

How Do You Like Your Materials  
with Multi-functionality and Reconfigurability or  
Just Lightweight?

## Materials by Design: Additive Manufacturing of 3D-Architected Materials

Julia R. Greer

Division of Engineering and Applied  
Science  
California Institute of Technology



# So what is this “by Design” concept?

20 years ago... (coffee  
or no coffee (asleep))



10 years ago (categorized by color)...

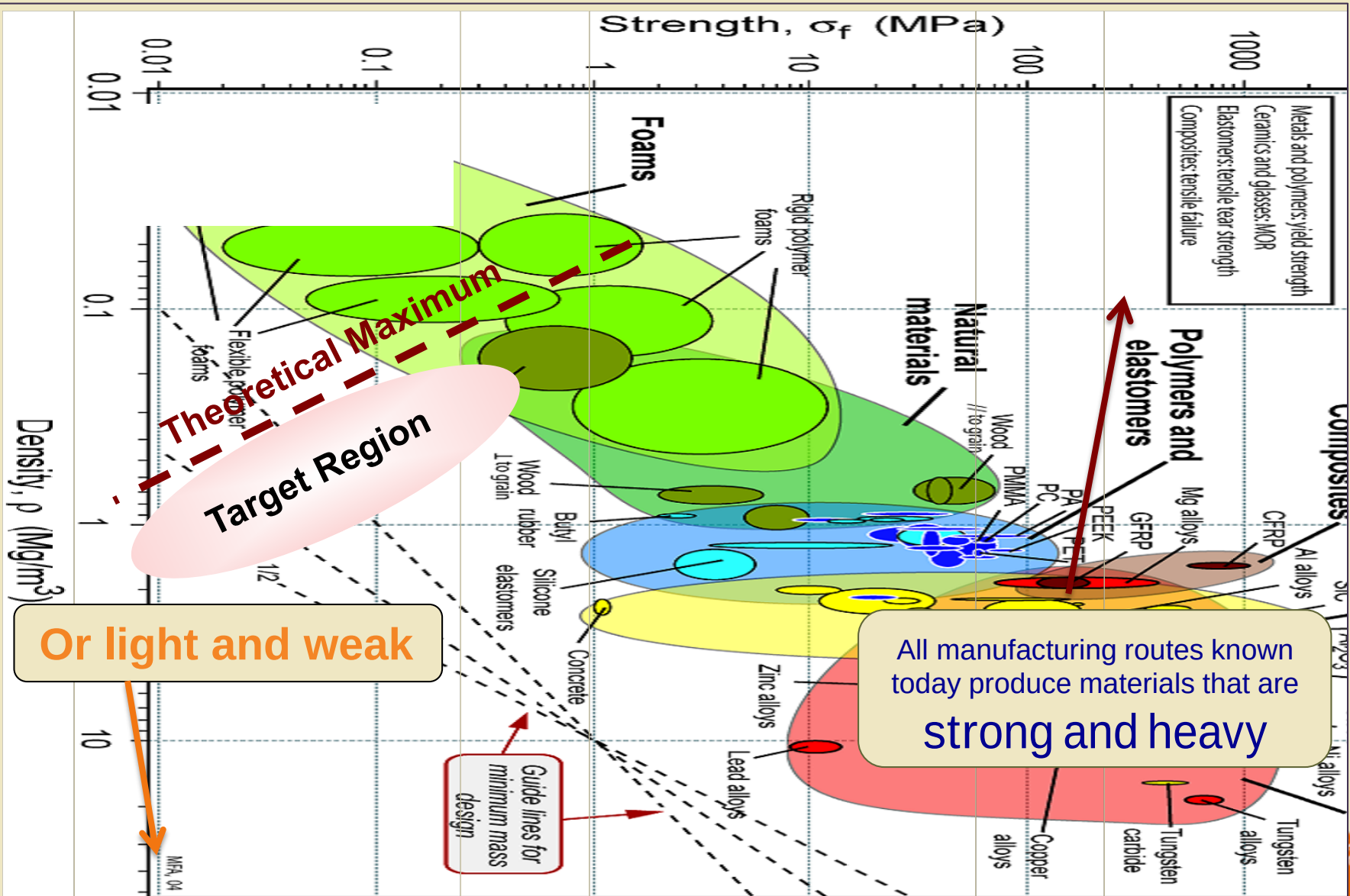


Today (fully designed)...





Strength vs. Density: **A HUGE PROBLEM** for every technology



# Architecture in Material Design

## Great Pyramid of Giza

largest man-made stone monument



**Original height: 147 m**

**Weight:  $5.75 \times 10^6$  tons**

**Weight at base: 10,500 tons/m<sup>2</sup>**

## Tour Eiffel

twice-as-tall engineered structure



**Height: 324 m**

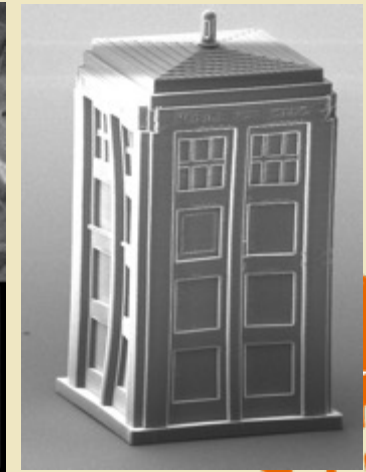
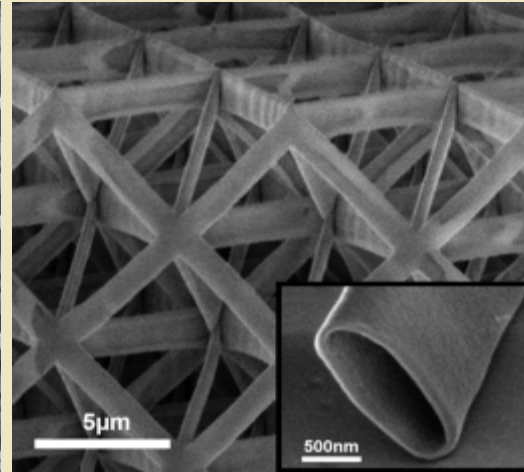
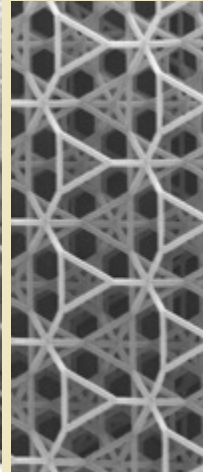
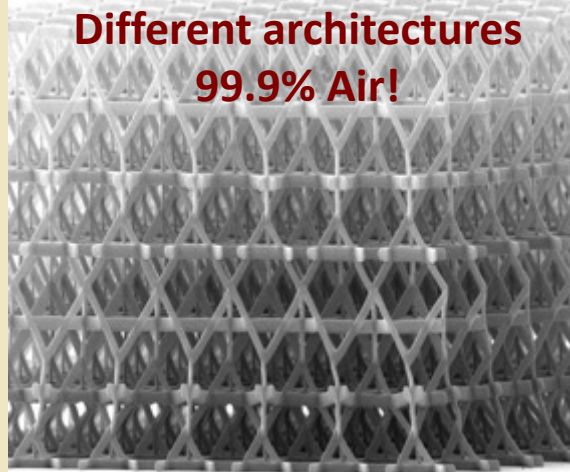
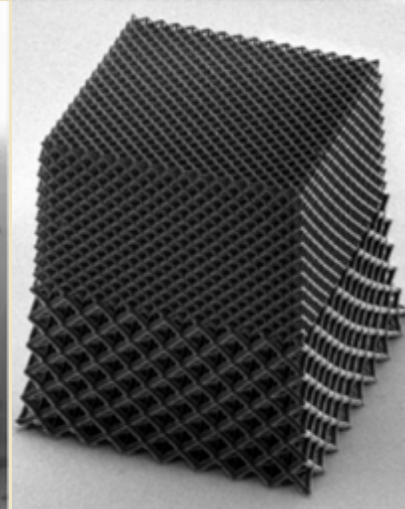
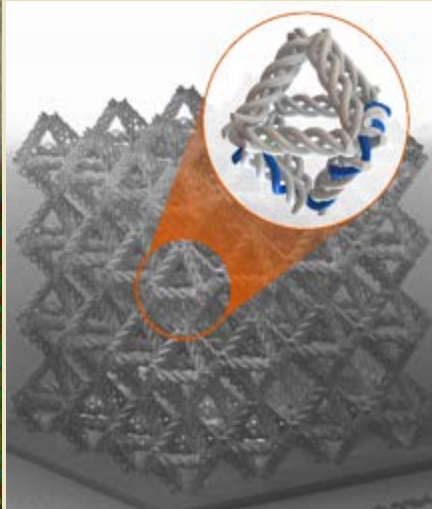
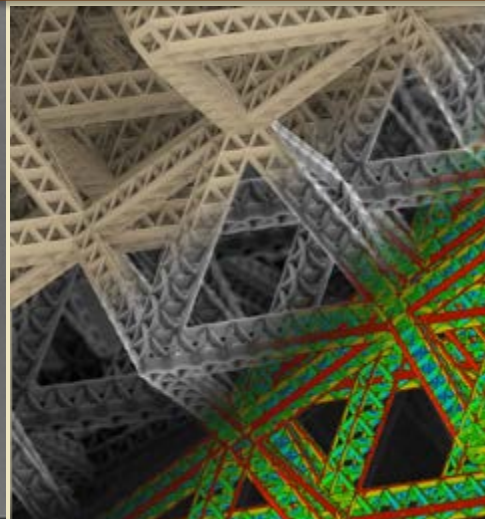
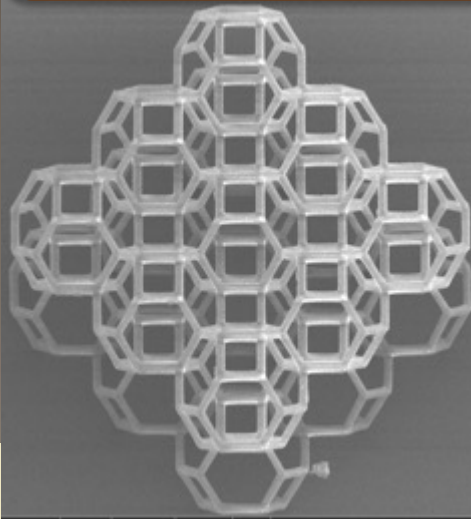
**Weight:  $9.4 \times 10^3$  tons**

