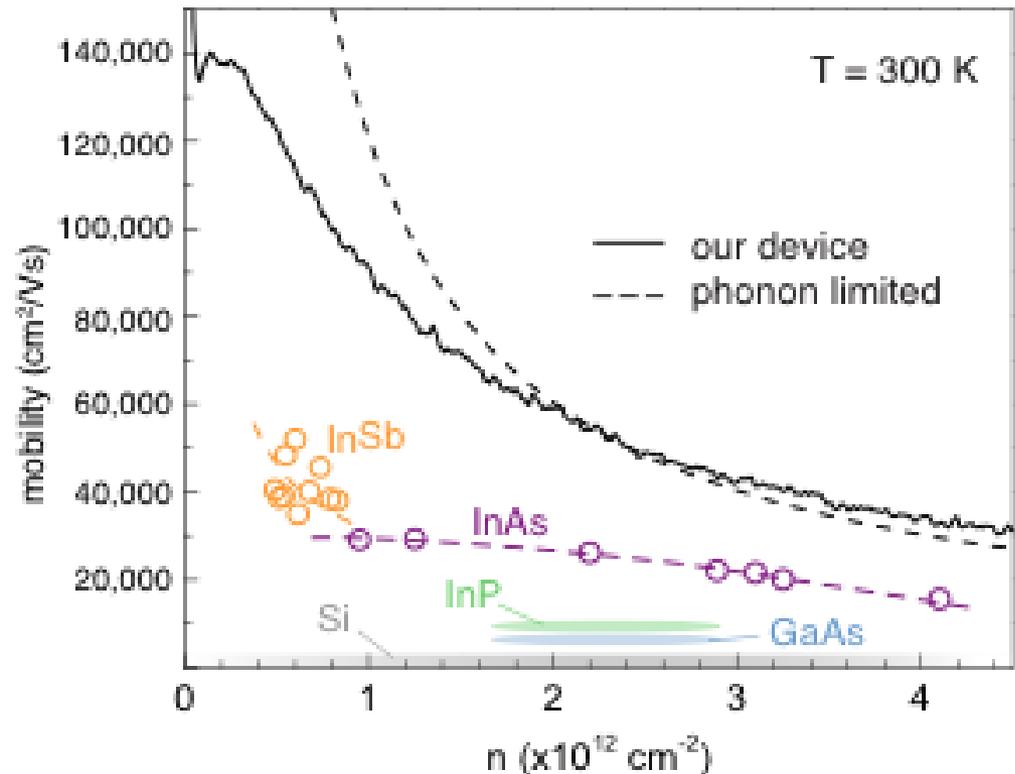
Side Contacts



Achieving ideal electrical performance

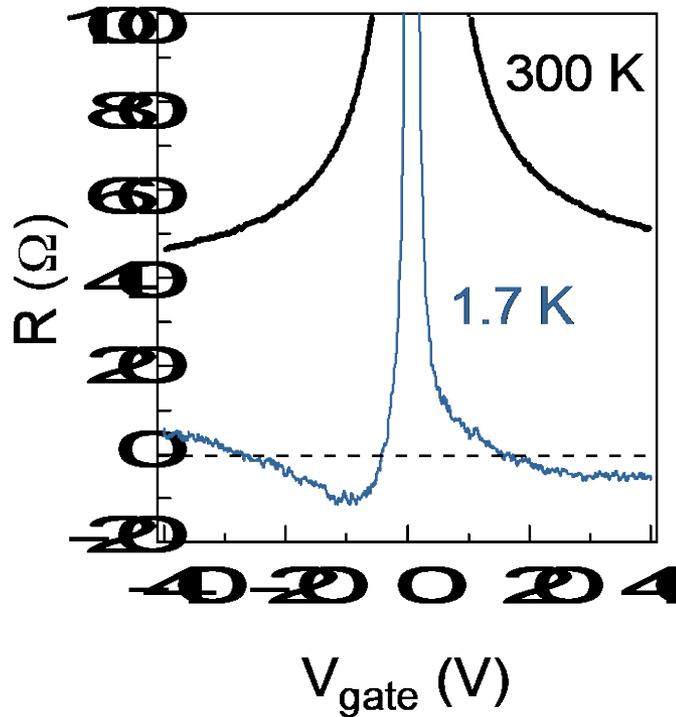


Sheet resistance below 40 Ω – more conductive than silver or copper!



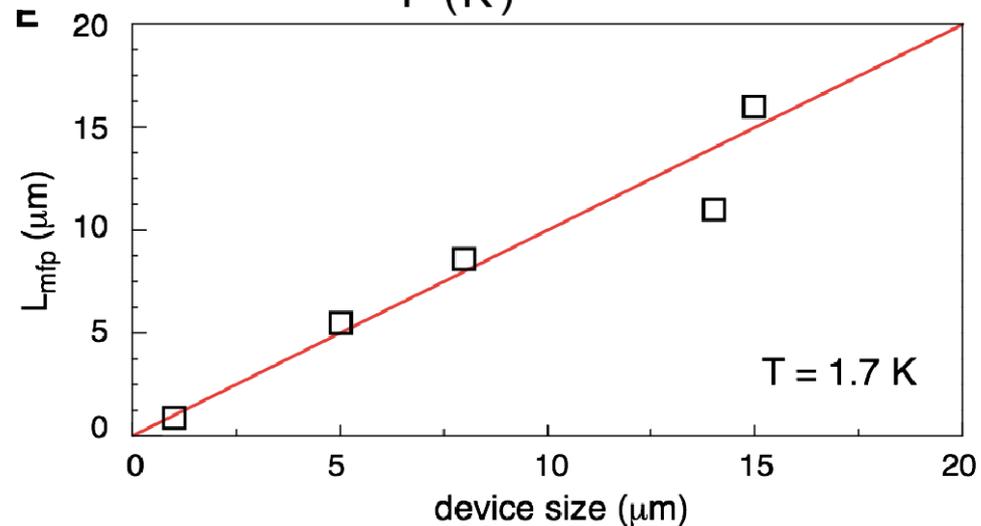
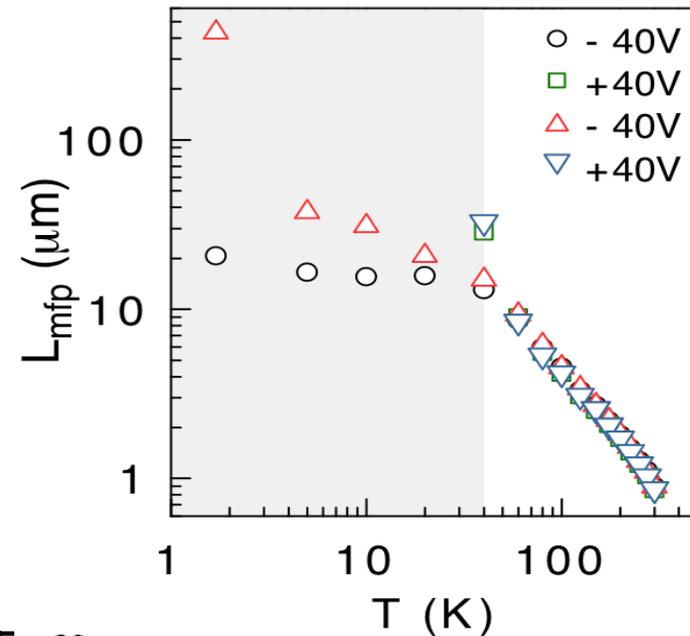
At limit of acoustic phonon scattering. Highest R.T. mobility of any material!

Low-T Ballistic Transport



$$l_{\text{mfp}} = \frac{\sigma h}{2e^2 k_f}, \quad k_f = \sqrt{\pi n}$$

Transport is ballistic at low T up to at least $\sim 15 \mu\text{m}$



Ultra-clean graphene: magneto-transport

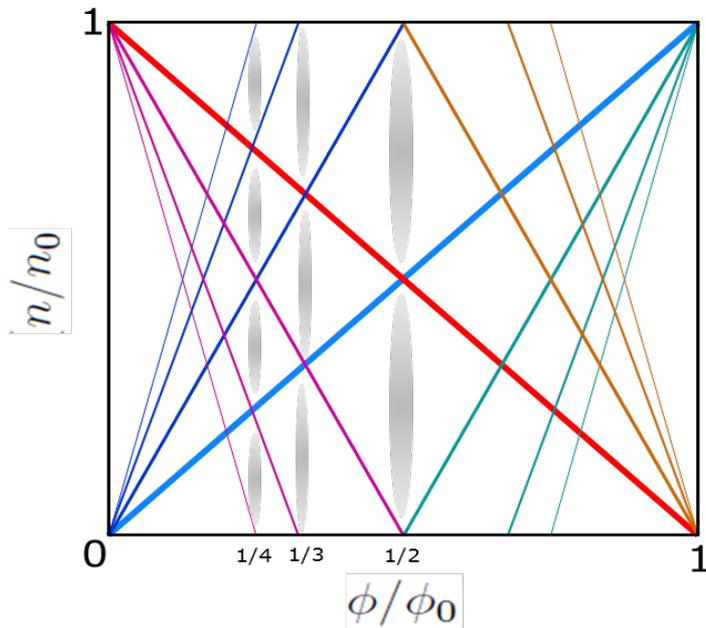
1. 'Hofstadter Butterfly'
2. Negative Refraction
3. Exciton Condensation

Hofstadter's Butterfly

Hofstadter, PRB 1976:

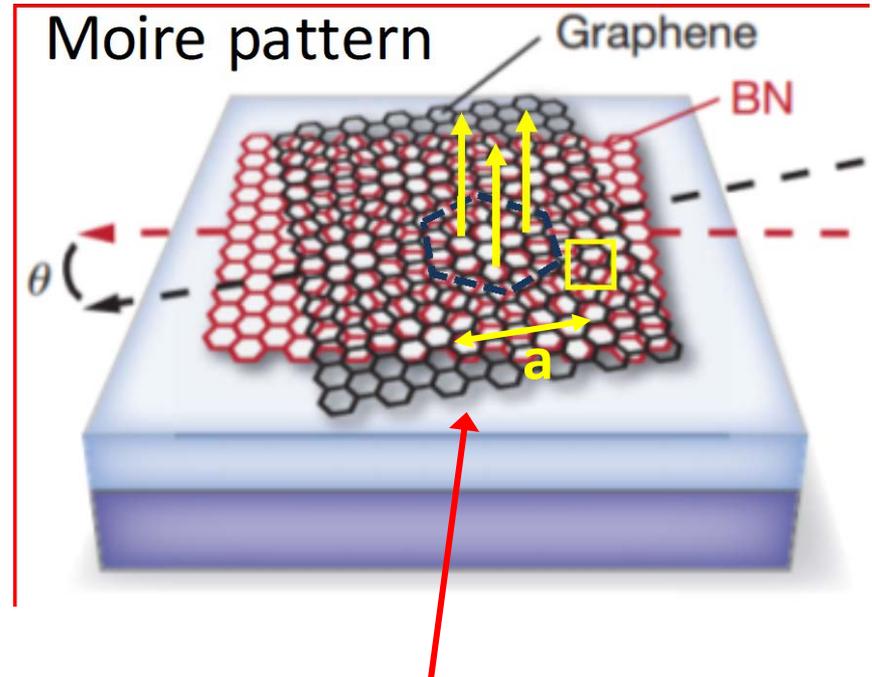
- Basic problem: What are Bloch states in 2D with lattice + magnetic field? (2 length scales)
- Energy bands develop **fractal structure** when magnetic length is of order the periodic unit cell

Wannier (1977): Fractal gaps trace out straight lines in n vs. flux, with two quantum numbers (s, t)



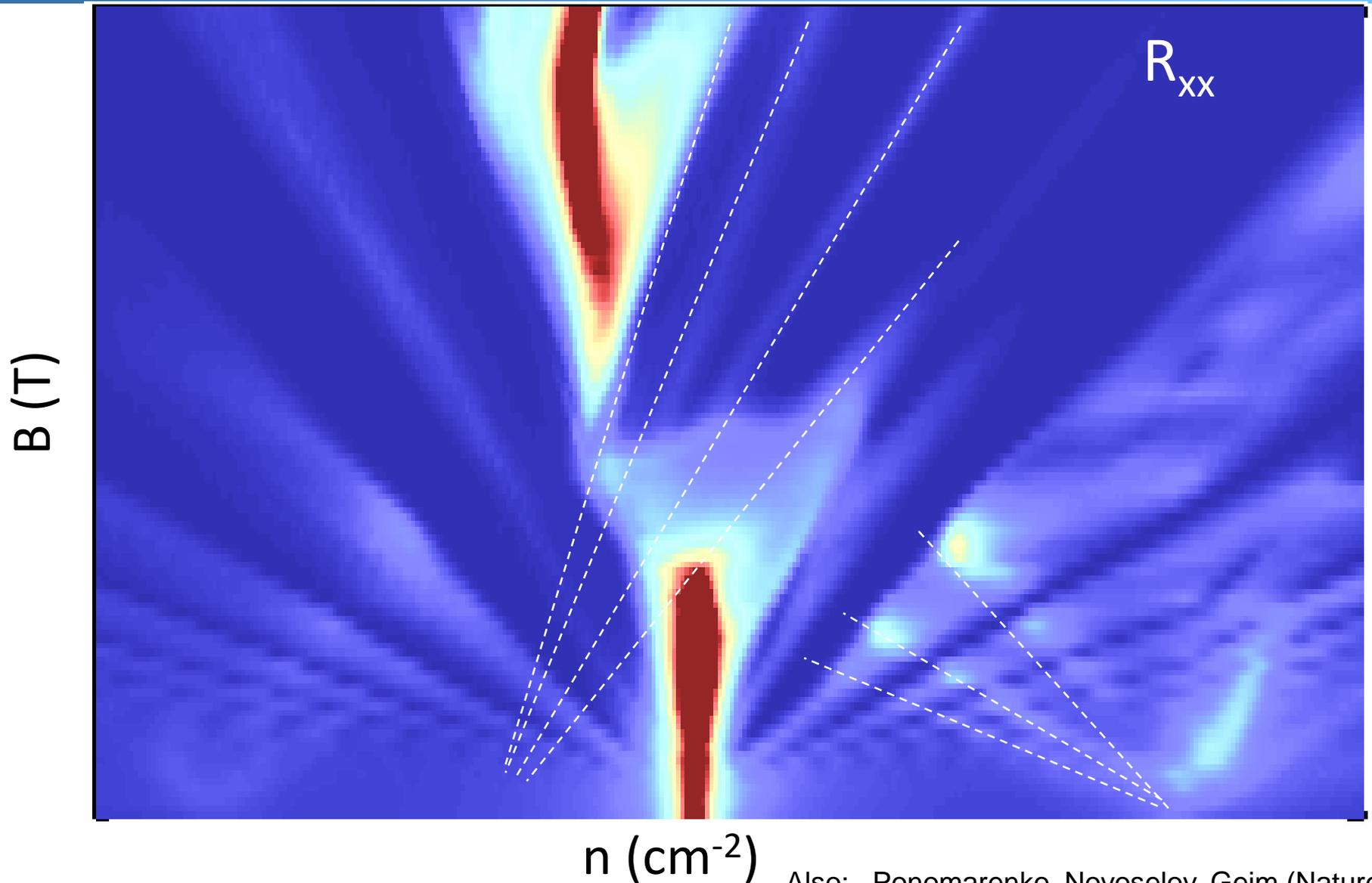
$$\frac{n}{n_0} = t \frac{\phi}{\phi_0} + s, \quad s, t \in I$$

graphene – BN moire' pattern



For well-aligned structure, $a \sim 15$ nm

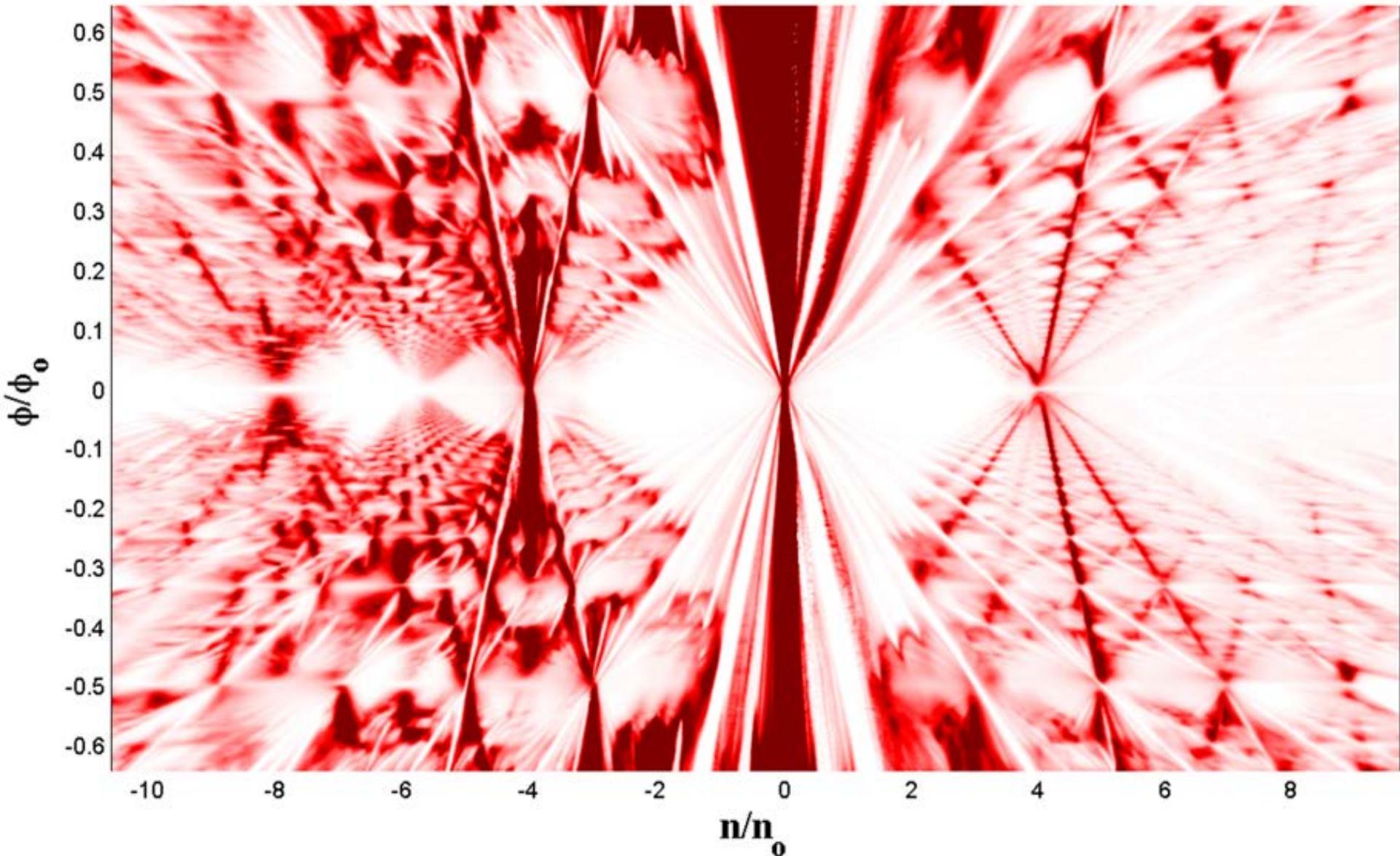
1st generation: polymer transfer



C. R. Dean, L. Wang, ..., JH, P. Kim, Nature (2013)

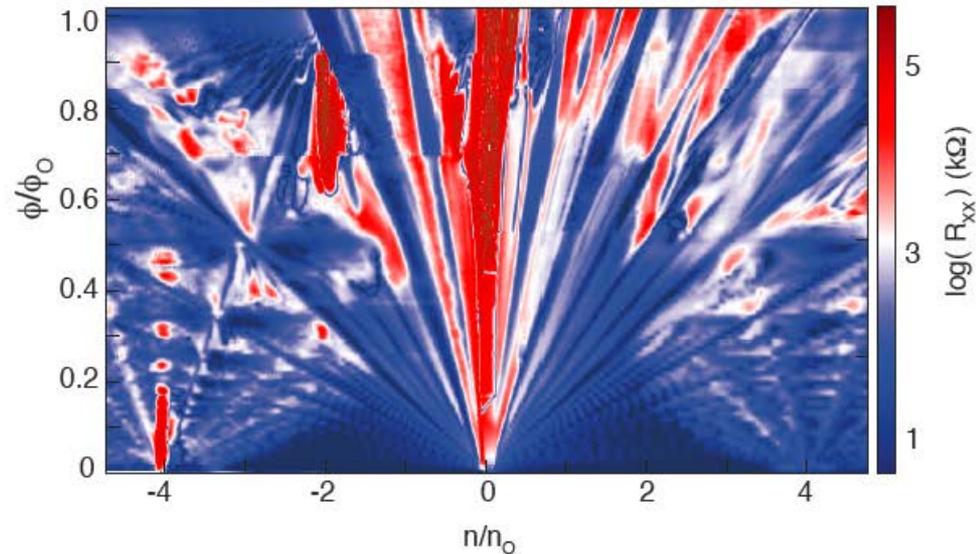
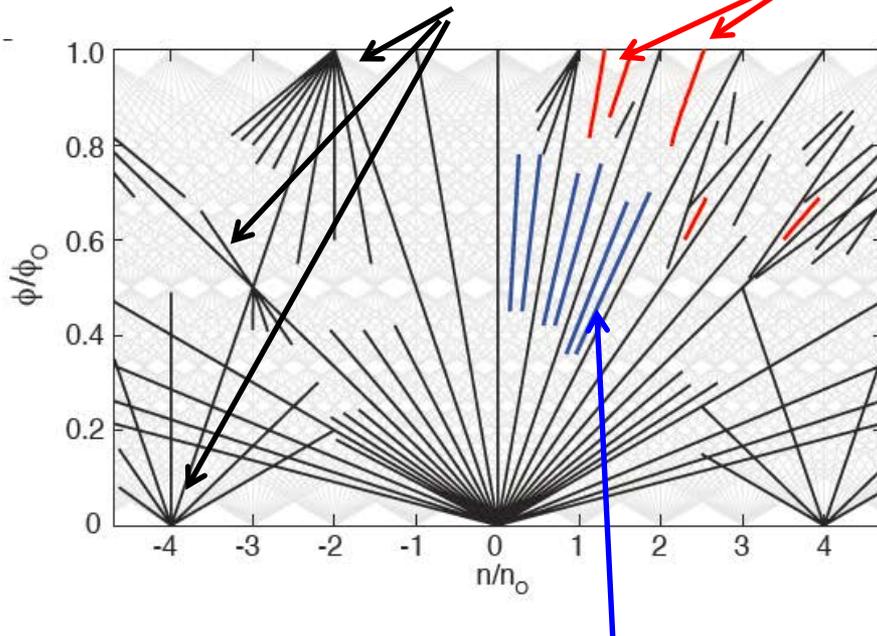
Also: Ponomarenko, Novoselov, Geim (Nature);
Hunt, Jarillo-Herrero (Science)

