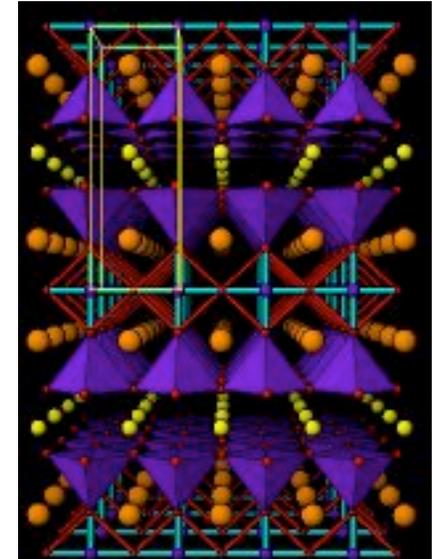


Nicola Spaldin
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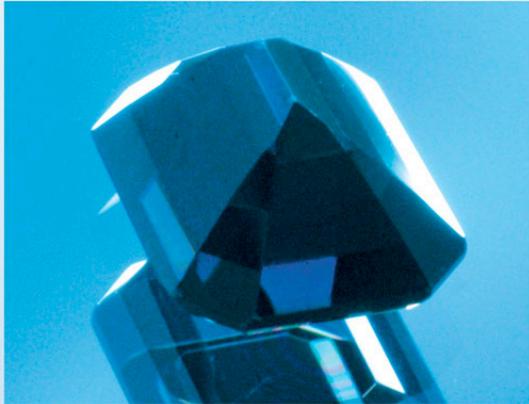


with valuable input from:

Leon Balents (UCSB), Jeroen van den Brink (U Leiden), Jaques Chakalian (U Arkansas), Matthew Fisher (UCSB), Michael Fisher (U Maryland), Supratik Guha (IBM), Werner Hanke (U Wurzburg), Daniel Khomskii (U Koln), R. Ramesh (UC Berkeley), Art Ramirez (Bell Labs.), Richard Scallatar (UC Davis), Darrell Schlom (Penn State), Jim Speck (UCSB), Susanne Stemmer (UCSB), Chris van de Walle (UCSB)

the CMMP 2010 and BESAC Grand Challenges reports

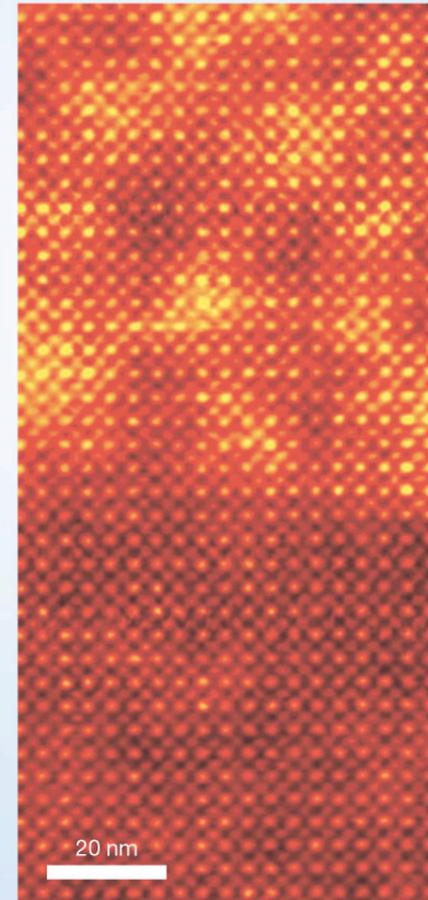
The simplest complex oxide: SrTiO_3



with
oxygen
vacancies



without
oxygen
vacancies



Semiconductor physics: The value of seeing nothing, J. Mannhart and D. G. Schlom, Nature 430, 620 (2004)

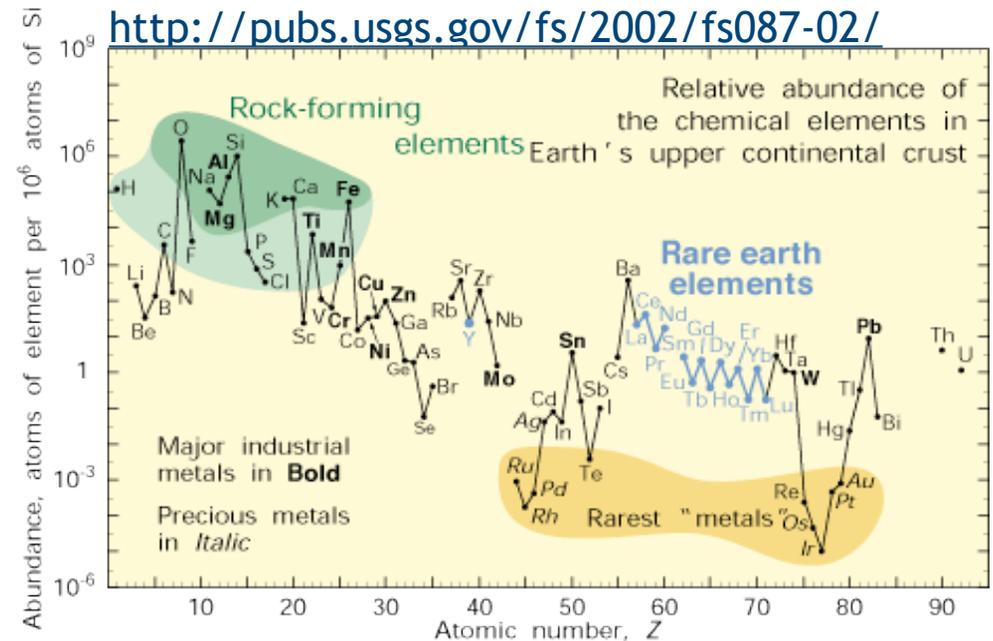
Atomic-scale imaging of nano-engineered oxygen vacancy profiles in SrTiO_3 , D. Muller et al., Nature 430, 657 (2004)

To achieve the same level of synthetic control and fundamental understanding as is currently attained in semiconductors and simple metals

abundance!

non-toxic

polarizability *just right*
nitrides too covalent
fluorides too ionic



diverse chemistries, structures and dimensionalities

strong correlations! behavior of one electron explicitly influences the others

a wide range of couplings:

electron-lattice

electron-spin(-lattice)

spin-orbital

potential technological relevance:

high-k dielectrics
ferroelectricity
high- T_c superconductivity
large thermopower

multiferroism
magnetoelectricity
magnetoresistance
spintronics

piezomagnetism
magnetic frustration

Spin/orbital/lattice couplings have similar energy scales

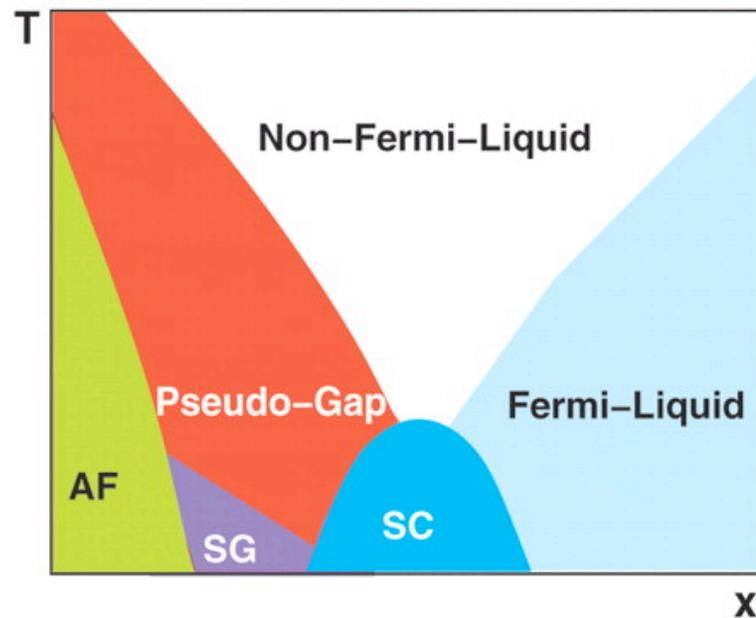
small energy changes (surfaces, interfaces, defects, external perturbations) can shift balance between competing large energy interactions and vastly alter ground state

→ TUNABILITY!

Spin/orbital/lattice couplings with similar energy scales

small energy changes (surfaces, interfaces, defects, external perturbations) can shift balance between competing large energy interactions and vastly alter ground state

→ TUNABILITY!



Complexity in strongly correlated electronic systems, E. Dagotto, Science 309, 257 (2005)

Conventional semiconductors

Physics:

- large overlap of s/p orbitals gives extended wavefunctions
- no intrinsic magnetism or other correlations

Technology:

- Quality: high! can be fabricated into complex structures
- Understanding: Semiconductor modeling is straightforward
- Tunability: control charge with modest doping/ E fields

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Complex oxides

Physics:

- localization of 3d/2p orbitals gives strong Coulomb interactions
- diverse magnetic and other strong correlations

Technology:

- Quality: materials chemistry challenging; fabrication less developed
- Understanding: strong correlations challenging to theoretical tools
- Tunability: high! due to competing ordered states

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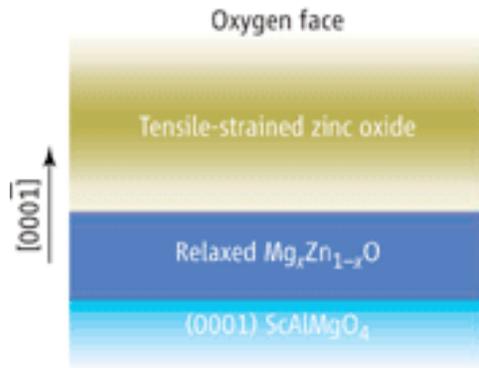
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- Understanding: strong correlations challenging to theoretical tools
- Tunability: high! due to competing ordered states

vastly richer physics suggests entirely new functionalities
provided *Oxides Grand Challenge* can be met:

To achieve the same level of synthetic control and fundamental understanding as is currently attained in semiconductors and simple metals

Growth/synthesis:

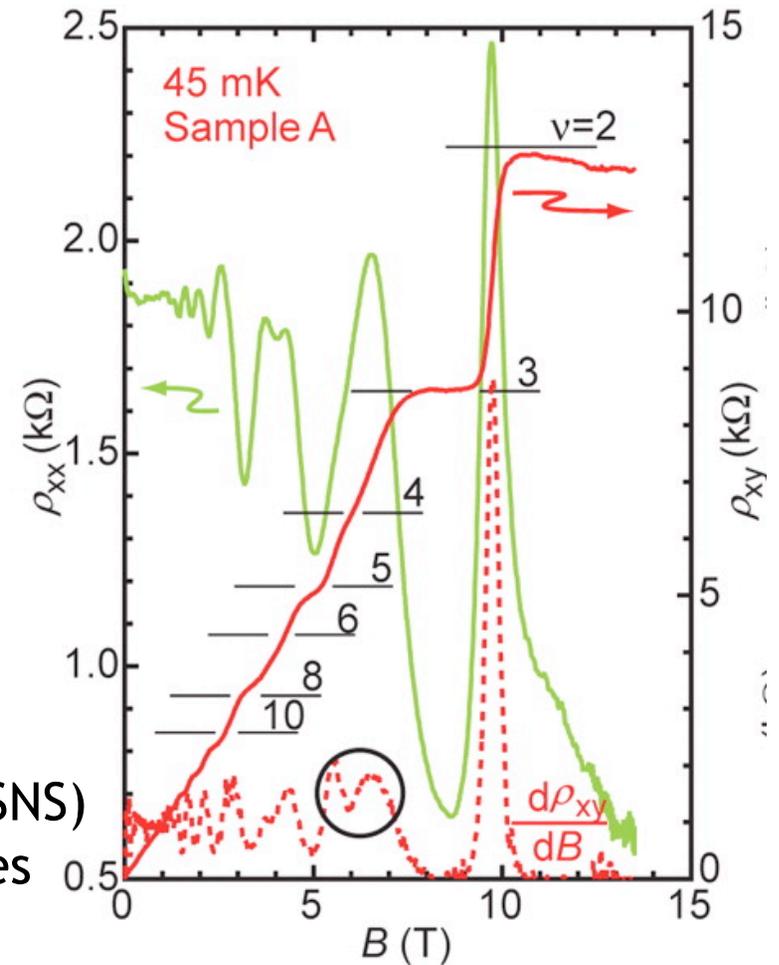
Quantum Hall Effect at ZnO/(Zn,Mg)O interface \longrightarrow high quality samples



A. Tsukazaki et al. *Quantum Hall Effect in Polar Oxide Heterostructures*, Science 315, 1388 (2007)

Understanding:

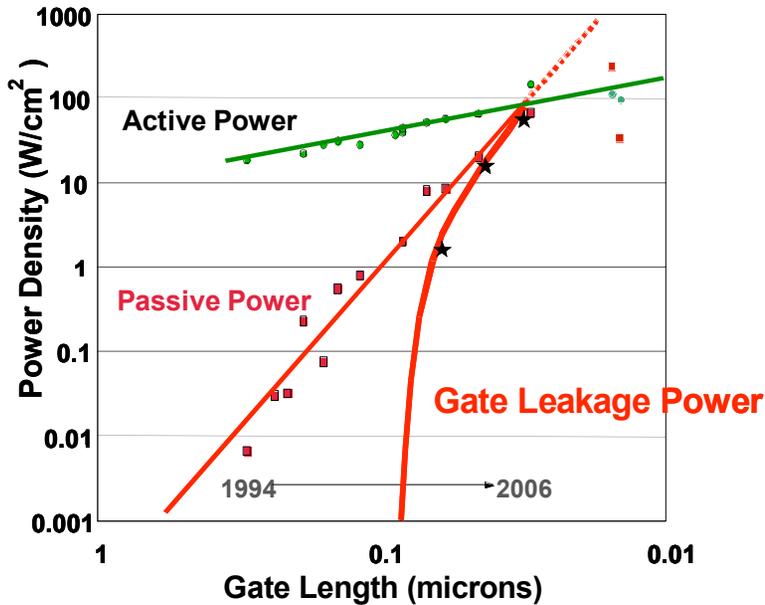
improved experimental probes (ARPES, STM, SNS)
theory/computation able to address intricacies numerically



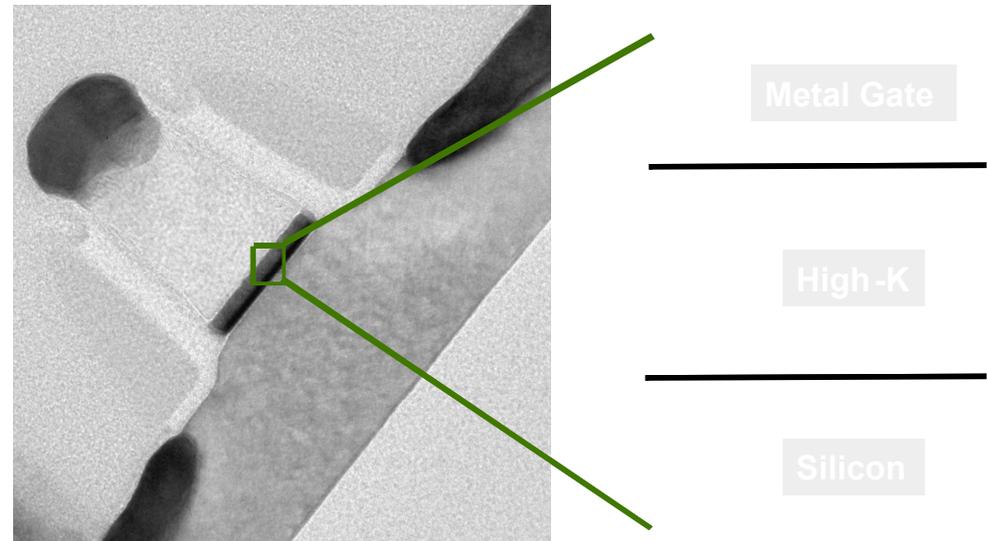
Existing technology need: High-k oxide-based CMOS technology:

