



The modern-day blacksmith

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About

Machine learning software to aid experimental design

Merge and aggregate all sources of data: experimental, computational, and analytical

Predictive models **reduce costs** and **accelerate discovery** process

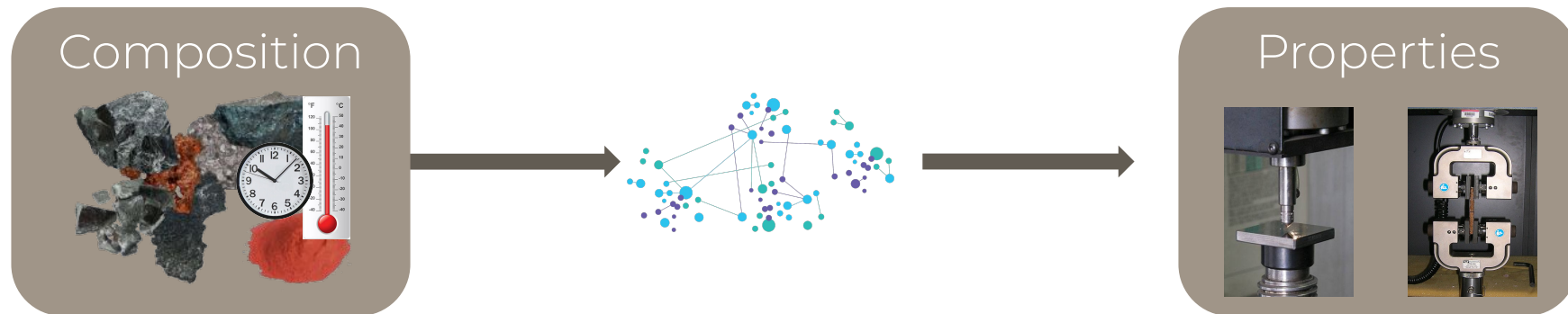
Traditional experimental design

Process is **expert driven**, subjective, and **iterative** through trial and improvement

Process takes ~20 years and specialist alloys cost >\$10m to develop, drugs cost >\$1bn

Standard machine learning

Standard algorithms exploit **composition-property** correlations



Alchemite™ machine learning on sparse data

Standard algorithms exploit **composition-property** correlations

Alchemite™ predicts from **available** inputs:
property-property correlations and computer simulations

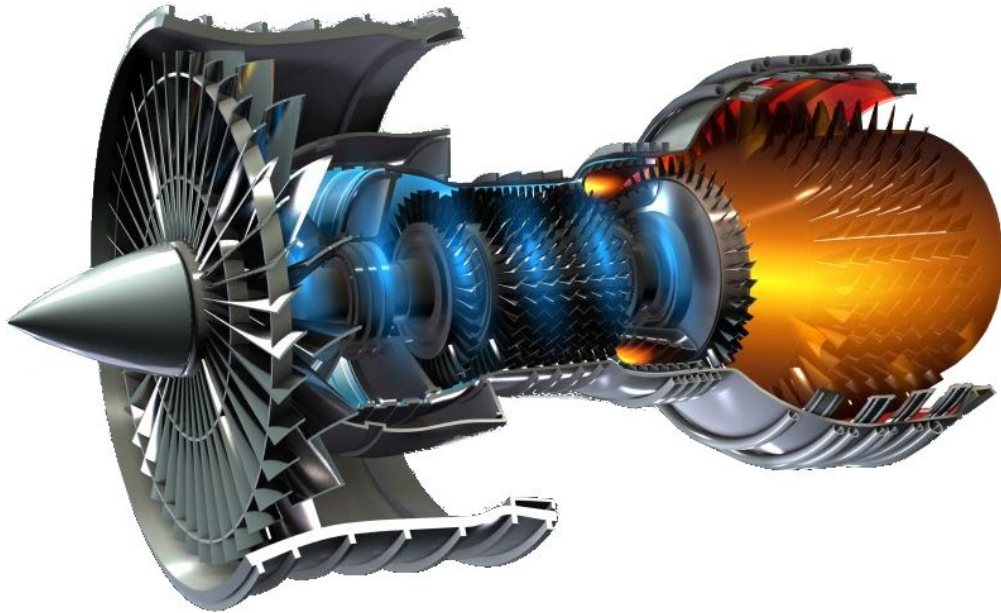
Typical experimental data is 0.2% complete so algorithm must handle **missing** data

Optimized design process

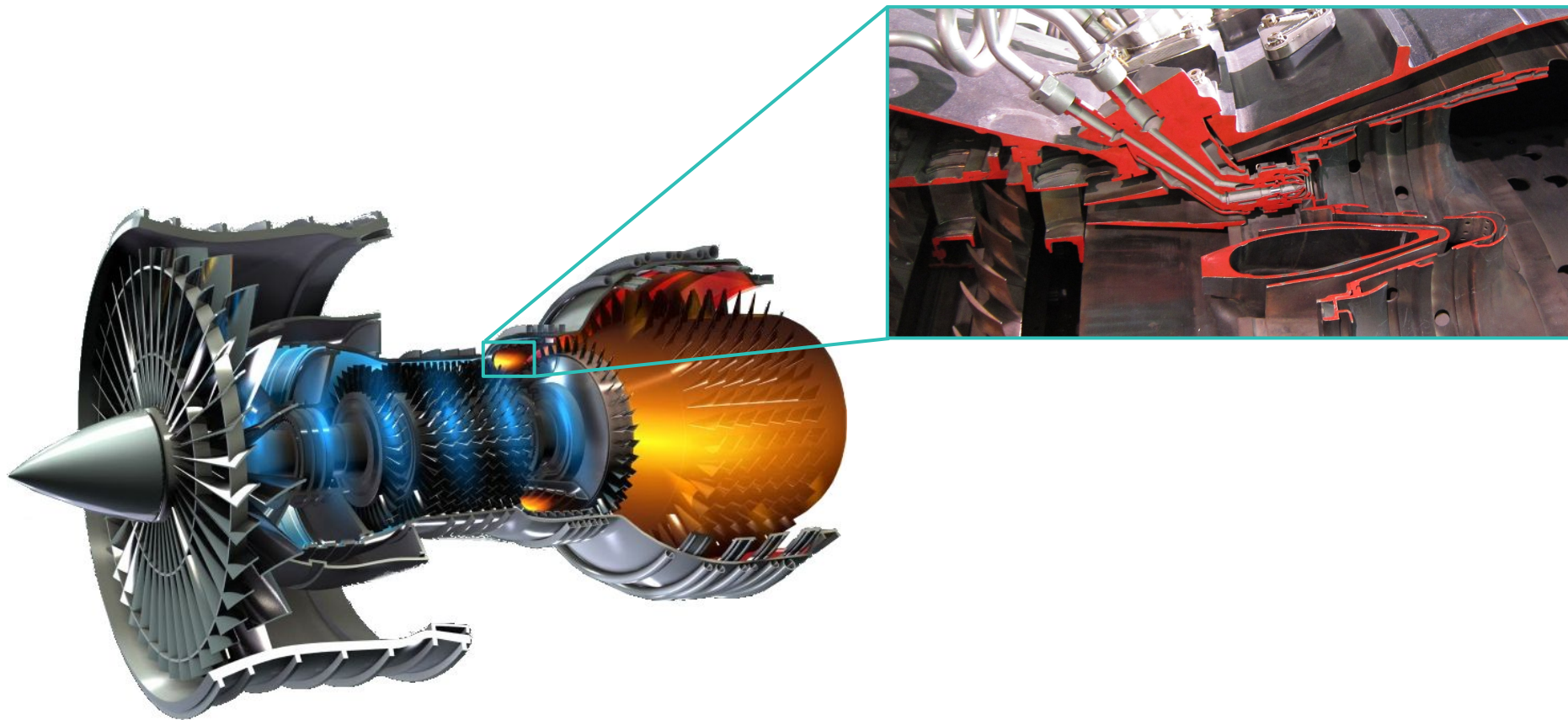
Reduce costs - 90% reduction in experiments and fewer measurements for expensive quantities