**Force on foundation: 45,000kg/m<sup>2</sup>**



# Creating ultra-light, strong, and damage tolerant materials

Architected structures with nano-sized solids merge structural and material properties into a single **meta-material**



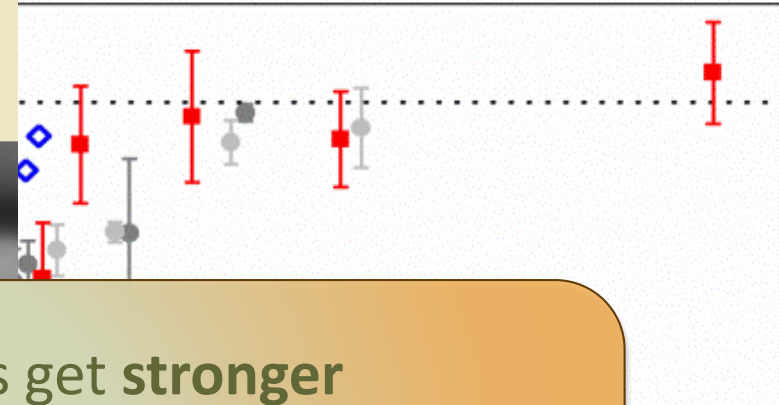
OF TECHNOLOGY



Nearly All Common Metals\*  
Smaller is Stronger

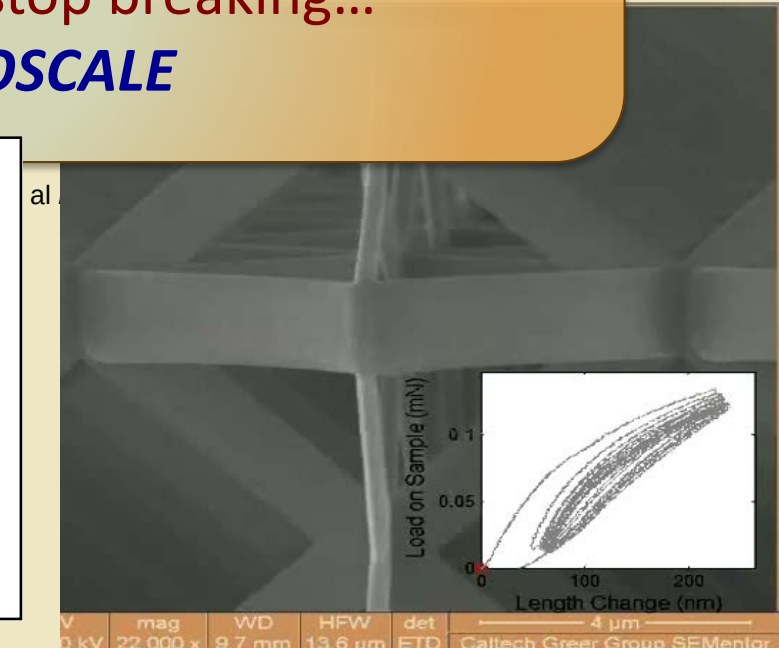
SAME METALS  
Smaller is Weaker

METALLIC GLASSES  
*Smaller is Ductile*



Sometimes materials get **stronger**  
Other times they get **weaker**  
And sometimes they **stop breaking...**  
ONLY at **NANOSCALE**

CERAMICS  
Smaller is Tougher



D. Jang, et al. *Nature Mater.* 9 (2010)

R. Lontas, et al. *Acta Mater* 118 (2016)

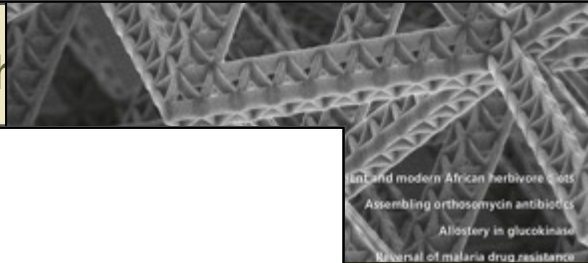
D. Jang, et al. *Nature Mater.* 12 (2013)

# Thinking Outside the Box: Doesn't have to be Periodic

Work of L. Meza, M. Lifson, C. Portela



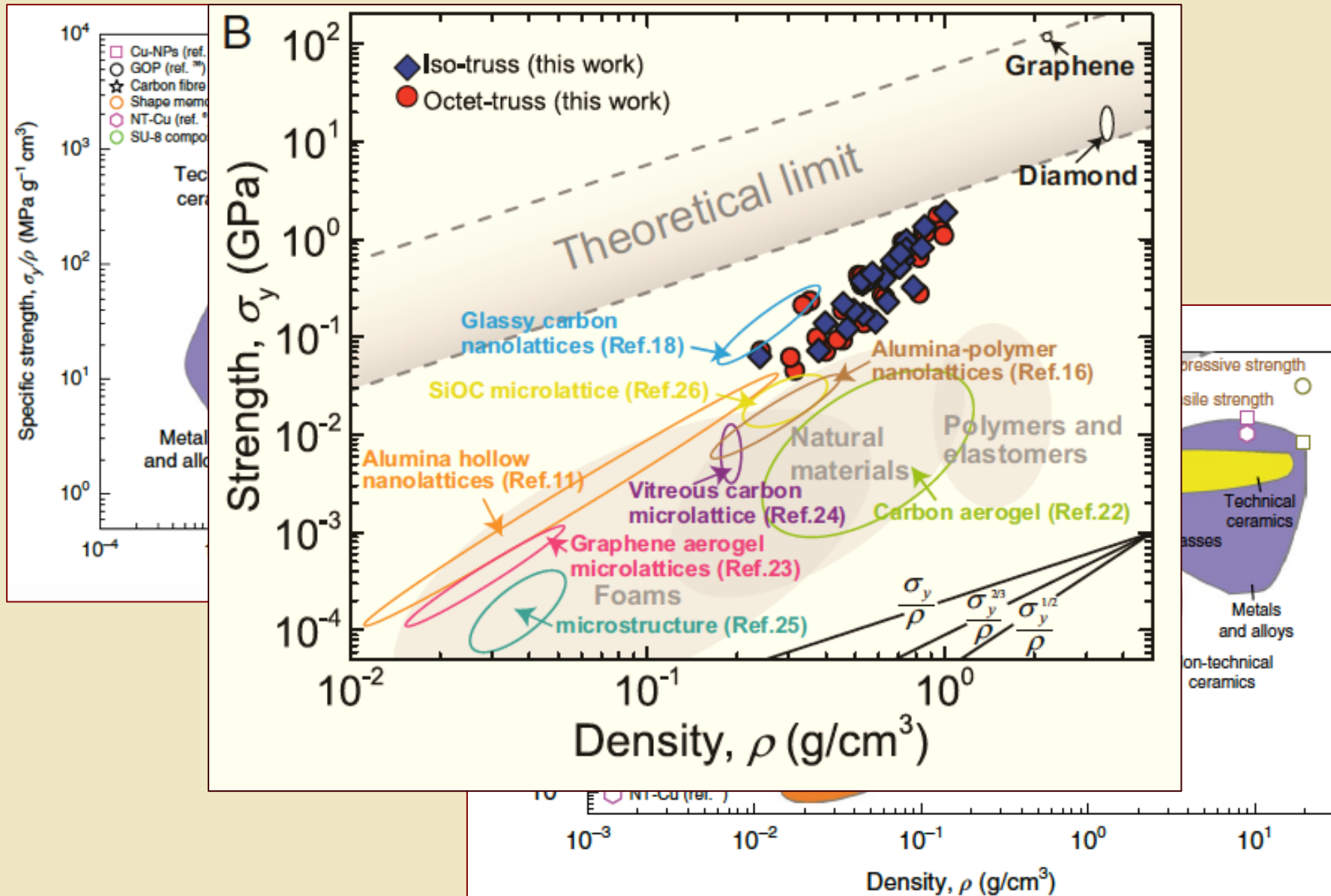
Doesn't have to have h



ry complex (fractal)