2nd generation – van der Waals assembly



States within Hofstadter spectrum

Fractal states New states

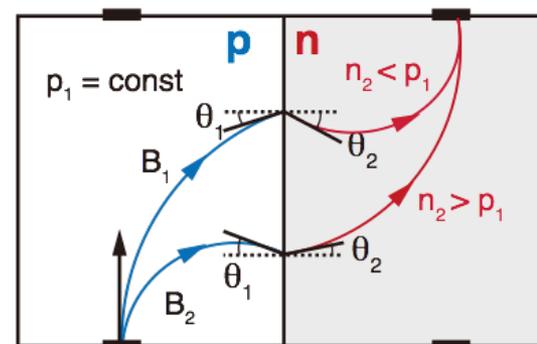
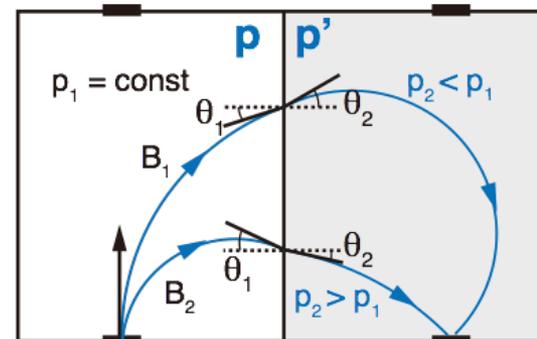
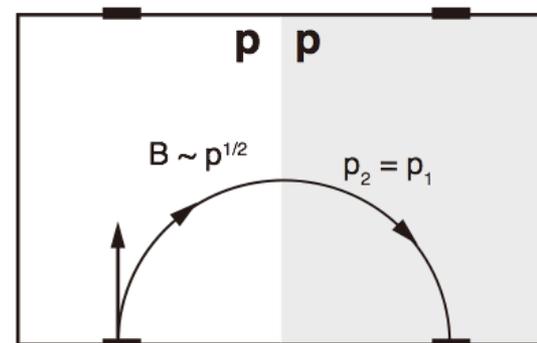
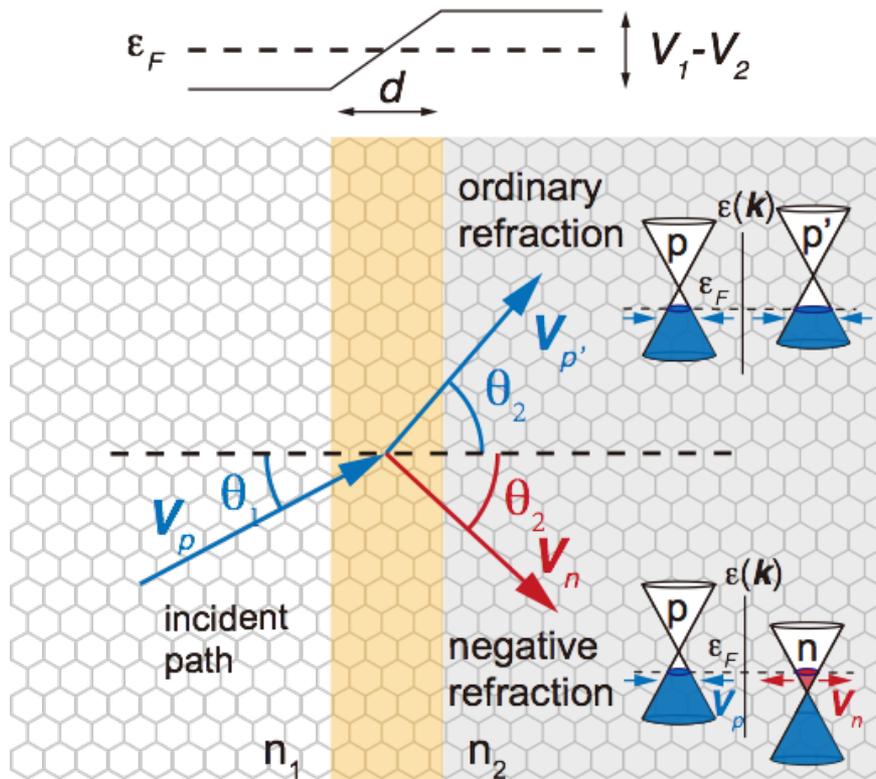


fractional quantum Hall states

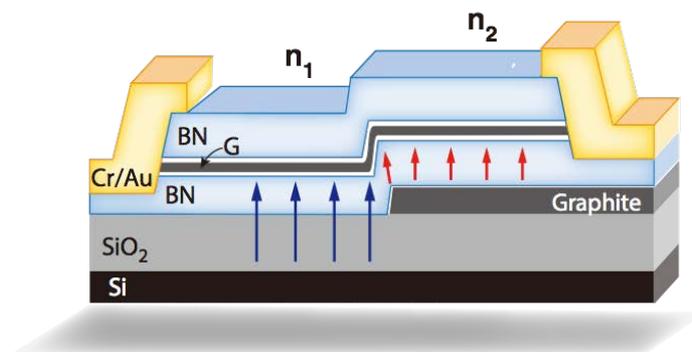
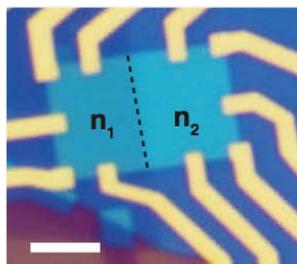
$$\frac{n}{n_0} = t \frac{\phi}{\phi_0} + s$$

Fractal states:	integer t, s
FQHE:	fractional t
New states:	fractional s

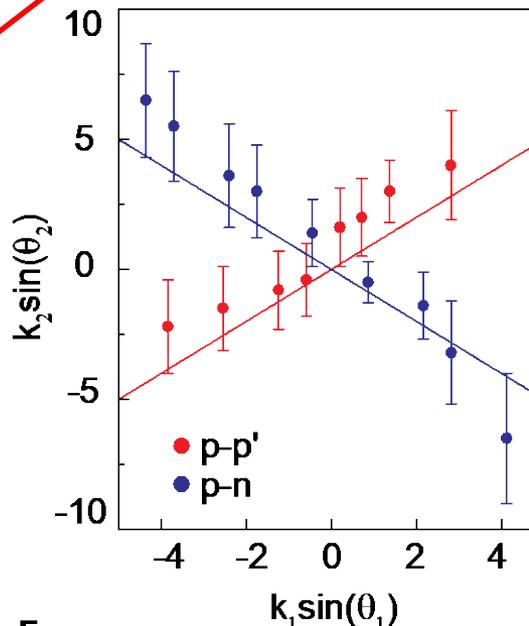
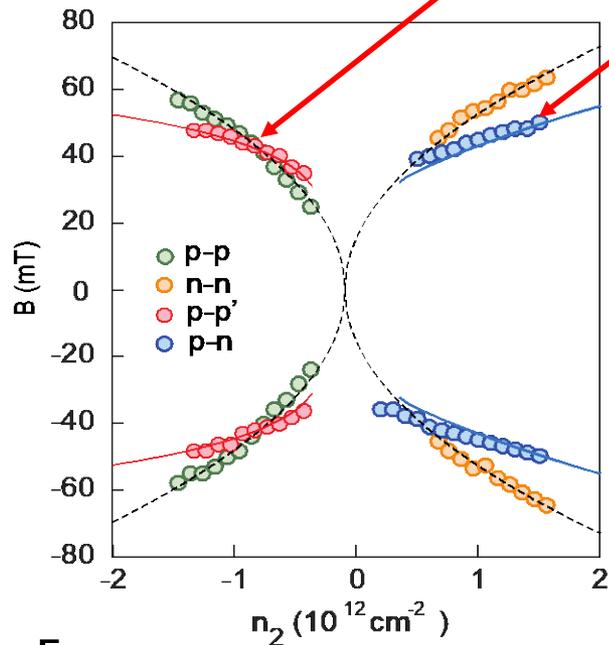
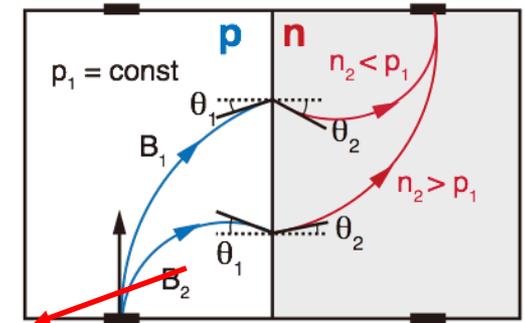
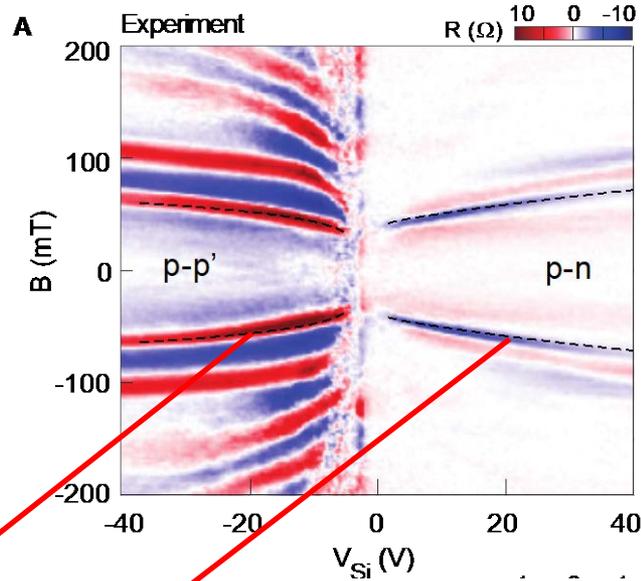
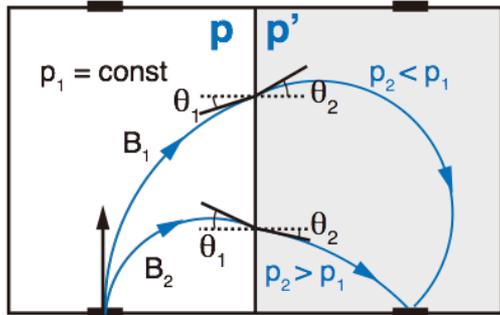
Using Magnetic Focusing to Study Refraction



C

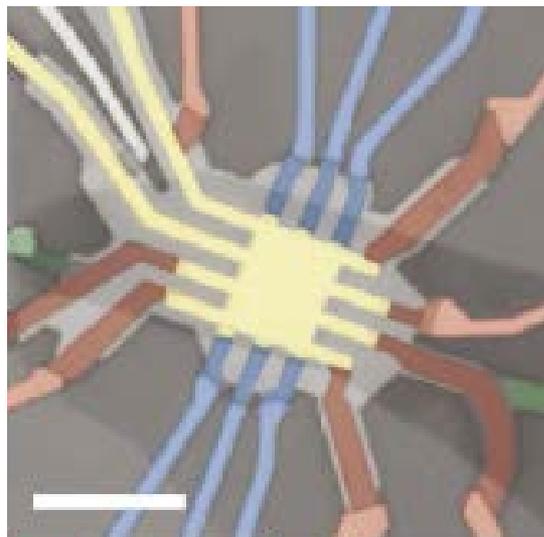
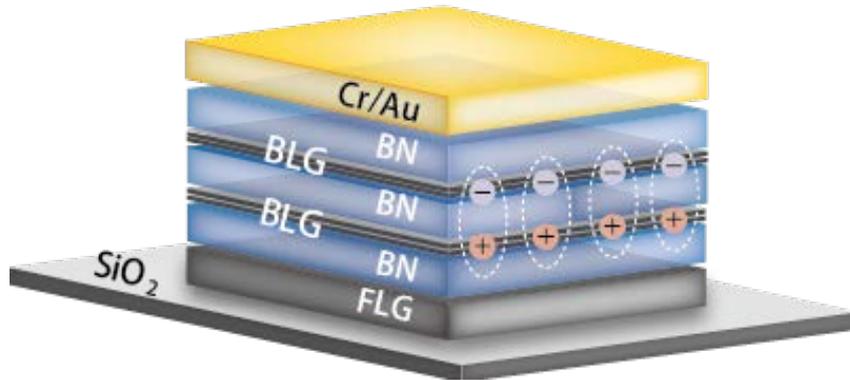


Negative refraction in p-n junctions

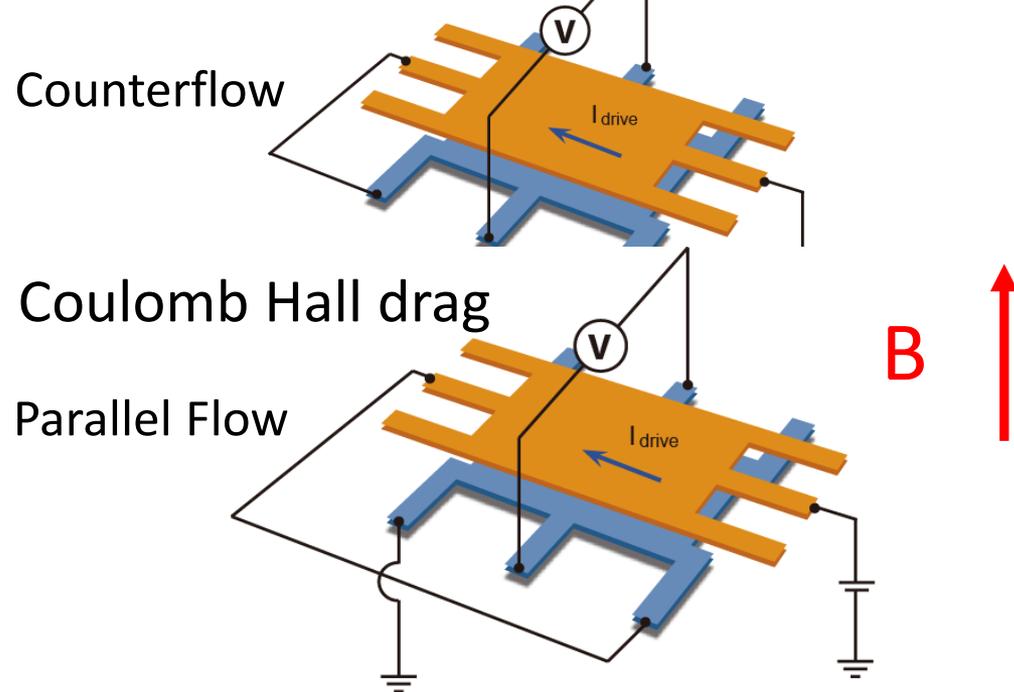
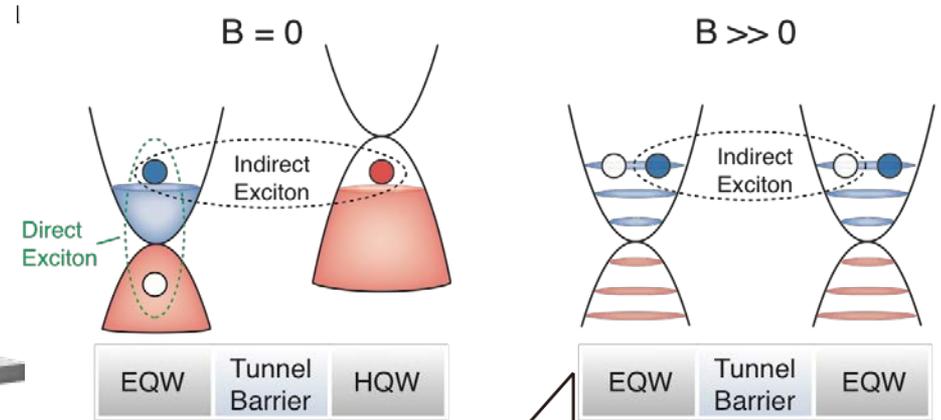


- Simple geometric model fits shape of focusing peaks
- Positive and negative Snell's law confirmed

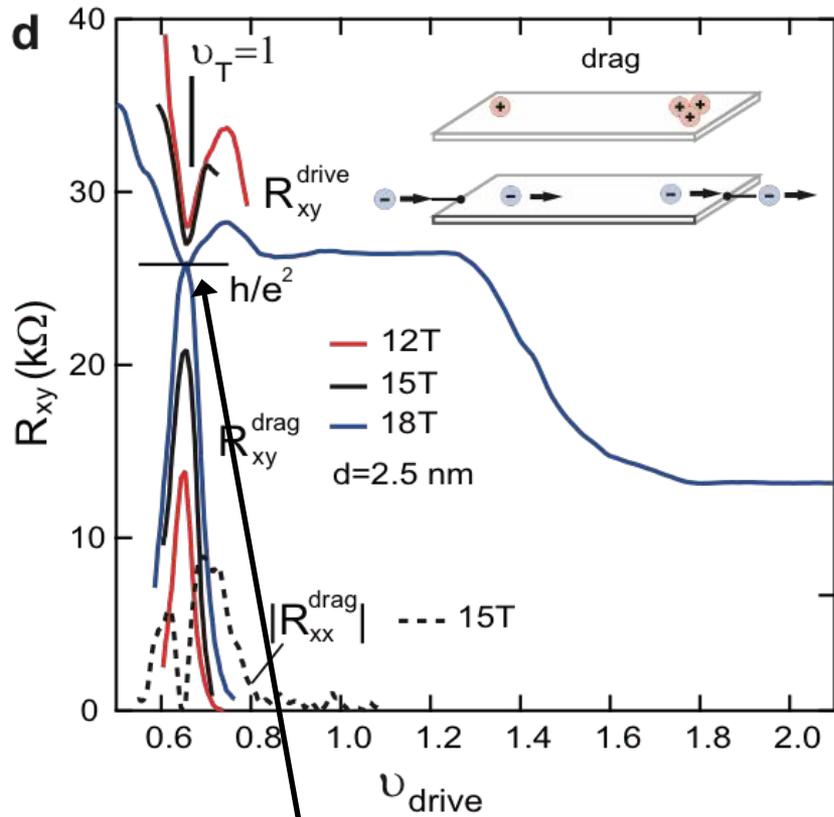
Exciton Condensation in Bilayer Graphene Superlattices