Gate leakage power growing exponentially as gate length is reduced

$C = k/d$; Need a high-k replacement for SiO_2 to continue CMOS scaling



Fully processed transistor with high-k/metal gate:



IBM high-k product : Expected 2008

This is the first major technology application for nanoscale metal oxides in electronics

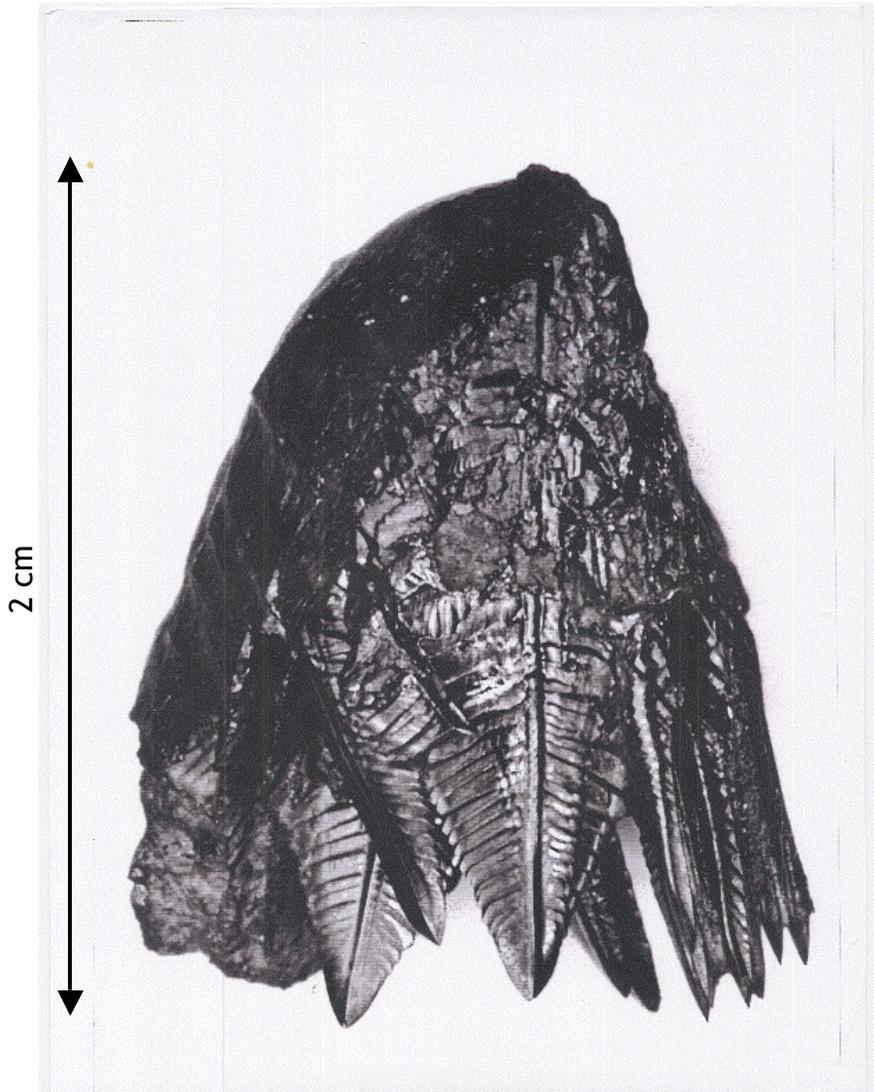
To achieve the same level of synthetic control and fundamental understanding as is currently attained in semiconductors and simple metals

Sub-challenges:

- growth/synthesis
- theory/computation

Two most exciting current/developing areas:

- oxide-oxide interfaces
- multi-functional oxides
- A “mini seminar” on theory/experiment interplay in multiferroics



grown from $\text{B}_2\text{O}_3/\text{Bi}_2\text{O}_3/\text{Fe}_2\text{O}_3$ flux

$\text{Bi}_2\text{Fe}_4\text{O}_9$ more stable

Fe_3O_4 decomposition product!

need for bulk single crystal growth

- best (sometimes essential) for accurate characterization (dielectric measurements, neutrons, x-rays)
- required as substrates for homoepitaxy
- new materials: ternaries and quaternaries

dedicated equipment and operators

- many oxides melt at high temperatures ($> 1500^{\circ}\text{C}$)
- some require toxic fluxes (e.g. Bi)
- some require high pressure (many Bi-based multiferroics)

cubic anvil press at
Kyoto University
typical operation:
6GPa and 1000°C



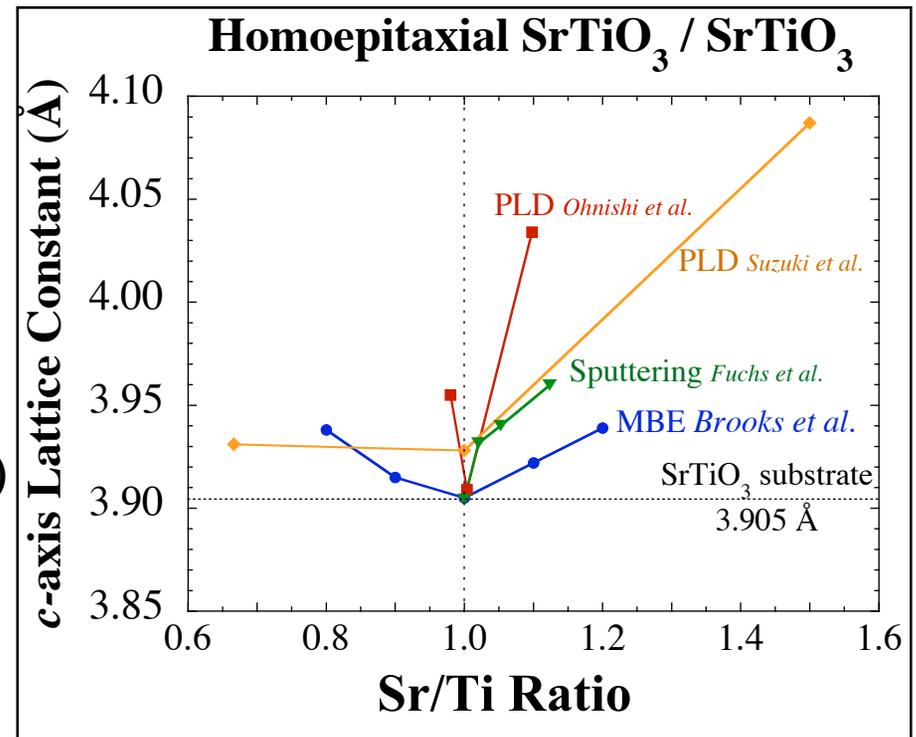
New materials synthesis and crystal growth study
Paul Peercy and Art Ramirez, tomorrow am

Films offer additional capabilities

- stabilizing phases which are not the bulk thermodynamic ground state
- chemical control through layer-by-layer deposition
- multilayers with precisely engineered interfaces
- modifying properties with strain
- required for devices

Need for improved film quality

- complex oxide films are often far from stoichiometry
- current composition control limits around 1%
- oxide MBE (molecular beam epitaxy) versus PLD (pulsed laser deposition)



strong correlations lead to many-body effects
traditionally (successfully) described with model Hamiltonians

Steven White
tomorrow am

complete description of structure and chemistry essential
traditionally (successfully) performed within a mean-field treatment

need techniques that include chemistry, structure and many-body interactions on an equal footing

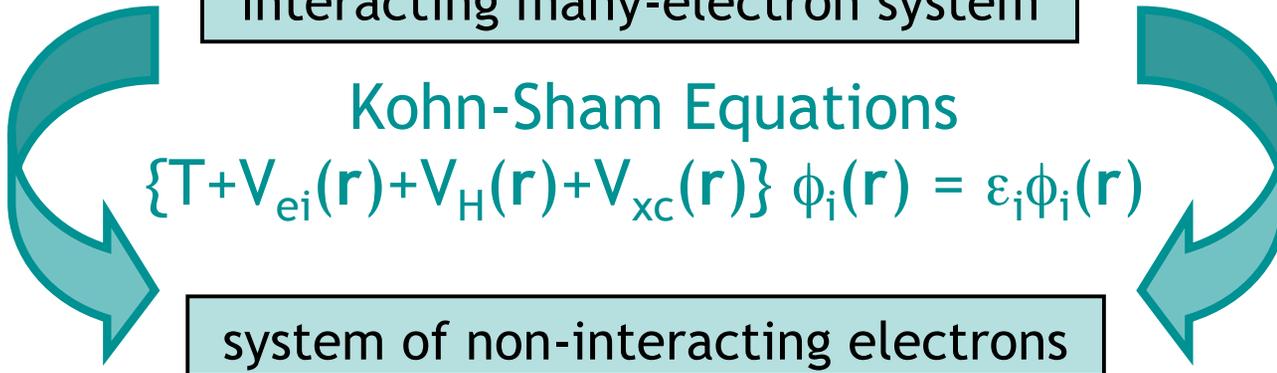
Density Functional Theory

interacting many-electron system

Kohn-Sham Equations

$$\{T + V_{ei}(\mathbf{r}) + V_H(\mathbf{r}) + V_{xc}(\mathbf{r})\} \phi_i(\mathbf{r}) = \epsilon_i \phi_i(\mathbf{r})$$

system of non-interacting electrons



Allows us in principle to calculate ground state properties:

charge densities and energies, **crystal structures**, electronic band structures, **magnetic ordering**, phonon frequencies, **ferroelectric polarizations**, dielectric response, piezoelectric coefficients...



BUT...

$V_{xc}(r)$ is approximated

“Standard” local density approximation (LDA) treats as a homogeneous electron gas

$$\{T+V_{ei}(r)+V_H(r)+V_{xc}(r)\} \phi_i(r) = \epsilon_i \phi_i(r)$$

Beyond-LDA methods:

LDA+U attempts to incorporate Coulomb repulsions (U)

Self-interaction corrections (SIC) attempt to account for spurious self-XC

LDA+DMFT (dynamical mean field theory)

Downfolding:

Extract essential interaction parameters from LDA and construct a model

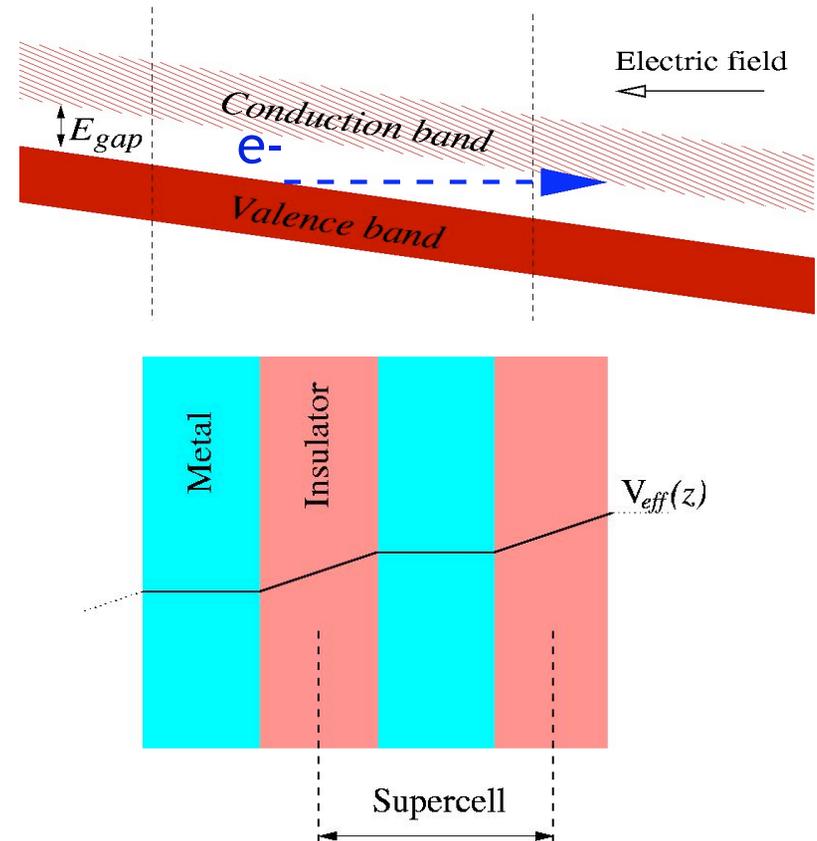
Needs:

Greater supercomputing capacity in central facilities

A system for supporting the maintenance of public codes

Two difficulties:

- 1) Infinite crystal in uniform external field does not have a ground state:
- 2) Potential with electric field is non-periodic



Solved (very recently) using tricks:

- I. Souza, J. Iniguez and D. Vanderbilt, *First-principles approach to insulators in finite electric fields*, Phys. Rev. Lett. **89**, 117602 (2002)
- M. Stengel and N.A. Spaldin, *Ab-initio theory of metal-insulator interfaces in finite electric field*, PRB **75**, 205121 (2007).

Sub-challenges:

growth/synthesis

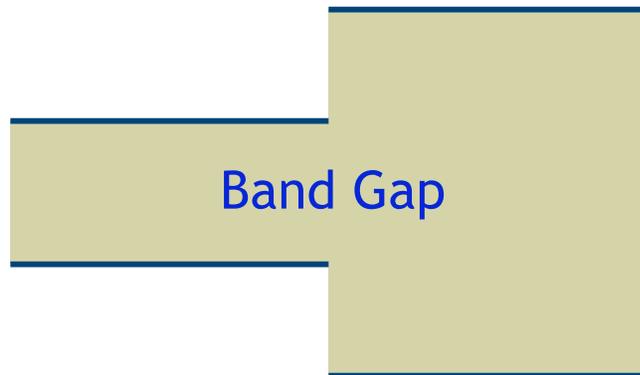
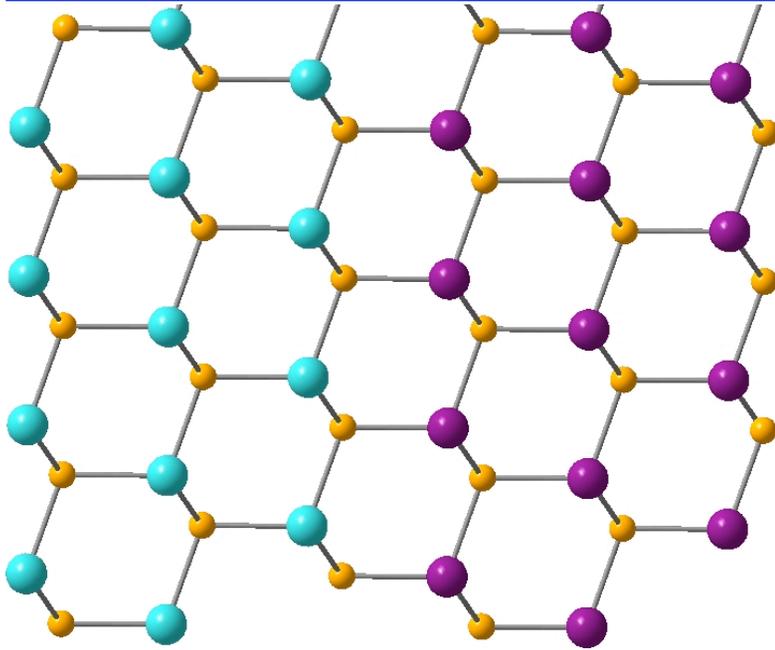
theory/computation

Two most exciting current/developing areas:

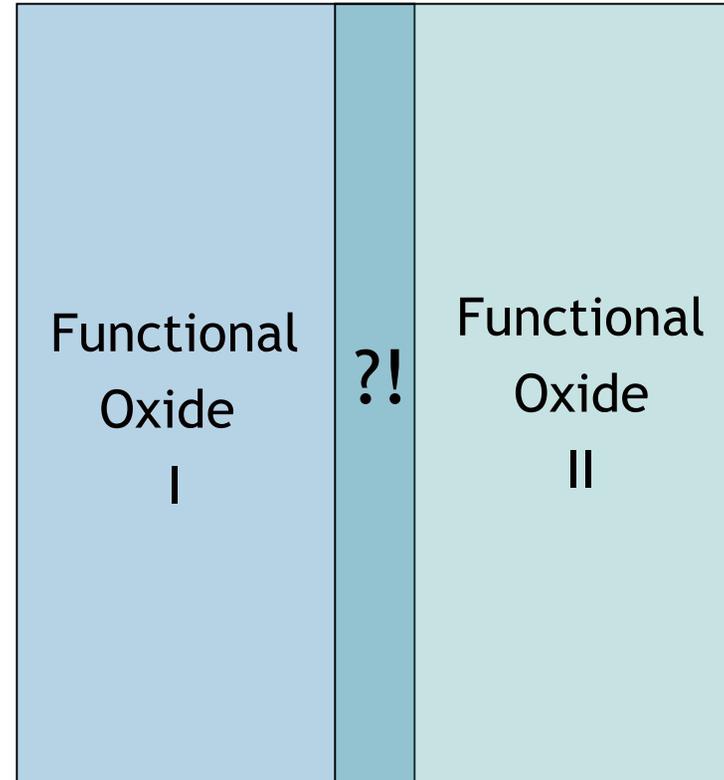
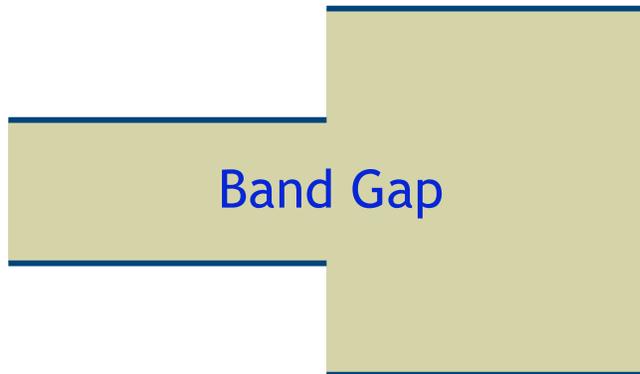
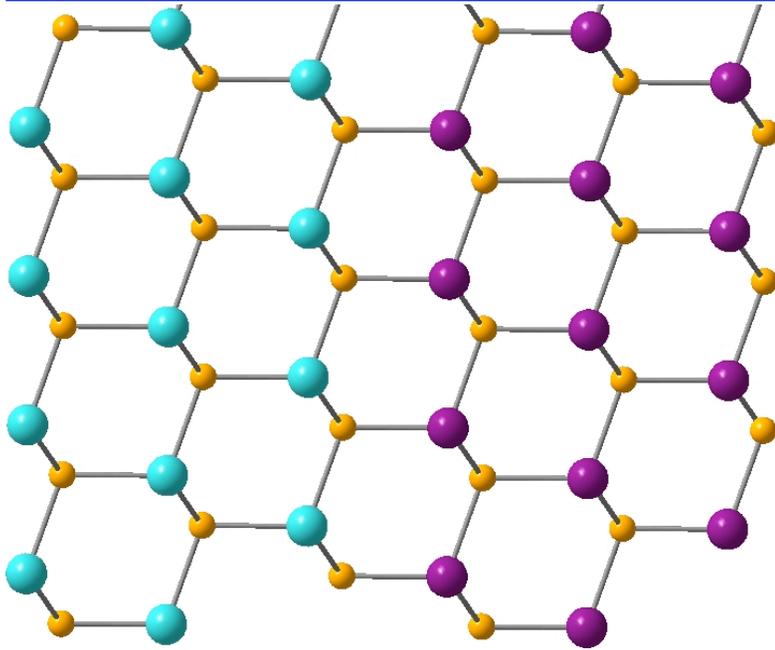
oxide-oxide interfaces

multi-functional oxides

A “mini seminar” on theory/experiment interplay in multiferroics

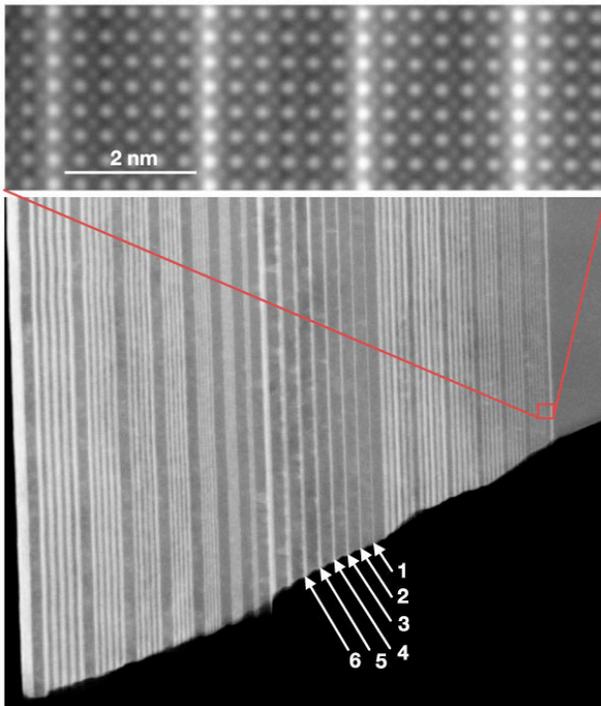


“The interface is the device”
Herbert Kroemer,
Nobel lecture, Dec 8 2000



“The interface is the device”
Herbert Kroemer,
Nobel lecture, Dec 8 2000

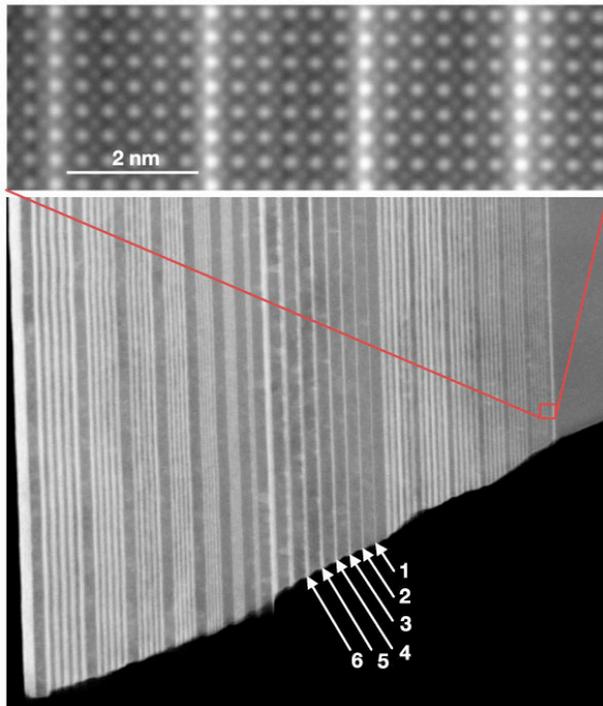
Electron microscopy image of
 LaTiO_3 layers (bright) spaced
by SrTiO_3 layers



Artificial charge modulation in
atomic scale perovskite titanate
superlattices, A. Ohtomo et al.,
Nature 419, 378 (2002)

Example of new functionality at oxide-oxide interfaces

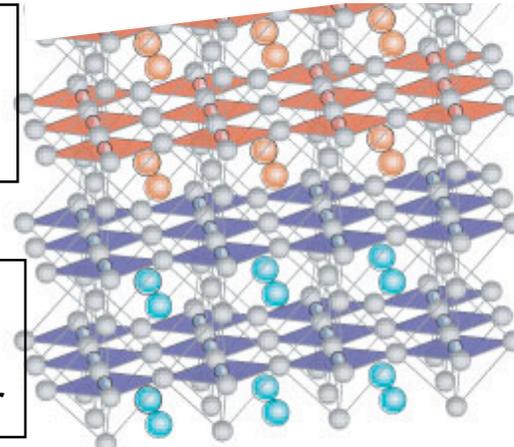
Electron microscopy image of LaTiO_3 layers (bright) spaced by SrTiO_3 layers



Artificial charge modulation in atomic scale perovskite titanate superlattices, A. Ohtomo et al., Nature 419, 378 (2002)

LaTiO_3
 $\text{Ti}^{3+} (3d)^1$
Mott insulator

SrTiO_3
 $\text{Ti}^{4+} (3d)^0$
Band insulator



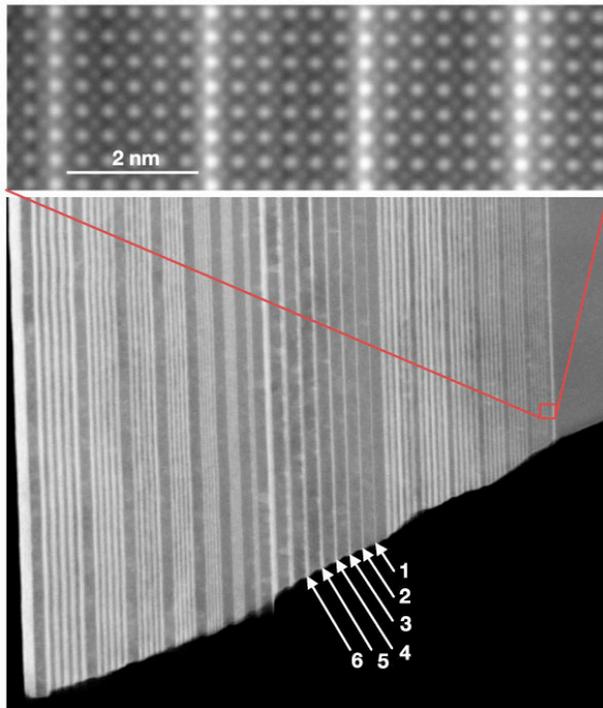
LaO
 $\text{TiO}_2 (\text{Ti}^{3+}) (3d^1)$

LaO
 $\text{TiO}_2 (\text{Ti}^{??})$
SrO

$\text{TiO}_2 (\text{Ti}^{4+}) (3d^0)$
SrO

Example of new functionality at oxide-oxide interfaces

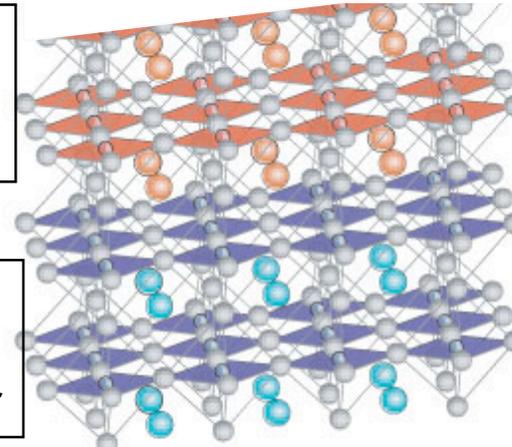
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Mott insulator

SrTiO_3
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Band insulator

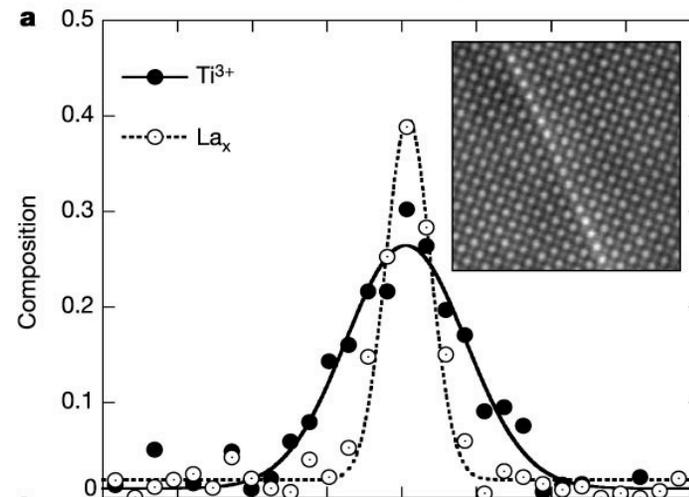


LaO
 $\text{TiO}_2 (\text{Ti}^{3+}) (3d^1)$

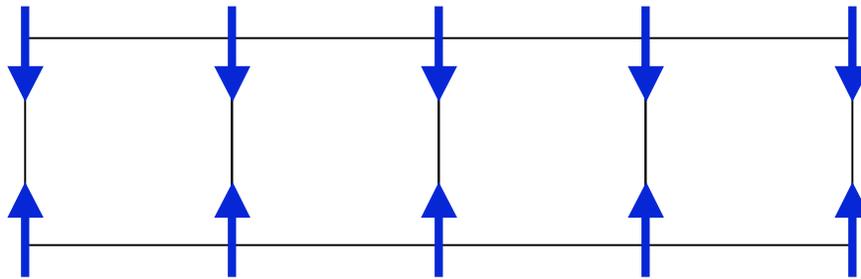
LaO
 $\text{TiO}_2 (\text{Ti}^{??})$
SrO

$\text{TiO}_2 (\text{Ti}^{4+}) (3d^0)$
SrO

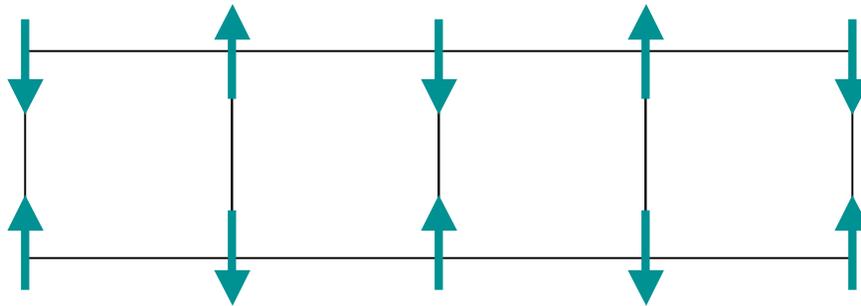
The conflicted d electron spreads out...



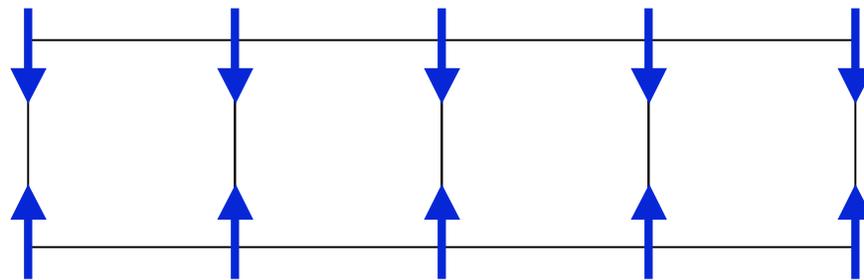
→ (magnetic) metal at the interface!



“A-type” antiferromagnet
e.g. LaMnO_3

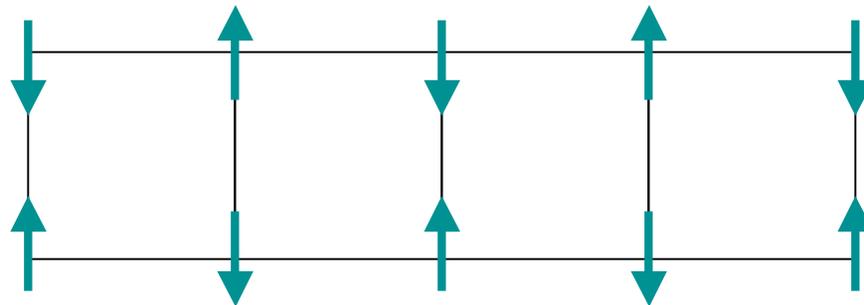


“G-type” antiferromagnet
e.g. LaFeO_3



“A-type” antiferromagnet
e.g. LaMnO_3

interfacial magnetic arrangement?