Accelerate discovery and validation to 2 years

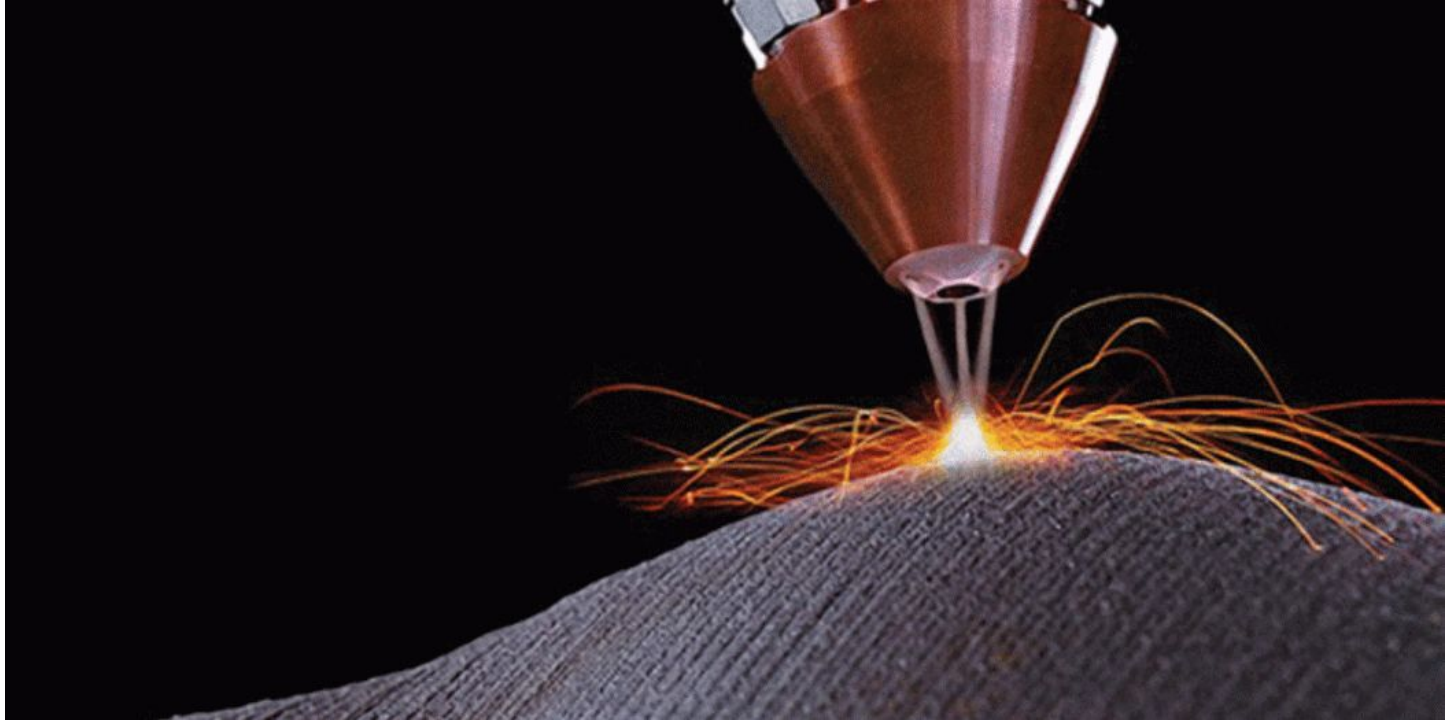
Schematic of a jet engine



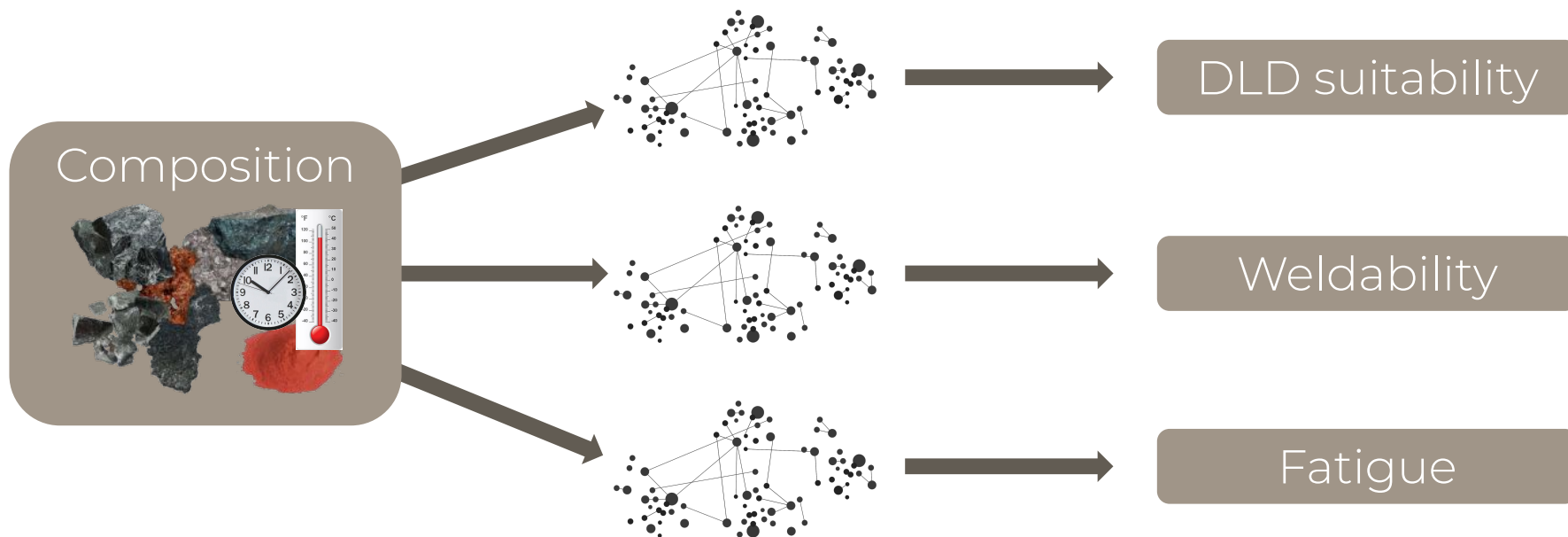
Combustor in a jet engine



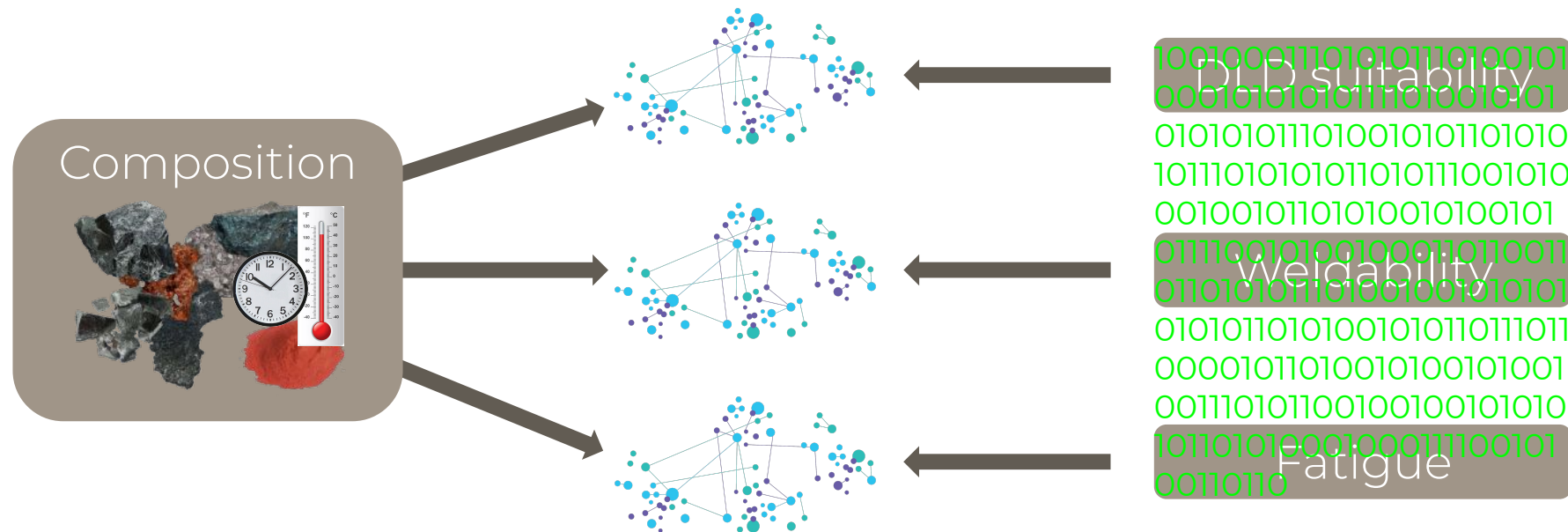
Direct laser deposition requires new alloys