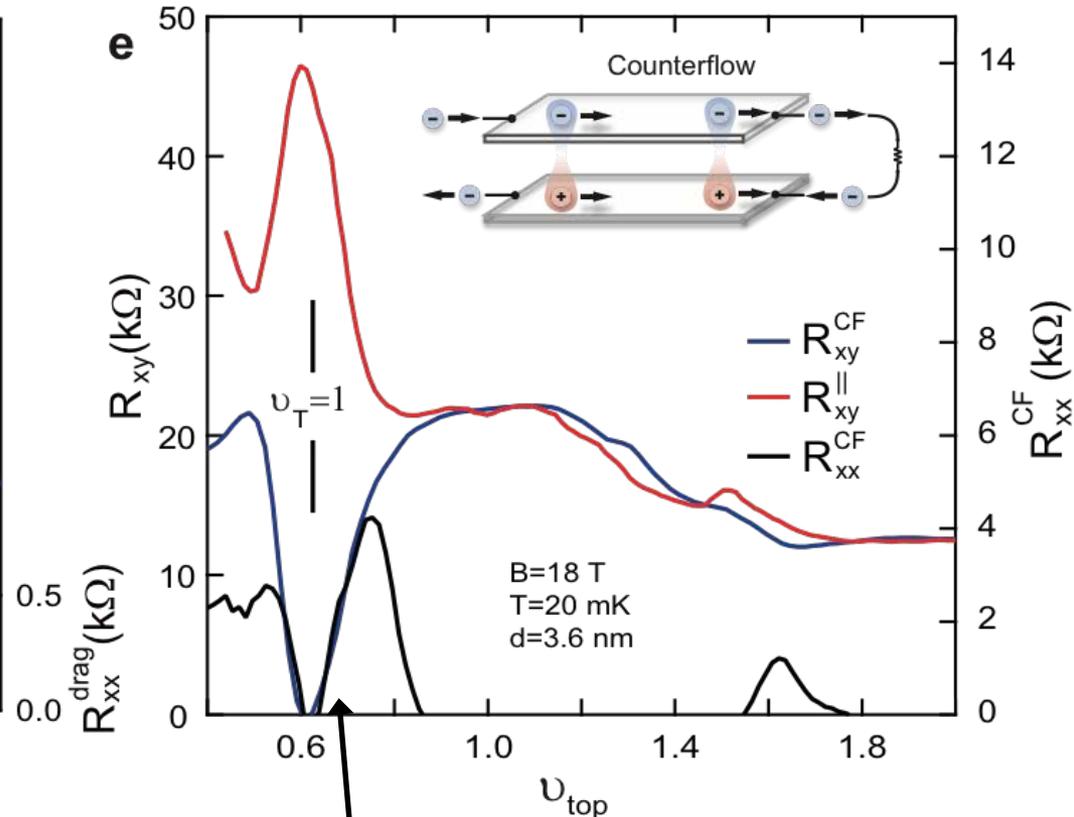
■ Top BLG ■ Top Gate
■ Bot. BLG ■ Bot. Gate



Evidence for Condensate phase at $\nu_{\text{tot}} = 1$



At $\nu_T = 1$, drive and drag layer both show quantized Hall resistance

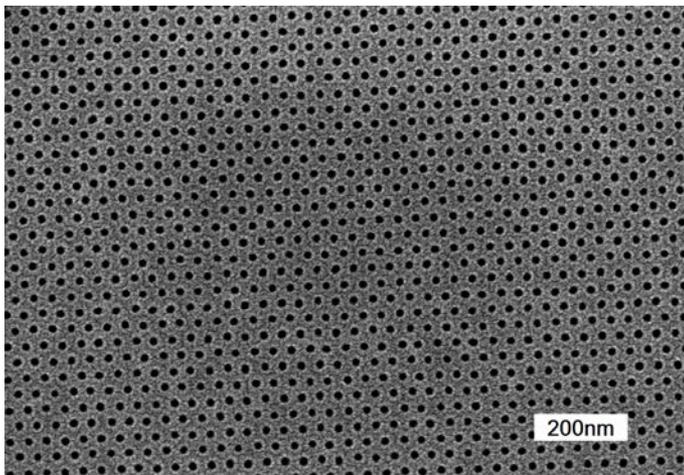
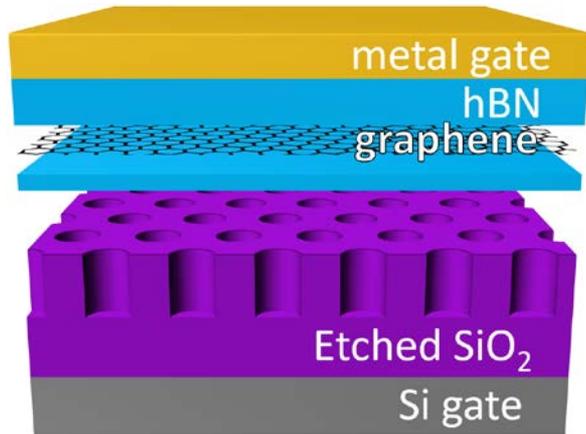


In counterflow geometry, Hall drag = 0 at $\nu_T = 1$

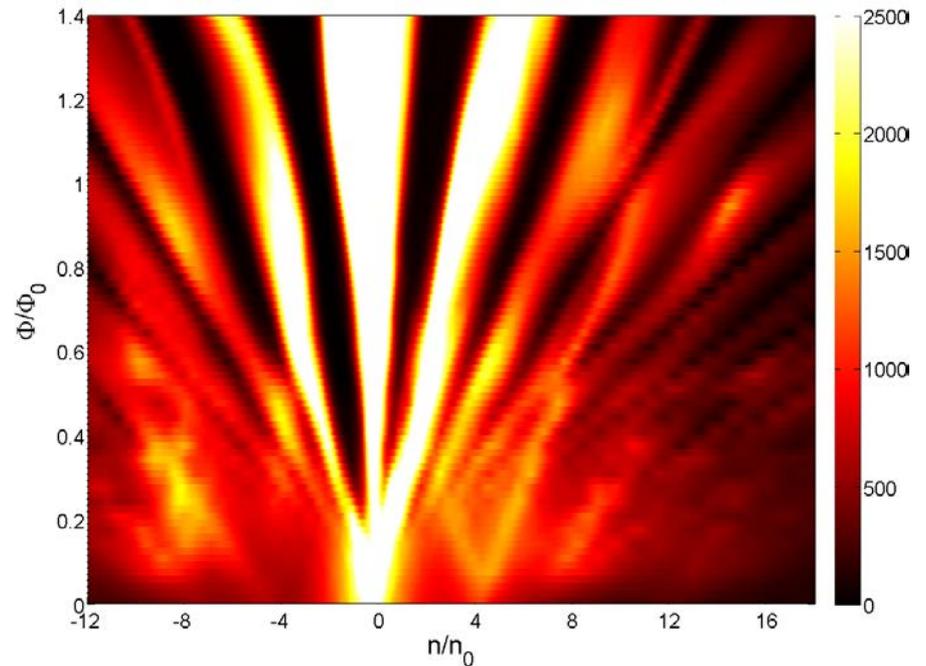
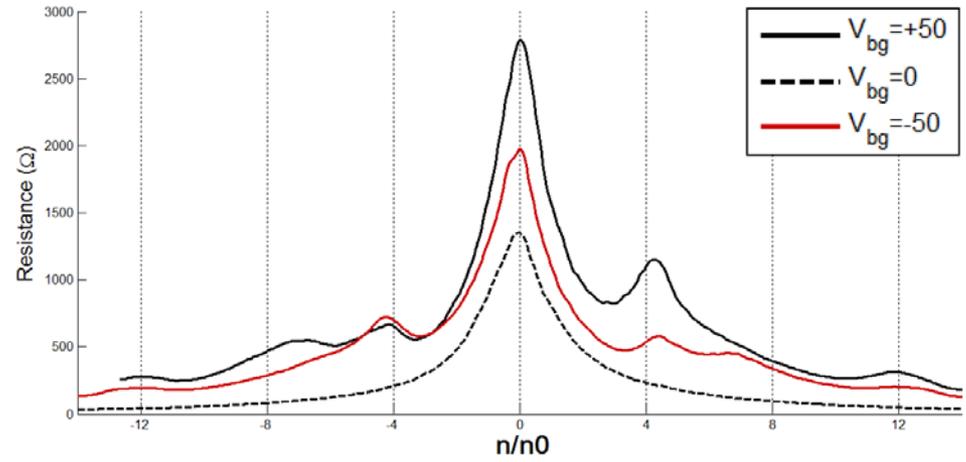
New Control of Graphene Devices

1. Artificial Superlattices
2. Gate-defined structures
3. Interlayer Rotation

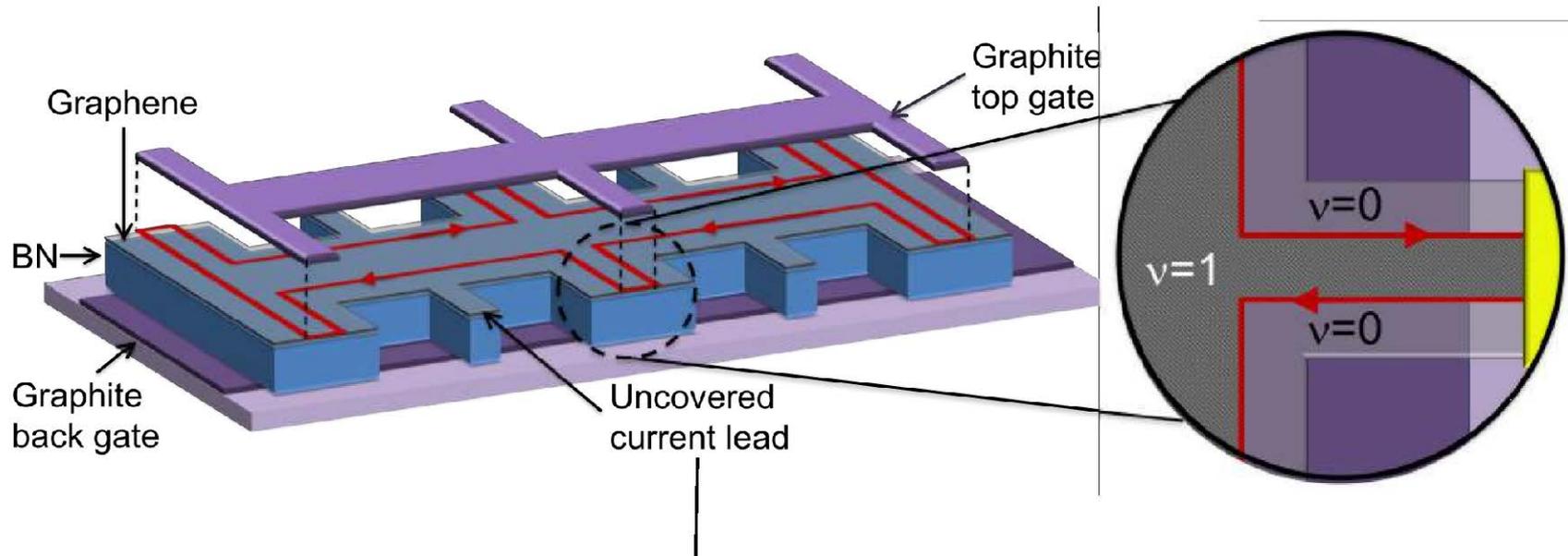
Artificial Superlattices



Triangular lattice of holes in SiO₂,
40nm periodicity



How can we make graphene even better?

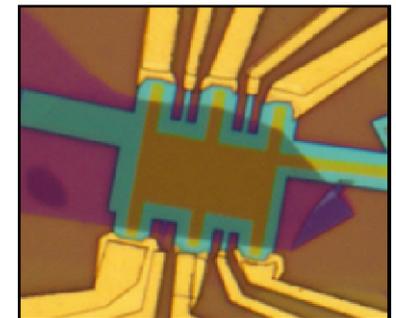
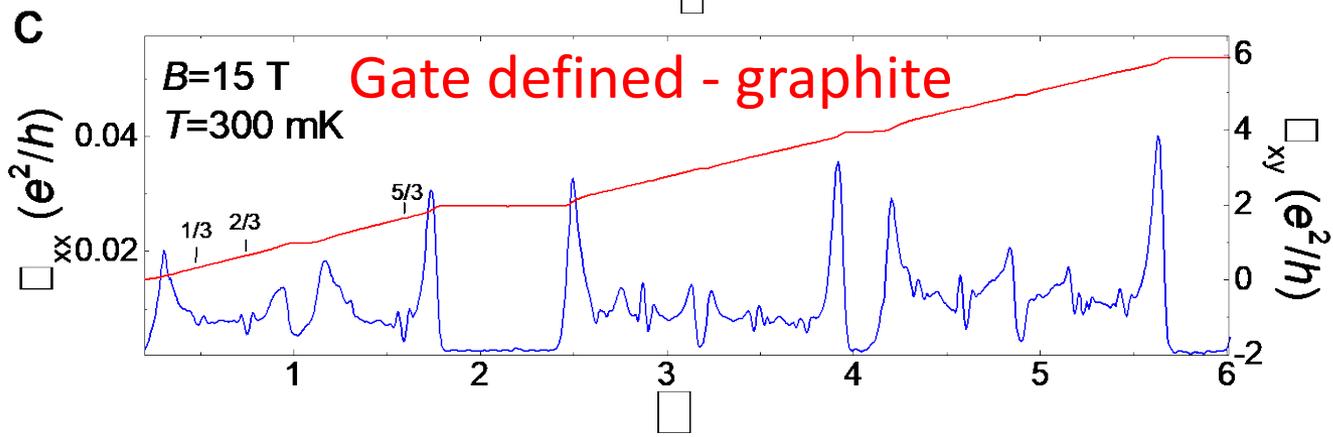
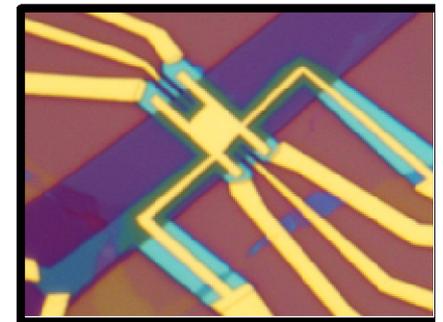
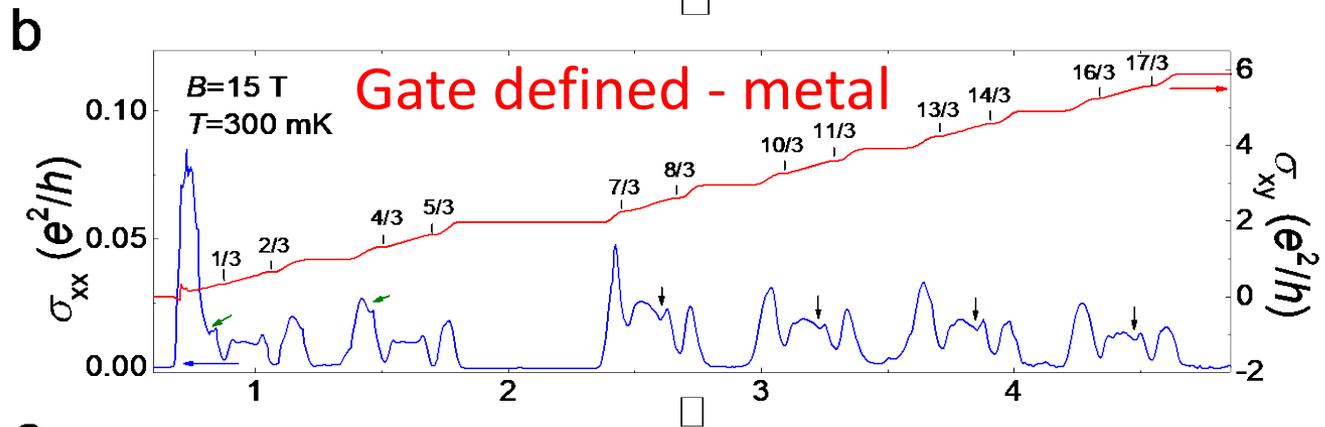
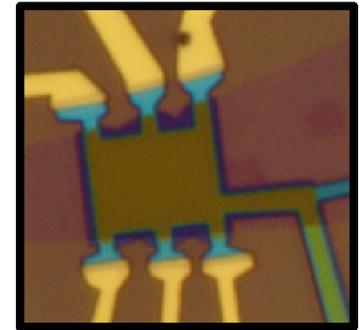
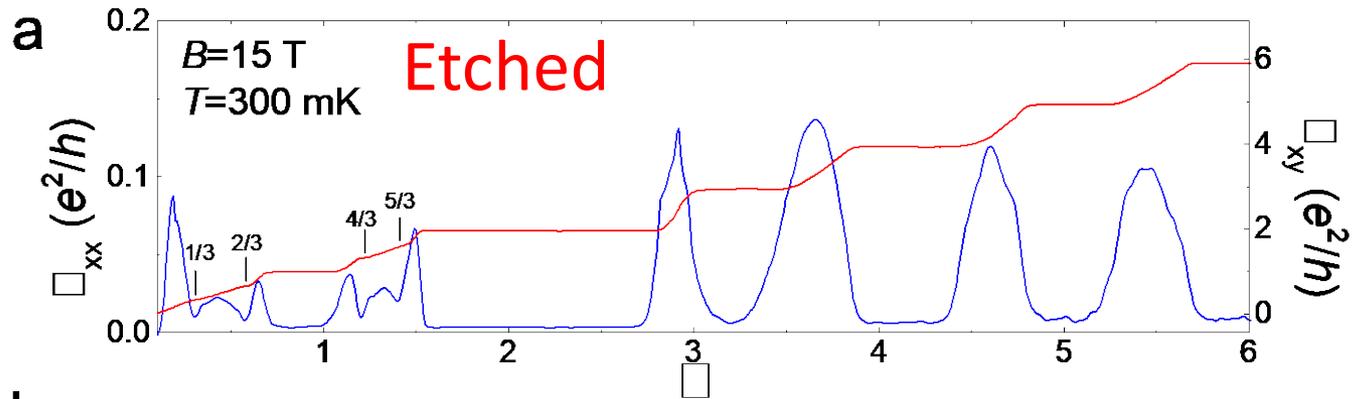