“G-type” antiferromagnet
e.g. LaFeO_3

Possibilities: frustrated magnetism, change in orbital ordering at interface (propagation into bulk?), charge transfer/change in oxidation states, ???

HUGE POTENTIAL!

Sub-challenges:

- growth/synthesis
- theory/computation

Two most exciting current/developing areas:

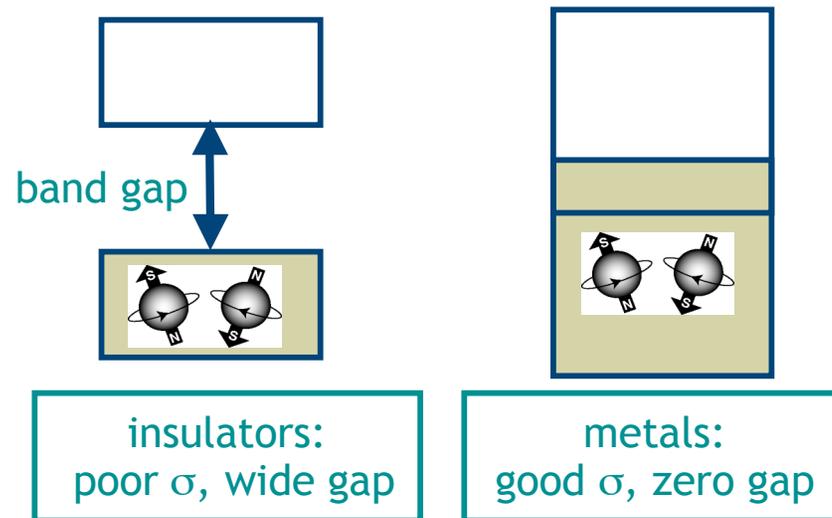
- oxide-oxide interfaces

- multi-functional oxides

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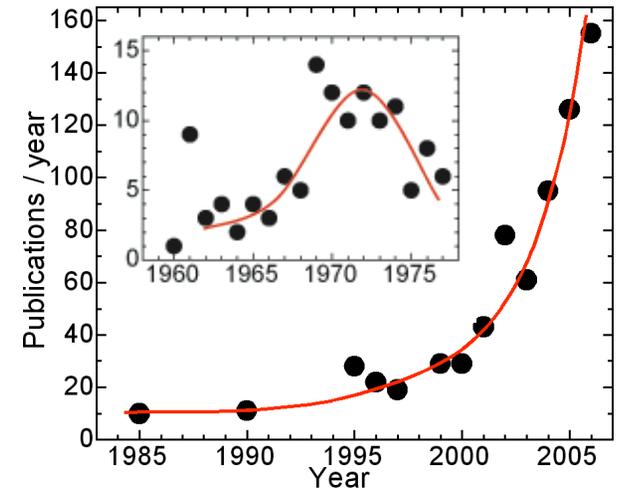
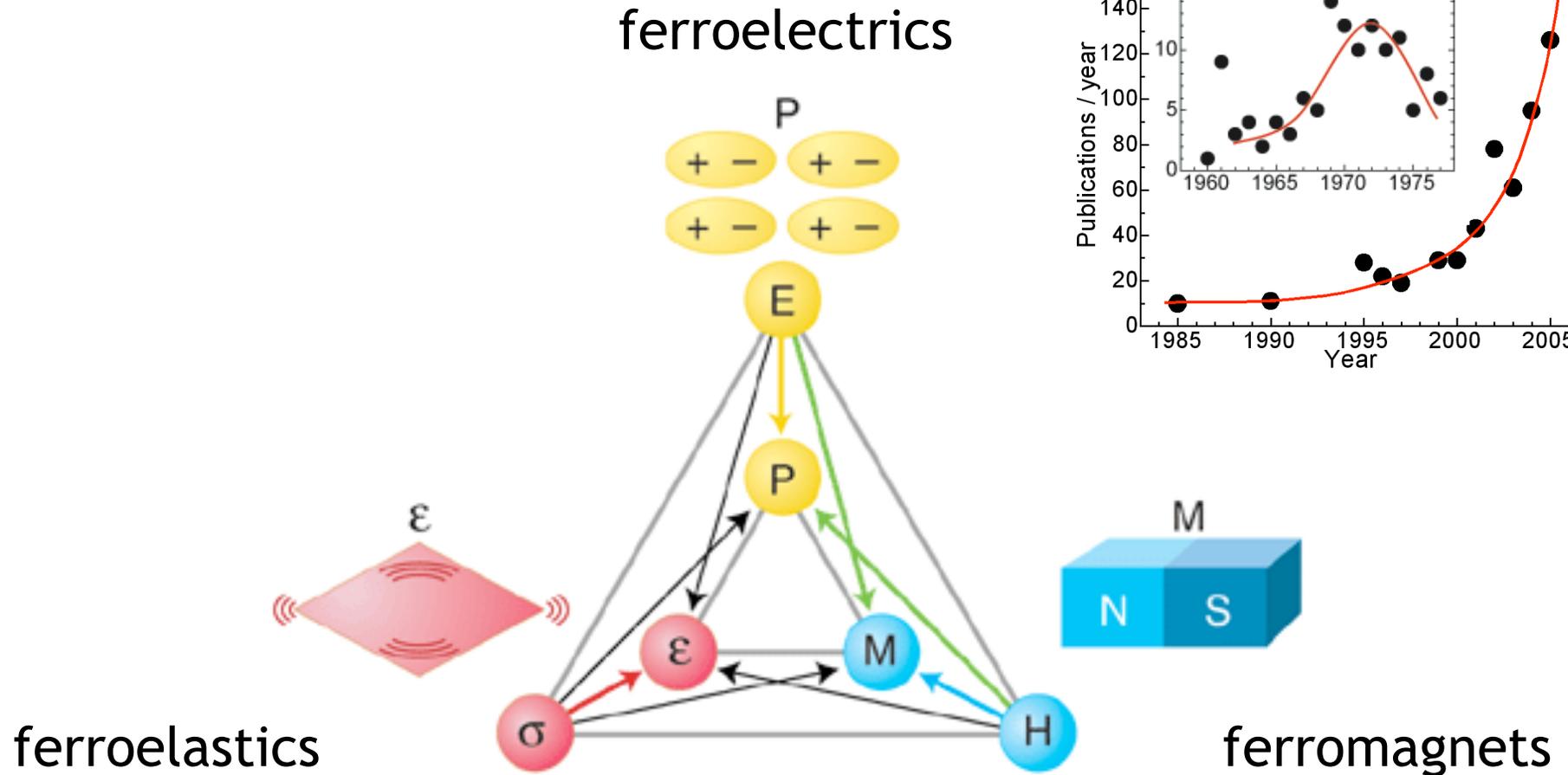
Often chemically or physically *contra-indicated*

high conductivity and wide band gap (transparent conductors)



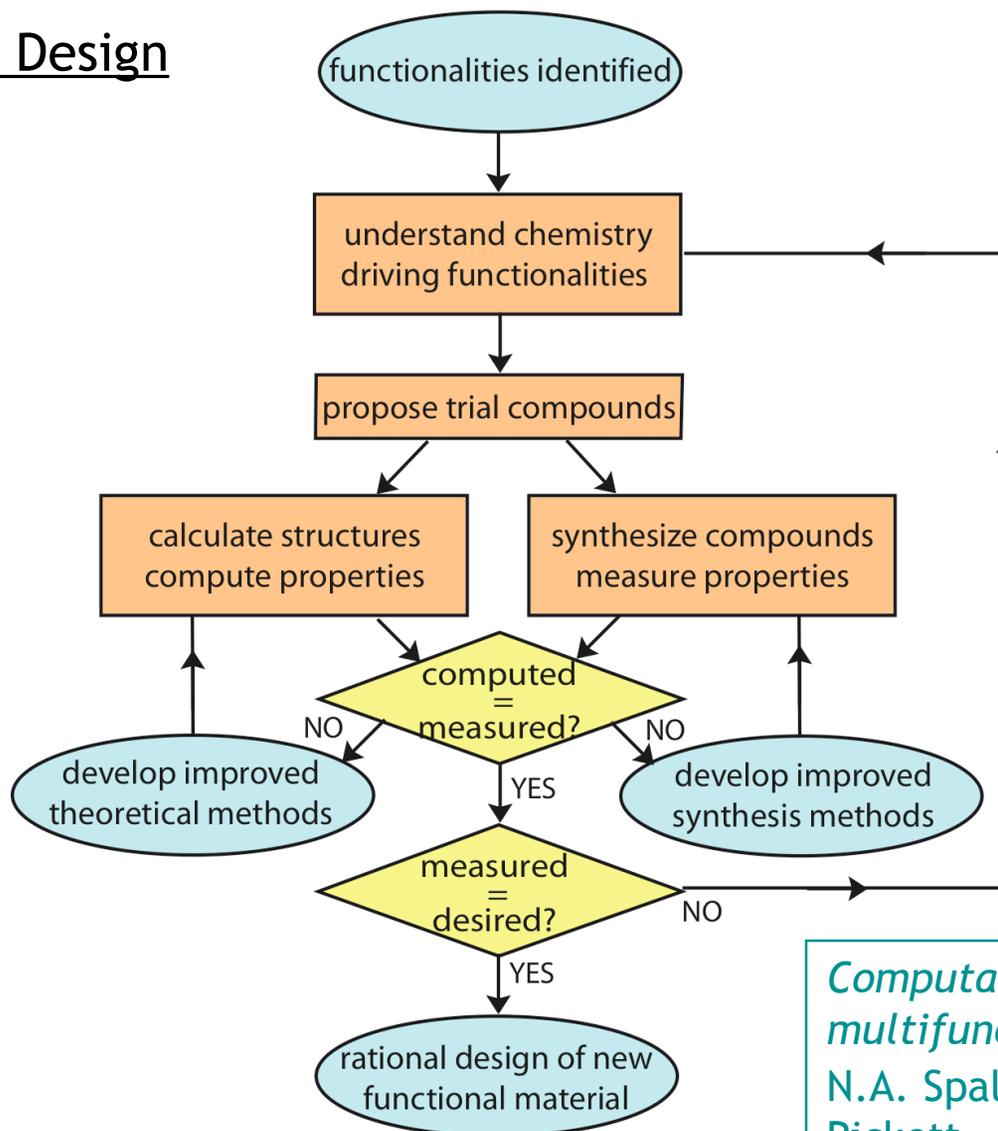
high electrical conductivity, high Seebeck coefficient, low thermal conductivity (thermoelectrics)

ferromagnetism and ferroelectricity (magnetoelectric multiferroics)

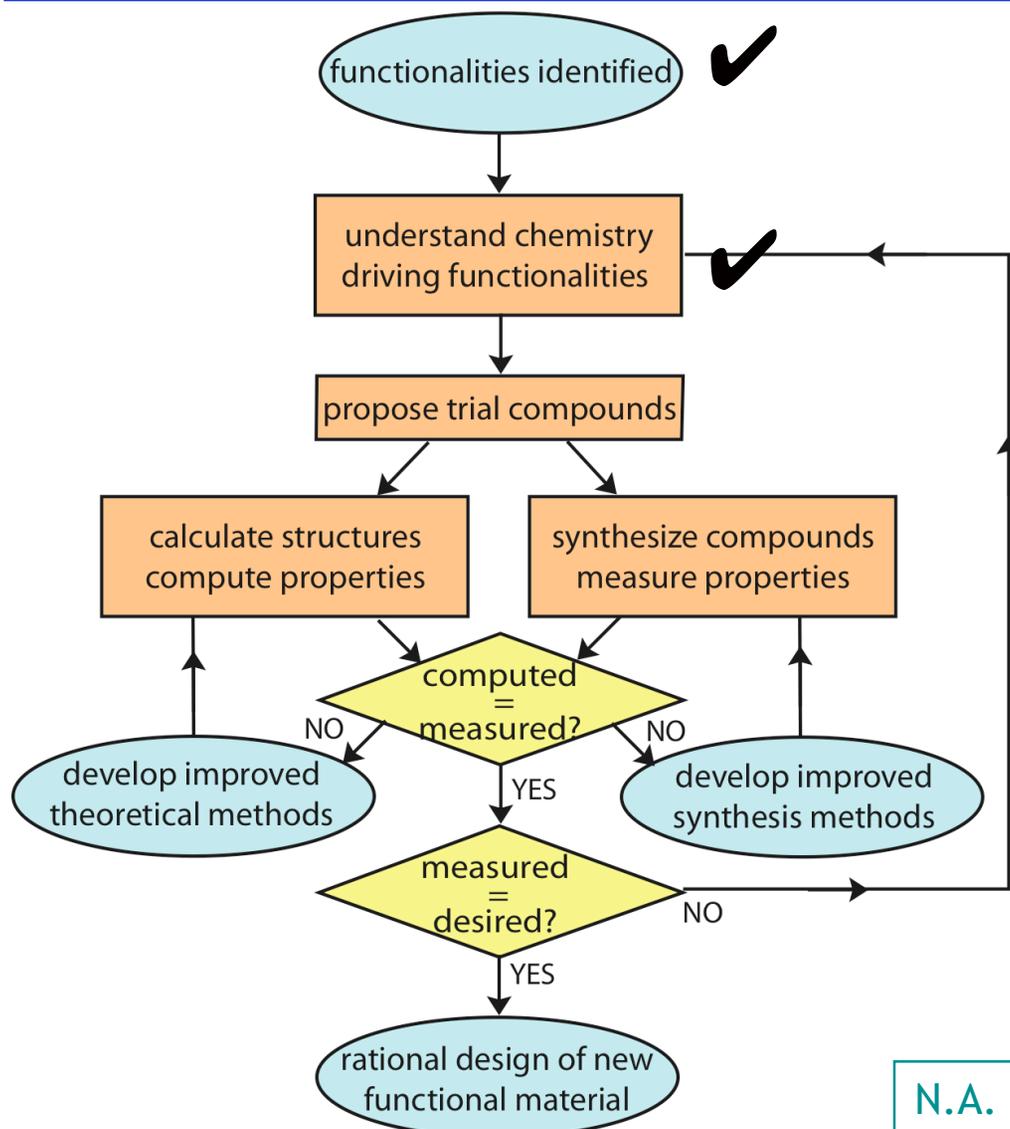


*The renaissance of magnetoelectric multiferroics,
N. A. Spaldin and M. Fiebig, Science 15, 5733 (2005)*

Goal: Materials by Design



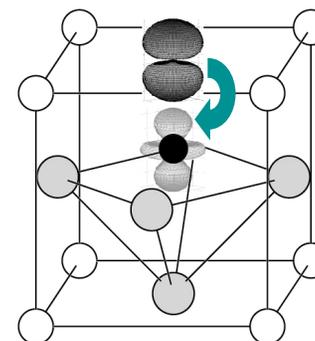
Computational design of multifunctional materials,
N.A. Spaldin and W.E. Pickett, JSSC, 176, 615 (2003)



Ferromagnetism and ferroelectricity

Theory (DFT):

conventional FM requires d electrons
conventional FE requires “d⁰-ness”



FM and FE are
CHEMICALLY CONTRA-INDICATED

N.A. Hill, *Why are there so few magnetic ferroelectrics?* J. Phys. Chem. B 104, 6694-6709 (2000)