# Nano-Architected Pyrolytic Carbon Attains Multiple White Spaces

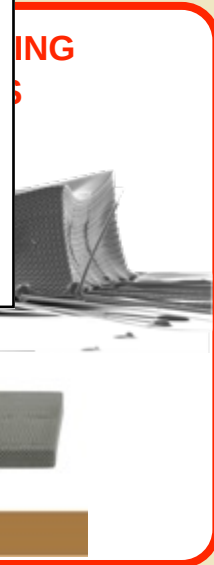
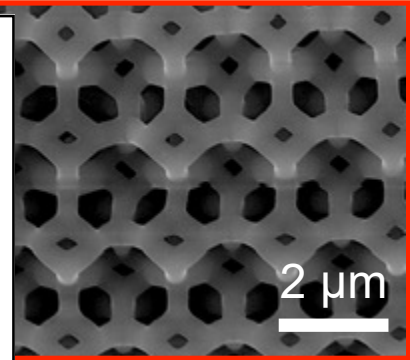
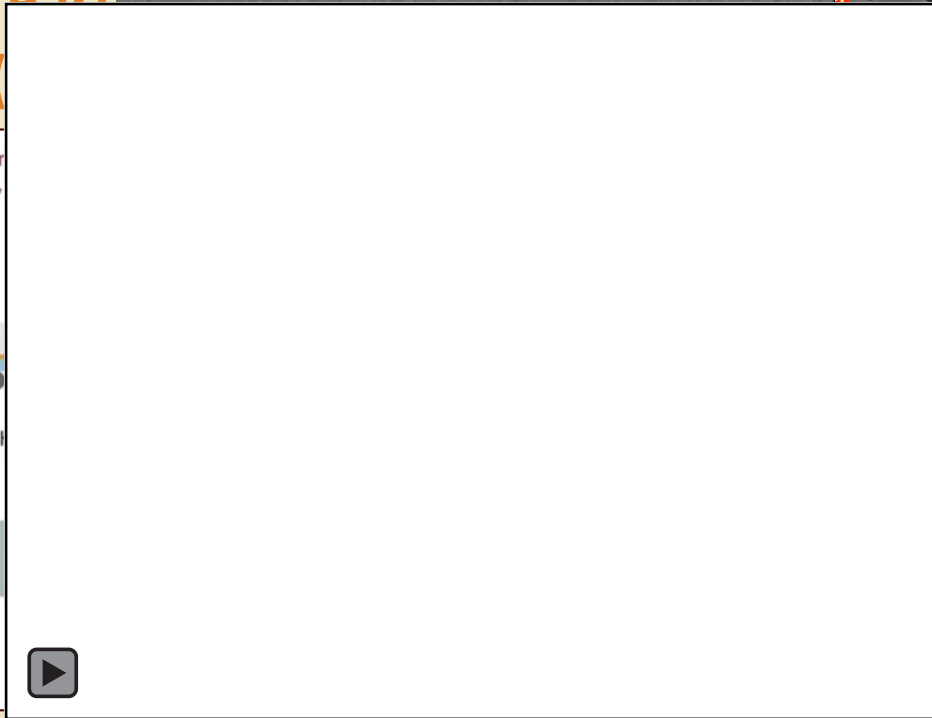
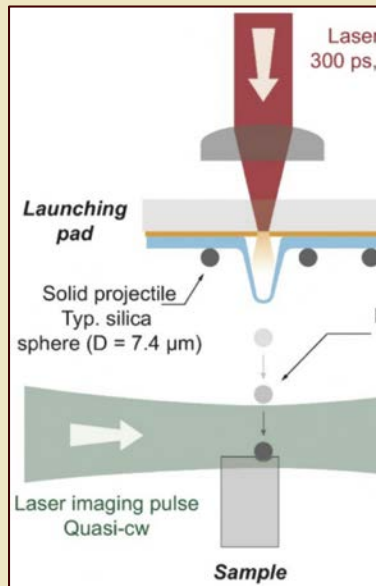




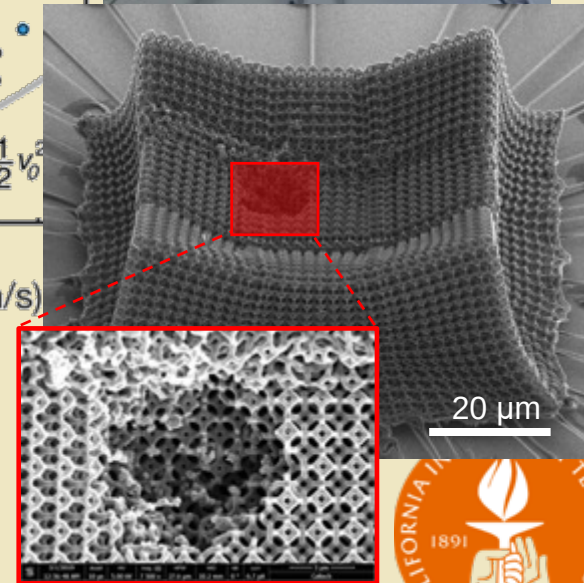
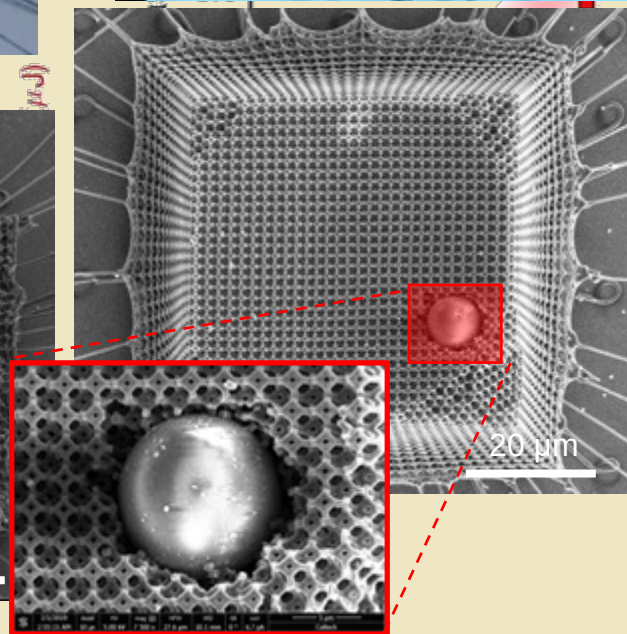
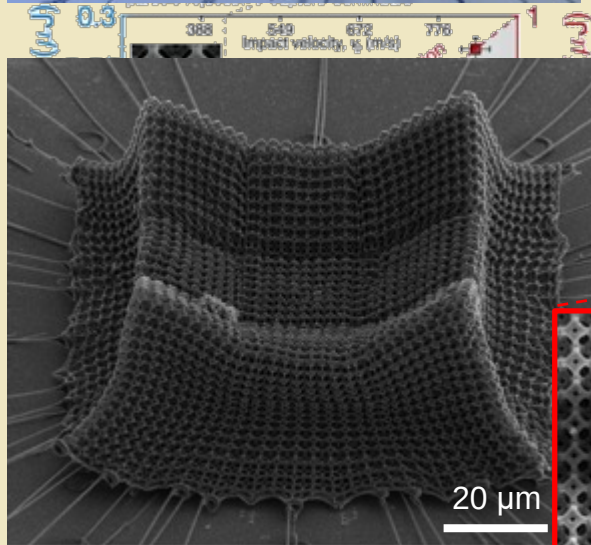
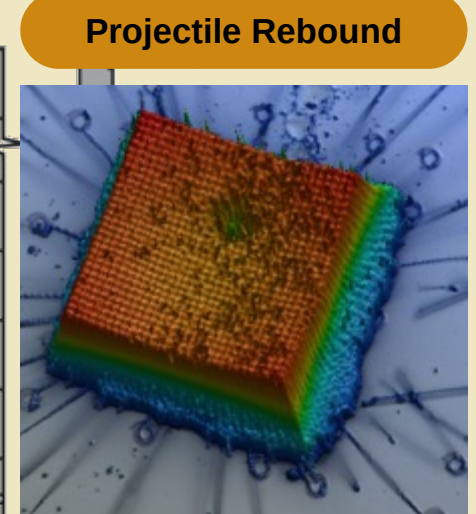
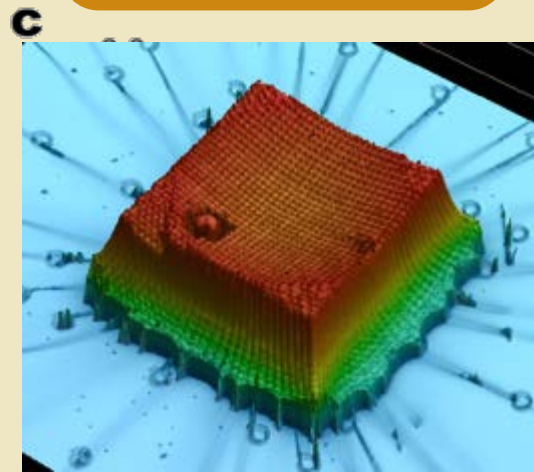
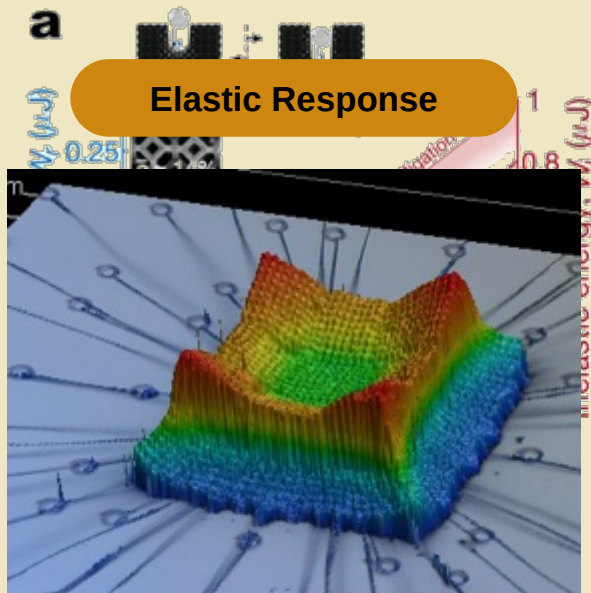
# Switching Gears:

## Impact Experiments on Micro-architected Carbon

### Laser-Induced Part Impact Test (



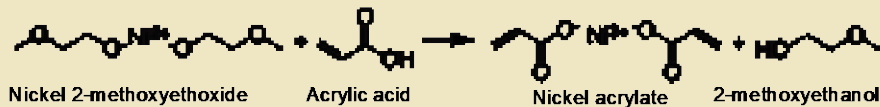
# Nano-architected Materials can Shield Impact



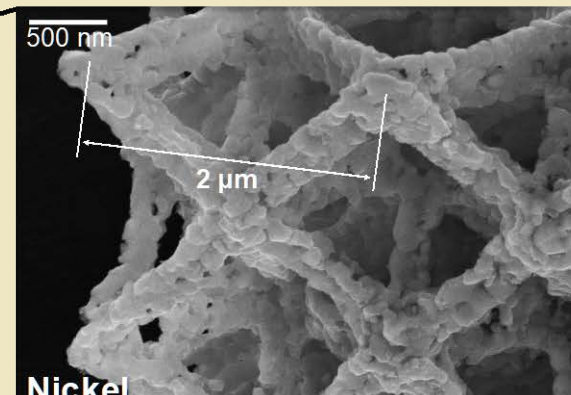
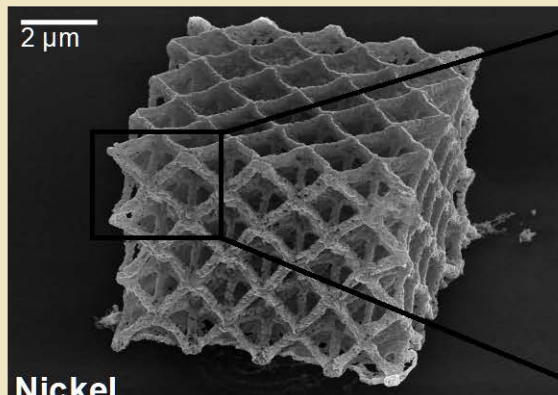
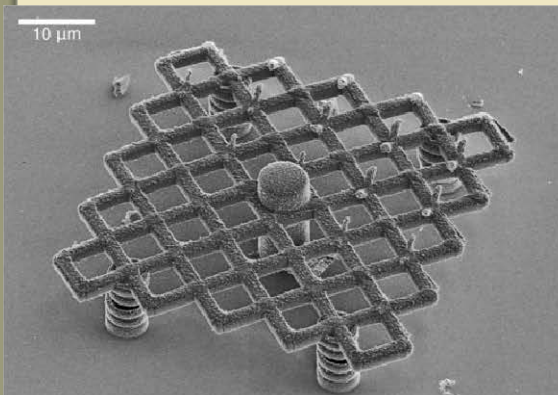
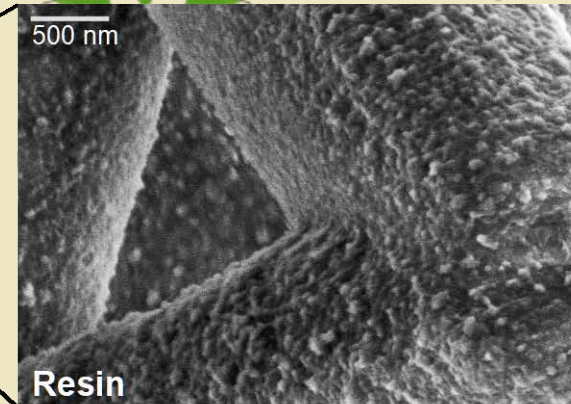
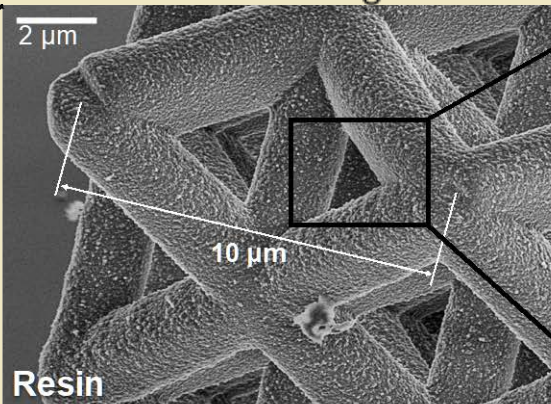
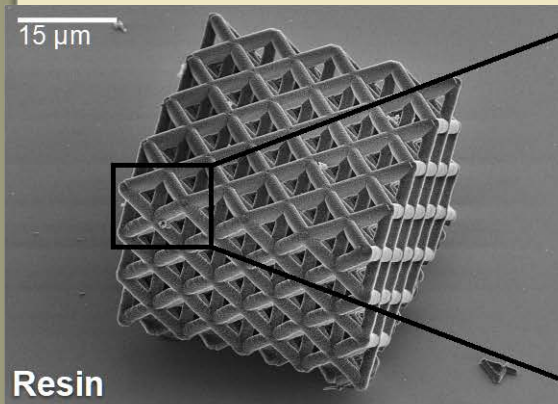
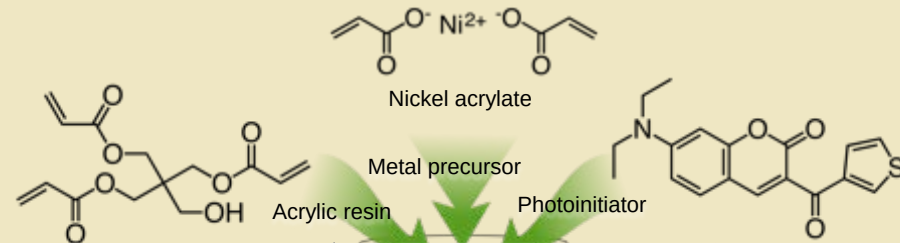