Use graphite as top / bottom gates: better electrostatic uniformity

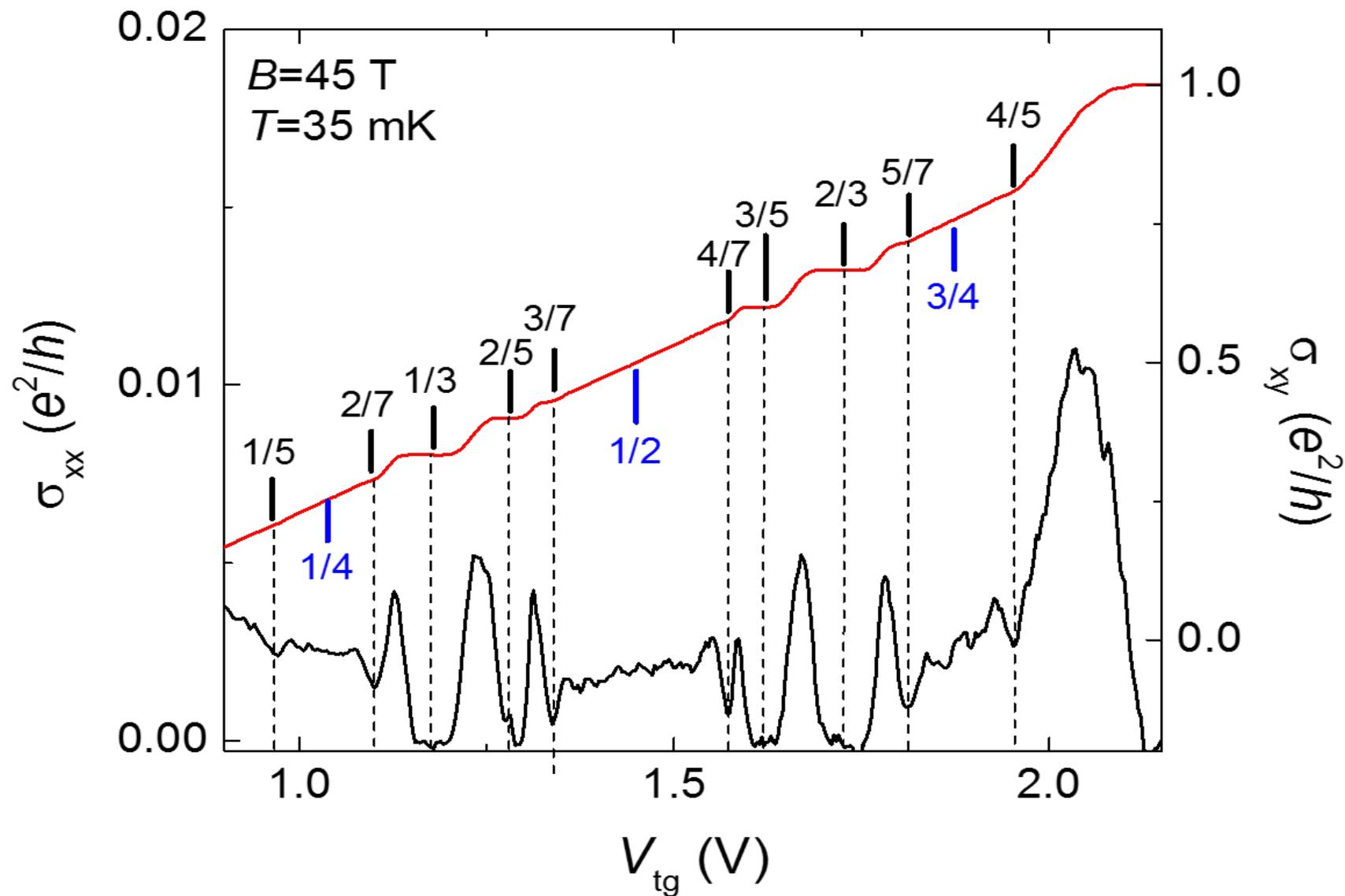
Use top gate to define channel region

Adjust back gate / Magnetic field to maintain insulating ($\nu=0$) state

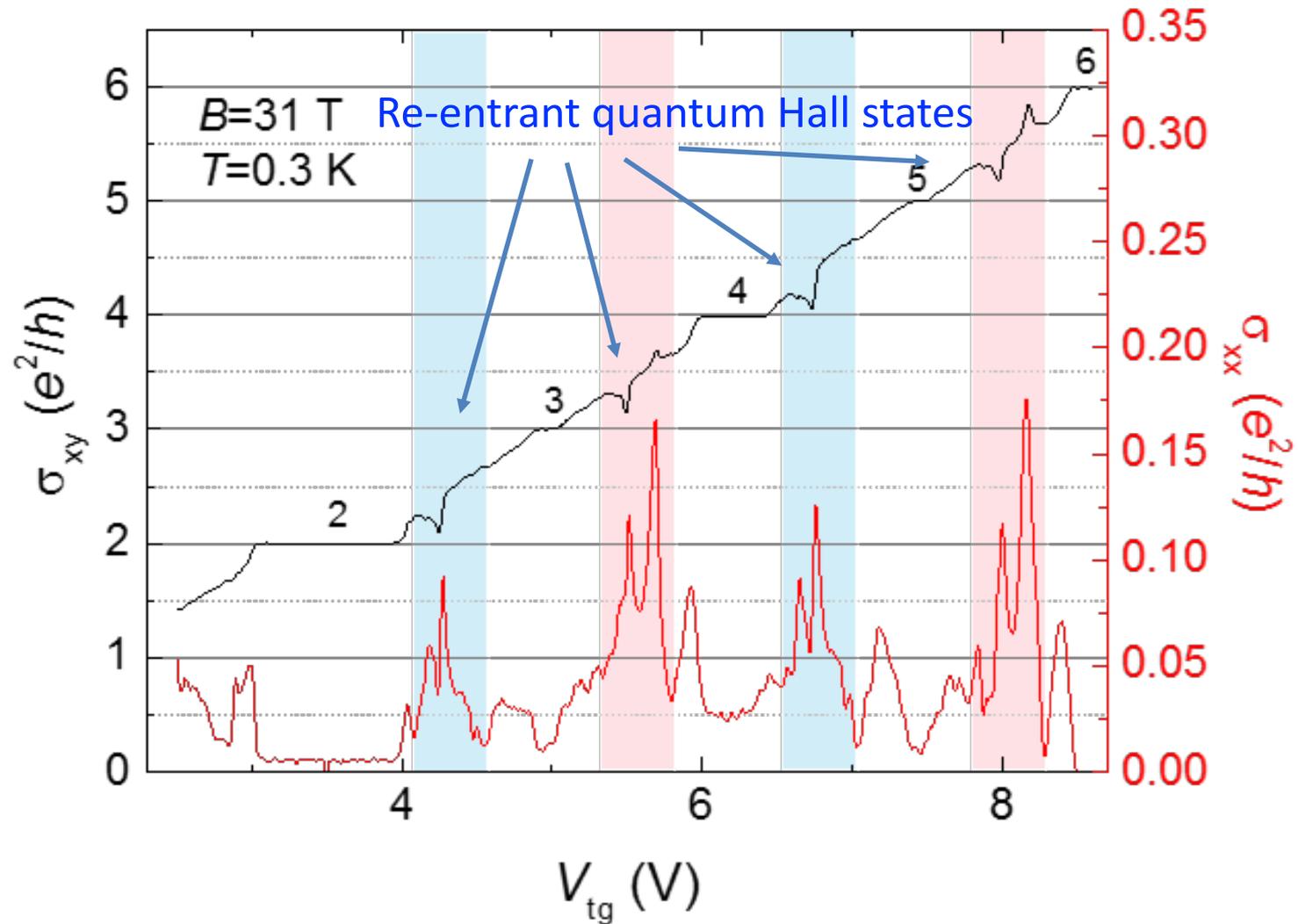
Qualitative Improvement in QHE



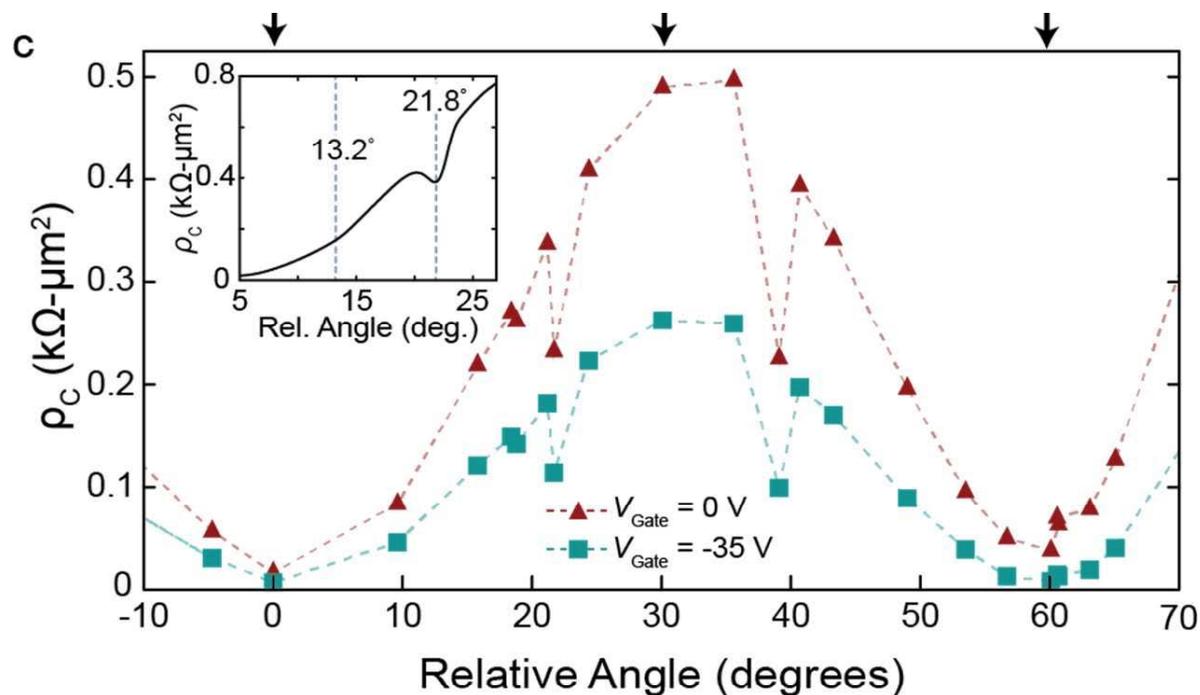
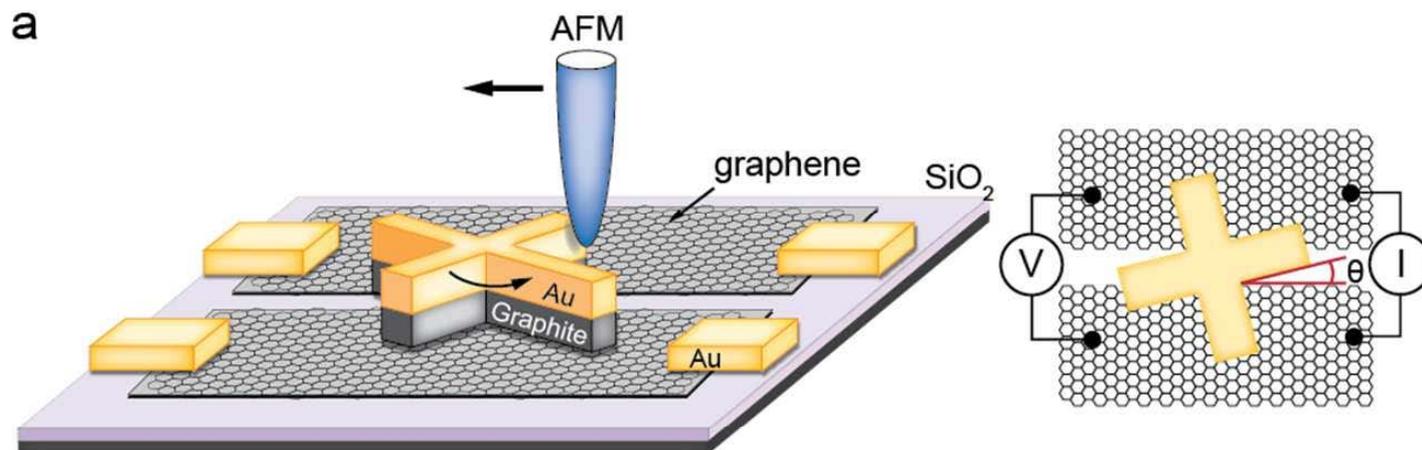
New physics reachable thanks to the gate defined devices



New physics reachable thanks to the gate defined devices



Controlling Interlayer Rotation

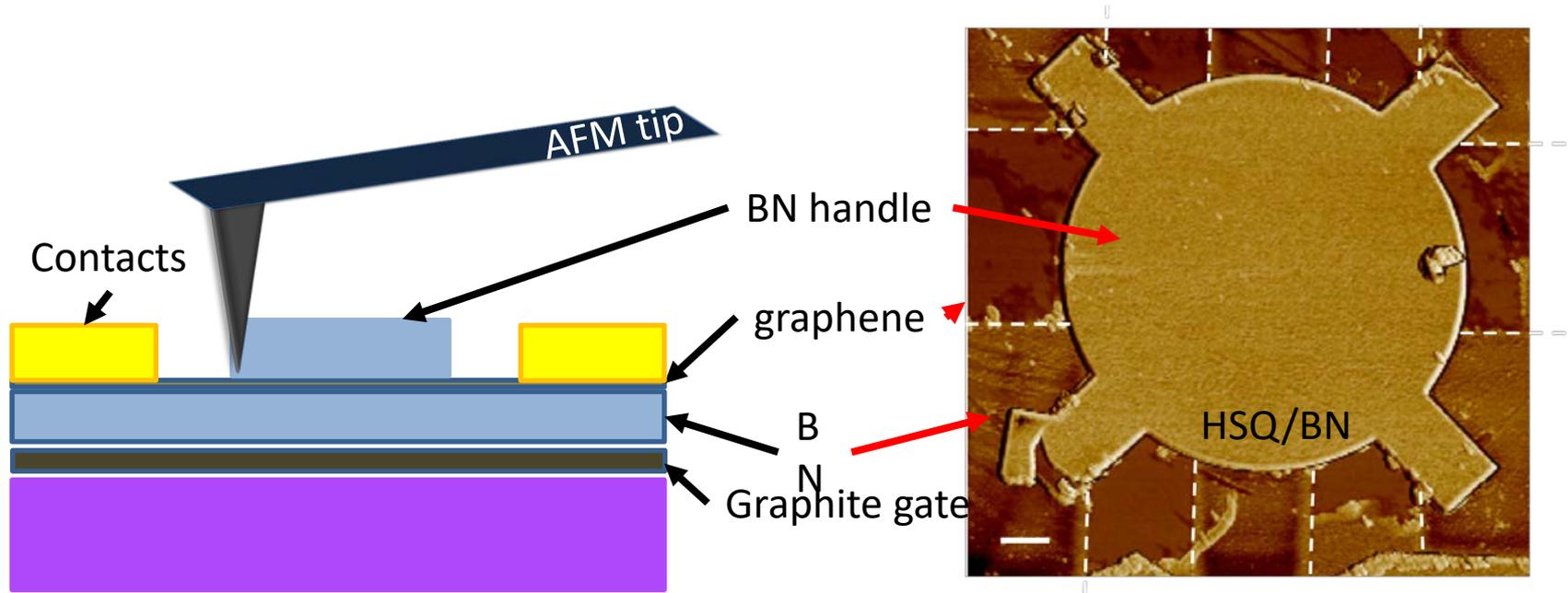


Angle-dependent contact resistance between graphene and graphite

Chari, Ribero, Dean, Shepard, Nano Lett (2016)

Controlling Interlayer Rotation: Graphene / BN

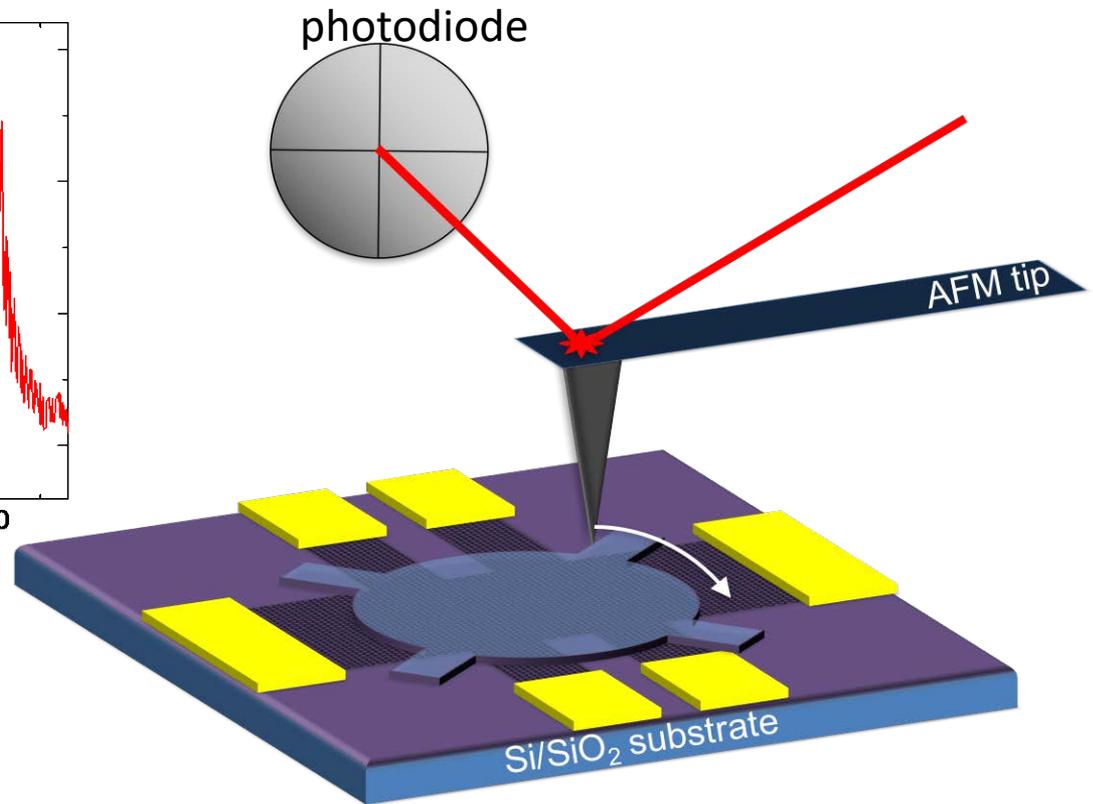
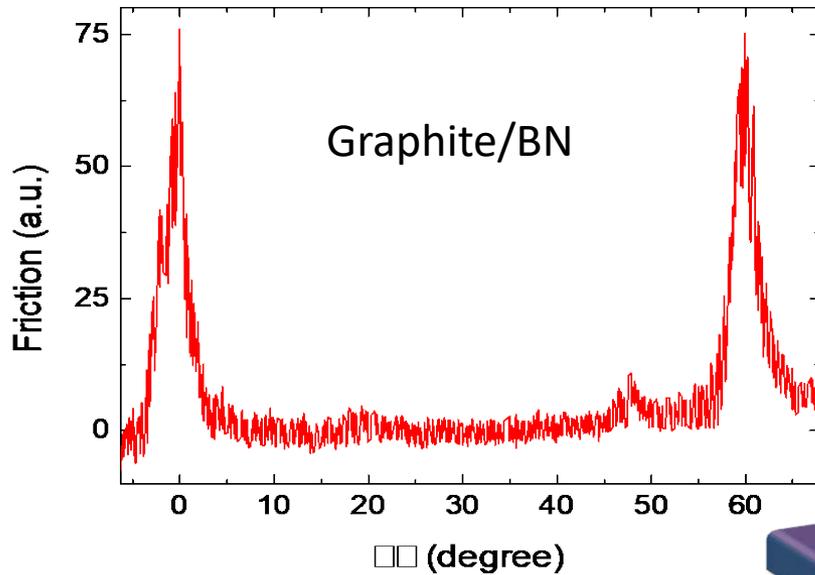
BN on graphene (band structure manipulation)