Propose trial compounds

either

1) use an alternative mechanism for P

or

2) use an alternative mechanism for M

either

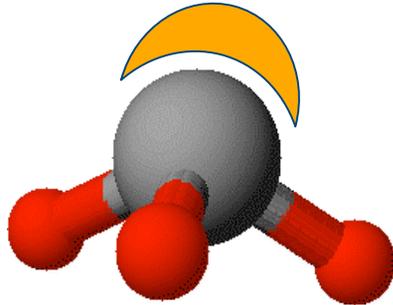
1) use an alternative mechanism for P

or

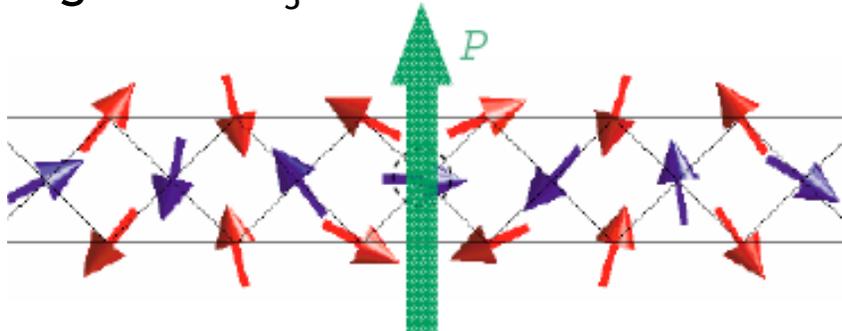
2) use an alternative mechanism for M

Propose trial compounds: New mechanisms for ferroelectricity

Theory: lone pair active
e.g. BiMnO_3 , BiFeO_3



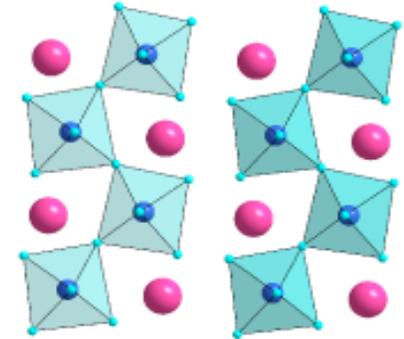
Experiment: magnetically driven
e.g. TbMnO_3



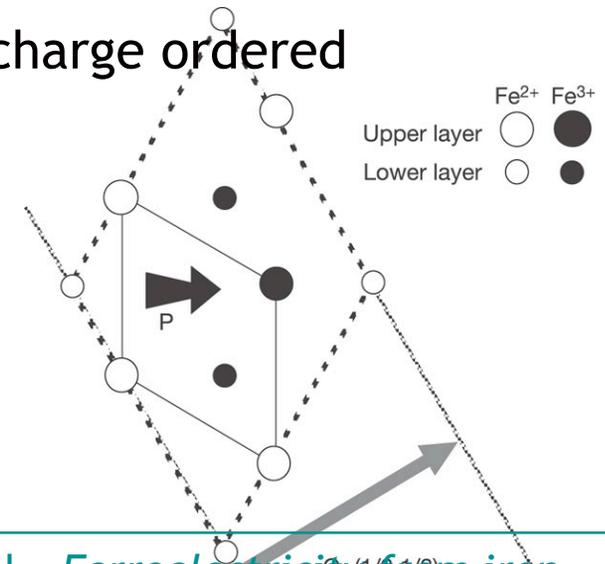
T. Kimura et al., *Magnetic control of ferroelectric polarization*, Nature 426, 55 (2004)

Theory: geometric ferroelectricity
e.g. BaNiF_4

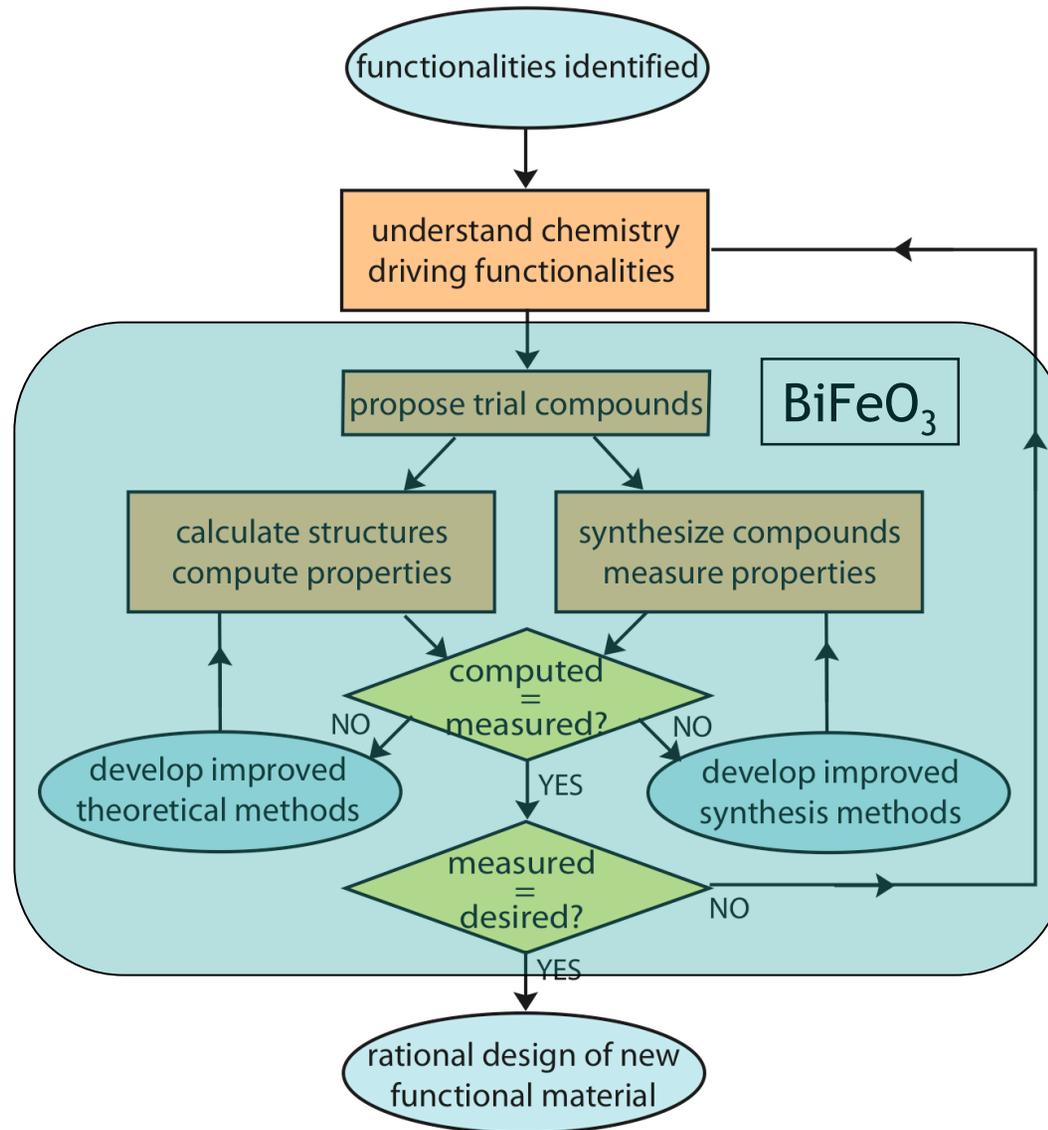
C. Ederer and N.A. Spaldin, *Electric-field switchable magnets: The case of BaNiF_4* , PRB 74, 020401(R) (2006)



Experiment: charge ordered
e.g. LuFe_2O_4



N. Ikeda et al., *Ferroelectricity from iron valence ordering in the charge-frustrated system LuFe_2O_4* , Nature 436, 1136 (2005)



rhombohedrally-distorted perovskite (R3c)

ferroelectric,

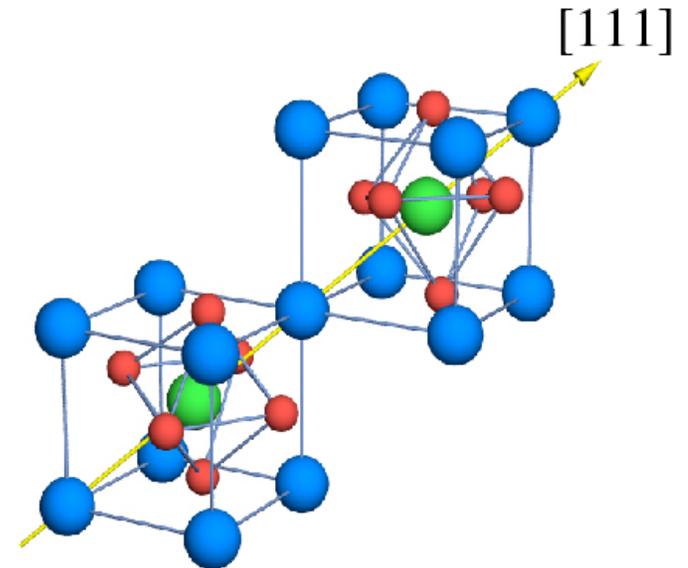
$$T_c = 1103\text{K}$$

$$P = 6 \mu\text{C}/\text{cm}^2$$

antiferromagnetic (G-type), $T_N = 643\text{K}$

possible weak ferromagnetism?

incommensurate long-wavelength spin spiral



J.R. Teague, R. Gerson and W.J. James,
Sol. Stat. Comm. **8**, 1073 (1970)

G.A. Smolenskii and I. Chupis, Sov. Phys.
Usp. **25**, 475 (1982)

Why is the polarization so small?

Is there a weak ferromagnetism?

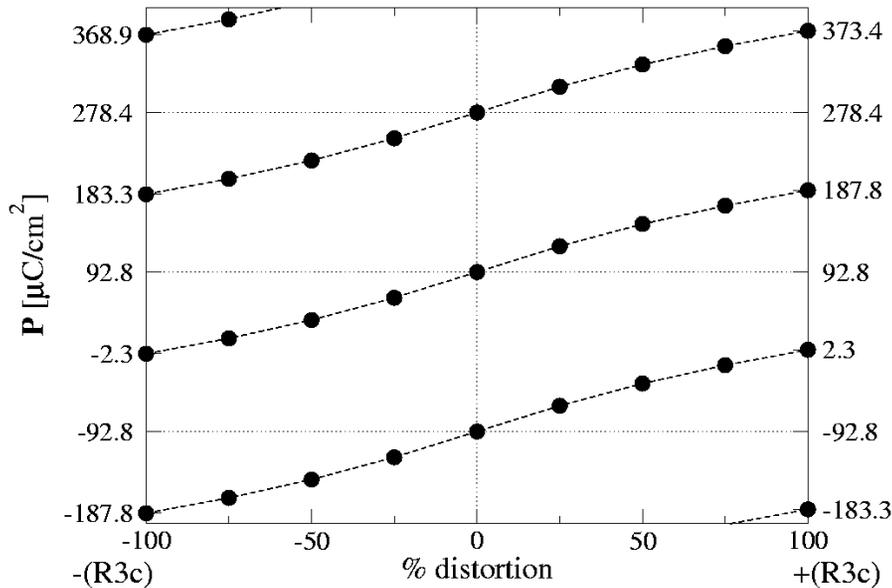
If so, does the magnetism couple to the ferroelectricity?

Desirable:



Beyond LDA methods: Centrosymmetric reference structure metallic in LSDA

Modern theory of polarization: Non-zero P in centrosymmetric structure

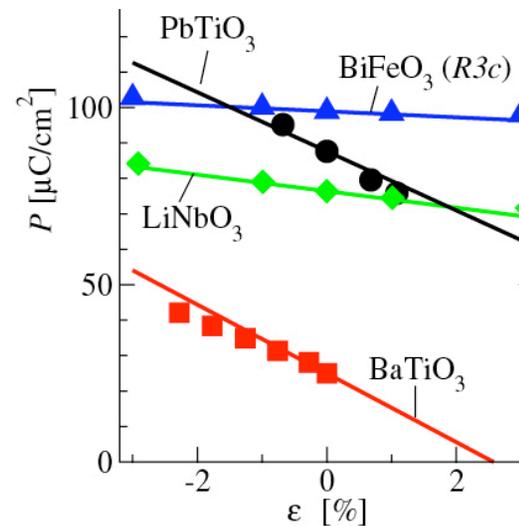


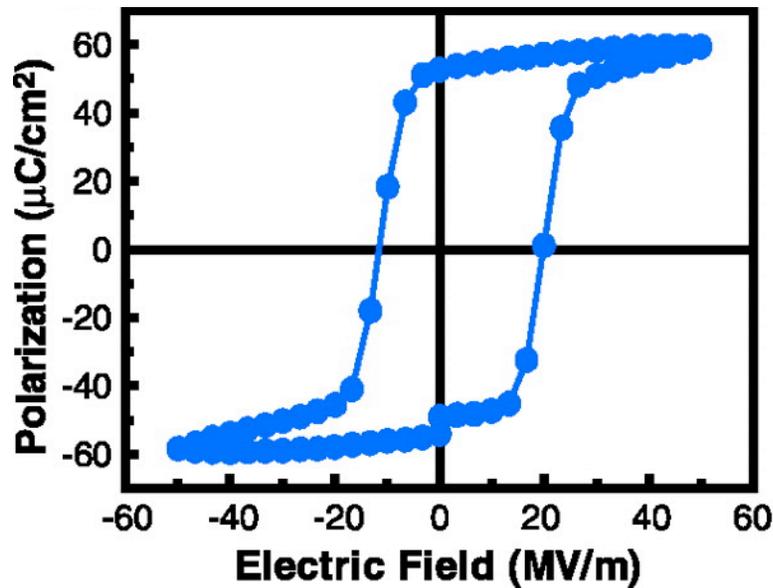
Calculate $P = 95 \mu\text{C}/\text{cm}^2$ along [111]

J.B. Neaton, U.V. Waghmare, C. Ederer, N.A. Spaldin and K.M. Rabe, *First-principles study of spontaneous polarization in multiferroic BiFeO₃*, PRB 71, 014113 (2005)

Absence of strain dependence:

Effect of epitaxial strain on the spontaneous polarization of thin film ferroelectrics, C. Ederer and N.A. Spaldin, Phys. Rev. Lett. 95, 257601 (2005)

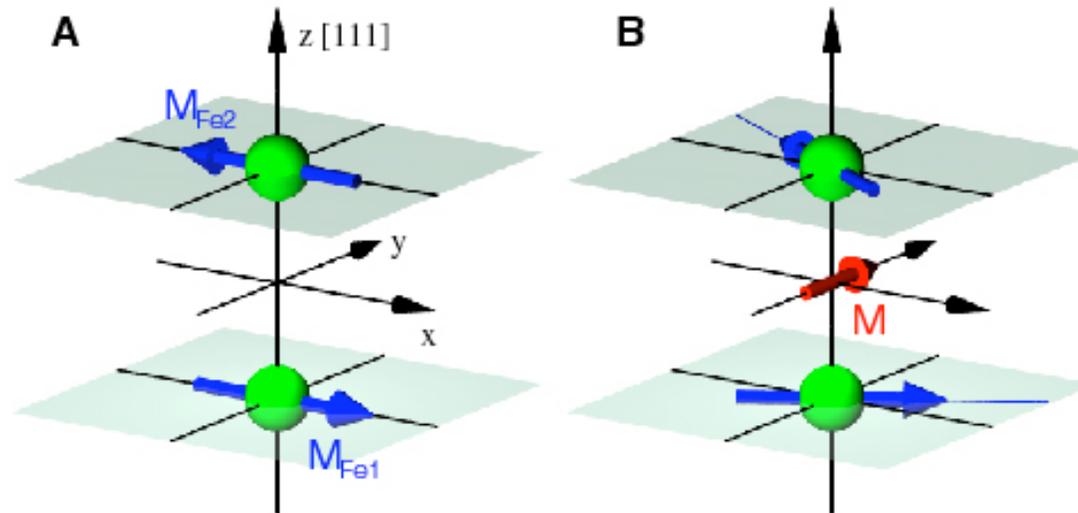




Polarization = $60 \mu\text{C}/\text{cm}^2$ along [111]. Consistent with theory.
 Old bulk samples showed incomplete switching
 Small magnetization measured. Origin?