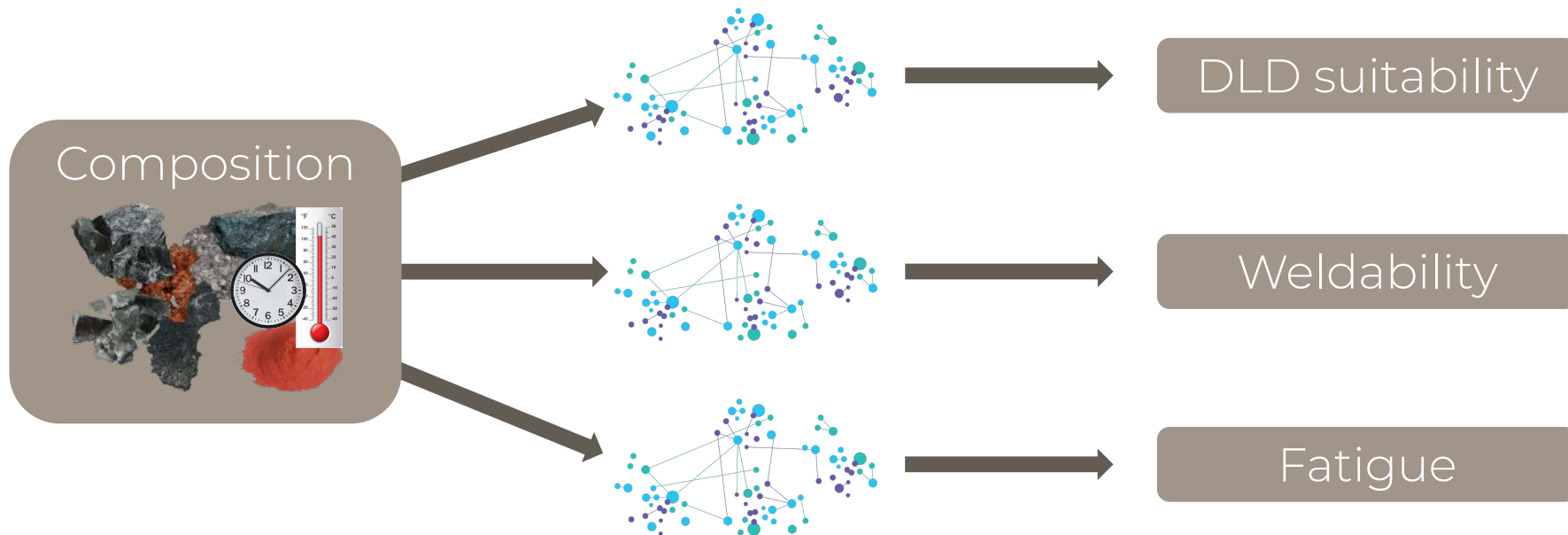
Black box for materials design



Train from existing data



Predict to design new materials



Little data to discover new materials

Only 10 results available for suitability for direct laser deposition

Simplest possible machine learning model is a straight line

$$y = mx + c$$

Little data to discover new materials

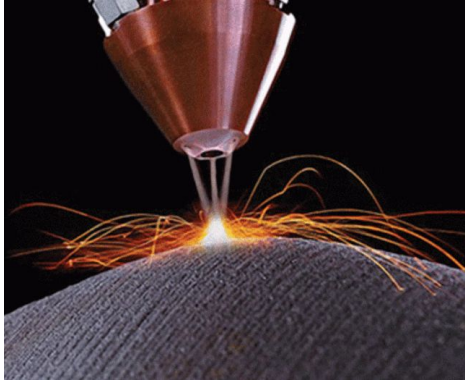
Only 10 results available for suitability for direct laser deposition

Simplest possible machine learning model is a hyperplane

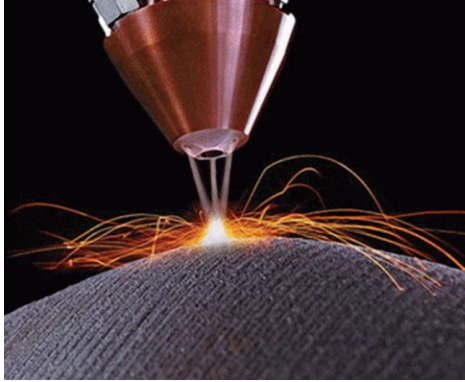
$$y = m_1x_1 + m_2x_2 + m_3x_3 + \dots + m_{30}x_{30} + c$$

Mathematical impossibility to fit 31 variables with 10 pieces of data

Case study: alloy for direct laser deposition



Direct laser deposition is similar to welding

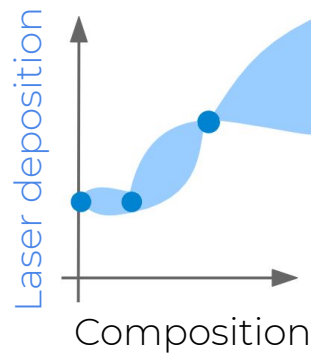


Direct laser
deposition

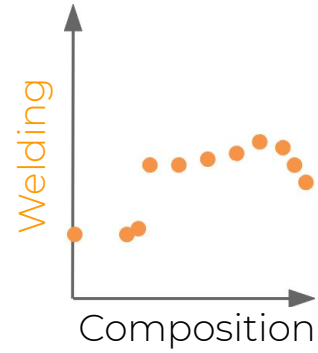
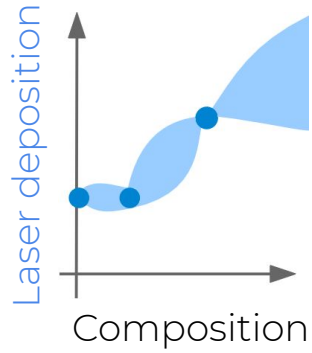


Welding

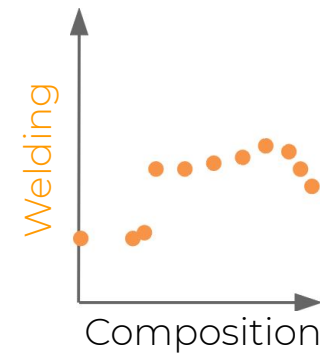
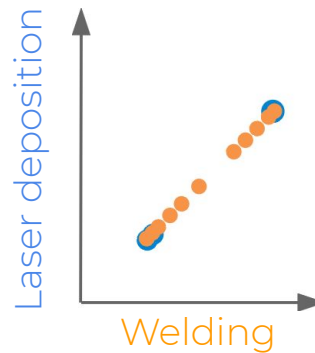
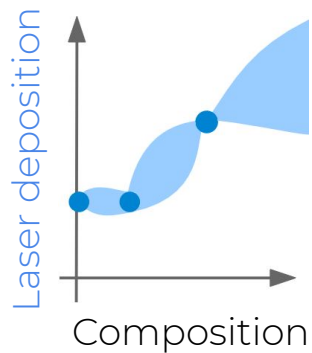
Lack of data for laser deposition