# Venturing into Additive Manufacturing (AM) of Nano-Architected **Metals**

Ligand exchange reaction to  
synthesize metal precursor

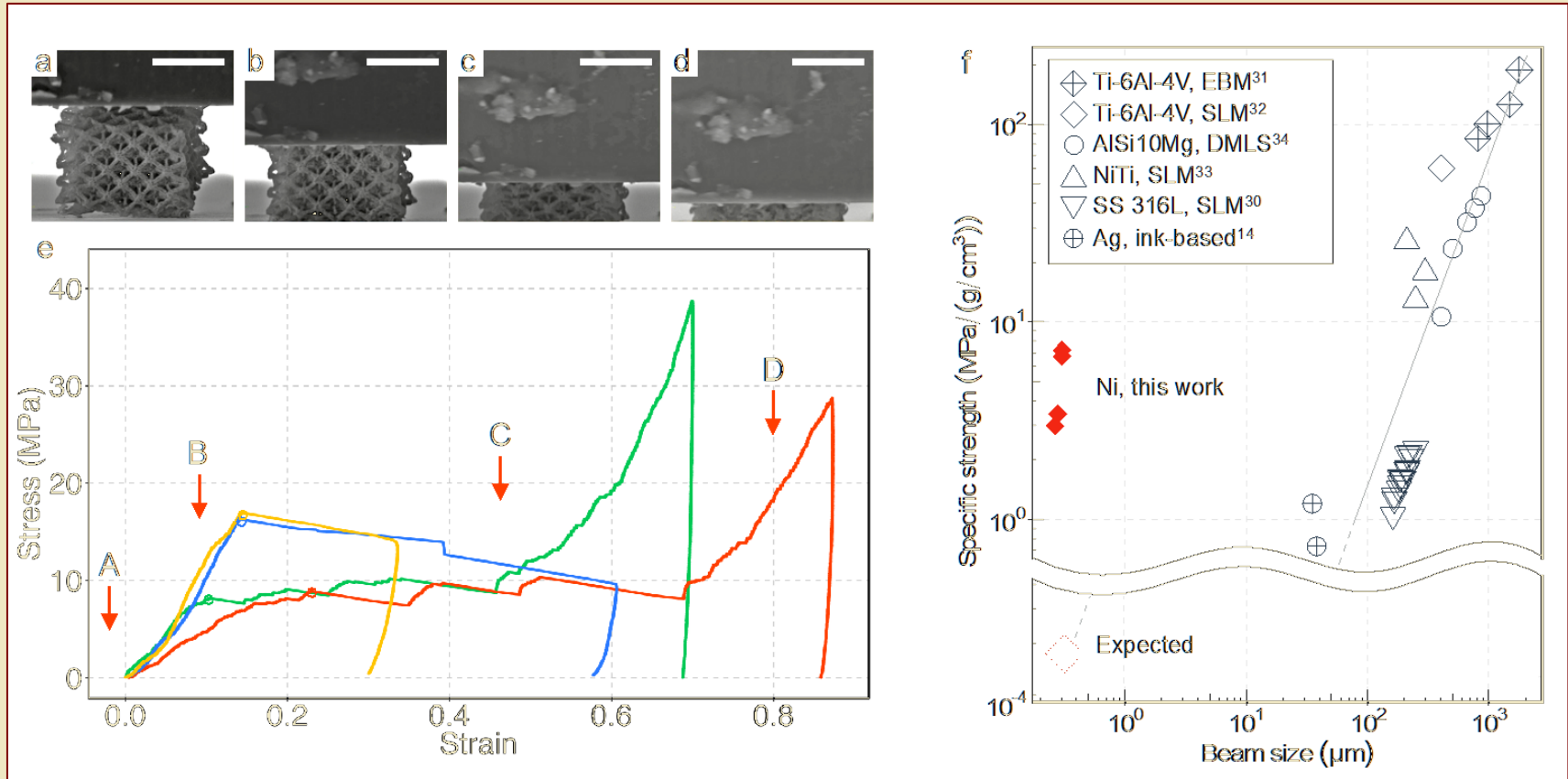


Hybrid organic-inorganic photoresist

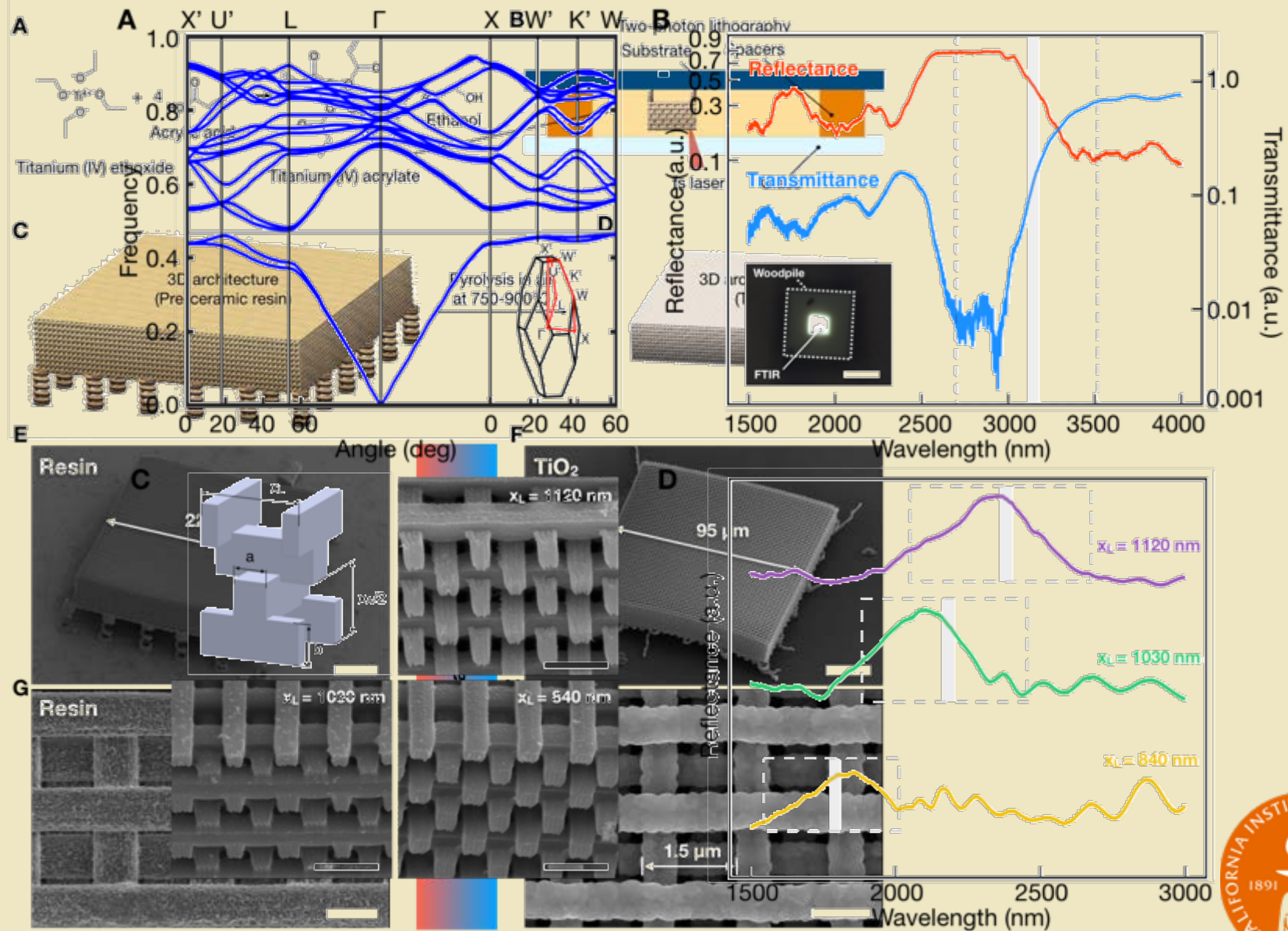




# Ultra-strong Nanocrystalline Nanoporous Ni Nanolattices

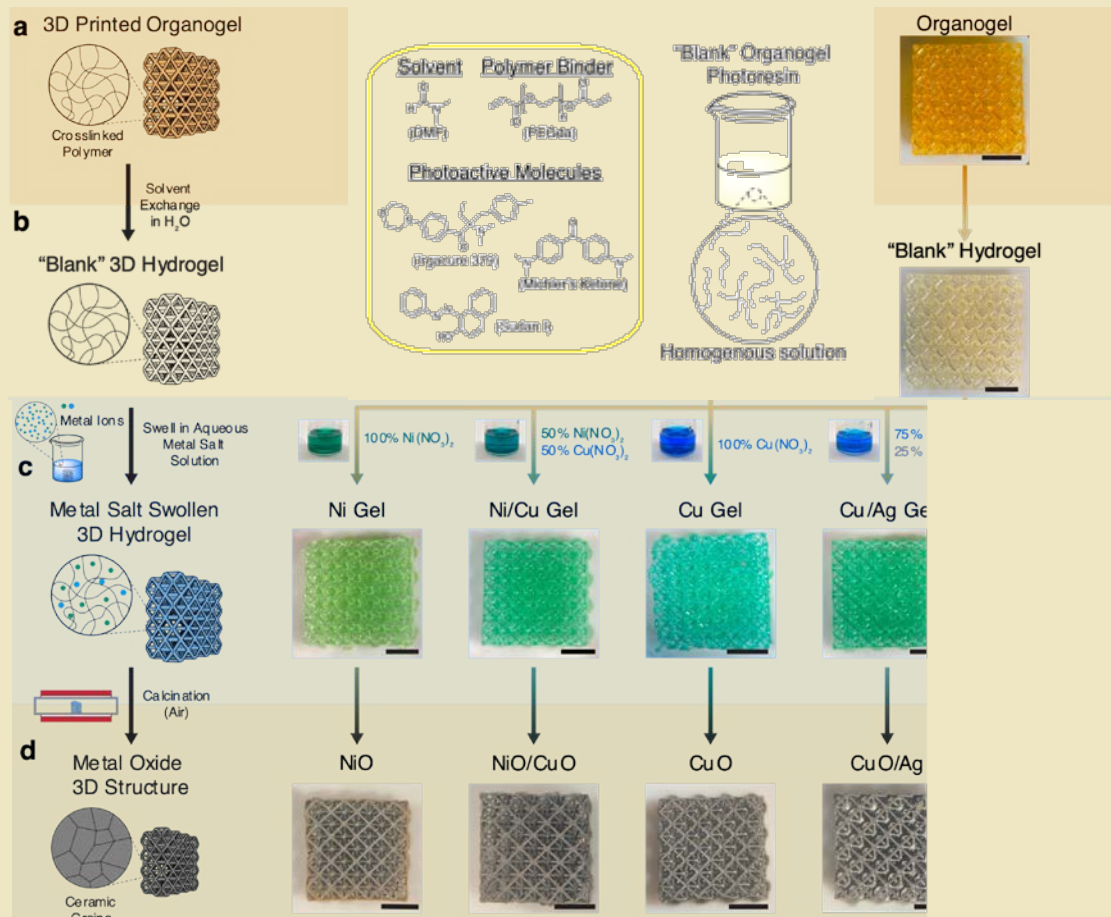


# AM of nano-sized $\text{TiO}_2$ for nano-photonics



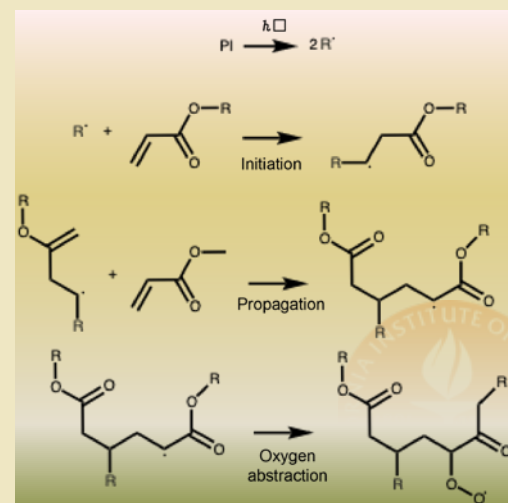
# From metal oxides to metals:

## Vat Polymerization for Hydrogel Infusion AM process



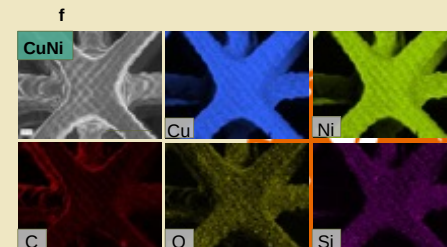
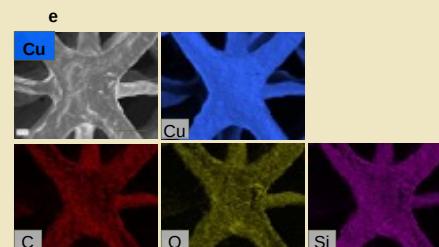
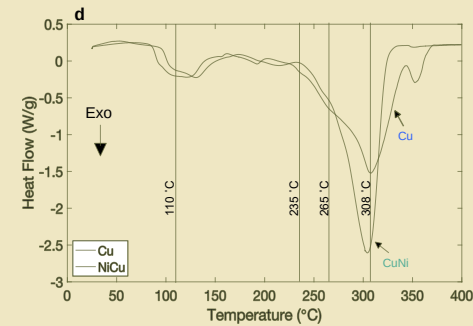
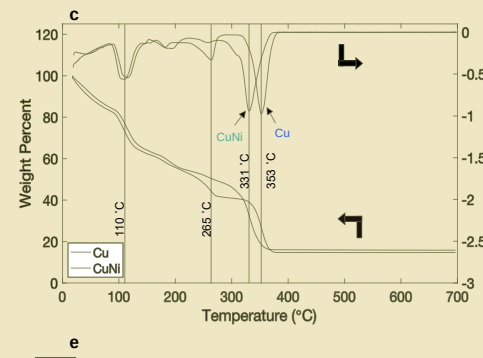