Epitaxial BiFeO₃ multiferroic thin film heterostructures,
 Wang, Spaldin, Ramesh et al., Science 299, 1719 (2003)

Calculated magnetic anisotropy \longrightarrow magnetic moments lie in (111) plane (allows weak FM)
6 equivalent easy axes within (111) plane

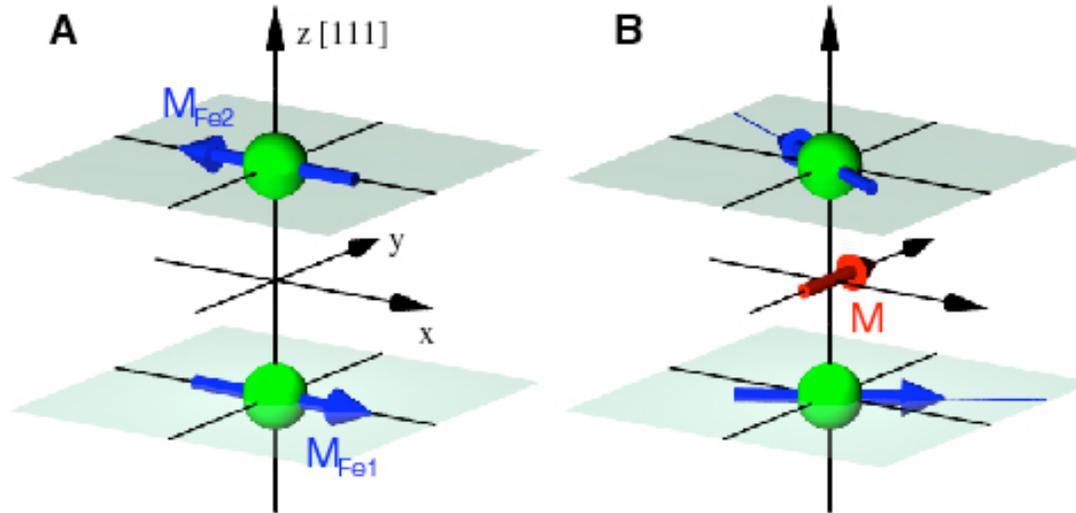


Canting of 1° results in net magnetization of $0.05 \mu_B$ per Fe atom (consistent with recent measurements)

C. Ederer and N.A. Spaldin, *Weak ferromagnetism and magnetoelectric coupling in bismuth ferrite*, PRB 71, 060401(R) (2005)

Calculated magnetic anisotropy \longrightarrow magnetic moments lie in (111) plane (allows weak FM)
6 equivalent easy axes within (111) plane

caused by polarization



Canting of 1° results in net magnetization of $0.05 \mu_B$ per Fe atom (consistent with recent measurements)

caused by oxygen rotations

C. Ederer and N.A. Spaldin, *Weak ferromagnetism and magnetoelectric coupling in bismuth ferrite*, PRB 71, 060401(R) (2005)

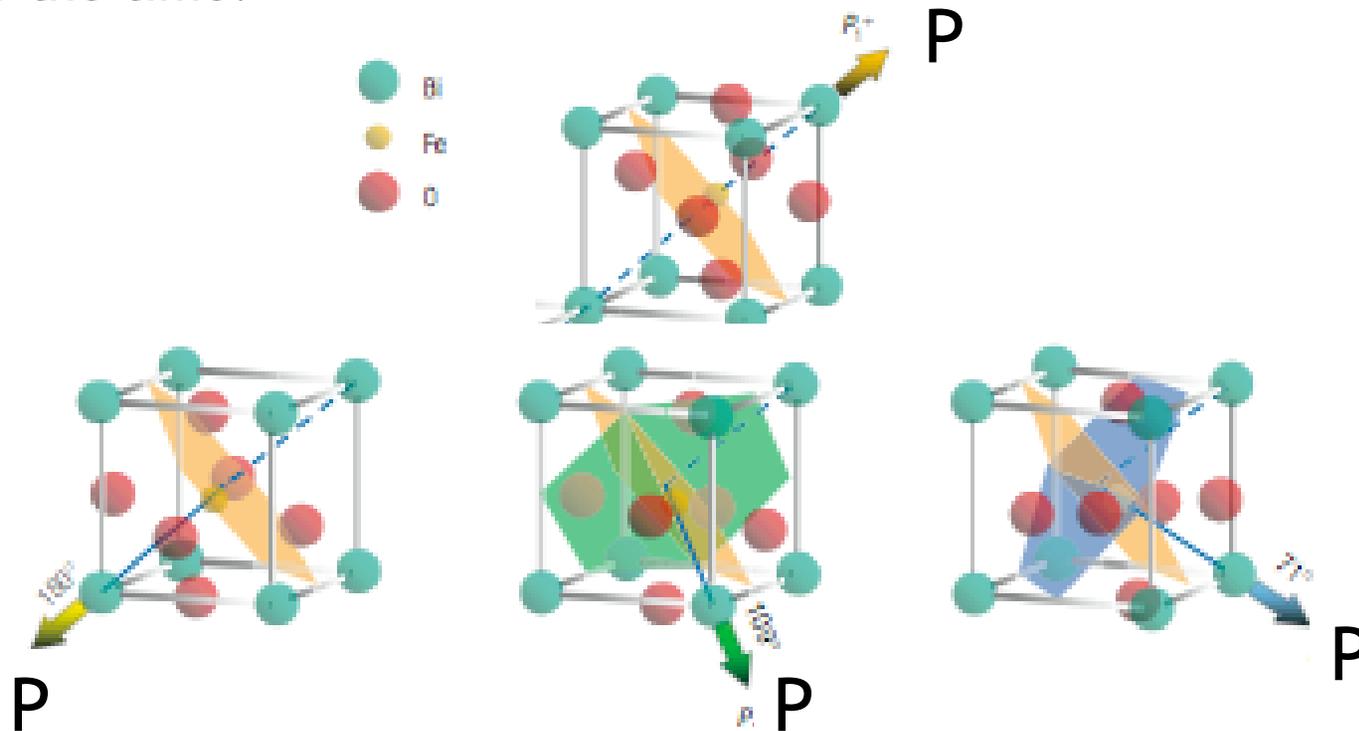
Theory: Effect of switching on magnetic easy plane

Easy magnetic plane determined by ferroelastic domain state!

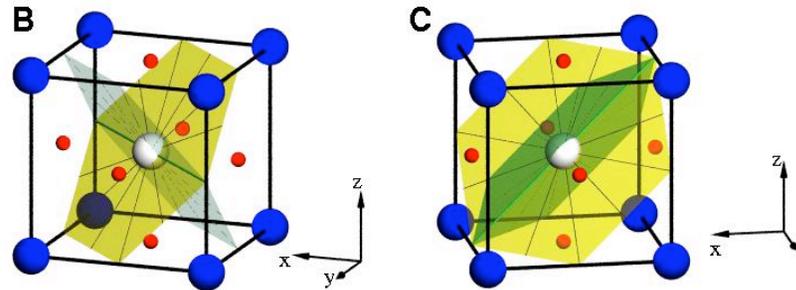
180° switching does not change easy plane

71°, 109° switching DO change easy plane

6 equivalent easy axes in easy plane → easy axis changes 5/6 of the time!



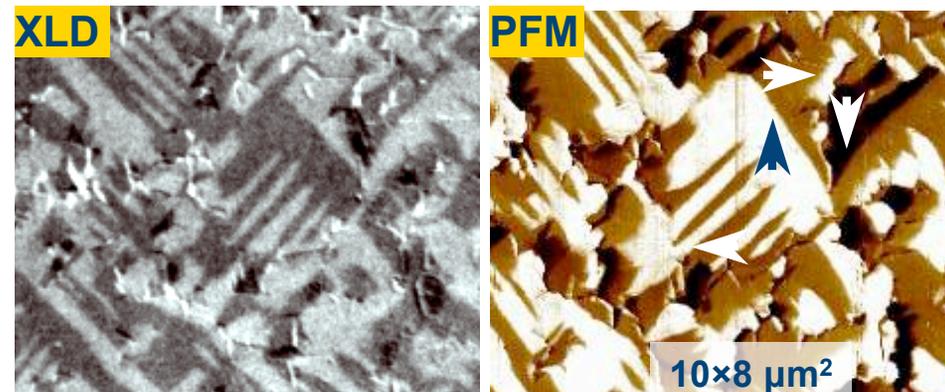
Theory: Small monoclinic strain favors $[\bar{1}\bar{1}0]$ direction!



71° switching
→ AFM axis preserved

109° switching
→ AFM axis changed

Experiment: confirms change in AFM axis with 109° switching, no change with 71° switching



T. Zhao, N.A. Spaldin, R. Ramesh et al., *Electrical control of antiferromagnetic domains in multiferroic BiFeO₃ at room temperature*, Nature Materials 5, 823 (2006)

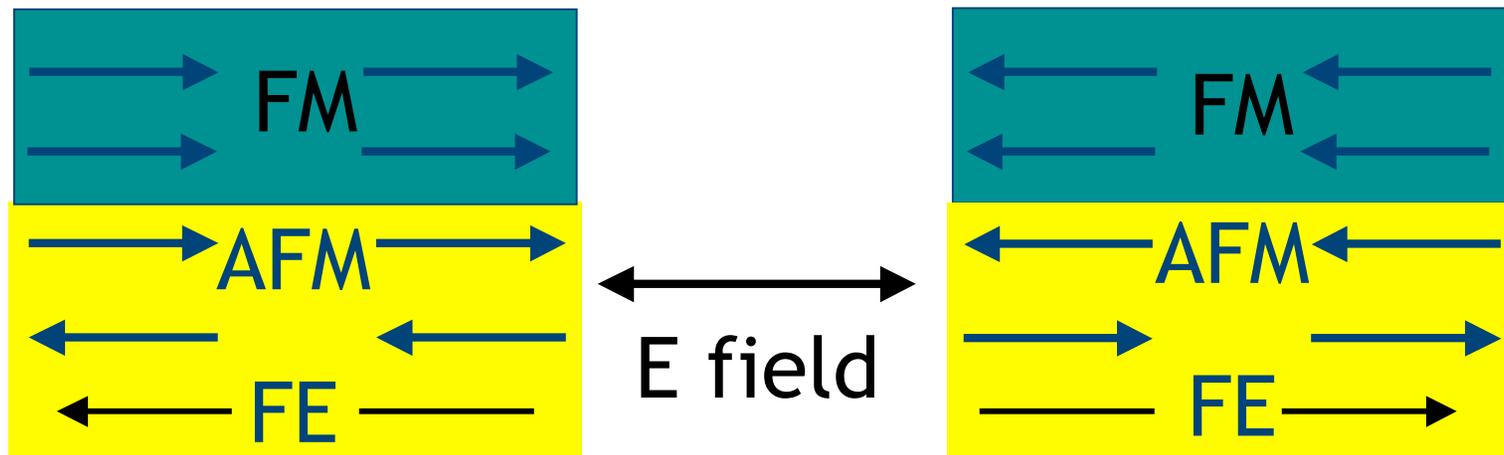
Plan:

Control AFM vector using an E-field

Couple FM to AFM using exchange bias

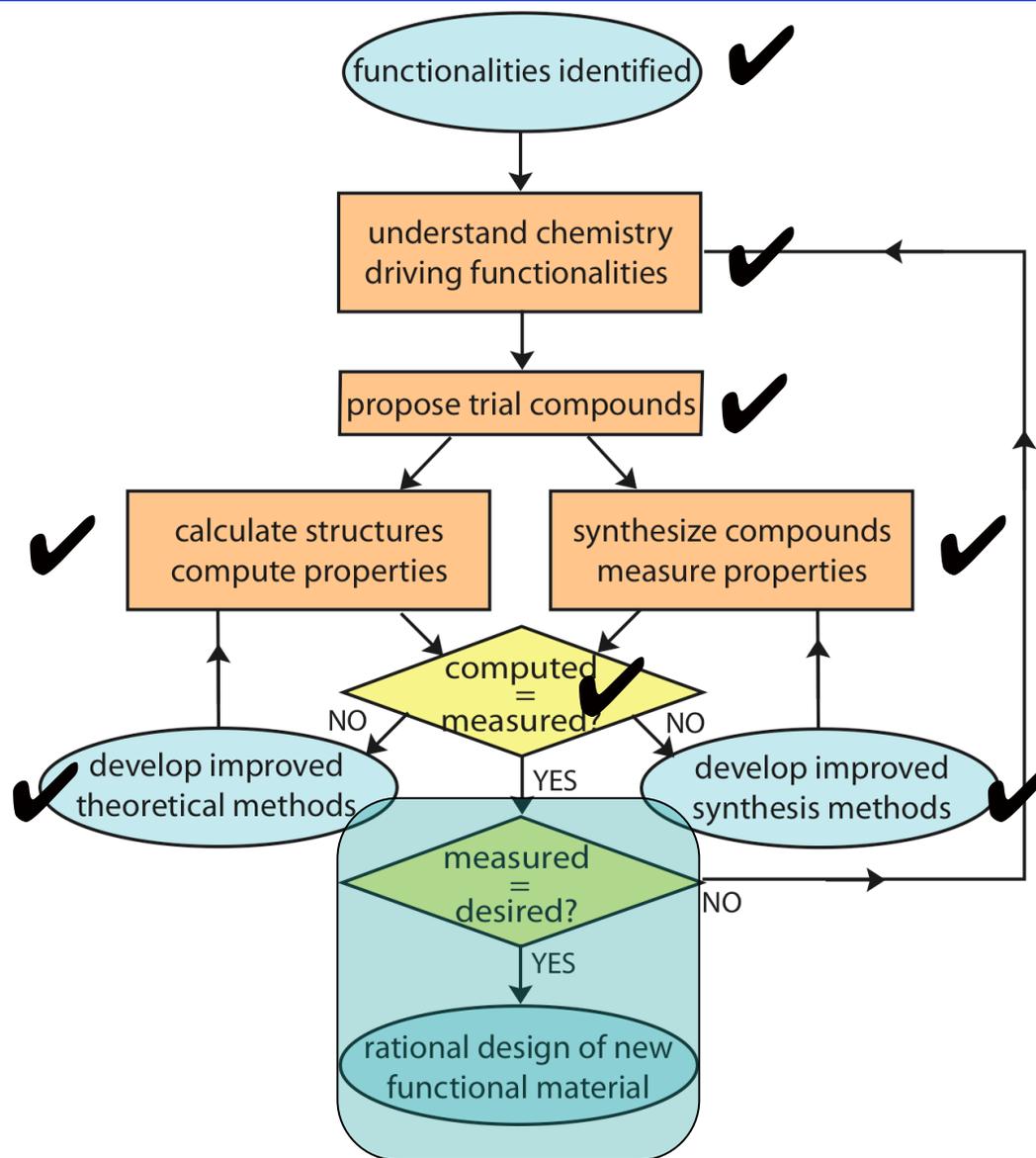


Control FM using an E field



Experimental studies underway

Theory: Nature of exchange bias in a ferroelectric antiferromagnet?



Solid State Technology Online Article

Fujitsu, Tokyo U. tout 65nm FeRAM material

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August 7, 2006 - Fujitsu Microelectronics America Inc. and the Tokyo Institute of Technology say they have developed a new material for use with non-volatile ferroelectric random access memory (FeRAM) targeting 65nm manufacturing processes, enabling up to 5x greater data storage capacity than materials currently used in FeRAM production.

New FeRAMs with 256Mbit memory cell capacity can be produced with Fujitsu's 65nm process and the composite of bismuth ferrite (BFO), in a device structure similar to FeRAMs built using the company's 0.18-micron technology, Fujitsu stated. Engineering samples are expected to start shipping sometime in 2009. The joint research is supported in part by a grant from Japan's Ministry of Education, Culture, Sports, Science and Technology (MEXT), via the Japan Science and Technology Agency (JST).

BiFeO₃ to be used in next-generation ferroelectric memories

The composite, a ferroelectric material composed of bismuth, iron and oxygen atoms (BiFeO₃) with a perovskite structure. Lead zirconate titanate (PZT) is currently used as a ferroelectric material, but it has a lower-charge storage capability, and thus limited scalability, according to the company. At the 0.13-micron node, the material runs into technology limitations -- as cell area decreases, higher polarization is required -- and the wall is expected to be reached by 2009.