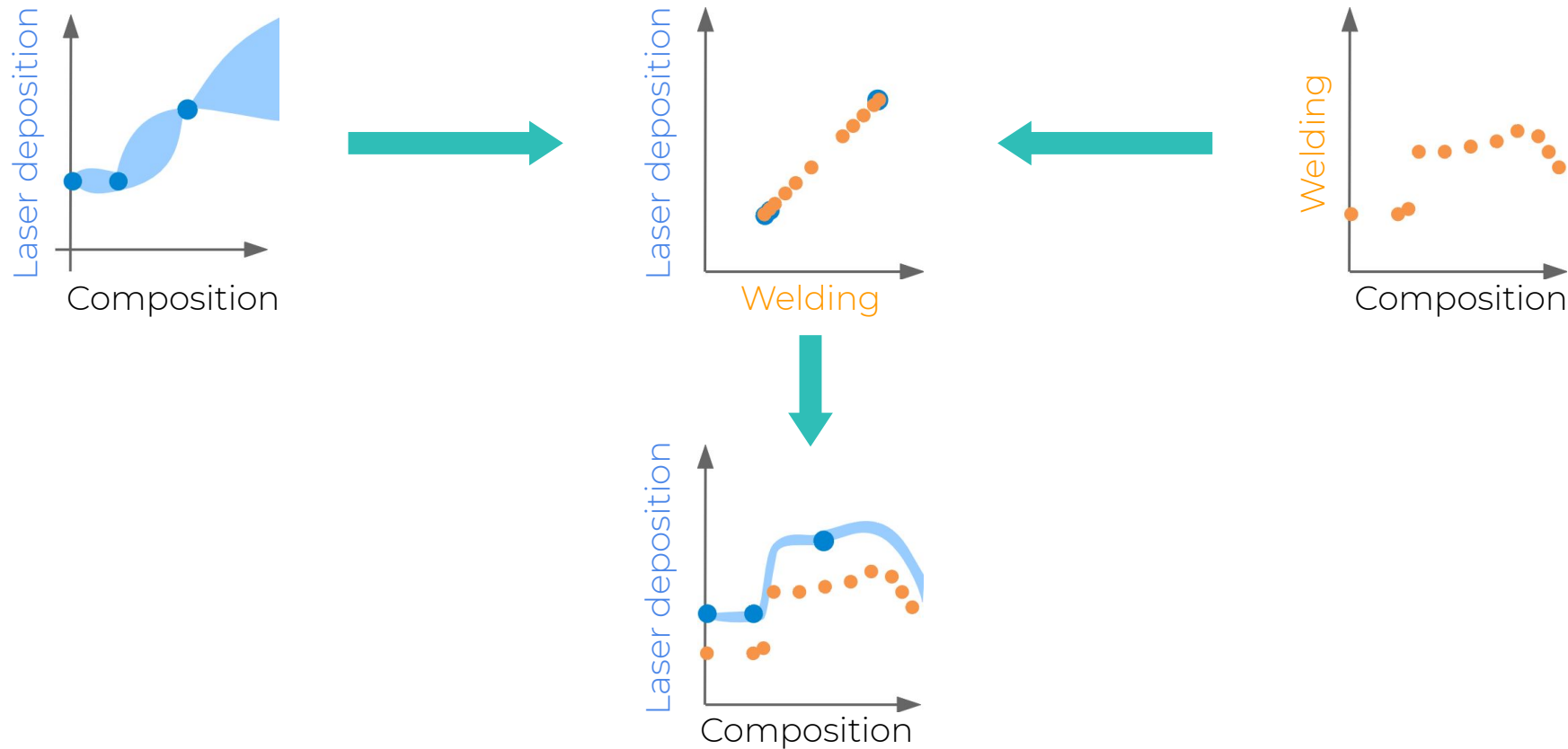
Large amount of welding data



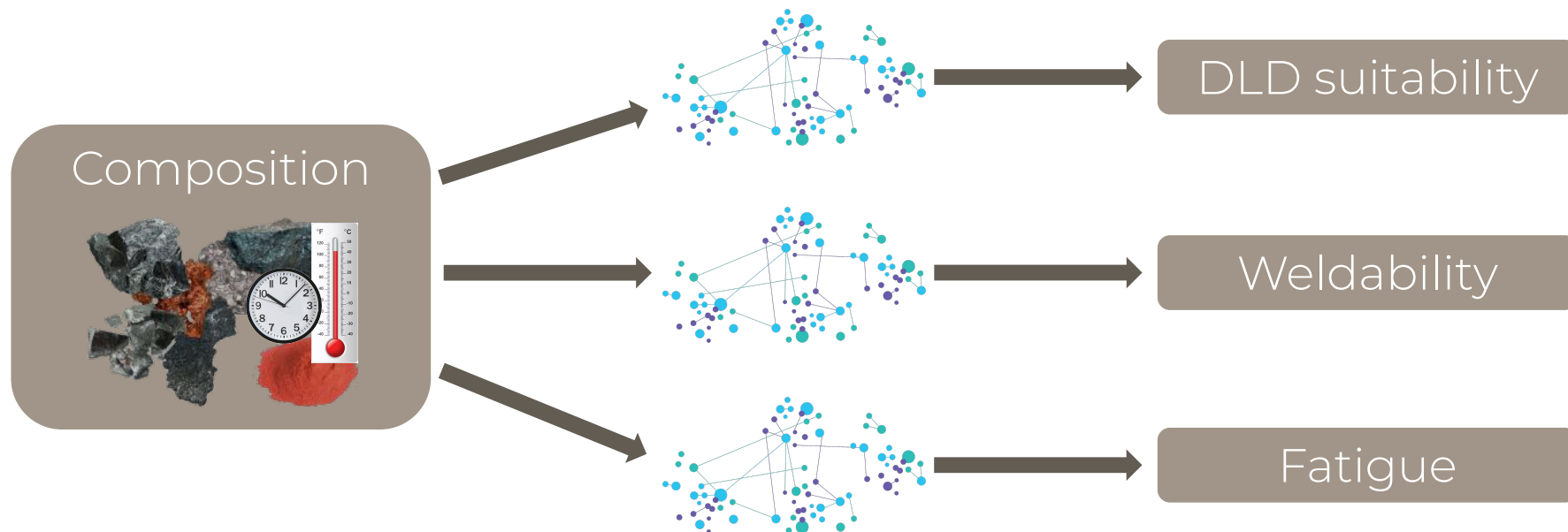
Simple welding-deposition relationship



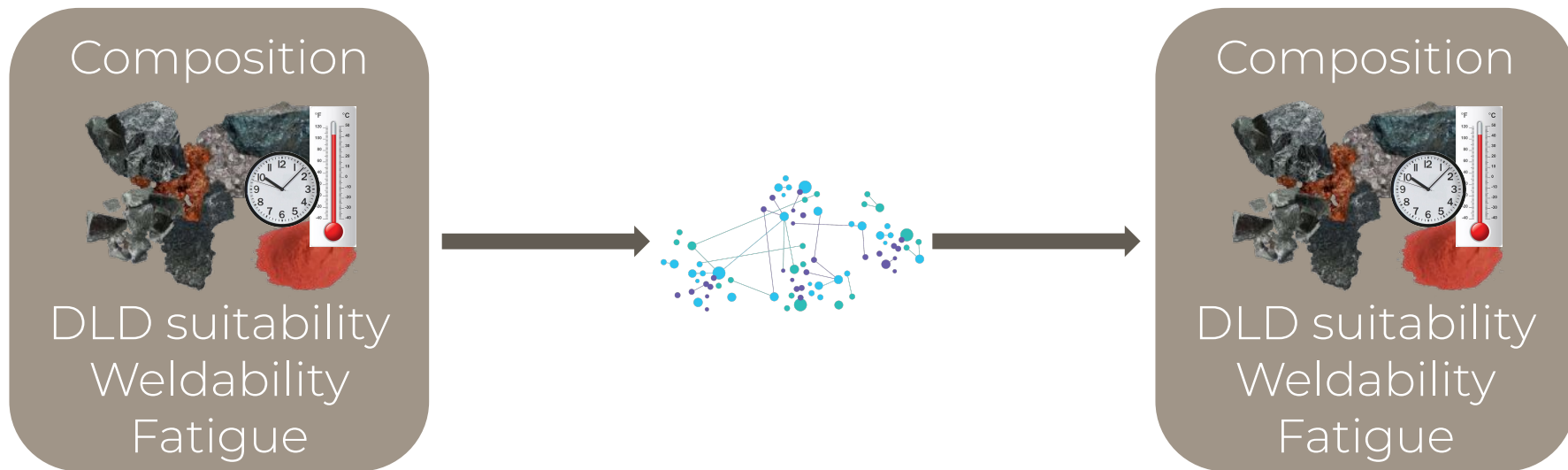
Welding data guides extrapolation



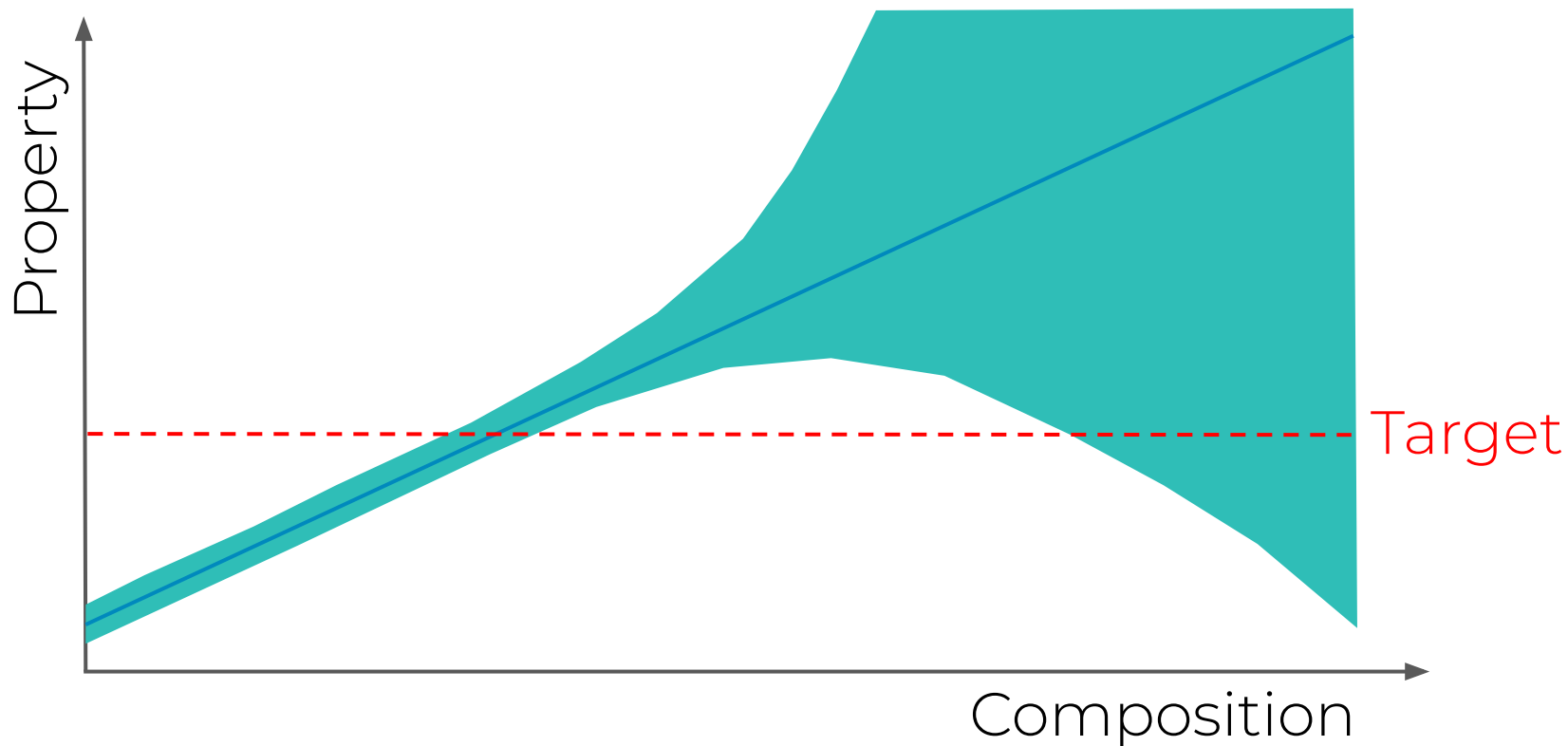
Standard machine learning



Holistic machine learning for materials design



Maximize likelihood of alloy exceeding targets



Targets for direct laser deposition alloy

Elemental cost	< 25 \$kg ⁻¹
Density	< 8500 kgm ⁻³
γ' content	< 25 wt%
Oxidation resistance	< 0.3 mgcm ⁻²
DLD suitability	< 0.15% defects
Phase stability	> 99.0 wt%
γ' solvus	> 1000 °C
Thermal resistance	> 0.04 KΩ ⁻¹ m ⁻³
Yield stress at 900 °C	> 200 MPa
Tensile strength at 900 °C	> 300 MPa
Tensile elongation at 700 °C	> 8%
1000hr stress rupture at 800 °C	> 100 MPa
Fatigue life at 500 MPa, 700 °C	> 10 ⁵ cycles