- Shape 'handle' structure
- Rotate with AFM
- Measure transport

Interlayer friction

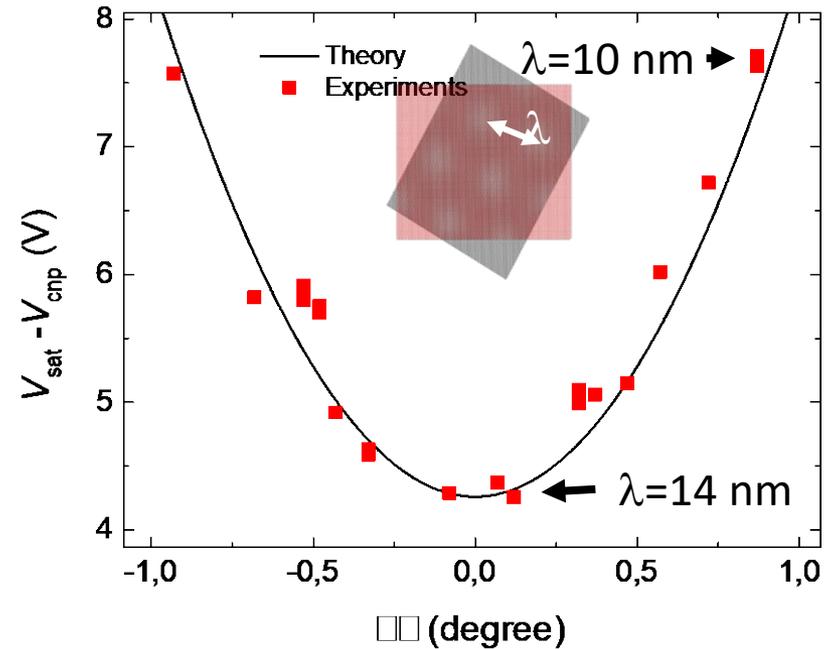
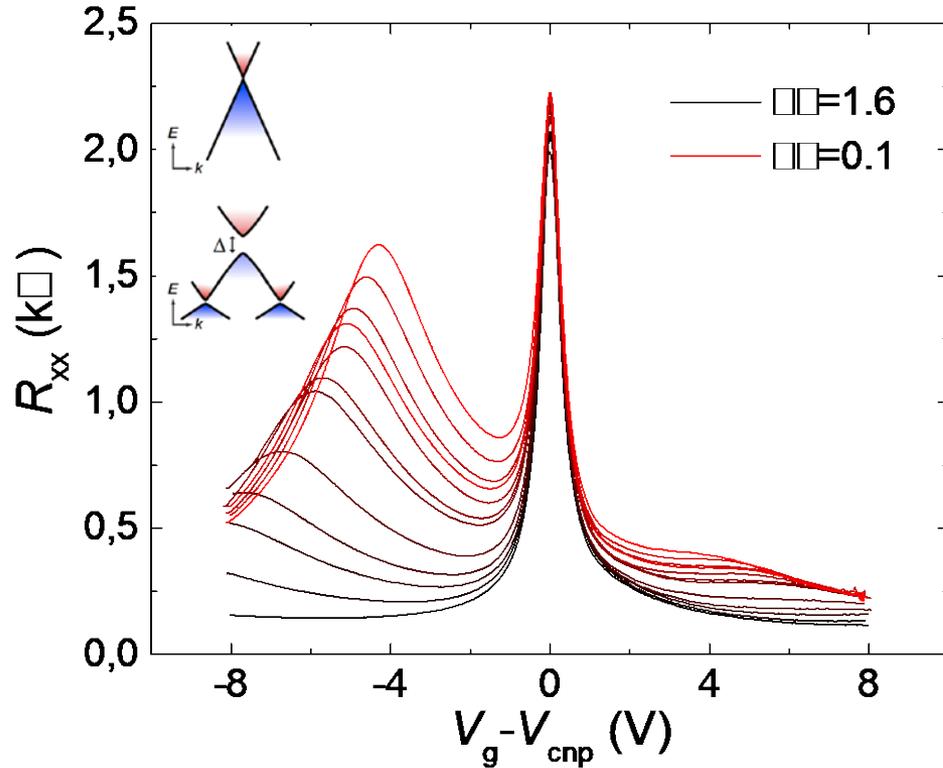
BN on graphene (friction)



Layers 'lock' together at commensurate angles

Controlling Moire' Wavelength

BN on graphene (band structure manipulation)

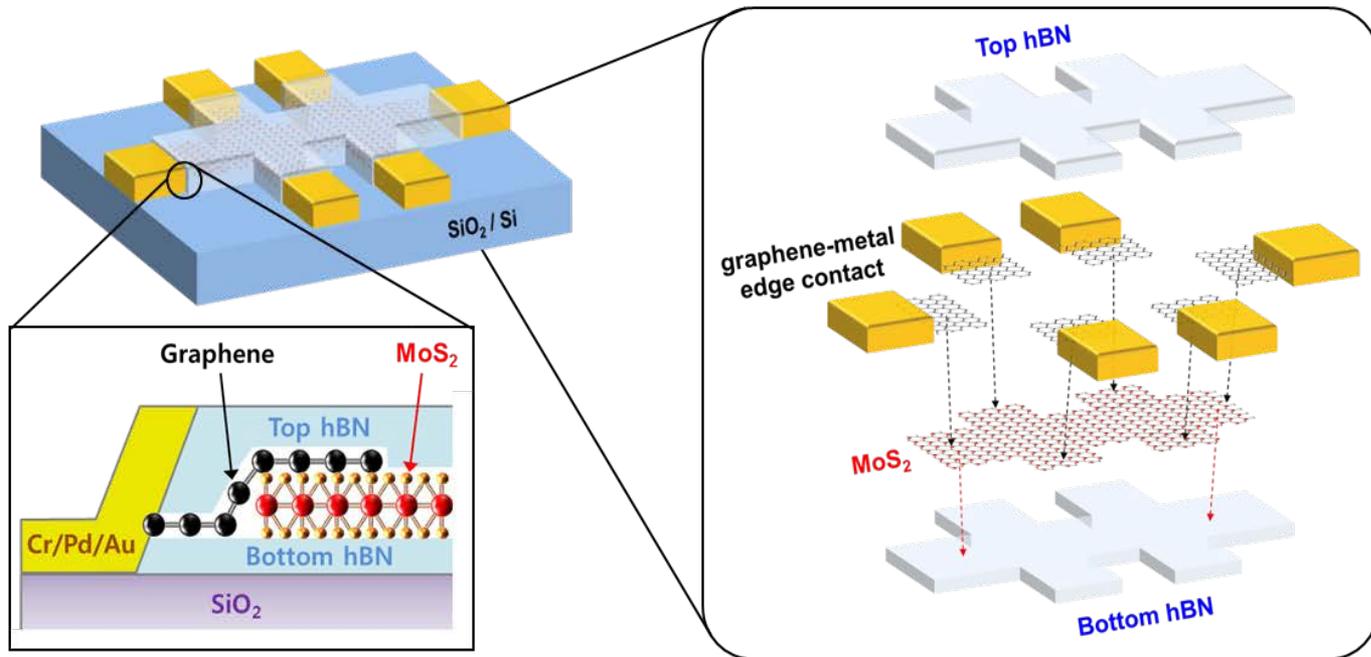


Graphene Light Sources

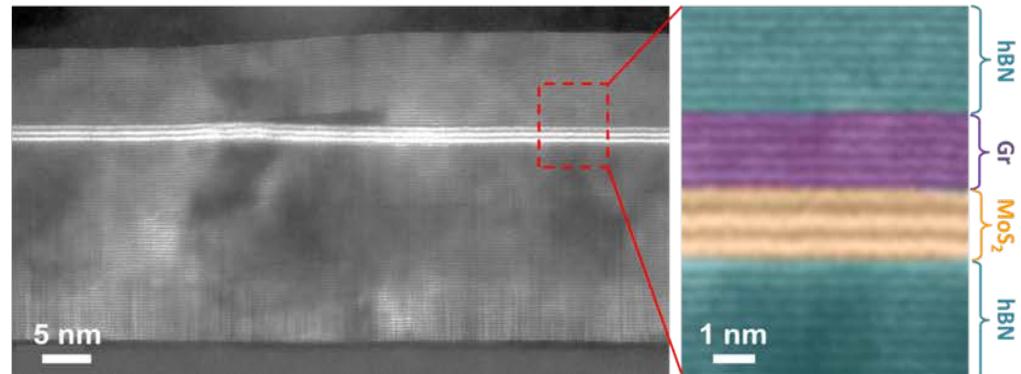
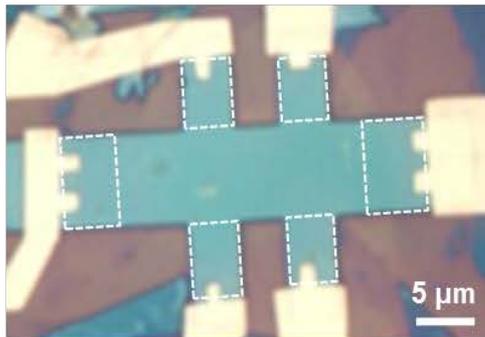
1. Suspended Graphene Emitters
2. Ultrafast BN-encapsulated Emitters

2D Semiconductors

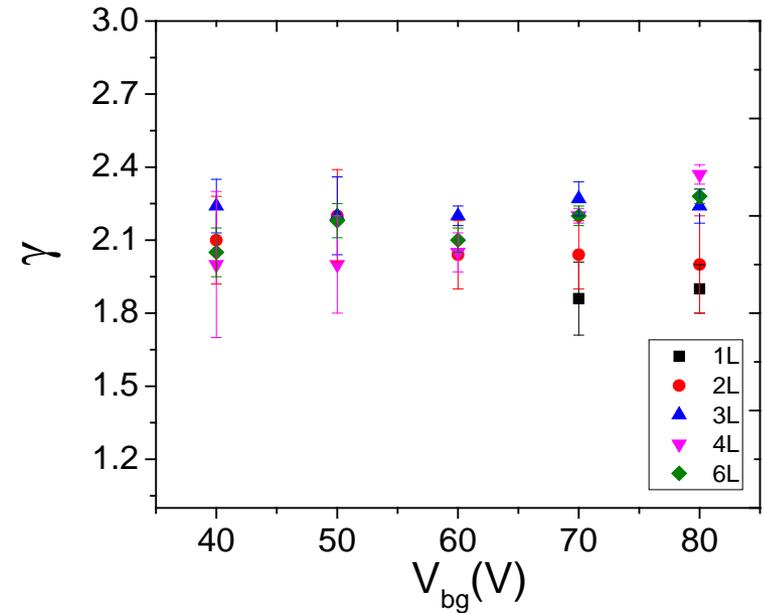
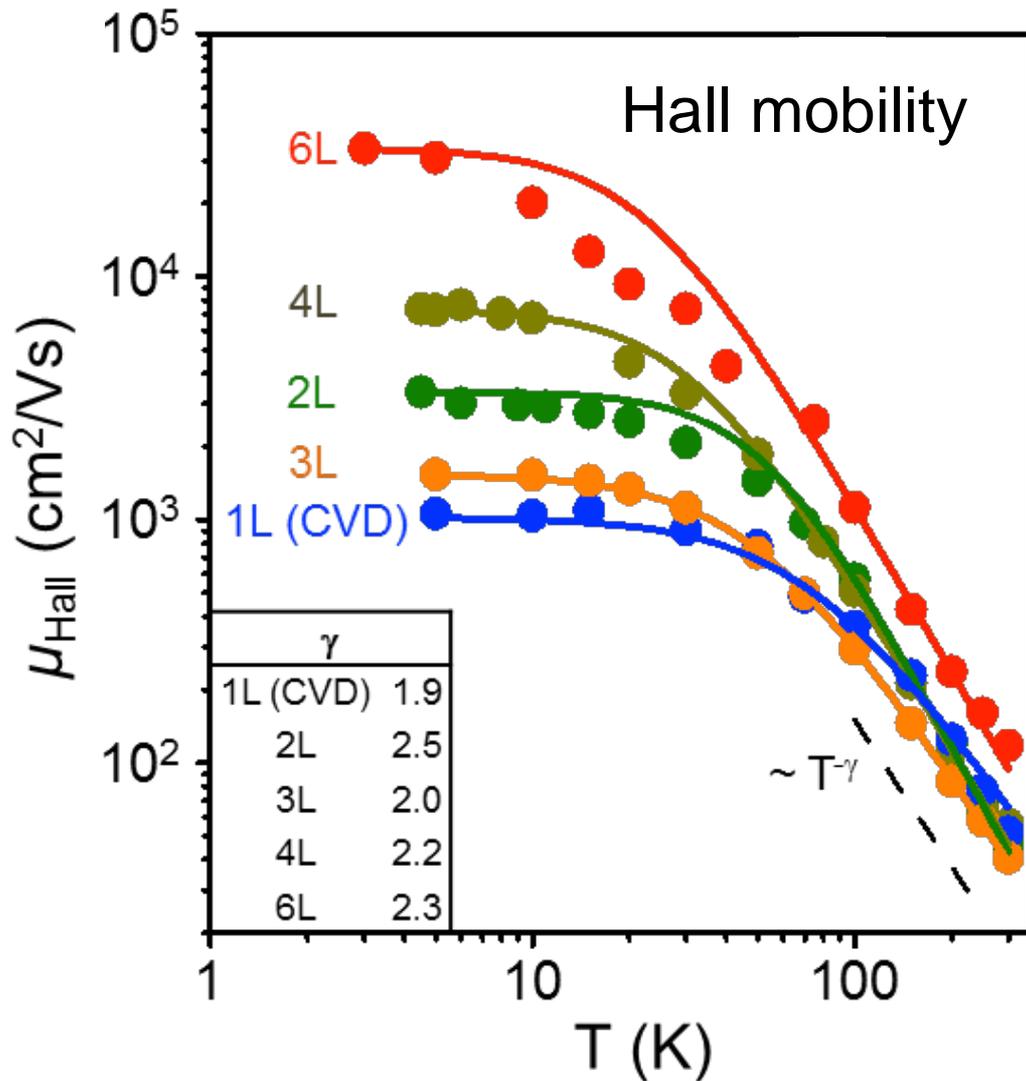
Encapsulated MoS₂ with graphene contacts



2

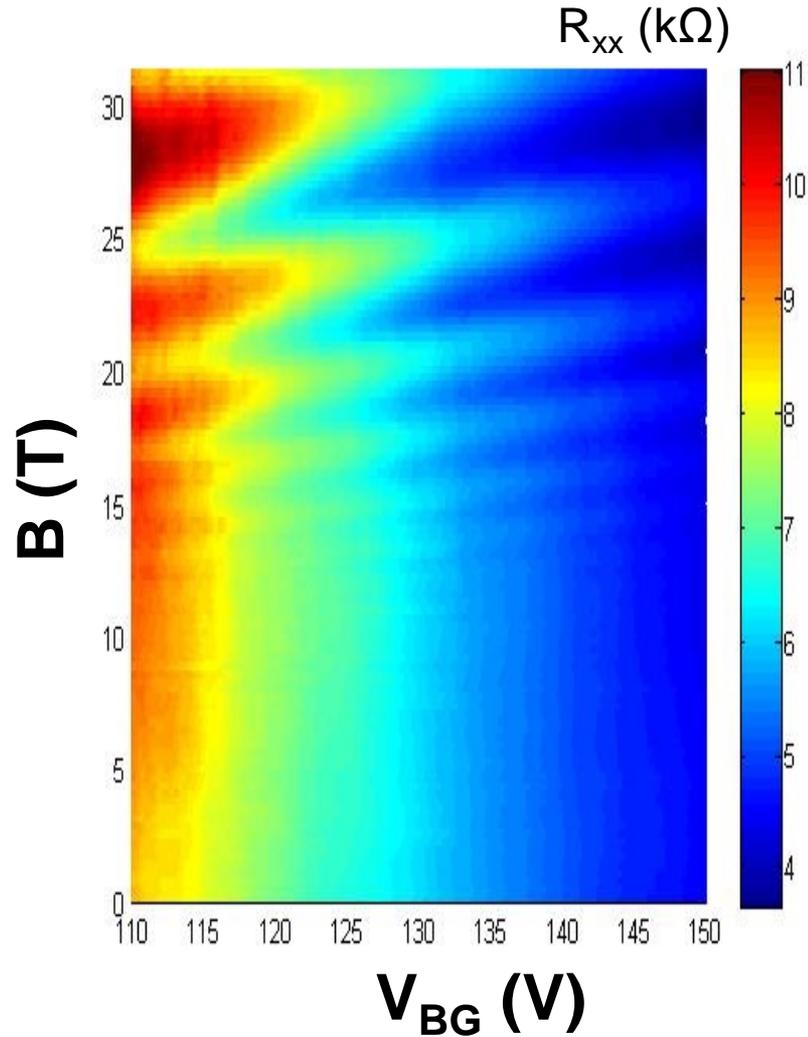
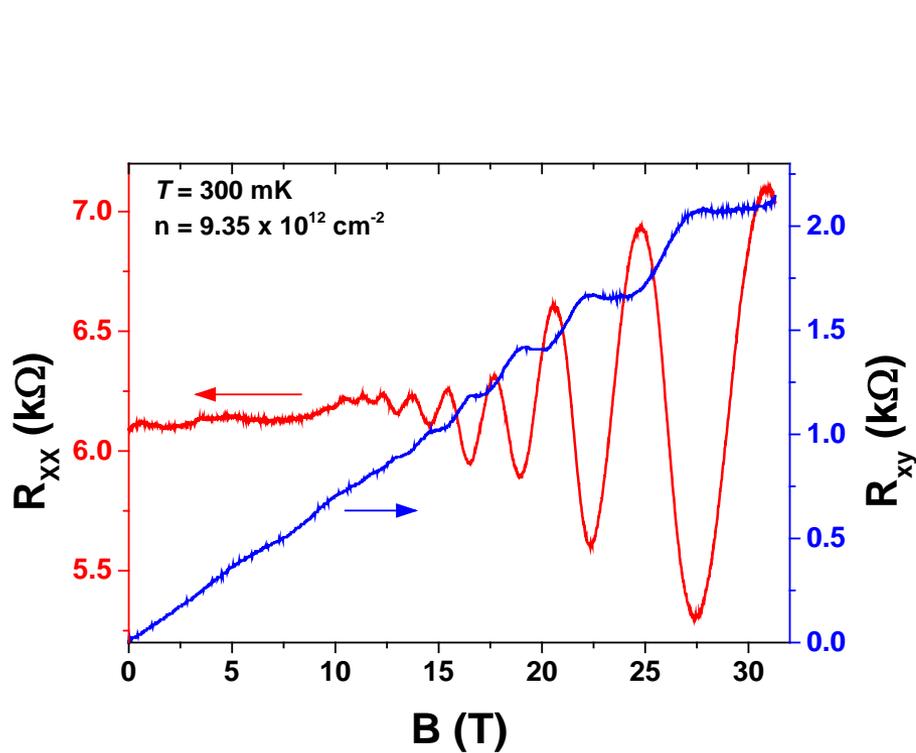


Multi-terminal transport



- Electron-phonon mobility:
 $\mu \sim T^{-2}$ for all samples
- contrast to on SiO_2
 - Independent of gate voltage
 - 50-150 at R.T.