Tremendous progress in synthesis, characterization and understanding of novel complex oxides

Many new (unanticipated) physical phenomena emerging in single phases and at interfaces

Demand for oxides in existing technological applications

high-k dielectrics

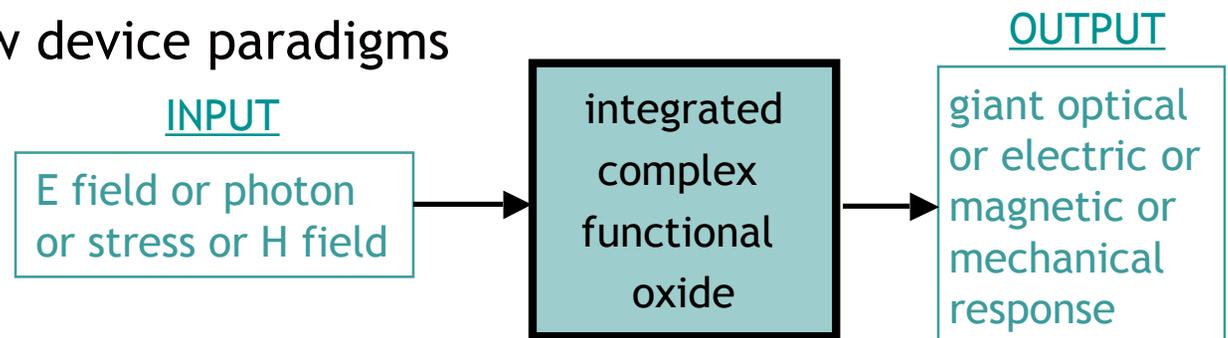
oxides as semiconductors

dissipationless wires from high (room) temperature superconductors

Possibility for entirely new device paradigms

strong correlations

multifunctionality



Plan for coordinating fundamental discoveries with new technologies?



SPARE SLIDES FOLLOW



I. Souza, J. Iniguez and D. Vanderbilt, *First-principles approach to insulators in finite electric fields*, Phys. Rev. Lett. **89**, 117602 (2002)

Minimize electric enthalpy F (instead of Kohn-Sham energy E_{KS})

$$F = E_{KS} - \Omega P \cdot E$$

Express E_{KS} and P in terms of field-polarized Bloch functions: allows periodic boundary conditions

Discretize k-space: ensures F has minima and prevents Zener charge leakage

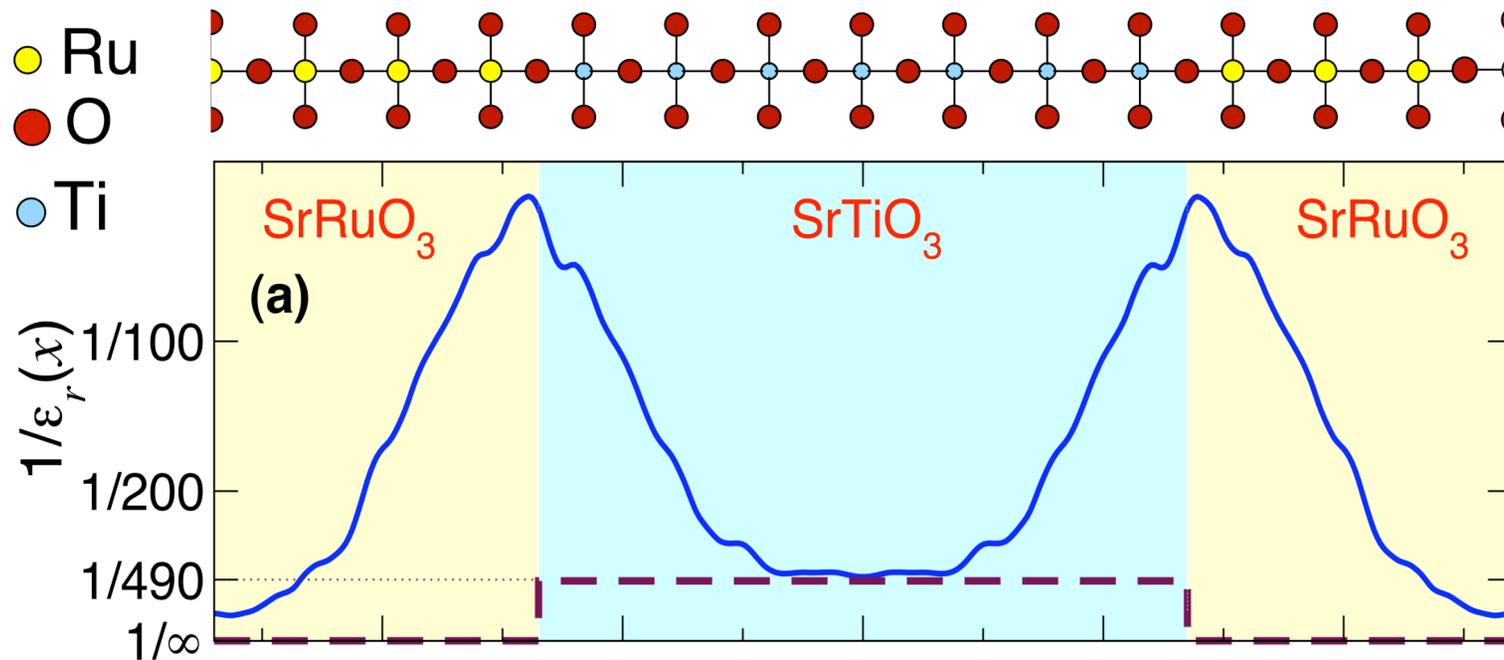
How to Obtain P ? (next)

Polarization in a **pure insulator** can be written as a gradient in ***k*-space** (Berry phase) integrated over filled bands

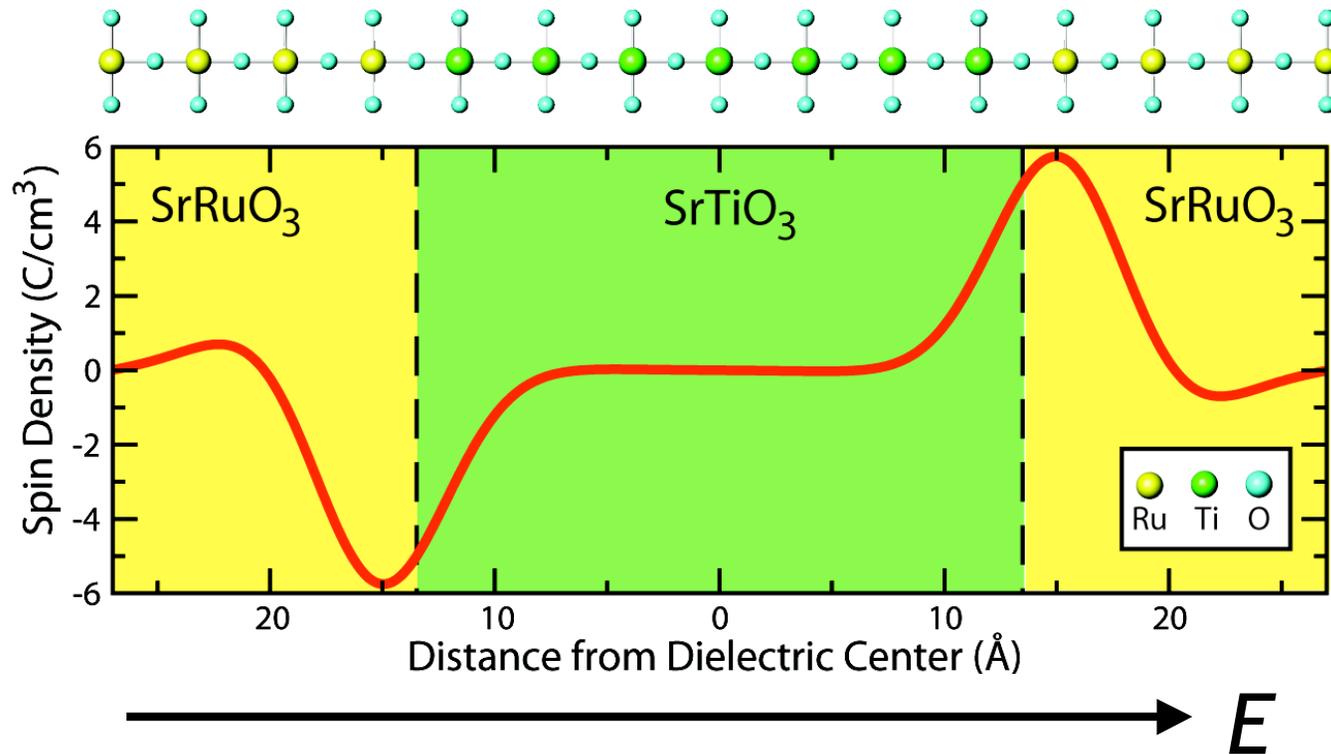
R. D. King-Smith and D. Vanderbilt, *Theory of polarization of crystalline solids*, PRB **47**, 1651 (1993)

For metallic capacitors, we use hermannite Wannier functions (localized in \mathbb{R}^3) to obtain polarization

M. Stengel and N. Spaldin, *Ab-initio theory of metal-insulator interfaces in finite electric field*, PRB **75**, 205121 (2007).



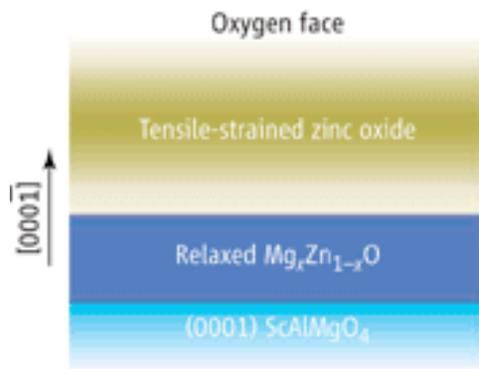
M. Stengel and N.A. Spaldin, *Origin of the dielectric dead layer in nanoscale capacitors*, Nature 443, 679 (2006)



J.M. Rondinelli, M. Stengel and N.A. Spaldin, *Carrier-mediated magnetolectricity in complex oxide heterostructures*, cond-mat 0706.2199

Quantum Hall Effect at ZnO/(Zn,Mg)O interface

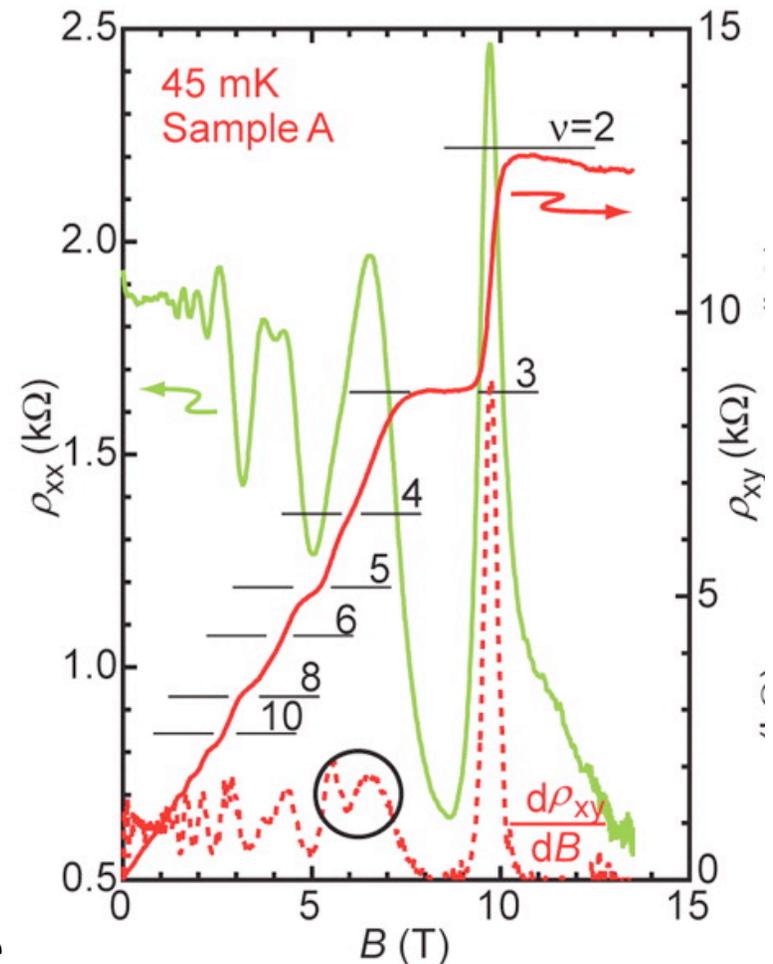
→ high quality samples



A. Tsukazaki et al. *Quantum Hall Effect in Polar Oxide Heterostructures*, *Science* 315, 1388 (2007)

Challenges:

- need for *p*-type material
- understanding and control of defect structure
- good mobilities at room temperature



GW:

QMC:

good wavefunctions; poor scaling wrt Z - complex oxides
have large Z

expensive 2p and 3d are tightly bound (no 1p or 2d to
orthogonalize to!) therefore require large basis sets

problems with core/valence exchange if core is treated with
LDA (need entire shell in valence which gets expensive)

Theory (DFT):

N.A. Hill, *Why are there so few magnetic ferroelectrics?*
J. Phys. Chem. B **104**, 6694-6709 (2000)

Magnetism and ferroelectricity are *chemically contra-indicated*:

Magnetism requires localized transition metal d electrons

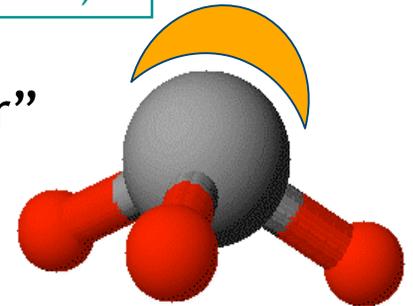
Atoms with localized d electrons don't off-center to form polar ferroelectric states

Idea:

N.A. Hill and K.M. Rabe, *First-principles investigation of ferromagnetism and ferroelectricity in bismuth manganite*, Phys. Rev. B **59**, 8759 (1999).