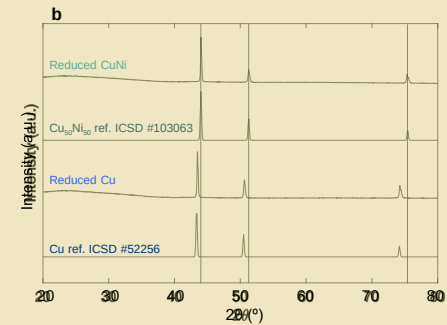
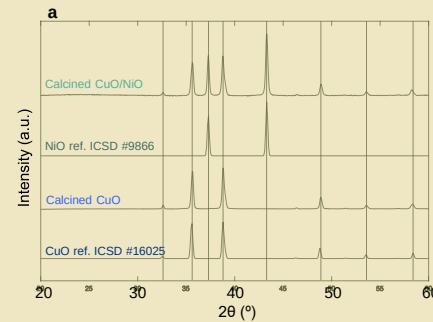
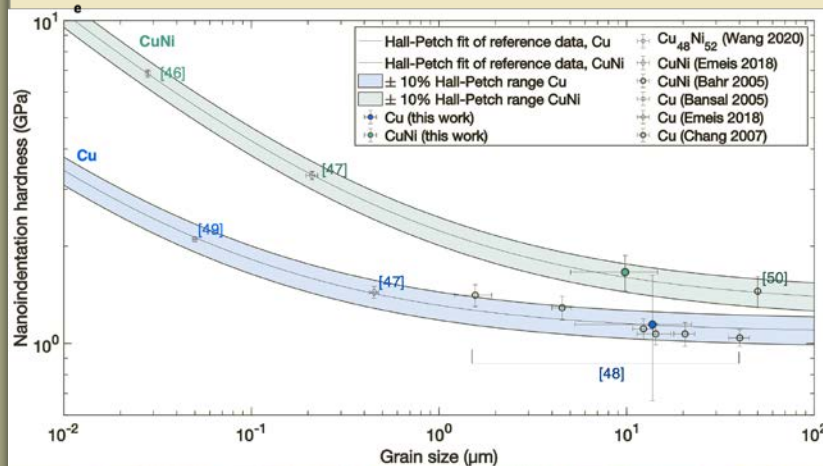
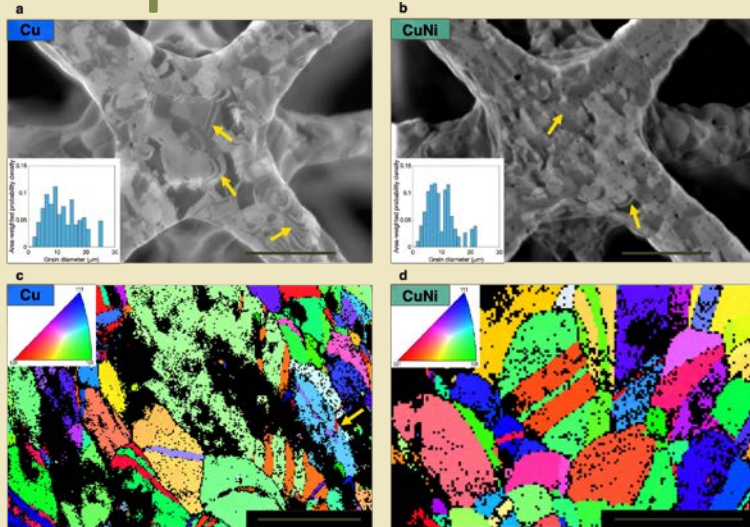
### The basics

- Liquid resin bath containing oligomer(s), photoinitiator, and UV blocker (dye)
- Patterned light is projected into the resin bath
  - SLA: (1D) laser rastering
  - DLP: 2D image projection
- Light initiated free radical polymerization
- Common assumptions<sup>2</sup>
  - Beer-Lambert Law:  $I = I_0 e^{-\frac{z}{DP}}$
  - Polymer network becomes insoluble at gel point

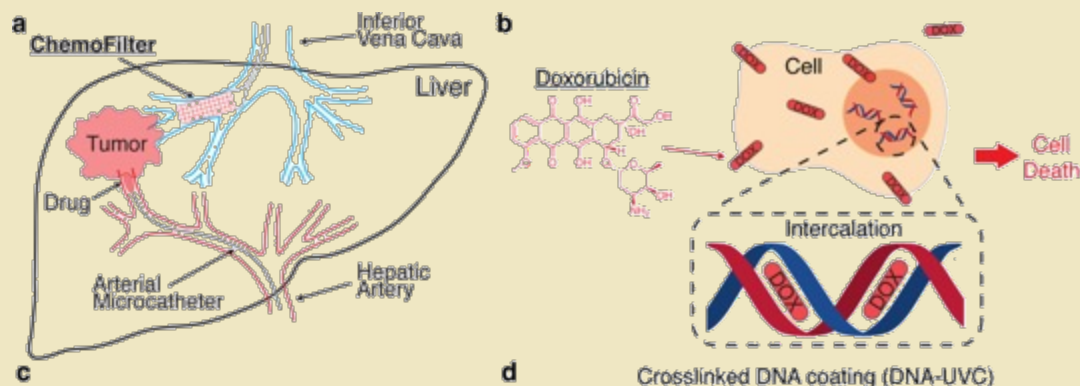




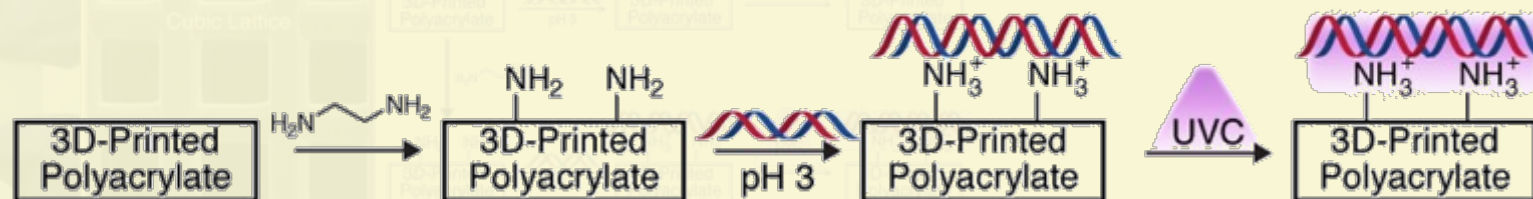
# Properties of Chemically-Derived Metals