Composition of alloy for direct laser deposition

Cr 19%



Co 4%



Mo 4.9%



W 1.2%



Zr 0.05%



Nb 3%



Al 2.9%



C 0.04%



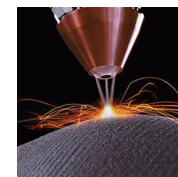
B 0.01%



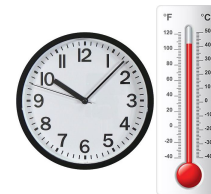
Ni balance



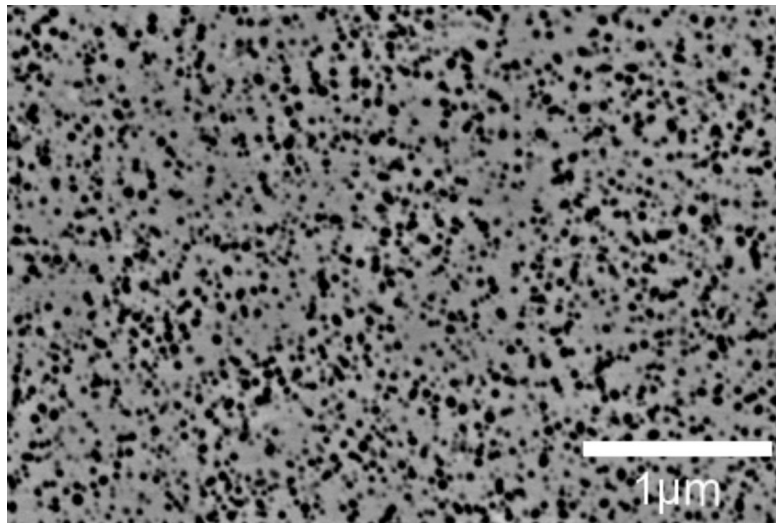
Expose 0.8



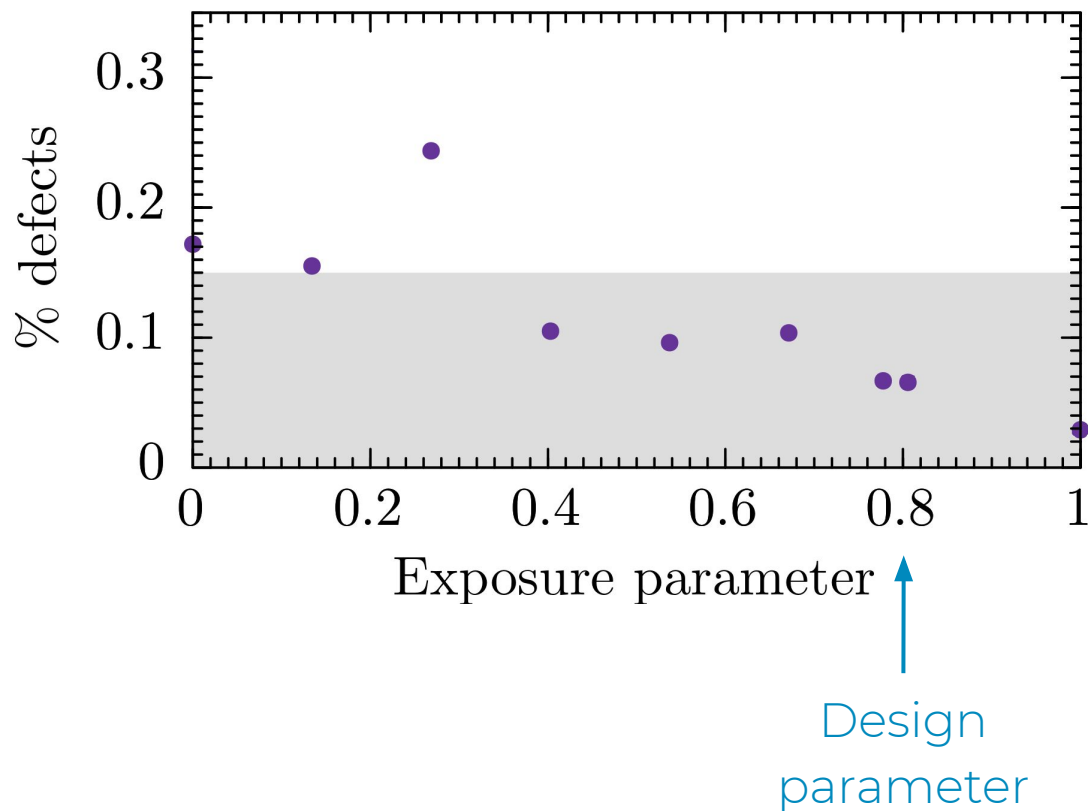
T_{HT} 1230°C



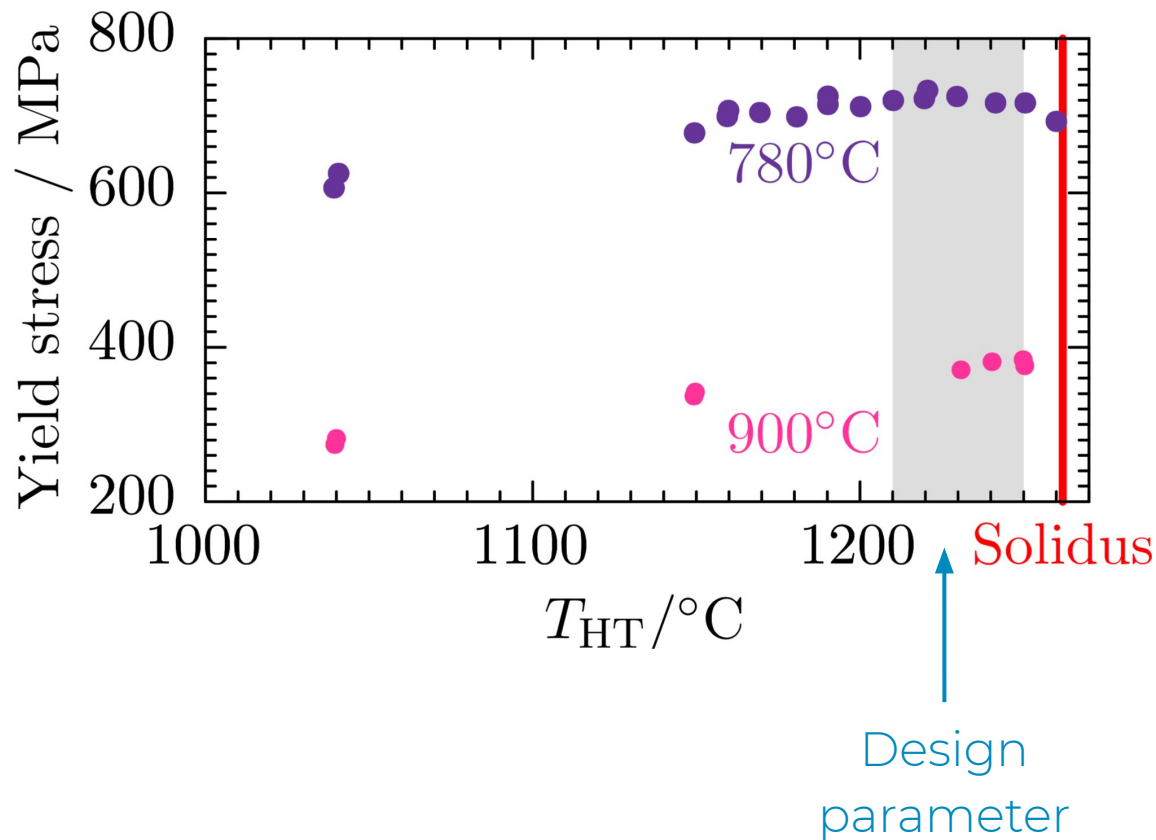
Experimental validation: microscope



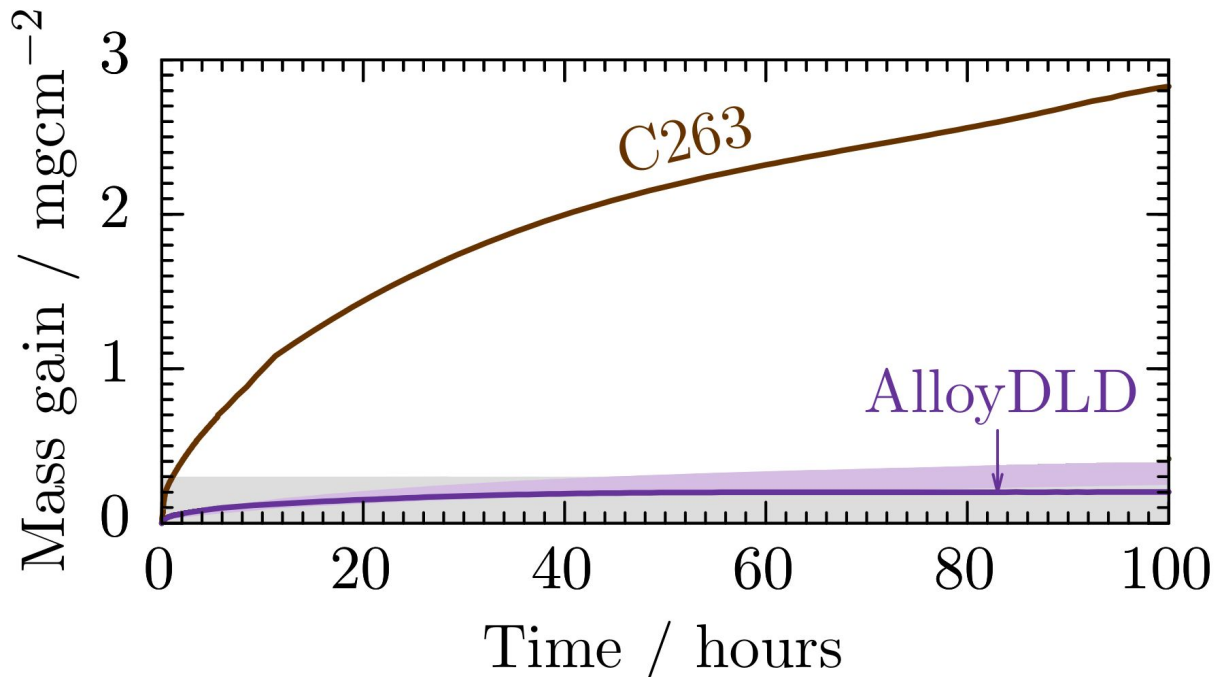
Experimental validation: defects



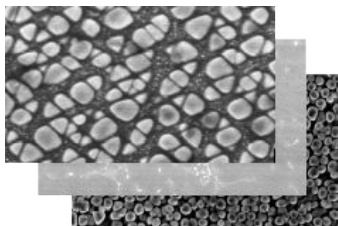
Experimental validation: yield stress



Experimental validation: oxidation resistance



Further materials design



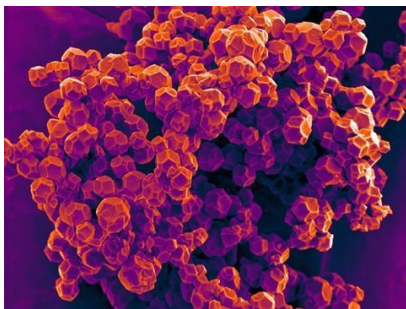
Nickel & moly alloys



Batteries



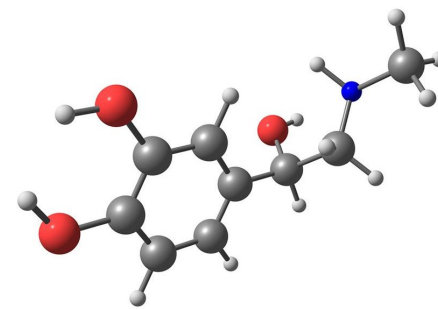
Steels of welding



Metal-organic framework

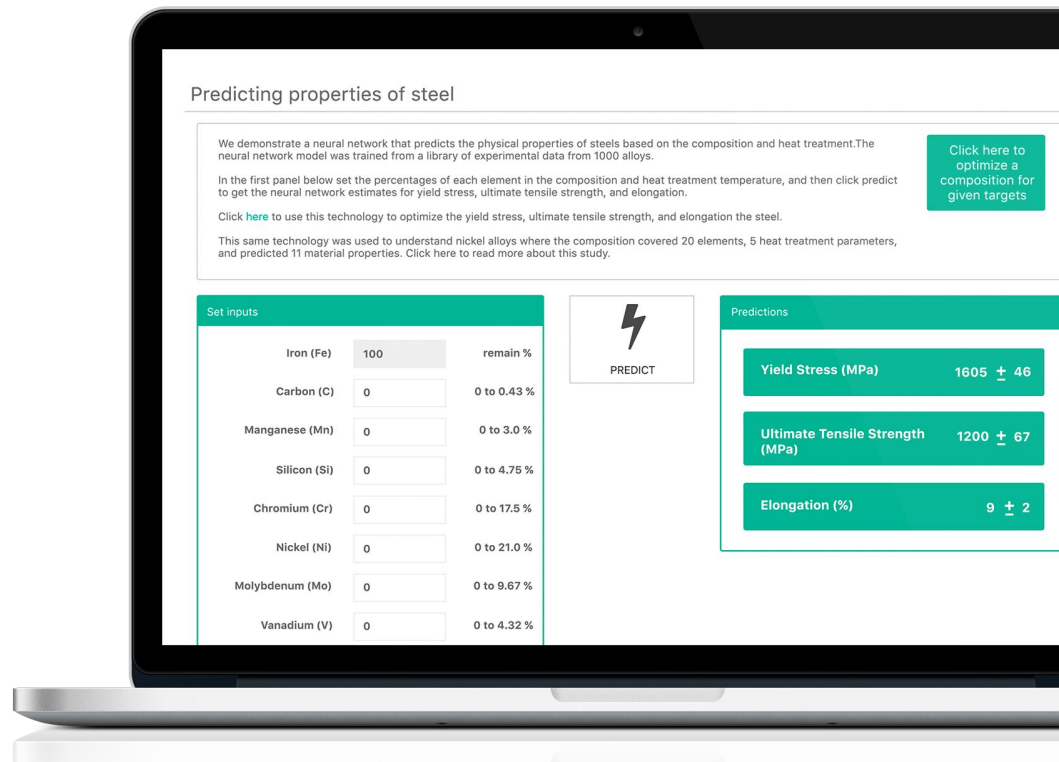