Quantum Oscillations



Tunable SdH Oscillations in monolayer MoS $_2$

2D Semiconductors – current challenges

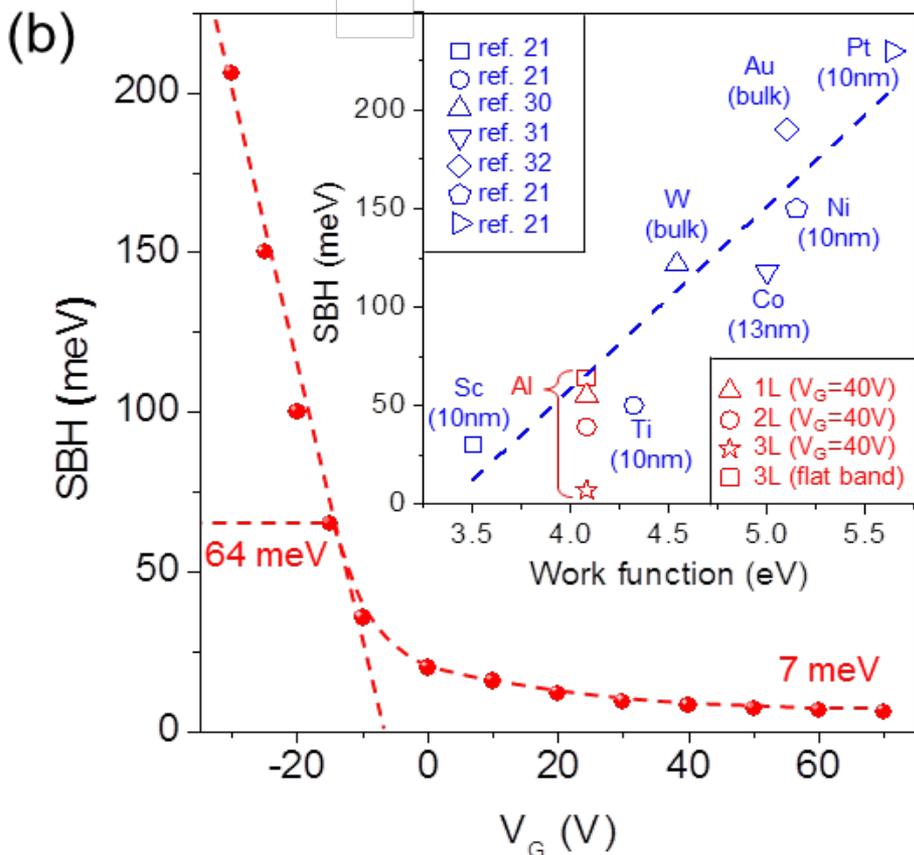
Contacts

Achieving intrinsic optical properties

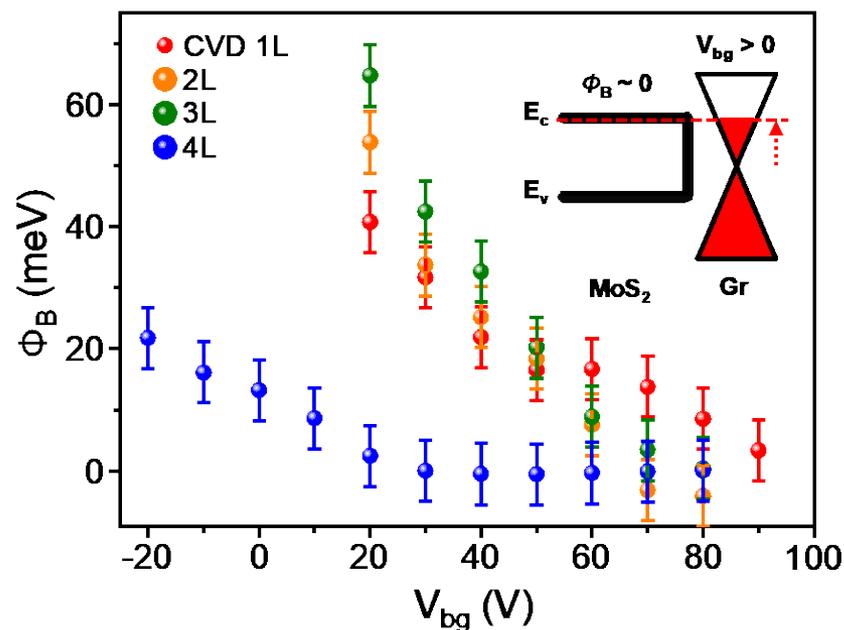
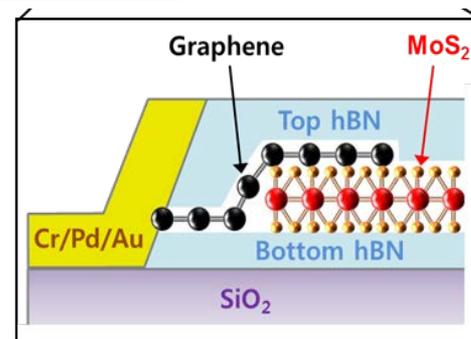
Materials Quality

Contacts to TMDCs

A. Allain. Nature Mat. (2015)

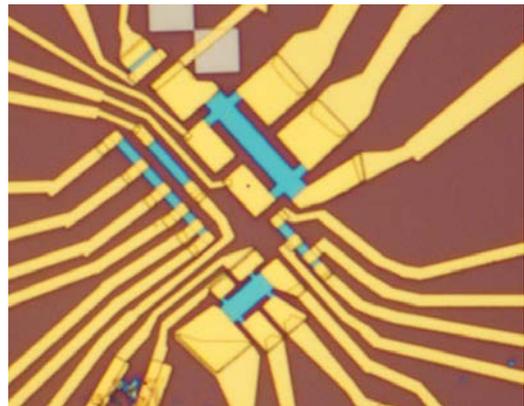
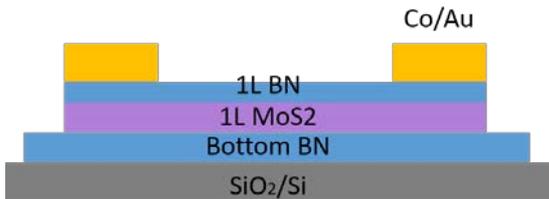
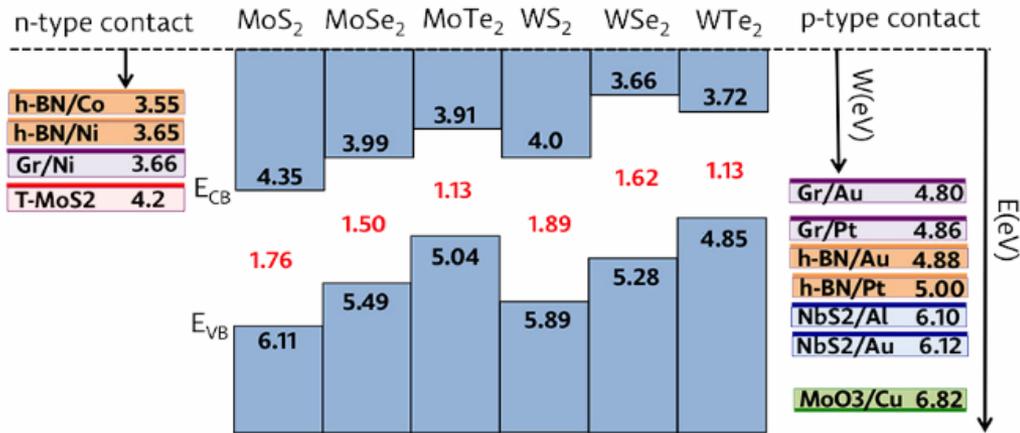


Metal contacts: Fermi Level Pinning maintains Schottky barrier even with large change in metal work function

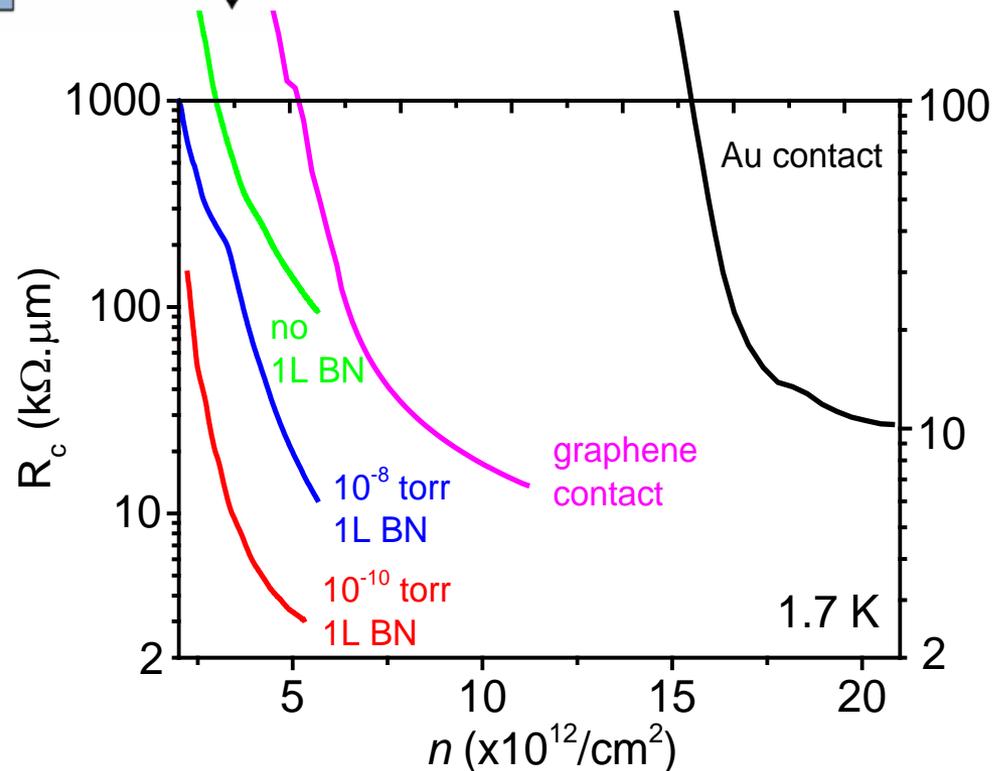


Can make Ohmic contacts with graphene – but only at very high carrier density for monlayers

Hybrid Metal / hBN Contacts



Theory: strong hybridization between transition metals and hBN/graphene strongly shifts work function
(M. Farmanbar et al. PRB. (2016))

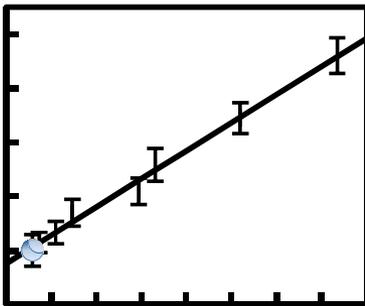


Approaching the Intrinsic Limit for TMD PL

2DFTS measurements:

Extrinsic
broadening: > 10 meV

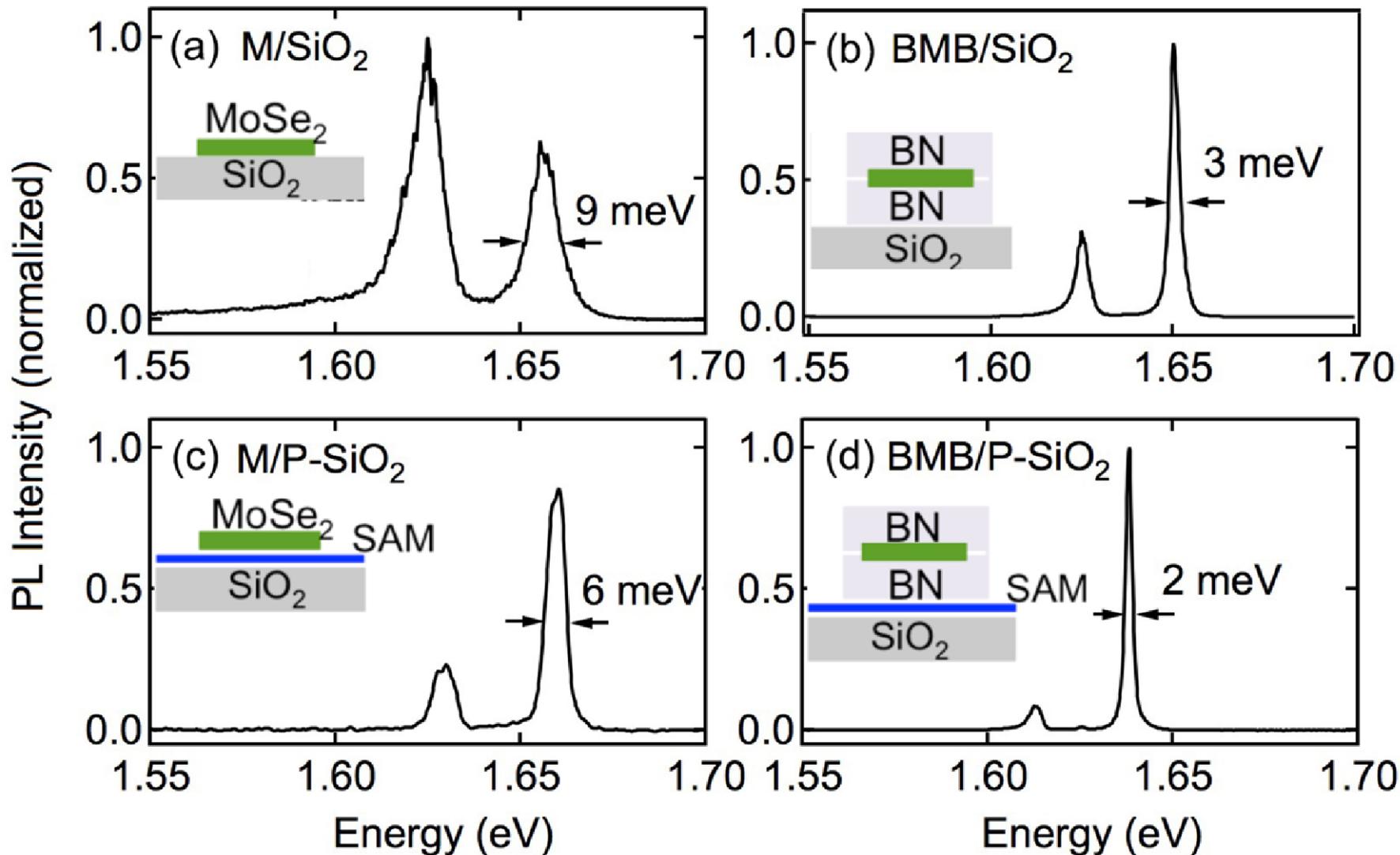
Intrinsic
broadening: ~ 2 meV



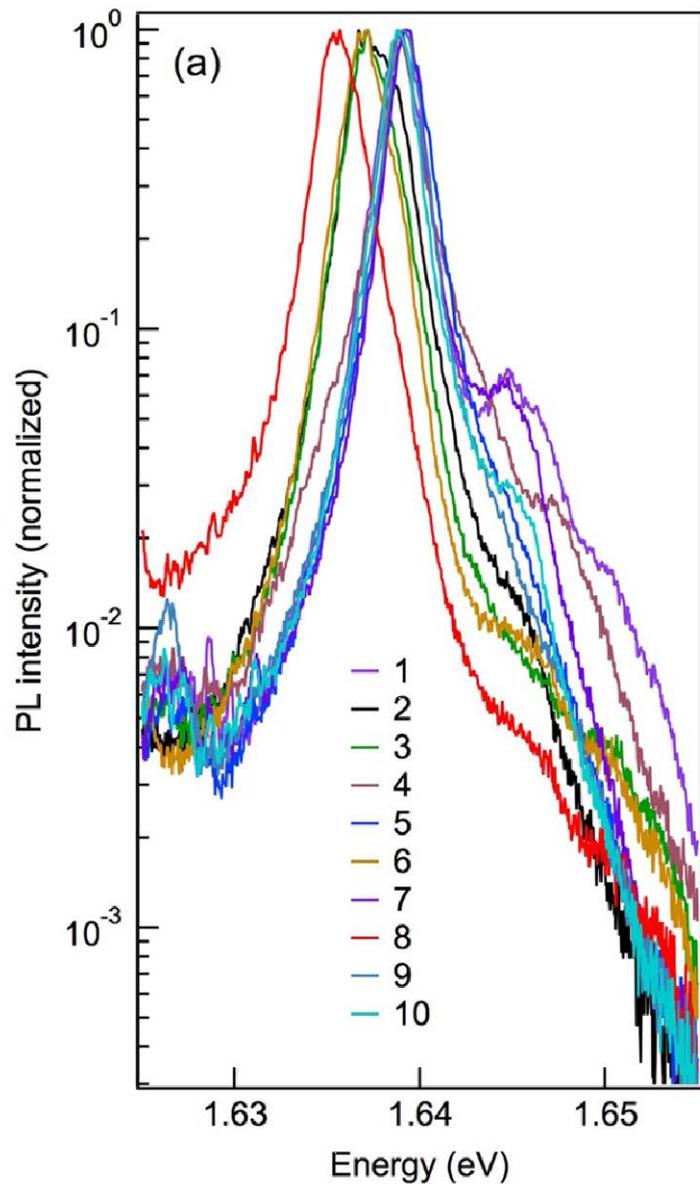
Can we minimize or eliminate extrinsic effects?

Approaching the Intrinsic Limit for TMD PL

T = 4 K



Approaching the Intrinsic Limit for TMD PL

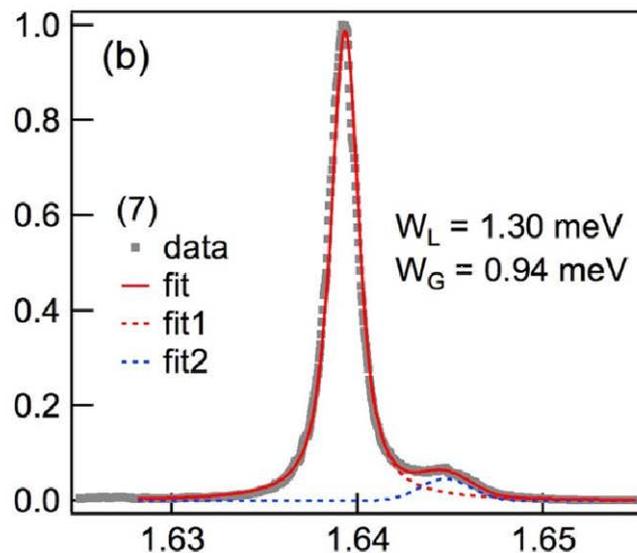
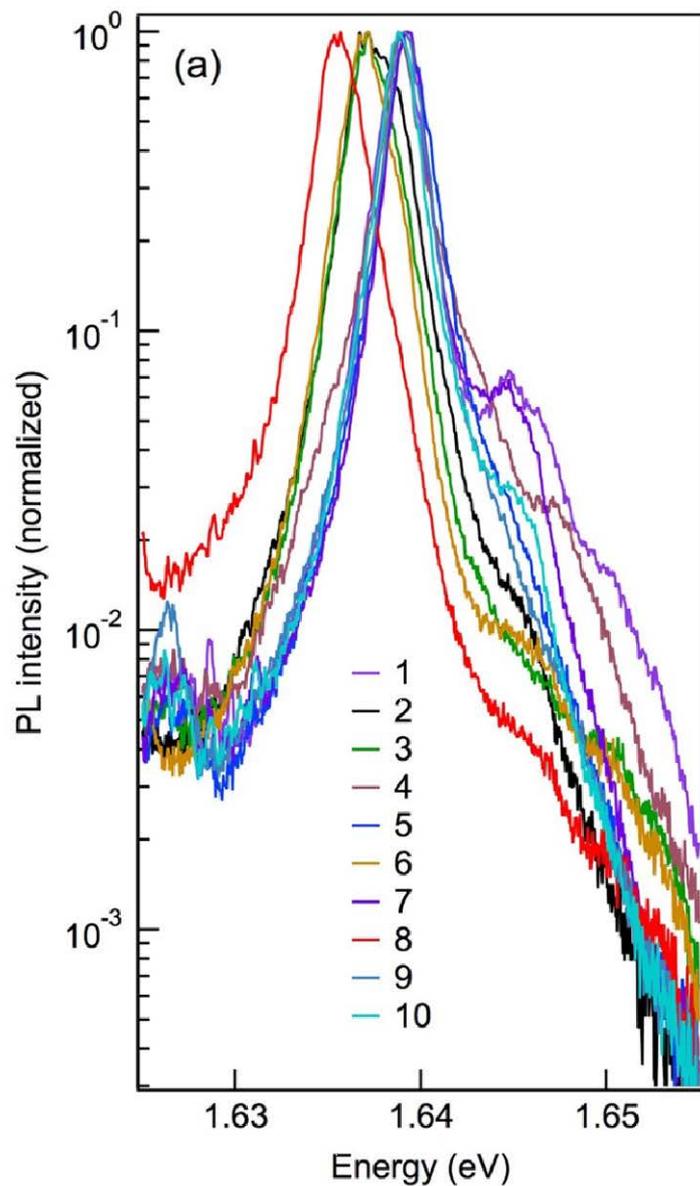


Highly consistent spectra

Broad low-E absorption

High-E 'shoulder'