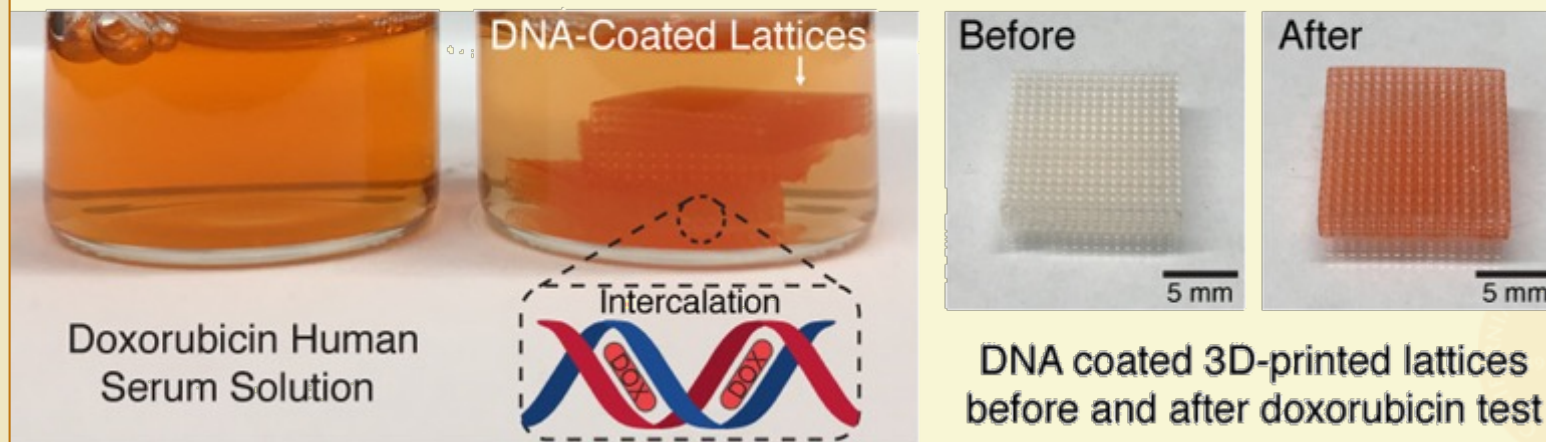
# Biomolecular Surface Functionalization



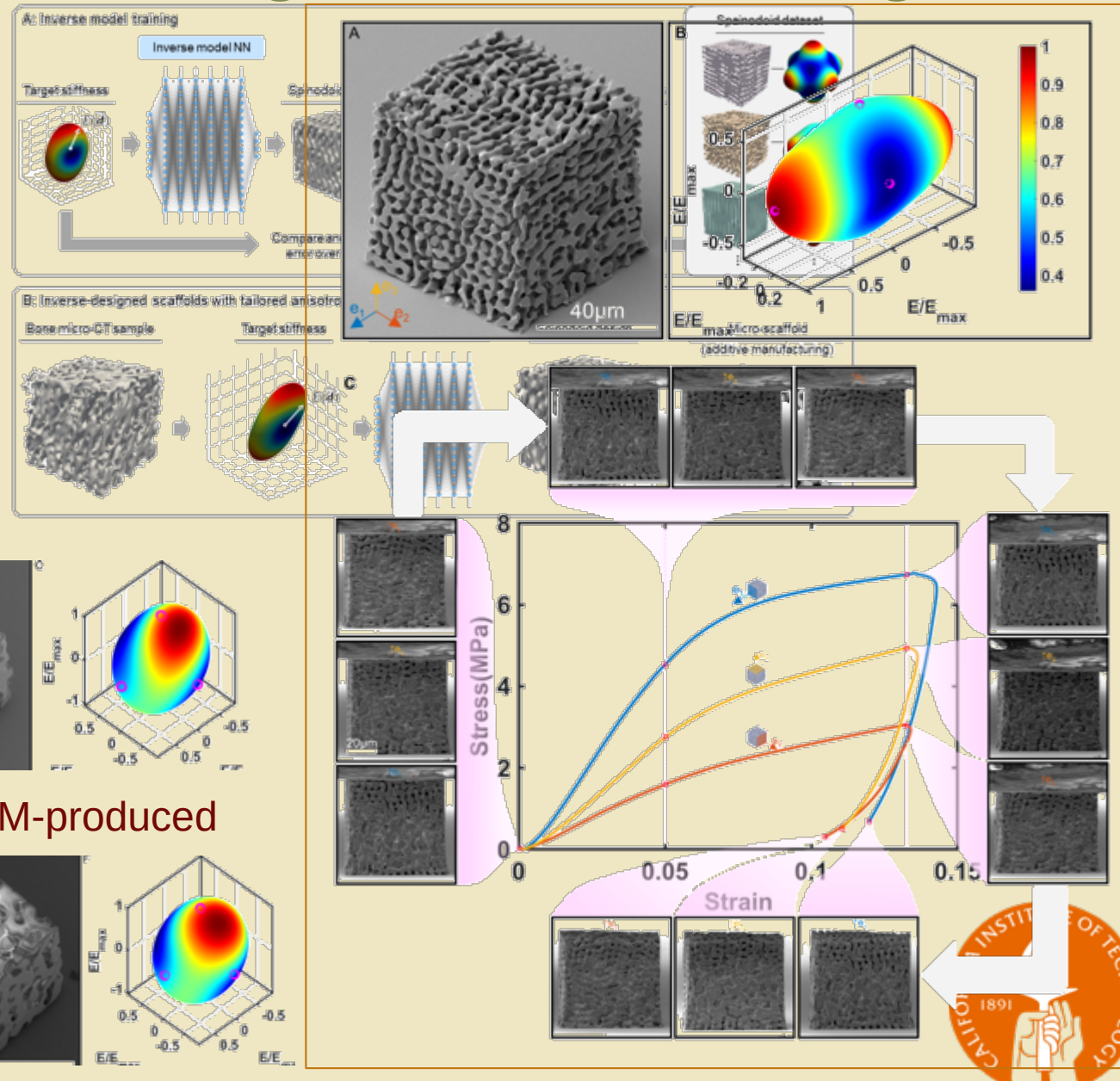
## Genomic DNA Coated 3D-Printed Materials