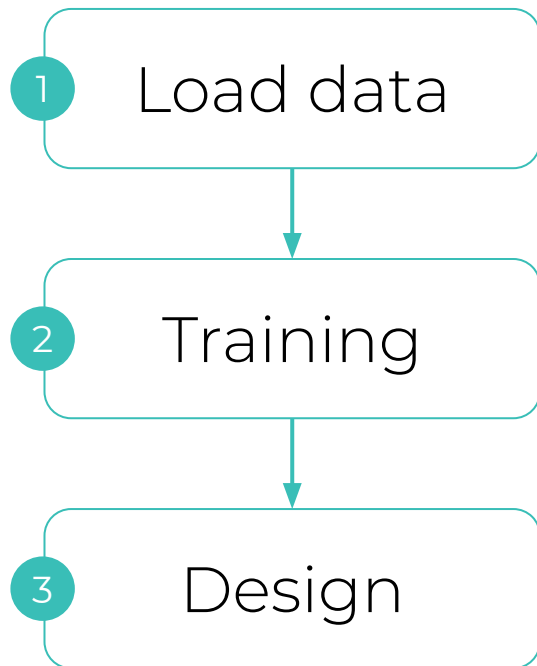


Concrete



Pharmaceutical

Future opportunities: Integrated software



Design and interrogate new materials

Alchemite Prepared models Materials design company: Material

MATERIAL for Model for hardness_loss_v2.csv: 574 (2038)

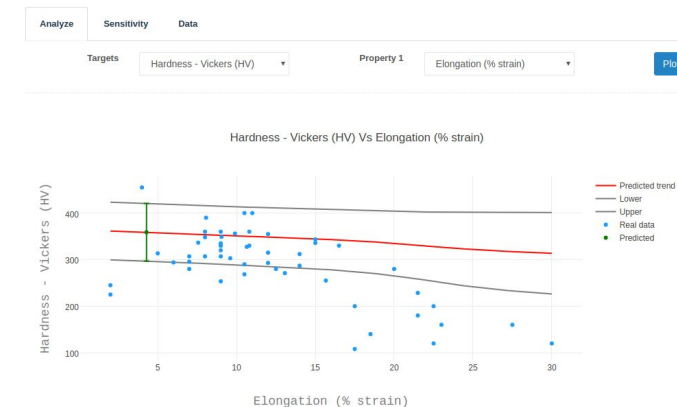
Data Analyze Design Materials Home

Design Material

Please use the form below to add desired targets variables, other variables will be optimised

Design globally or locally

Type	Name	Value	Target	Designed values	Uncertainty
	C (0.0 - 5.91)	0.035	Target: Above		
	Mn (0.0 - 15.58)	0.88	Target: Exact		
	Si (0.0 - 2.07)	0.43	Design start		
	Cr (0.0 - 32.6)	1.6	Design start		
	Mo (0.0 - 6.3)	0.37	Design start		
	V (0.0 - 1.25)	0.0	Design start		
	Nb (0.0 - 6.46)	0.0	Design start		

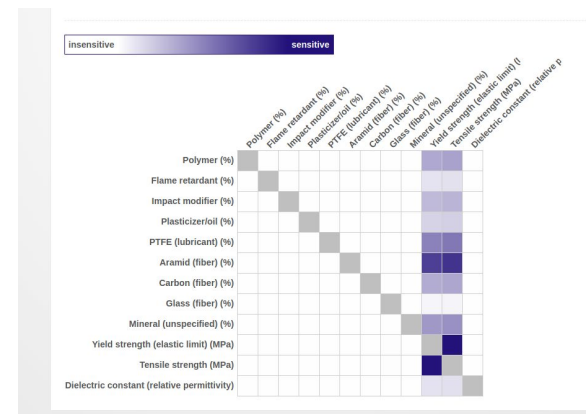
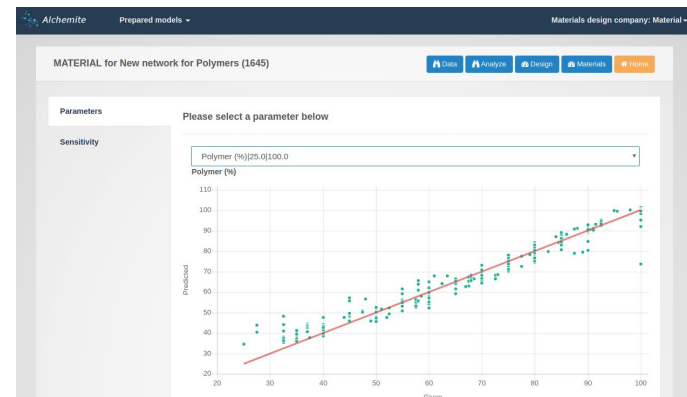