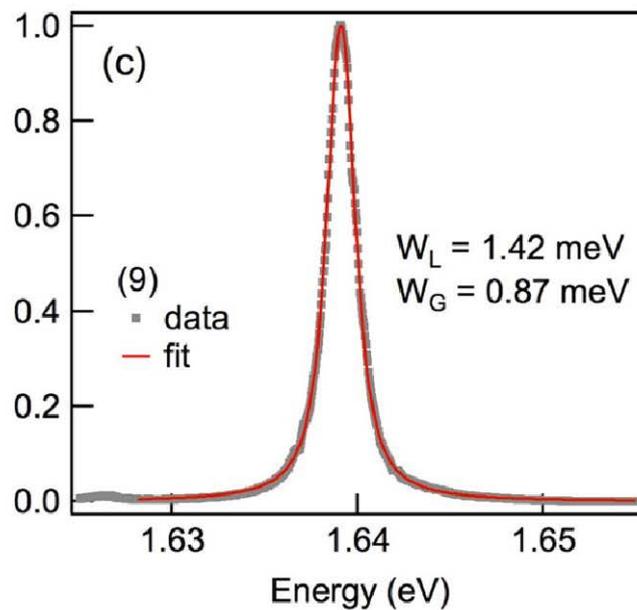
Approaching the Intrinsic Limit for TMD PL



FWHM ~ 2 meV

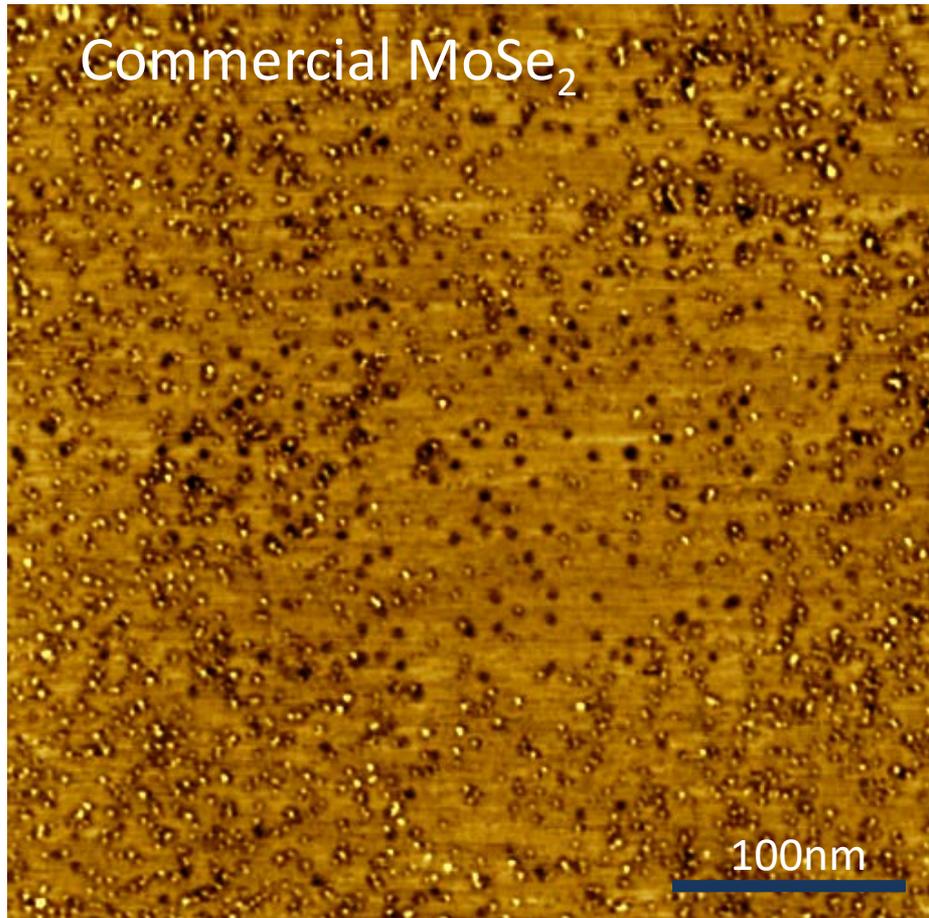
Voigt Fit (Lorentzian with Gaussian broadening)

Homogeneous width ~ 1.4 meV

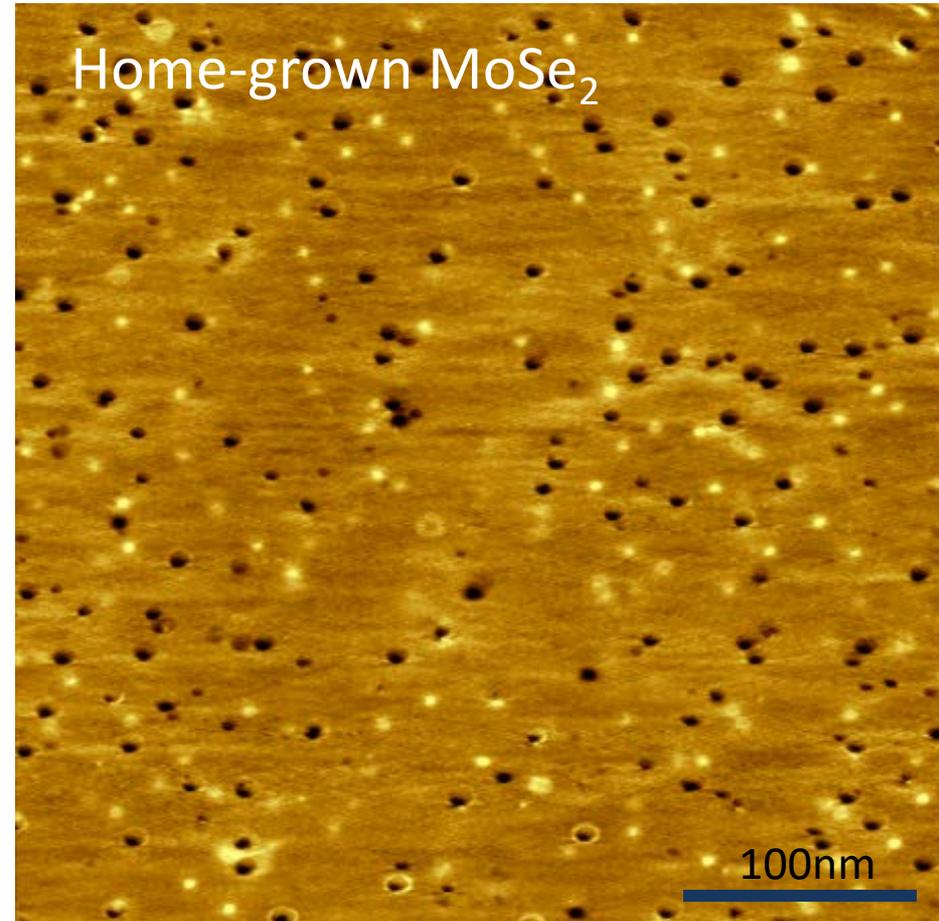


Heterogeneous broadening ~ 0.9 meV

Atomic defects in TMDs



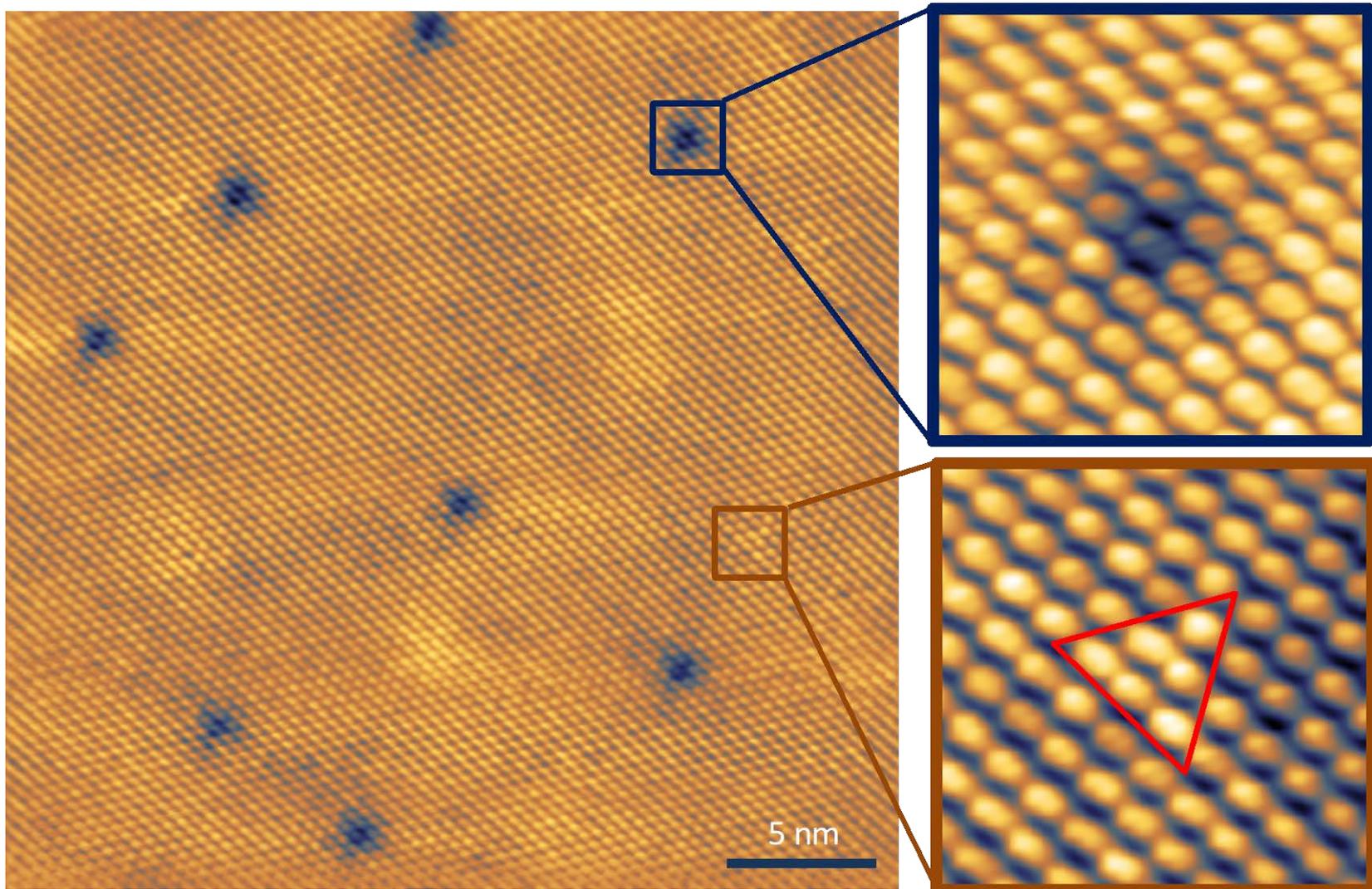
2.6% of Mo are vacancies
1.28 % Interstitial or Antisites per Mo



.33% of Mo are vacancies
.16 % Interstitial or Antisites per Mo

Growth: Hone / Barmak groups STM imaging: Pasupathy group

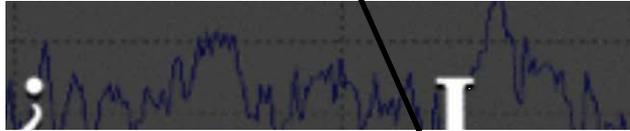
Atomic defects in TMDs



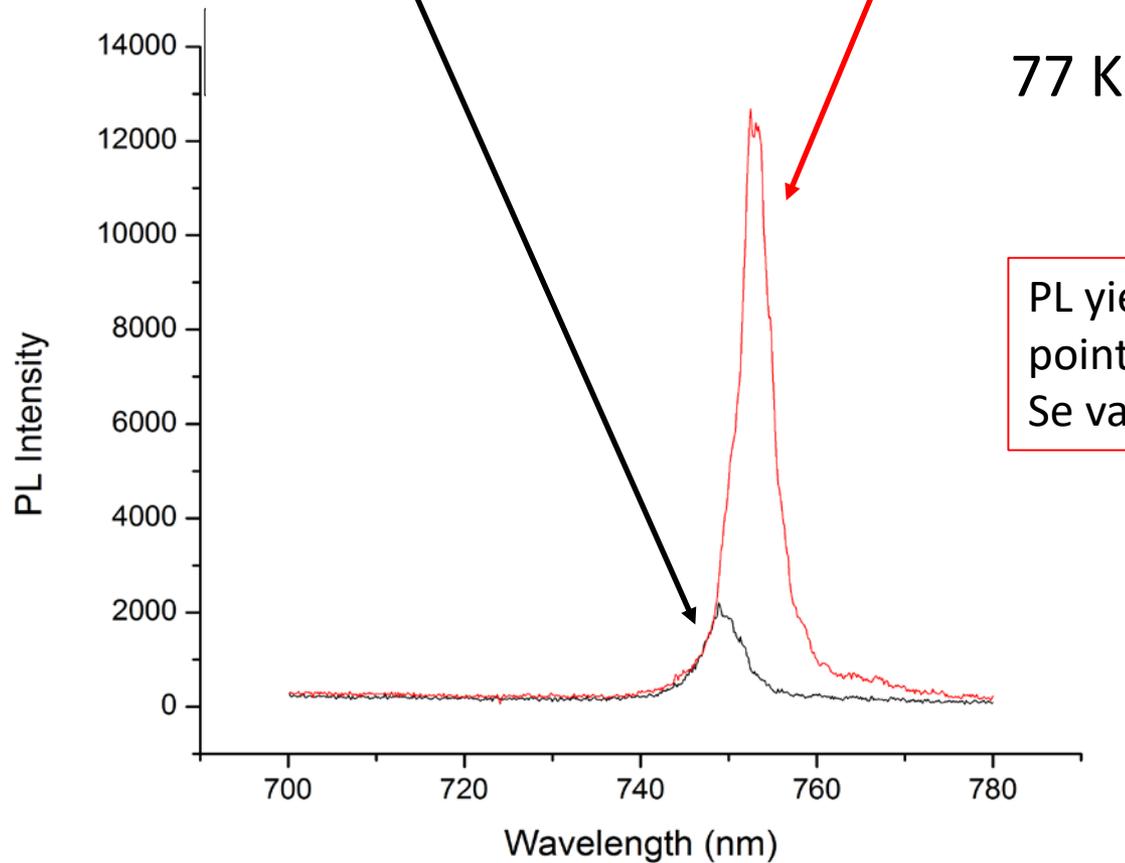
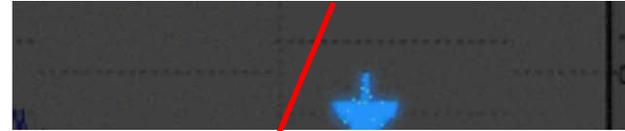
Most common defects are metal vacancies or interstitials

How can we get better?

Commercial MoSe₂

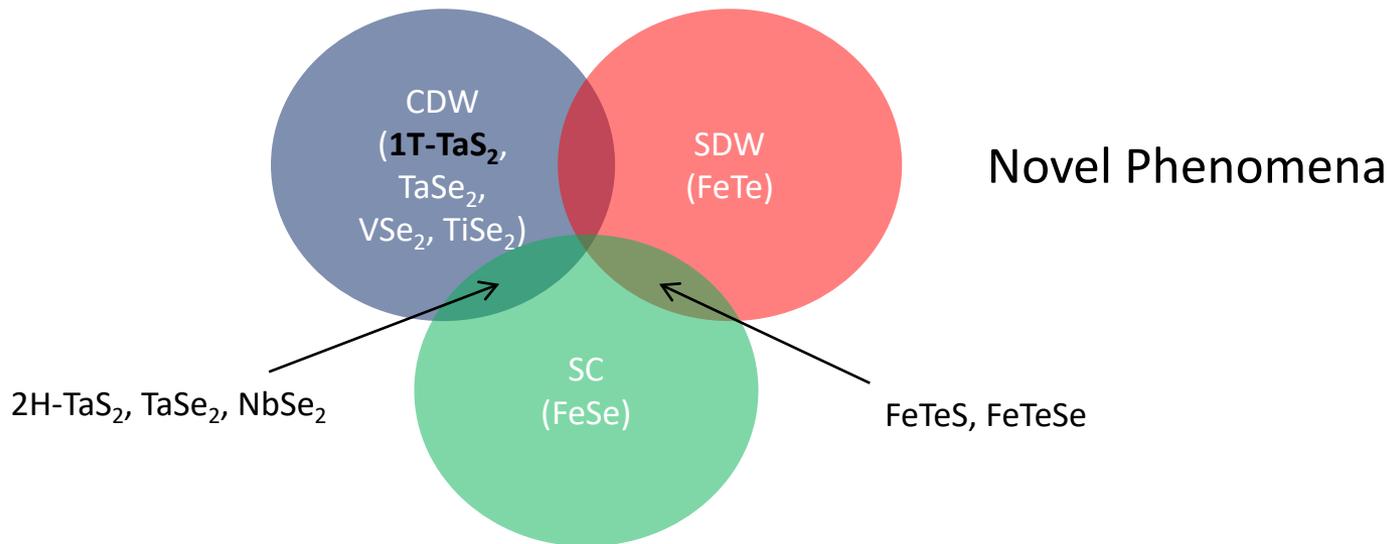


Home-grown MoSe₂

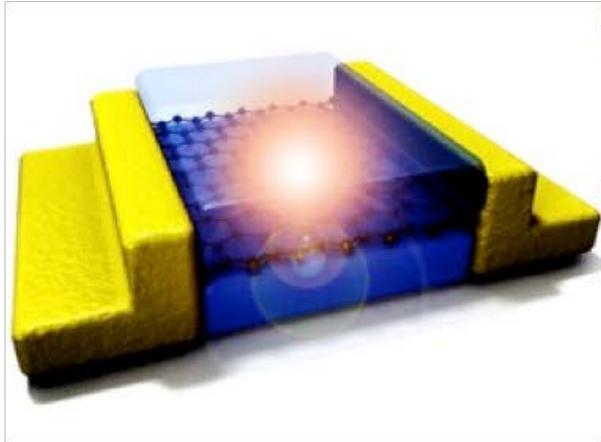


Air-sensitive 2D Materials

Graphene family	Graphene	hBN 'white graphene'	BCN	Fluorographene	Graphene oxide	
2D chalcogenides	MoS ₂ , WS ₂ , MoSe ₂ , WSe ₂		Semiconducting dichalcogenides: MoTe ₂ , WTe ₂ , ZrS ₂ , ZrSe ₂ and so on	NbSe ₂	Metallic dichalcogenides: NbS ₂ , TaS ₂ , TiS ₂ , NiSe ₂ and so on	FeSe
	Layered semiconductors: GaSe, GaTe, InSe, Bi ₂ Se ₃ and so on				FeTe	
2D oxides	Micas, BSCCO	MoO ₃ , WO ₃	Perovskite-type: LaNb ₂ O ₇ , (Ca,Sr) ₂ Nb ₃ O ₁₀ , Bi ₄ Ti ₃ O ₁₂ , Ca ₂ Ta ₂ TiO ₁₀ and so on	Hydroxides: Ni(OH) ₂ , Eu(OH) ₂ and so on		Air-sensitive materials
	Layered Cu oxides	TiO ₂ , MnO ₂ , V ₂ O ₅ , TaO ₃ , RuO ₂ and so on		Others		



Incandescent Visible Light Emission



Initial

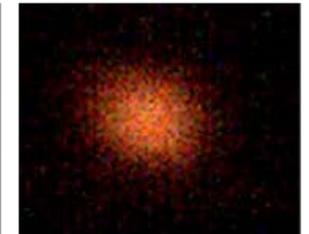
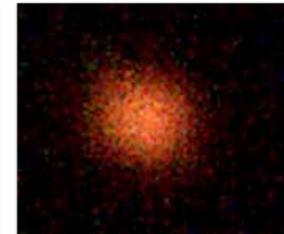
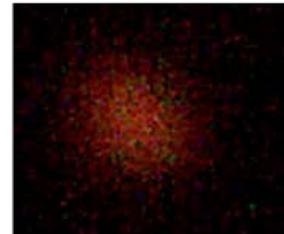
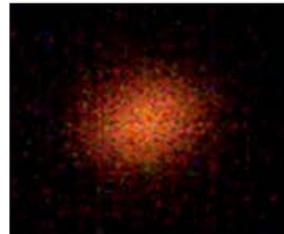
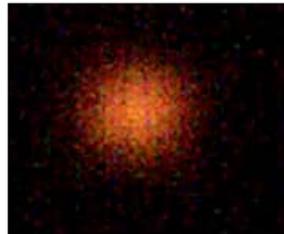
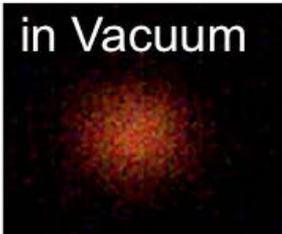
32 hours