## Doxorubicin Capture in Human Serum Solution

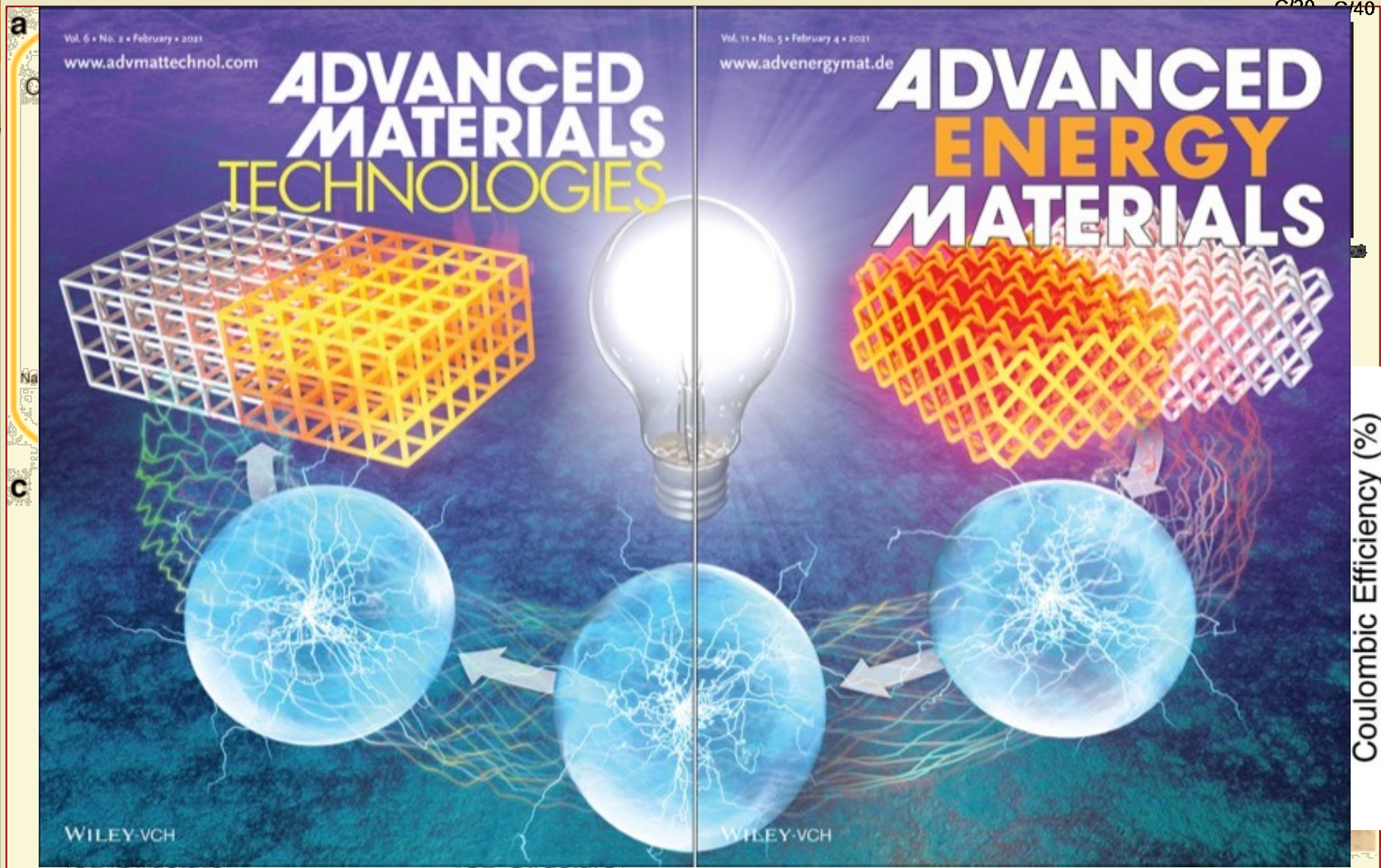


# Machine Learning in Bio-scaffold Design



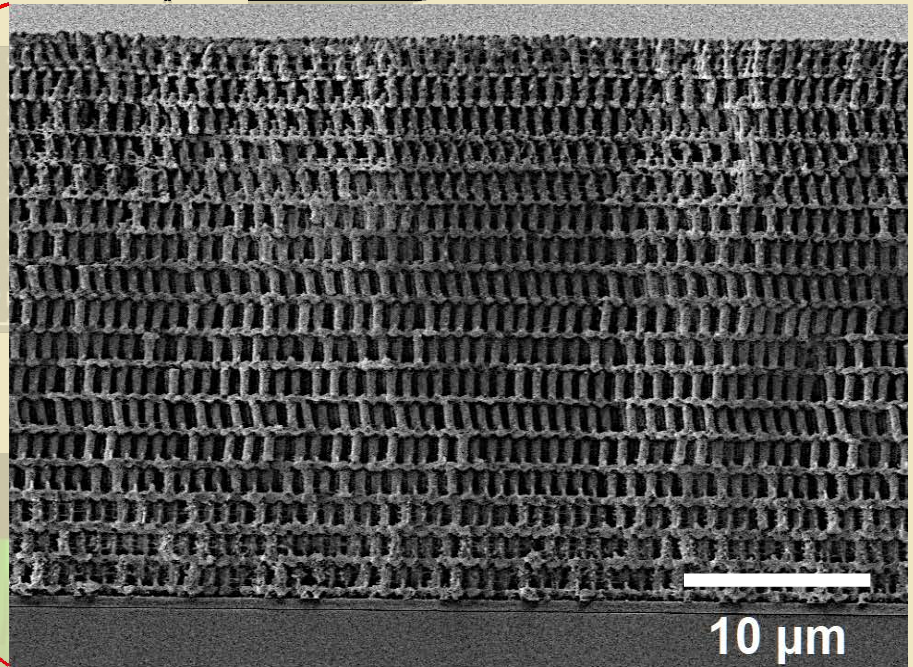
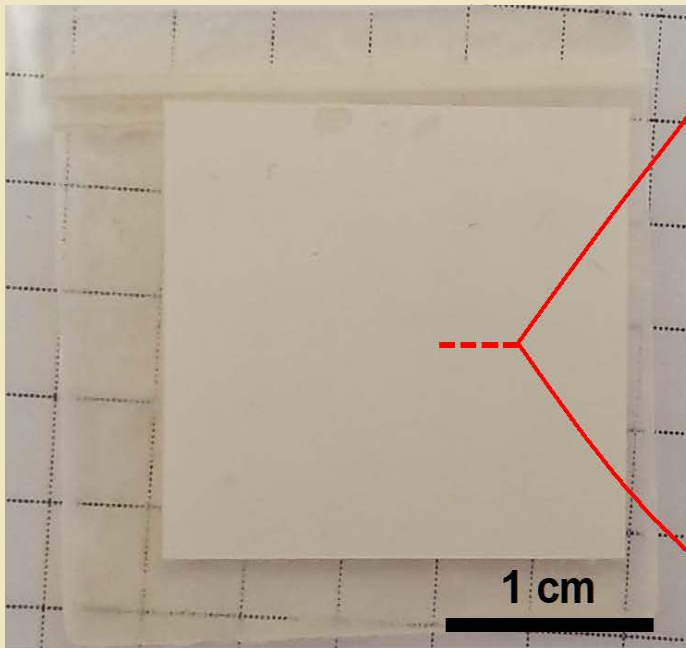
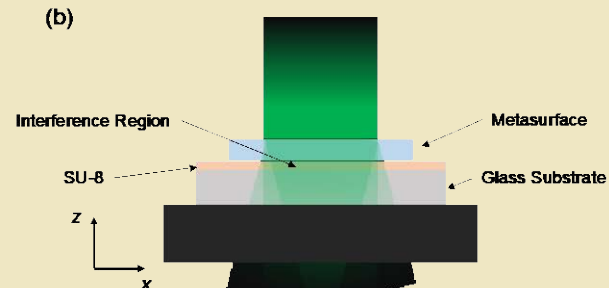
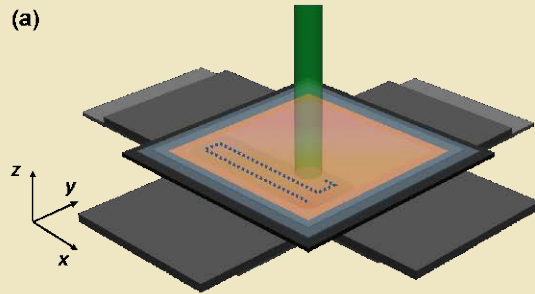


# Energy Storage: Towards safer, lighter Li-ion Batteries: LiCoO (cathode) and Glassy Carbon (anode)





# Scalability of Nano-architected Materials



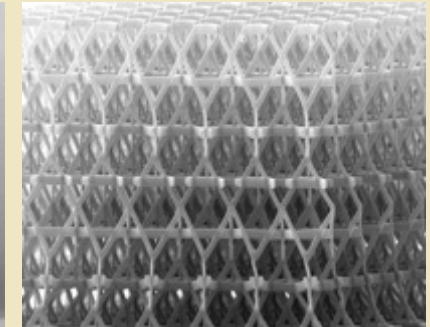
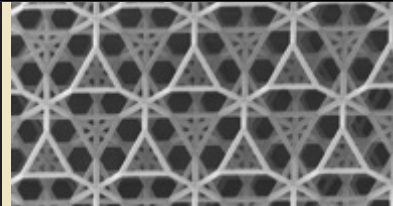
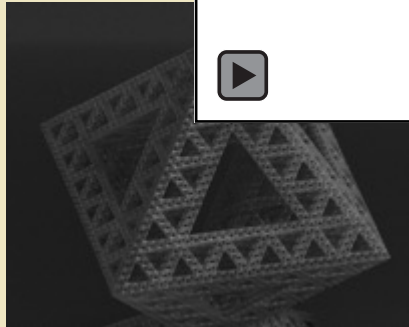
# SUMMARY: so what?

Clever use of (1) ARCHITECTURE  
as tuning knob

- ⇒ Can be made of just one material
- ⇒ Offer extremely lightweight
- ⇒ De-couple properties

ATOMIC ARRANGEMENTS  
MATERIAL CLASSES

mer



Nano-architectures merge structural and material properties into a single “meta-material”





# Acknowledgements of Awesome “Resources”



## Great Collaborators:

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D. Kochmann (ETH)

B. Grubbs, A. Faraon (Caltech)

S Hetts (UCSF)

Keck Institute for  
Space Studies



Vannevar-Bush Faculty  
Fellowship



Basic Energy Sciences  
DOE ERE



**Caltech** Tianqiao and Chrissy Chen  
Institute for Neuroscience



For details/publications: <http://jrgreer.caltech.edu/>