Manage and share models

Alchemite Prepared models Materials design company: Material

Dashboard Project settings Create a new model

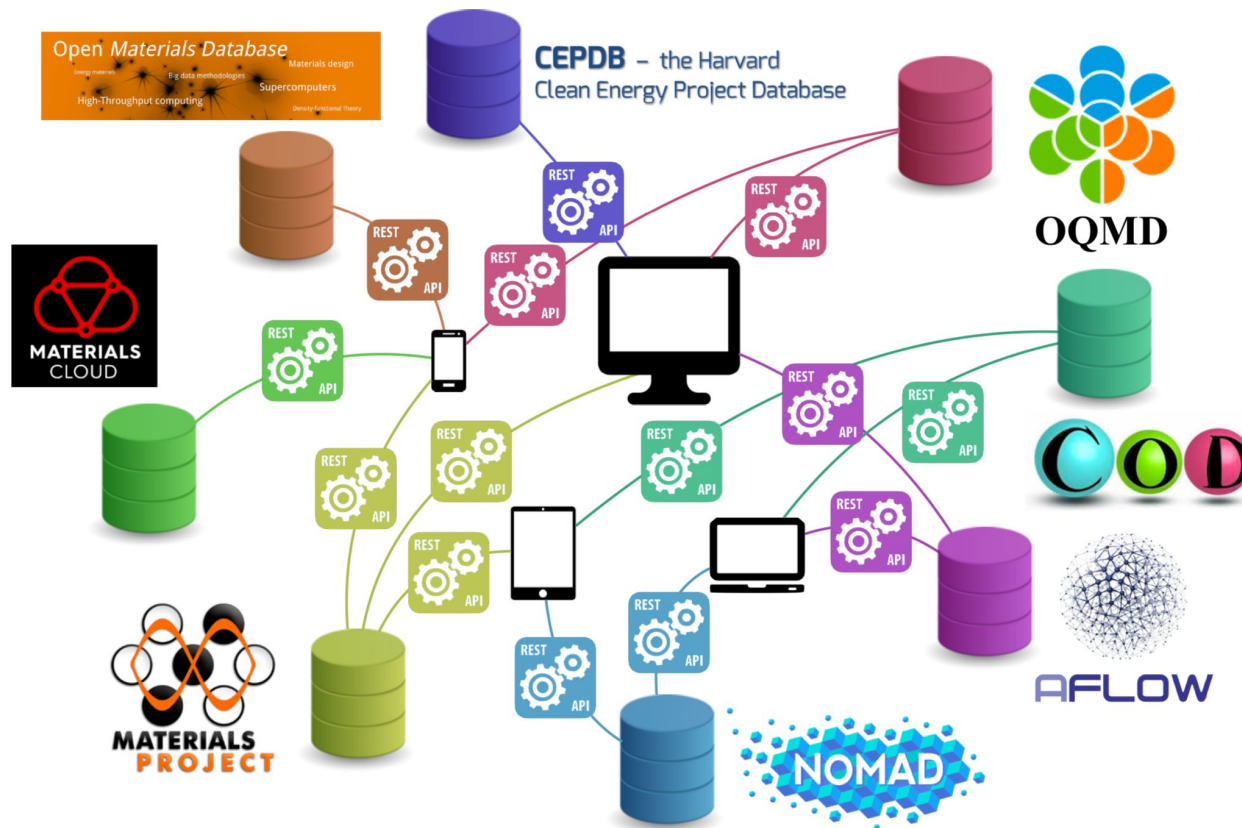
Status	Name	Raw data	Accuracy	Train time	
✓	Model for hardness_loss_v2.csv: 574 hardness_loss_v2.csv	67 rows, 10 cols	78% 	43.63	Data Analyse Design 0 Materials
✓	Model for Titanium_set4.csv: 470 Titanium_set4.csv	52 rows, 24 cols	71% 	5.26	Data Analyse Design 0 Materials
✓	New network for Polymers Polymer_sample.csv	885 rows, 12 cols	66% 	389.28	Data Analyse Design 0 Materials



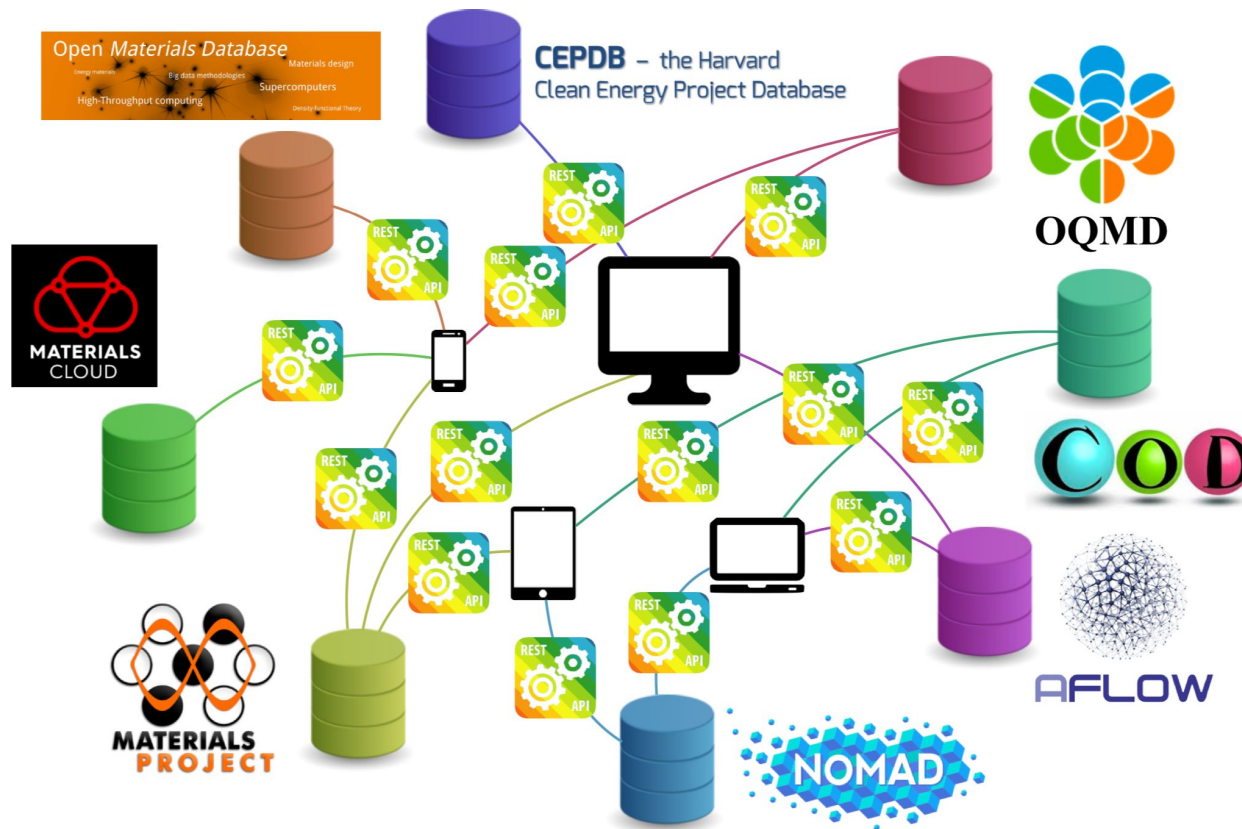
Zoo of materials databases



Labor intensive to harvest data



Universal API would ease access



A **RESTful API** to access leading electronic structure materials databases

Supported by CECAM to now extend to **molecular dynamics** and bio-simulations

<http://www.optimade.org/>

Machine learning for materials design

Merge sparse databases to deliver deep insights into new materials

Designed and **experimentally verified** alloy for direct laser deposition, and other alloys and drugs

Contact

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Website

<https://intellegens.ai>

Demo

https://app.intellegens.ai/steel_optimise

Papers

<https://www.intellegens.ai/paper.html>