70 hours

115 hours

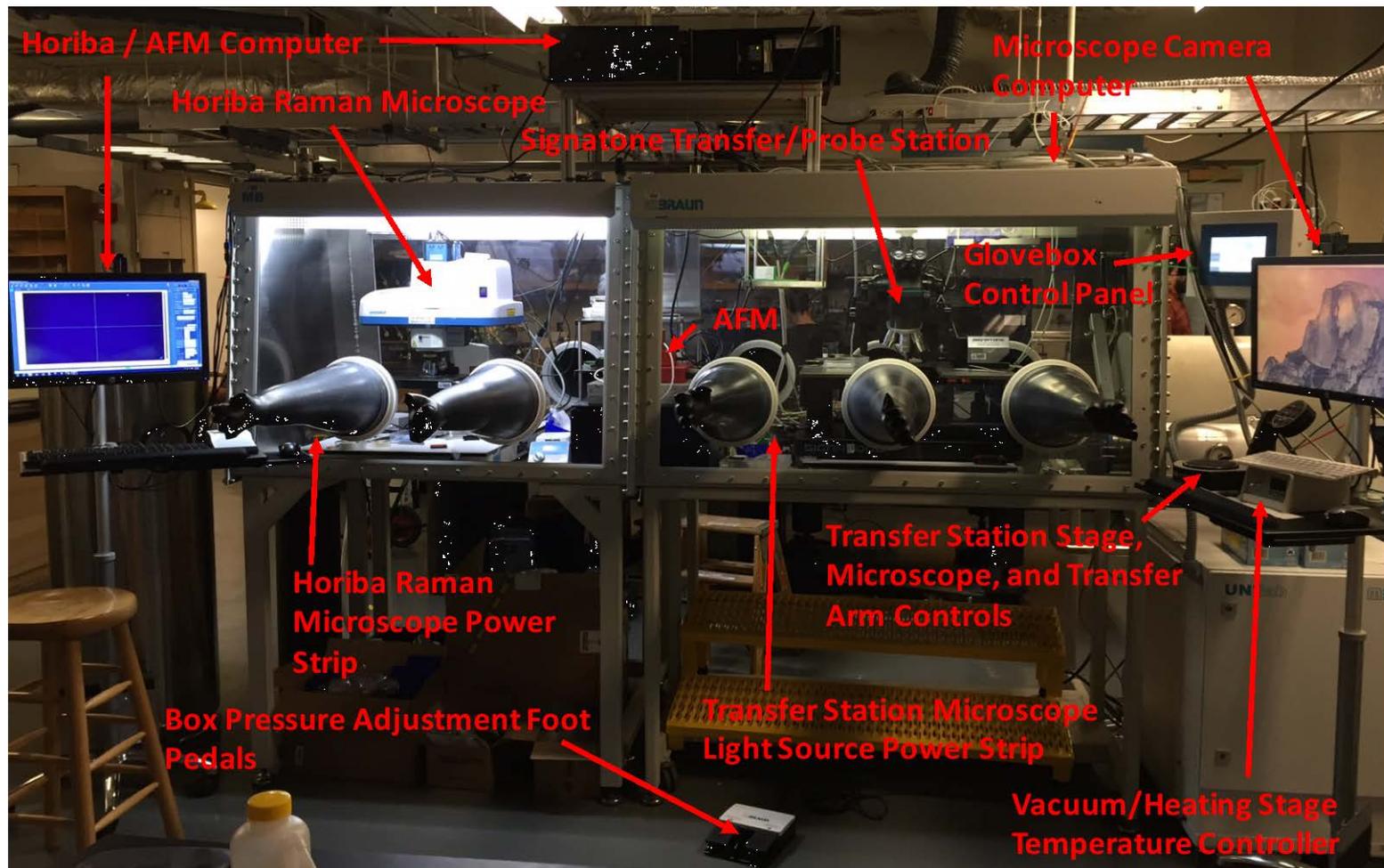
164 hours

210 hours



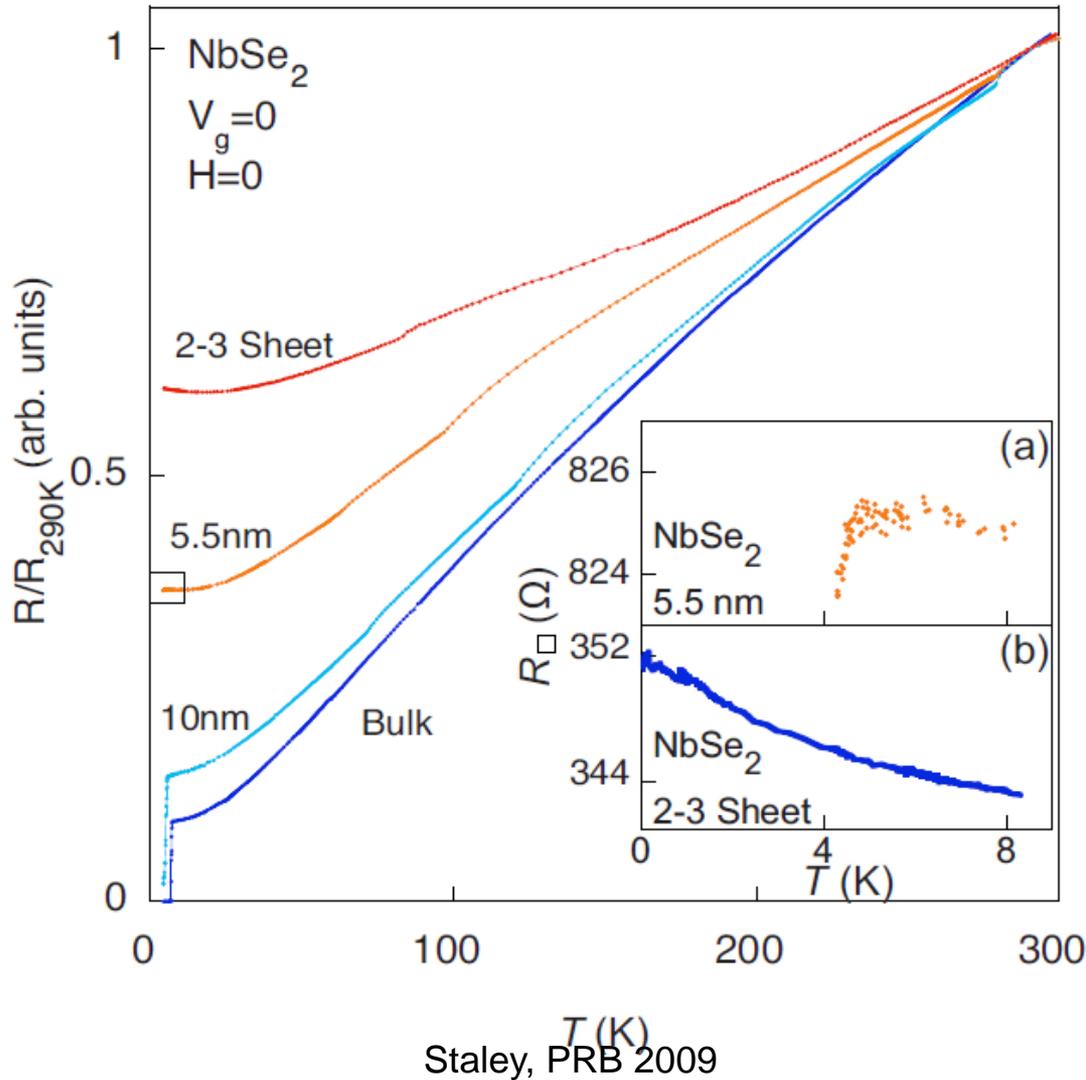
- Stable emission for ~ 10 minutes in air
- Stable emission for ~ 10 years in vacuum

2D 'Stacking' system in glovebox



- Encapsulate in glove box using hBN
- Fabricate electrodes etc. afterward

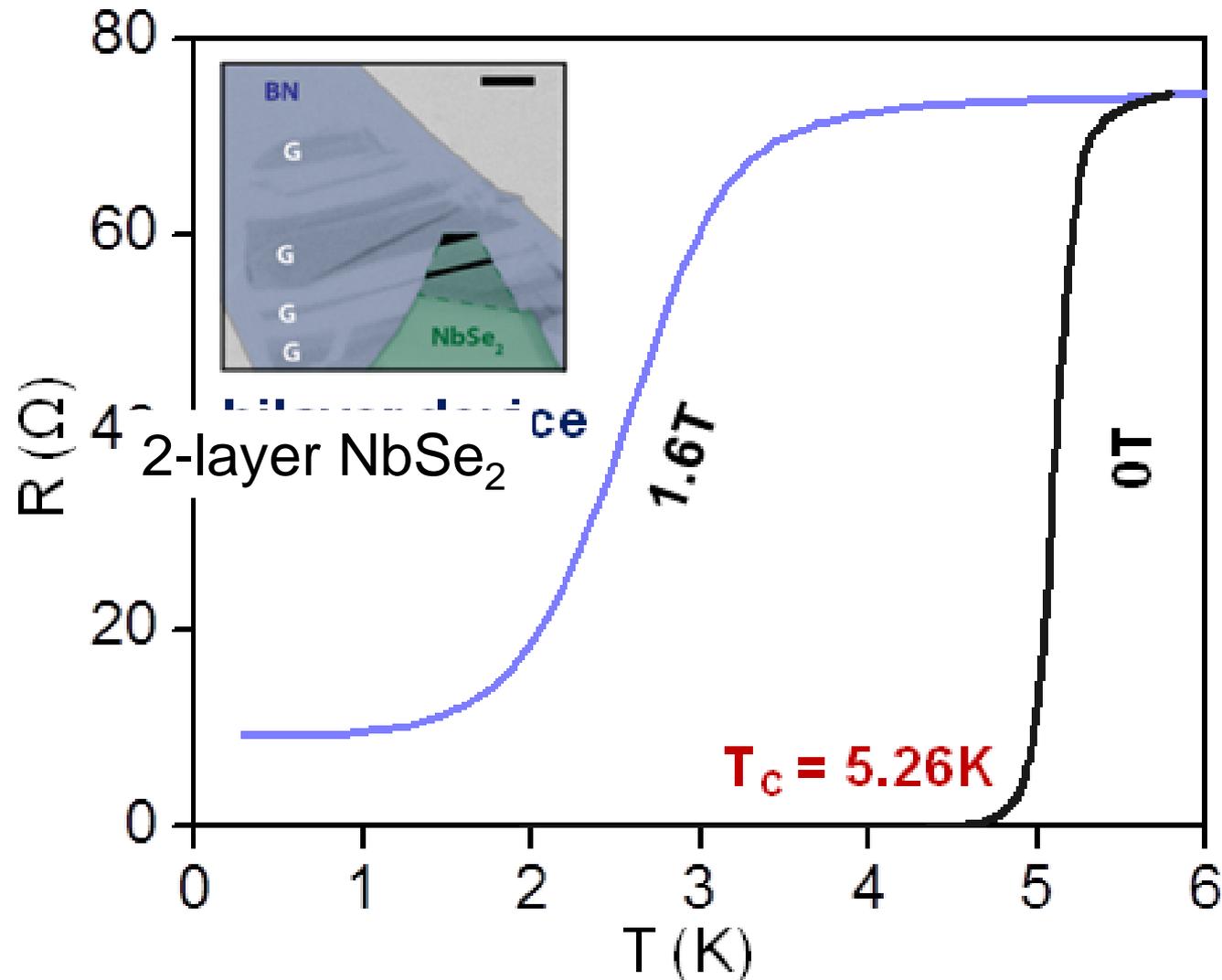
Superconductivity in 2D NbSe₂



Prior work:

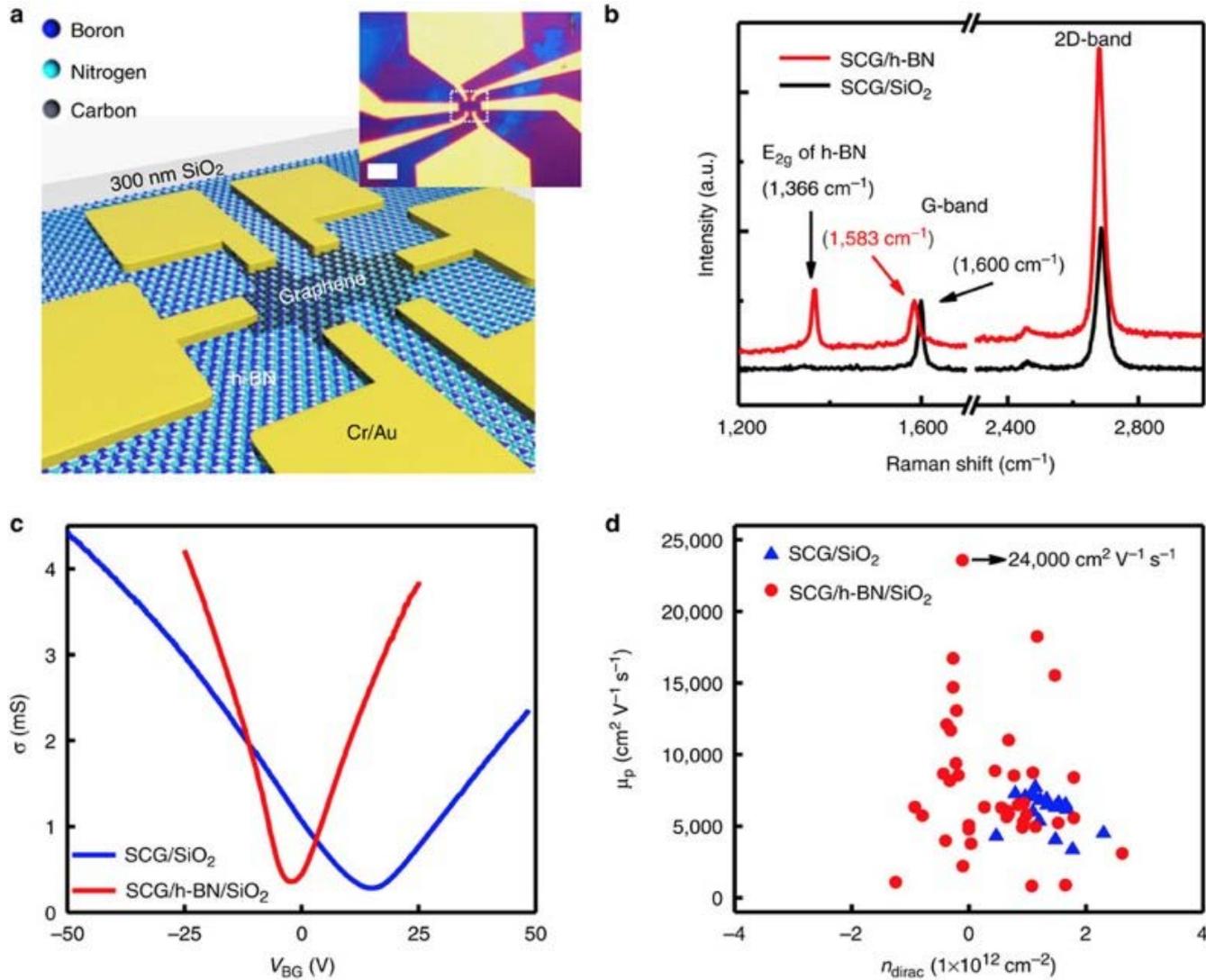
- Bulk superconducting with T_c ~ 5 K
- Thin NbSe₂ is not superconducting
- High sheet resistance (disordered limit?)

Superconductivity in BN-encapsulated bilayer NbSe₂

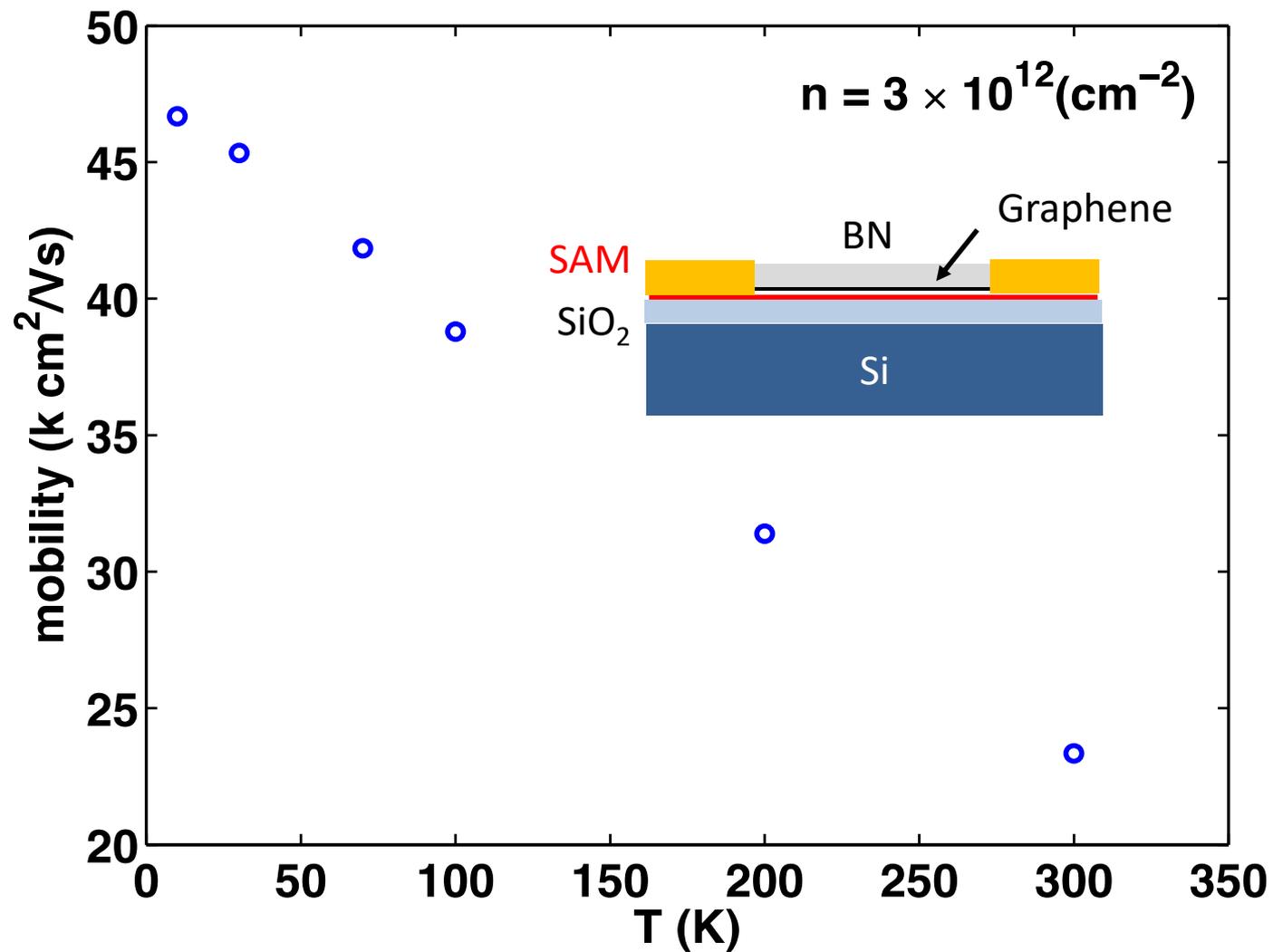


AW Tsen, B Hunt, YD Kim, ZJ Yuan, S Jia, RJ Cava, J Hone, P Kim, CR Dean, AN Pasupathy, Nature Physics (2016)

Scaleup – CVD-grown hBN



Scaleup – passivating SiO₂



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