Ferroelectricity from a “stereochemically active lone pair”

Magnetism from a 3d transition metal (Mn^{3+})

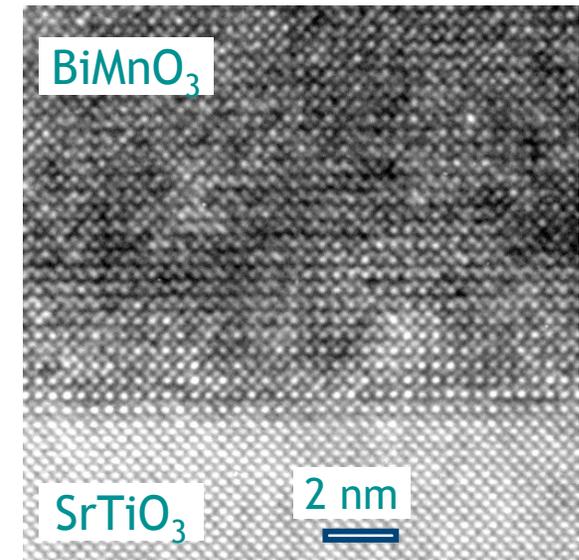


Motivated Experiments: synthesis and x-ray determination of atomic positions

Motivated Theoretical Developments: beyond-LDA methods

Synthesis (thin film):

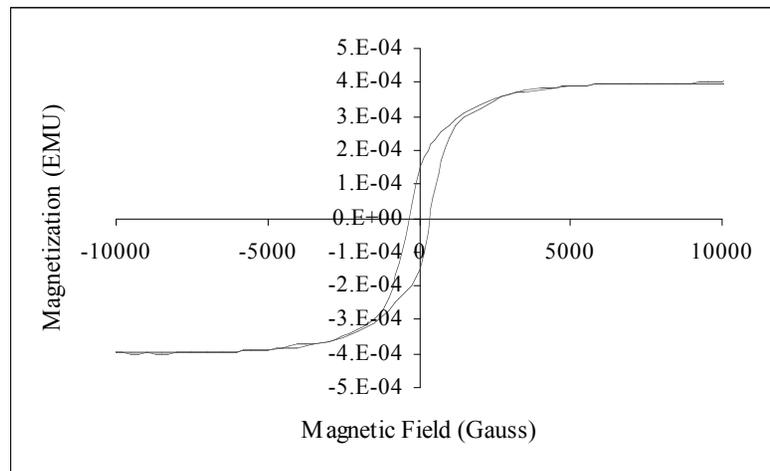
A. Moreira dos Santos et al.,
*Epitaxial growth and properties
of metastable BiMnO₃ thin films*,
Appl. Phys. Lett. **84**, 91-93, 2004



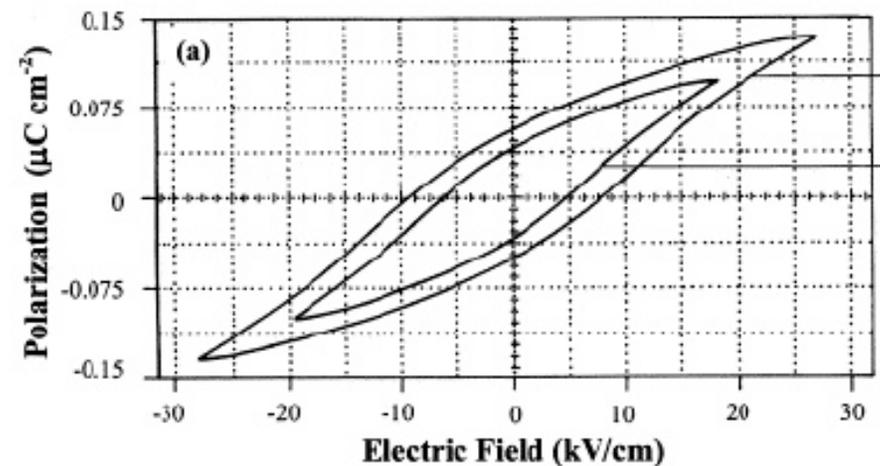
Characterization:

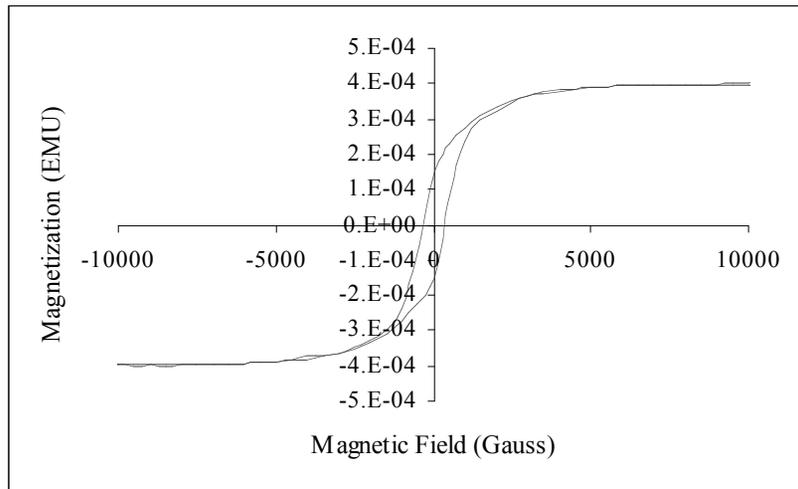
A.M. Santos, S. Parashar, A.R. Raju,
Y.S. Zhao, A.K. Cheetham and C.N.R.
Rao, *Evidence for the likely occurrence
of magnetoferroelectricity in BiMnO₃*,
Sol. Stat. Comm. **122**, 49 (2002).

M-H hysteresis ferromagnetism



P-E hysteresis ferroelectricity



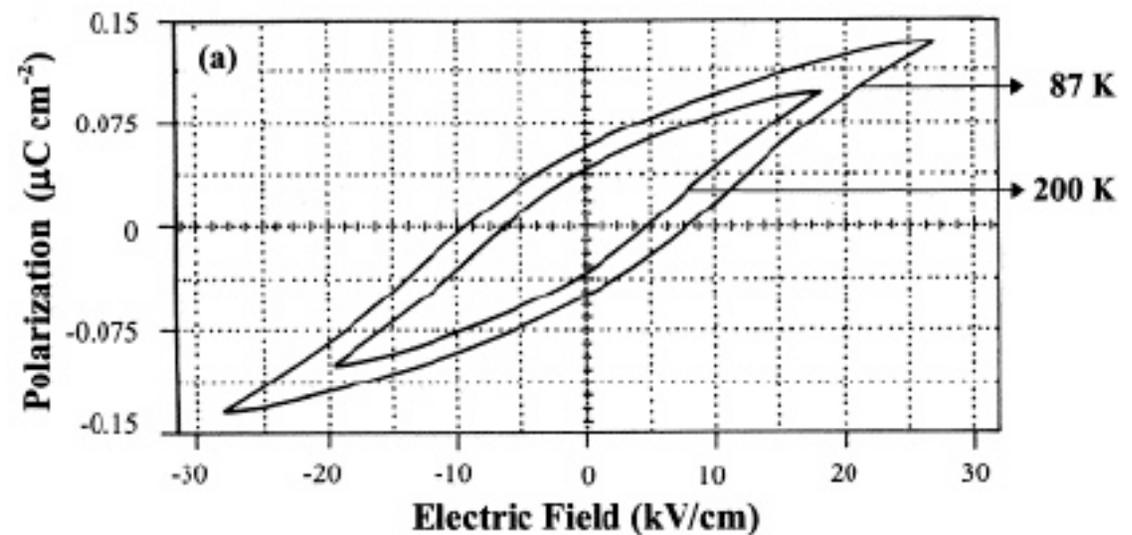


Hysteresis in magnetization
versus magnetic field
indicates ferromagnetism

$$T_c = 100K$$

Hysteresis in polarization
versus electric field
indicates ferroelectricity

small polarization



A.M. Santos, S. Parashar, A.R. Raju, Y.S. Zhao, A.K. Cheetham and C.N.R. Rao, *Evidence for the likely occurrence of magnetoferroelectricity in BiMnO₃*, Sol. Stat. Comm. 122, 49 (2002).

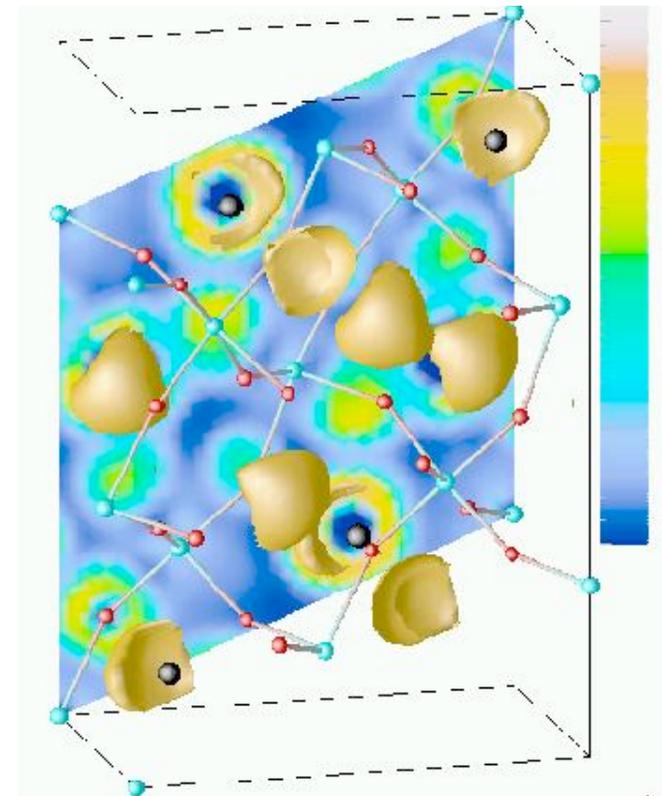
DFT Calculations at reported atomic positions find:

Ferromagnetic ground state
Almost *anti*-ferroelectric (ferr *i* -electric!)
with small polarization

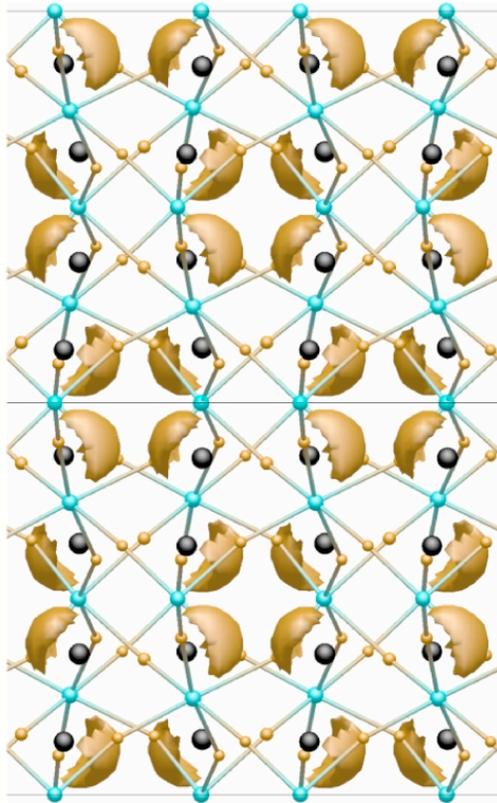


R. Seshadri and N.A. Hill, *Visualizing the role of Bi 6s “lone pairs” in the off-center distortion in ferromagnetic BiMnO₃*, Chemistry of Materials **13**, 2892 (2001).

T. Shishidou et al., *First-principle study on the electronic structure of bismuth transition metal oxides*, J. Phys. Condens. Matter **16**, S5677 (2004).

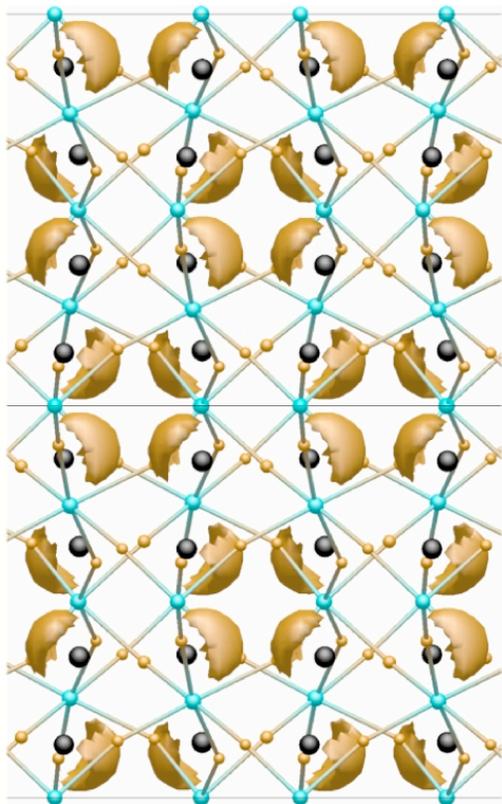


Reported positions
ferrielectric arrangement
small polarization

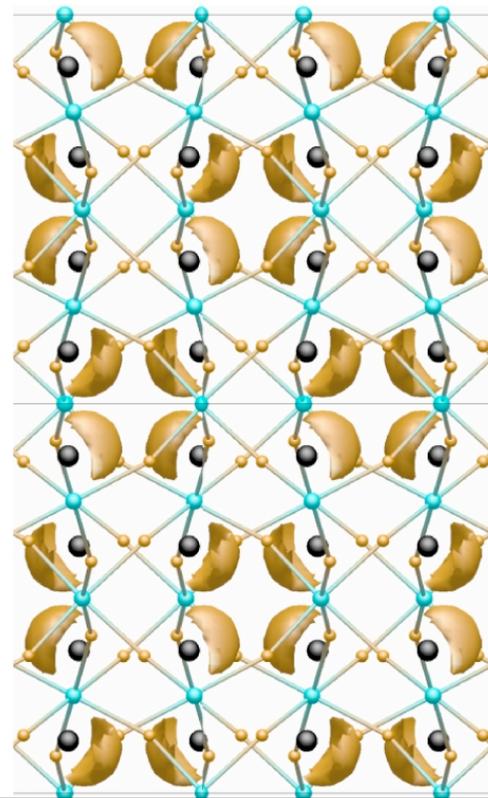


P. Baettig, R. Seshadri and N. A. Spaldin, *Antipolarity in ideal BiMnO_3* , JACS, 129, 9854 (2007).

Reported positions
ferrielectric arrangement
small polarization



Full structural optimization
anti-polar arrangement
zero polarization



P. Baettig, R. Seshadri and N. A. Spaldin, *Anti-polarity in ideal BiMnO₃*, JACS, 129, 9854 (2007).

Motivated neutron determination of atomic positions → C2/c!

Reconciling measured polar behavior with centrosymmetric calculated structure and neutron refinement in BiMnO_3

Do epitaxial strain or defects cause polarization?

Can ferroelectric alignment of the lone pairs be achieved, while retaining ferromagnetism?

A 2nd attempt:

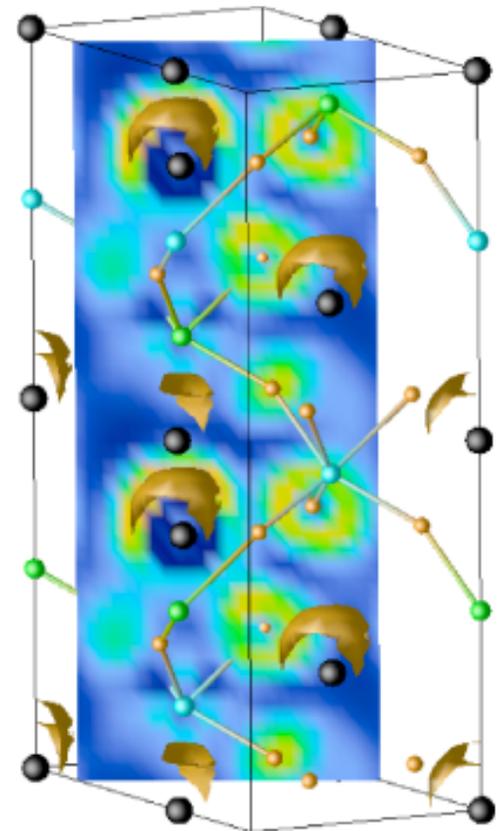
BiFeO_3 : Calculate and measure $P = 90 \mu\text{C}/\text{cm}^2$ (huge!)

Epitaxial BiFeO_3 multiferroic thin film heterostructures,
Wang, Spaldin, Ramesh et al., Science 299, 1719 (2003)

Anti-ferromagnetic alignment of Fe^{3+} ions but with *weak ferromagnetism*



Weak ferromagnetism and magnetoelectric coupling in BiFeO_3 , C. Ederer and N.A. Spaldin, PRB 71, 06041R (2005)



Understanding high- T_c

developing a room temperature superconductor

A room temperature multiferroic

large and coupled polarization and magnetization
control/coupling of charge/spin/orbital/lattice
degrees of freedom

p-type semiconducting behavior

oxide electronics

high- ϵ , large band gap, Si compatible material

further miniaturization of Si devices



strongly correlated
“complex” oxides



weakly correlated
“simple” oxides

Challenges for high k materials for CMOS over next ~10 years:

- A clear understanding of the materials science of semiconductor-ionic metal oxide-metal electrode heterostructures with nanoscale thicknesses.
- Dielectric layer thicknesses that are electrically equivalent to less than 0.6 nm of SiO₂ for 32 nm technologies and beyond.
- Epitaxial oxides and silicon-oxide-silicon epitaxy for 3-D stacking and silicon on insulators.

